

138539					1			/home	/us018246
INING MACHINE GUARD	TERMINAL NAME: TERMINAL 1438241-2		MALE			-1LEADMAKER-2BENCH MODEL K		MECH POST FEED MECH PRE FEED	
E (REF) (REF)		PAD CRIMP HEIGHT	WIRE SIZE	-3 REF		ODEL G	MECH PRE FEED	NUT, HEX (1/2-20)	
		A .068 ±.002 [1.73 ±0.05r B NOT	nm] 14 USED	REF		- B	240628-1 240626-1	PLATE, ADJUSTMENT SHAFT, PIVOT	69 (m) 68
		C NOT	USED	REF	REF REF	- B	240633-1	BUSHING	67
79		D NOT CRIMP SIZE TYF	'E RANGE	REF	REF REF	– A – B	455680-1 240629-1	LEVER, INTERMEDIATE BLOCK, PIVOT	66 65 D
M GUARD G TERMINATOR GUARD		WIRE .090 [2.29mm] F		REF REF	REF REF	– A – B	240632-2 240659-3	SCREW, ADJ FEED ROD PIN, CAM ROLLER	64 63
(100) $(102)$	WIRE STRIP LENGTH TERM APPL	INSUL .120 [3.05mm] F SPEC FEED APPL INSTRUCT	.100 MAX TON SET UP GAGE LAYOUT		REF REF	– B – B	240658-1 454398-2	ROLLER, CAM Rod, Feed	62 61
	.200216 NONE	.500 408-8040	458637-1 L2639	REF	REF REF	- A	454178-1	GUIDE, FEED ROD	60
			129		REF REF	- D	454220-1 454485-1	CAP, RAM Housing	59 58
	2 2 2 - C	9-354778-0 PIN, WIRE DI		1	1 1	– B		PAWL, FEED	57 56
	1 1 1 - A 1 1 1 - A	986950-1WASHER, FLAT217238-1GENERAL INSTRU	PRECISION 125 JCTION PACKAGE 124		REF REF	- B	240624-1 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	55 54
	1 1 1	4088040 SF APPL INST	408-8040 123	REF REF	REF REF	– B – A	690541-1 455679-2	HOLDER, FEED FINGER LEVER, TERMINAL FEED ARM	53 52
-	1 1 1 – A REF REF REF – A	4-21028-0 PIN,SLT SPR(Ø.05 1-21030-1 PIN,DOWEL(Ø.18	3x.75) ST GDE PL 121	1	1 1 1 1	- A	811242-2 690753-1	BUMPER, HOLDDOWN Spacer, Tonker	51
-	REF REF REF - A	1-21030-6 PIN, DOWEL (Ø. 187	×1.25)HOUSING 119	1		- B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
	REF     REF     -     A       1     1     1     -     A	21024-5 WASHER, LOCK (4			- 1	- B	690602-5 690501-4	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48
$\begin{pmatrix} 2 \\ 3 \end{pmatrix}$	REF REF REF – A REF REF REF – A	21024-5     WASHER,LOCK(#10       21024-5     WASHER,LOCK(#10		1	1 1 1 1	- B - A	459456-2 690191-1	APPLICATOR, BASIC (SUBASSY) PLUG, NYLON	46
	2 2 2 - A REF REF REF - A	21024-2 WASHER,LOCK (#4) 5-21028-1 PIN,SLT SPR (Ø.1	FRONT STP GUIDE 114 25×.50)ADJ ROD 113	1	1 1 1 1	– C – A	455673-1 690125-1	RAM Washer, Laminated	44 43 C
	4 4 4 – A	21024-4 WASHER,LOCK	112 #8)STRIPPER 111	1	1 1	– A – A	690124-1 7-21002-9	WASHER, RAM BOLT, CRIMPER(5/16×1.00)	42
	REF REF - A		5/16) SCREW ADJ 110	1		- A	23241-6	BALL, STEEL	40
	1 1 1 - A	21018-5 NUT, HEX (NO.6		1	1 1	- A - C	690170-1 690142-1	SPRING, COMPRESSION DISC, INSULATION	39 38
	REF REF – A	21068-5 NUT,HEX(6-32	)FEED ADJ 107 106	1	1 1 1 1	- D - A	354777-1 22480-5	WIRE DISC, PLASTIC WASHER, SPRING	37 36
116	1 1 1 - A 1 1 A	22353-8     SCR, SHLD (Ø. 187x       992031-1     PIN, CLEVIS	.25) DRAG LEVER 105 104	1	1 1	– B – B	690212-1 690786-3	POST, RAM Support, terminal	35
82	1 1 1 - A 2 2 2 - A	21009-2 SCR, SKT SET (1/4   21017-2 SCR, DRIVE (#2)	-20×.25 lw)ram 103 <.19)ID PLATE 102	REF	REF REF	– D	455675-1 690432-3	PLATE, BASE Screw, adjustment	33 32 (]
	REF     REF     REF     A       1     1     1     -     B	6-23715-5 SCR, PAN HD (6-32	×1.50)FEED ADJ 101	REF	REF REF	- B		BLOCK, STRIP GUIDE ADJ	31
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	3-21002-0 SCR, BHC (10-3	2×.88)DRAG 99			- C	3-458144-3	PLATE, STRIP GUIDE	29
(70)	REF REF REF - A	2-21002-9 SCR, BHC (10-3		2	2 2	– A	1-22284-0	SPRING, DRAG	28
	REF REF REF – A REF REF REF – A		)×.62)HOUSING 96 50)5g adj block 95	1	1     1       1     1	- B	240793-1 240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL	26 25
-	6 6 6 - A	2-21002-2 SCR, BHC (8-32×.5	0) TERM H DWN 94 93	1	1 1	- D - A	1-90765-9 690438-1	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24
A e	1 1 1 — A	1-21002-7 SCR,BHC(6-32	92 ×.38)CAM 91	- Ref	– 1 REF REF	– B	690472-2 4-22284-9	STRIPPER SPRING, FEED RETURN	22 21 B
			90	1		– A – B	679218-1	STRIPPER WIRE STOP ASSY	20
		7-21000-3 JCR, JHC (4-40)	<.19) STRIPPER 89 88				458949-1	STRIPPER	18
	1 1 1 - A		.31)FEED FINGER 86	1	1 1	– B	318563-1	GUARD, CHIP, FRONT	17 16
	2 2 2 - A 3 3 3 - A	1-21000-3SCR, SHC (4-40x.)2-21000-7SCR, SHC (8-32x.)	25)FR ST GUIDE 85 50)STRIPPER 84						15
	REF REF REF – A	3-21000-7SCR, SHC (10-32×.3-21000-6SCR, SHC (10-32×.		1	1 1	— A	5-22280-0	SPRING, SHEAR	13
	1 1 1 – A REF REF REF – A	3-21000-4 SCR, SHC (10-32×   3-21000-4 SCR, SHC (10-32×	.38)5G ADJ BL 81 (.38)PIVOT BLK 80	1	1 1	- B	690461-1 690459-1	STOP, SHEAR HOLDER, SHEAR (FRONT)	11
	- REF B REF B	455749–1 GUARD, WINDC	W 79	$\begin{array}{c} 1 \\ 1 \\ 1 \end{array}$		- C	454276-2	SHEAR, FLOAT (FRONT)	9
$\boxed{3}$		679532–1 INSERT, GUAR	77				4-662187-8	ANVIL	7
PARTS.			76 75	1	1 1	- C	1-455889-3	DEPRESSOR, SHEAR (FRONT)	5
PLACE WHEN OPERATING	1 1 1 - A 1 1 1 - A	690603-1SPRING, ASSI23030-1SCR, SHC (6-32×.	A	1	1     1       1     1	— В — С	238011-2 2-456134-6	SPACER, BLOCK CRIMPER CRIMPER, INSULATION	4 3
ENCH MACHINE.	REF REF REF – A REF REF REF – A	458109–1 WASHER, SPEC 690517–1 SPACER	IAL 72 71 /1		1 1	- C - C	455888-6 1-456406-0	SPACER, CRIMPER CRIMPER, WIRE	2
SING NO. 20 MACHINE OIL.	$-3$ $-2$ $-1$ U/M $_{SIZE}^{DWG}$	PART NO DESCR		-3	-2 -1	U/M DWC SIZ	E PART NO	DESCRIPTION	
REF SPECIFIED (EXCEPT ARE USED ON ITEM 46.	QTY REQD PER ASSY	PARTS LIST			Y REQD PER A	5SY	HT TR	SSY NO (WHEN BLANK, USE DWG REVIS Parts list   fin	
				DO NO Tolef	NSIONS IN INC DT SCALE PRIN Rances Unless	Τ.	_		
				OTHER 2 PLC 3 PLC	RWISE SPECIFI DEC ±- DEC ±-	FD: DR	26FEB02 APP 26FEB02 GMAN T.ELBIN		-3608
				4 PLC Angle	DEC ±- 5 ± - Texture:	NAME	SIDE FEED HD	M APPLICATOR MACHINE R	ef APPL
	^	P F LT		02 REMON	/E BURRS, BRE > EDGES R.015	AK SCAL Max			REV A
5			3		r code 779 CUS	STOME	R AND ASSEMBL	Y DRAWING -	

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