

1385387 - 1385387 														′dm.tecmc	od	
INING MACHINE GUARD	TERMINAL NAM		.1						–1 LEADMAKER–2 BENCH MODEL K				ECH POST FEED 1ECH PRE FEED			2
INING (MACHINE GUARD E (REF) (REF)	1572061	12010805				WIRE S		_			BENCH MODEL G		1ECH PRE FEED			
$\mathbf{A} \mathbf{A} $				2 [1.52 ±0.		18		-		EF REF	_	В	22594-8	NUT,HEX(1/2-20)	70	
				2 [1.42 ±0.		20			REF R		-	B	240628-1 240626-1	PLATE, ADJUSTMENT Shaft, pivot	69 68	<hr/>
			- C	NOT		USEE)		REF R			B	240633-1	BUSHING	67	\rightarrow
79			D	NOT		USEE)	_	REF R		_	A	455680-1	LEVER, INTERMEDIATE	66	
			CRIMP S	I ZE T	TYPE	RANG	ξE	-	REF R			B A	240629-1 240632-2	BLOCK, PIVOT Screw, Adj feed rod	65 64	D
M GUARD G TERMINATOR GUARD				[2.29mm]	F	20-1			REF R	EF REF	_	В	240659-3	PIN, CAM ROLLER	63	
(100) (102)	WIRE STRIP LENGTH	TERM APPL		3.94mm] appl instr'	F Uction Si	.125 N et up gage		-	REF R			BB		ROLLER, CAM Rod, Feed	62 61	
	.219234		E .687	408-80)40 4	158637-1	L2636		REF R	EF REF	_	A	454178-1	GUIDE, FEED ROD	60	
							129		REF R	REF REF		C D	454220-1 454485-1	CAP, RAM Housing	59 58	
	2 2 2	- C	2-354779-0	PIN, WIRE	DISC (.)	3090) B	127								57	
	2 2 2	- C	1-354779-2 986950-1	PIN, WIRE Washer, fl			126		1 REF R	1 1 EF REF	-	BB	690542-2 240624-1	PAWL, FEED PIN, FEED FINGER	56 55	
		– A	217238-1	GENERAL INS			124		REF R			B	691499-1	SPRING, FEED FINGER	54	
	1 1 1		4088040	SF APPL IN	NST 408-1	3040	123		REF R		_	B	690541-1	HOLDER, FEED FINGER	53	
	1 1 1	– A	4-21028-0	PIN,SLT SPR(ø.093×.75)5	T GDE PL	121		REF R	EF REF		A	455679-1 811242-2	LEVER, TERMINAL FEED ARM BUMPER, HOLDDOWN	52 51	
	REF REF REF	- A	1-21030-1	PIN, DOWEL (Ø	Ø.187×.50)	LEVER	120		1	1 1	_	A	690753-1	SPACER, TONKER	50	
	REF REF REF	- A - A	<u>1-21030-6</u> 21045-3	PIN,DOWEL(Ø. RING,RET "C"			118					BB	690602-6 690602-5	CAM, PRE-FEED 1 5/8 ST CAM, PRE-FEED 1 1/8 ST	49 48	
	1 1 1	- A	21024-5	WASHER, LOC	CK (#10) ADJ	J BLOCK	- 117		_	- 1	_	В	690501-4	CAM, POST-FEED 1 5/8 ST	47	
$\begin{pmatrix} 2 \\ 3 \end{pmatrix}$	REF REF REF	_ A	21024-5 21024-5	WASHER,LOCK			116		1	1 1	- _	B	459456-1 690191-1	APPLICATOR, BASIC (SUBASSY) PLUG, NYLON	46 45	
	2 2 2	– <u>A</u>	21024-2	WASHER,LOCK (114		1	1 1	_	C	819307-1	RAM	43	
	REF REF REF	- A	5-21028-1	PIN,SLT SPR((ø.125×.50)	ADJ ROD	113		1	1 1		A	690125-1 690124-1	WASHER, LAMINATED	43	С
	4 4 4	- A	21024-4	WASHER,LOG	CK (#8) STI	RIPPER	111		1	1 1		A		WASHER, RAM BOLT, CRIMPER(5/16×1.00)	42	
	REF REF REF	- A	21899-4	WASHER, FLAT	r (ø5/16) so	REW ADJ	110		1	1 1	_	A		BALL, STEEL	40	
	1 1 1	– A	21018-5	NUT, HEX (NO).6)HOLDI		109		1	1 1		A C	690170-1 690142-1	SPRING, COMPRESSION DISC, INSULATION	39 38	
	REF REF REF	- A	21068-5	NUT, HEX (6-			107		1	1 1	_	D	354777-1	WIRE DISC, PLASTIC	37	
(69)		Δ	22353-8	SCR,SHLD(Ø.1	87×.25) DRA	AG LEVER	106		1	1 1	_	A B	22480-5 690212-1	WASHER, SPRING Post, RAM	36 35	
(116)	1 1 -	- A	992031-1	PIN, CLEV			104		1	1 1		B	3-690786-6	SUPPORT, TERMINAL	34	
82		- A	21009-2	SCR,SKT SET			103		REF R	$\begin{array}{c c} EF & REF \\ \hline 1 & 1 \end{array}$				PLATE, BASE	33	<u>⁄</u>
	REF REF REF	– A	21017-2 6-23715-5	SCR, DRIVE			102					A	690432-3	SCREW, ADJUSTMENT	32 31	\mathbf{V}
	1 1 1	- B	461264-1	PLATE, IDE			100		REF R	EF REF		B		BLOCK, STRIP GUIDE ADJ	30	
		– A	3-21002-0 22733-8	SCR,BHC(1) SCR,BHC(8-			99		1	1 1	-	C	4-458144-4	PLATE, STRIP GUIDE Spacer, front shear dep	29 28	
(70)	REF REF REF	- A	2-21002-9	SCR, BHC(10			97		2	2 2	_	A	1-22284-0	SPRING, DRAG	27	
	REF REF REF	- A - A	2-22733-8 2-21002-7	SCR, BHC (1/4			96 95		1	1 1		BB	240793-1 240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL	26 25	
	6 6 6	- A	2-21002-2	SCR, BHC (8-32		H DWN	94		1	1 1		D	6-690504-2	GUIDE, STRIP (REAR)	24	
							93 92		1	1 1		A B	690438-1 690472-2	GUIDE, STRIP (FRONT) STRIPPER	23 22	
9	1 1 1	- A	1-21002-7	SCR,BHC(6-	-32x.38)		91		REF R	EF REF		A	4-22284-9	SPRING, FEED RETURN	21	В
			7-21000-9	SCR,SHC(4-	10× 1915		90		1	1 –	_	A B	679218-1 458949-1	STRIPPER WIRE STOP ASSY Stripper	20 19	
(12)			7 21000 5		408.1070		88								18	
			2 22662 6	SCR, HEX HD(8-			87		1	1 1				CHARD CHIR FRONT	17	
	2 2 2	– A	2-22603-0 1-21000-3	SCR, SHC (4-4)			86 85					В	318563-1	GUARD, CHIP, FRONT	16 15	
	3 3 3	- A	2-21000-7	SCR, SHC (8-3			84								14	
	REF REF REF	– A – A	3-21000-7 3-21000-6	SCR, SHC (10-3 SCR, SHC (10-3			83 82		1	1 1		A	5-22280-0	SPRING, SHEAR	13	
	1 1 1	- A	7-21000-6	SCR,SHC(10-3	32x.31)5G	ADJ BL	81		1	1 1		B	690461-1	STOP, SHEAR	11	
	REF REF REF	- A	<u>3-21000-4</u> 455749-1	SCR, SHC (10- GUARD, WIN		VUI BLK	80 79	/1		1 1		C C	690459-1 454276-2	HOLDER, SHEAR (FRONT) Shear, float (front)	10	
	REF – –	- B	679532-1	INSERT, GU			78	$\frac{1}{1}$	1	1 1	_	C	1583393-1	ANVIL	8	
DADTS							77 76		1	1 1	-	C	5-240641-9	SPACER, DEPRESSOR (REAR)	7 6	
PARTS.							75		1	1 1	-	С	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5	
		_ A	690603-1 23030-1	SPRING, AS			74 73	1		1 1 1 1		BC	238011-2 3-456134-6	SPACER, BLOCK CRIMPER CRIMPER, INSULATION	4	
PLACE WHEN OPERATING Ench machine.	REF REF REF	– A	458109-1	WASHER, SF			72		1	1 1		C	1-455888-5	SPACER, CRIMPER	2	
	REF REF REF	- A	690517-1	SPACER			71 item	1		1 1	-	C DWG	1-456406-2	CRIMPER, WIRE	1 Item	
REF SPECIFIED (EXCEPT	-3 -2 -1	U/M SIZE	PART NO	DES	SCRIPTION		NO		-3 -	-2 -1	U/M -	DWG SIZE	PART NO REVISION OF EACH AS	DESCRIPTION Sy no (when blank, use dwg revis	NO	А
RE USED ON ITEM 46.	QTY REQD PER AS	SY		PARTS LIST						REQD PER A		MATL	HT TR	PARTS LIST		
									DO NOT S	SCALE PRIN Ces unless	NT.		_			
									OTHERWIS 2 PLC DE	SE SPECIFI EC ±-	ED:	DR C.ERISMAN		AMP Incorporated Harrisburg, PA 17105-	-3608	
									3 PLC DE 4 PLC DE	EC ±-		$\stackrel{CHK}{=} -$		A ADDI IOATOD MACHINE R		
					A REVD			MAROP	ANGLES : SURF TE:	XTURE:	$\overline{\checkmark}$	SCALE	DE FEED HDI	MAPPLICAIUR MINI A		
				PF		ISION RECC	IRD APP	DATE	CAGE COE	BURRS, BRE DGES R.015		_	NO NO		А	
5		2	4			3			0077	9 UU		iek A	ND ASSEMBL	Y DRAWING –		

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