n F	RAWING MADE IN THIRD ANGLE PROJECTION)N		1	385036] <>	35036]						26/DMTECmod
	PART DEV FIR		(35) MACHIN					NAL, AMP-IN	$\bigcap \bigwedge \bigcup \bigwedge \bigcup \bigwedge \bigcup \bigcap \bigcap \bigcup \bigcap \bigcup \bigcup \bigcup \bigcup \bigcup \bigcup \bigcup \bigcup \bigcup $		-1 LEADMAKER-2 BENCH MODEL K	MECH POST FEED MECH PRE FEED		92
	1385036 — 1 B 12	22500-1 65435-5	35 MACHIN FRAME (REF)	RETAINING MACHINE GUARD PLATE (REF) (REF)			04/30		DATA (amp terminal) lizer crimp height wire	SIZE	-3 BENCH MODEL G	MECH PRE FEED		2007
		54500-1	(125)		8)/			A .110 +.0		3-14	REF REF REF - B	22594-8 240628-1	NUT,HEX(1/2-20) PLATE, ADJUSTMENT	70 <u>∞</u>
			(37)		//3\			B		SED SED	REF REF REF - B		SHAFT, PIVOT BUSHING	68
			(38)	SUARD (79)				D		SED	REF REF REF - A	455680-1	LEVER, INTERMEDIATE	66
		(73) (39) (74)	\ ((🔘)	RKT (REF)				CRIMP		ANGE	REF REF REF — B	240629-1 240632-2	BLOCK, PIVOT SCREW, ADJ FEED ROD	65 D
			$\begin{array}{c c} & & & \\ \hline & & & \\ \hline & & & \\ \hline \end{array}$	<u>-lectric TM term guard</u> <u>g terminator gl</u>	JARD					3-14)150	REF REF REF — B	240659-3 240658-1	PIN, CAM ROLLER ROLLER, CAM	63
		μ		(100) (102)		STRIP LENGTH			D APPL INSTRUCTION SET UP G		REF REF REF - B	454398-2	ROD, FEED	61
			(42)	59					100 0010 100007	129	REF REF REF — A REF REF REF — C	454220-1	GUIDE, FEED ROD CAP, RAM	59
<u>.</u>			$\begin{array}{cccccccccccccccccccccccccccccccccccc$							128	REF REF REF - D	454485-1	HOUSING	58
COMEN		80 (113)	B		2	2 2	— С — ^	2-354778-7 986950-1	PIN, WIRE DISC (.2630)A WASHER, FLAT PRECISION	126	1 1 1 - B REF REF REF - B	458537-2 240624-1	PAWL, FEED PIN, FEED FINGER	56
ED DO	(6				1	1 1	_ A	217238-1	GENERAL INSTRUCTION PACKAG	E 124	REF REF REF - B	691499-1	SPRING, FEED FINGER	54
NTROLL	(110) (64)	113	2(61) (6	2 63 2 2	1	1 1		4088040	SF APPL INST 408-8040	123	REF REF REF — B	690541-1 455679-2	HOLDER, FEED FINGER LEVER, TERMINAL FEED ARM	53
O	(15) 60 (21) (19)		(111) (84)	(22)		1 1 REF REF		4-21028-0 1-21030-1	PIN,SLT SPR(ϕ .093x.75)ST GDE PPIN,DOWEL(ϕ .187x.50)LEVER					51
MING IS	(83)			20)(1)		REF REF		1-21030-6	PIN,DOWEL(ϕ .187x1.25)HOUSING		1 B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
S DRAI					1	1 1		21024-5	WASHER, LOCK(#10)ADJ BLOCK	(117	_ 1 B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
푠			(66)	$\begin{pmatrix} 1 \\ 0 \end{pmatrix}$		REF REF		21024-5 21024-5	WASHER,LOCK(#10)ADJ PLATE WASHER,LOCK(#10)FEED GDE ROD		1 1 1 - B 1 1 1 - A		APPLICATOR, BASIC (SUBASSY) PLUG, NYLON) 46 45
	4	G (119) (58)	120	4	2	2 2		21024-2	WASHER,LOCK(#4)FRONT STP GUID		1 1 1 — C 1 1 1 — A	455673-5 690125-1	RAM WASHER, LAMINATED	44
			A (52) (118)	(28) (5) (5)						112	1 1 1 — A	1-690124-0	WASHER, RAM	42
			68 67	$\left\langle \begin{array}{cccccccccccccccccccccccccccccccccccc$) <u>2</u> REF	REF REF	— А — А	21024-4 21899-4	WASHER,LOCK(#8)STRIPPER WASHER,FLAT(\$\Phi 5/16)SCREW AD		1 1 1 — A	23241-6	BALL, STEEL	41 40
	(126)									109	1 1 1 — A 1 1 1 — C	690170-1 690142-1	SPRING, COMPRESSION DISC, INSULATION	39
	(125)				REF	REF REF	— A	21068-5	NUT,HEX(6-32)FEED ADJ	107	1 1 1 — D	354777-1	WIRE DISC, PLASTIC	37
		POS D		(69)						105	1 1 1 — A 1 1 1 — B	22480-5 690212-1	WASHER, SPRING POST, RAM	35
			4	82	1	1 1	_ A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	104 и 103	1 1 1 — B REF REF REF — D		WIRE, STOP PLATE, BASE	34
ho		—— POS C (55	5		2 REE	2 2 REF REF	— А — А	21017-2 6-23715-5	SCR,DRIVE(#2x.19)ID PLAT SCR,PAN HD(6-32x1.50)FEED AD	E 102	1 1 1 — A		SCREW, ADJUSTMENT	32 🗘
	REF(37)		(54)		1	1 1	- B	461264-1	PLATE, IDENTIFICATION	100	REF REF - B		BLOCK, STRIP GUIDE ADJ	30
		POS B	(53)	(72)	1	2 2	— А — А	3-21002-0 22733-8	SCR,BHC(10-32x.88)DRAG SCR,BHC(8-32x.38 LW)ANV		1 1 1 — C	455671-1	PLATE, STRIP GUIDE	29
	POS A -/ (126)	85	35)	(34) (70)	REF	REF REF	— А — А	2-21002-9 2-22733-8	SCR,BHC(10-32x.75)CAP SCR,BHC(1/4-20x.62)HOUSING	97	2 2 2 — A 1 1 1 — B	1-22284-0 690546-1	SPRING, DRAG LEVER, DRAG RELEASE	27
		11	1 4		REF	REF REF	— A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOG		1 1 1 — B	240792-1	DRAG, TERMINAL	25
	9	2.			2	4 4 2 2	— А — А	2-21002-2 2-21002-3	SCR,BHC(8-32x.50)TERM H DWN SCR,BHC(8-32x93)R STP GDE	93	1 1 1 — D 1 1 1 — A	690438-1	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	23
	93	(29		9)1	1	1 1	— A	1-21002-7	SCR,BHC(6-32x.38)CAM	92	1 1 1 1 — B REF REF REF — A	4-456408-9 4-22284-9	CRIMPER, WIRE SPRING, FEED RETURN	22 21 B
		12	21) (117)							90	1 1 1 - B 1 1 - B	4-456408-8 1-690472-3	CRIMPER, WIRE STRIPPER	20
	(24)		(81)	$\begin{pmatrix} 12 \end{pmatrix}$						88		. 555172 5		18
	(27)	35	G_{\bullet}	$\begin{array}{c} \\ \\ \\ \\ \end{array} $	1	1 1	_ A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGE		1 1 1 — B	691667-1	GUARD, CHIP, FRONT	16
					2	2 2 1	- A - A	1-21000-3 2-21000-7	SCR,SHC(4-40x.25)F ST GUIDE SCR,SHC(8-32x.50)STRIPPER					15
15,	25		33		REF	REF REF	— А — А	3-21000-7 3-21000-6	SCR,SHC(10-32x.75)FEED ROD GE SCR,SHC(10-32x.62)FD ADJ BLK	83	1 1 1 — A	5-22280-0	SPRING, SHEAR	13
		26	96)	B (10)	1	1 1	— A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81	1 1 1 - B	690461-2	STOP, SHEAR	111
ED.	99				REF	REF REF	— A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BL	K 80 79	1 1 1 - C 1 1 1 1 - C	1-690459-0 454276-5	HOLDER, SHEAR (FRONT) SHEAR, FLOAT (FRONT)	9
LICATION			(95) (94)	3) (94)	3 REF		— В	679532-1	INSERT, GUARD	78	1 1 1 - C	3-662520-3	ANVIL	8 7
FOR PUB	OST FEED 1 5/8 STROKE PRE F	FEED 1 1/8 STROKE PRE I	FEED 1 3/8 SIRUKE 1	MENDED SPARE PARTS.						76		2-455889-0	DEDDESCOD CHEAD (FDONT	6
(ELEASED)	(91)	4) 1 (4.		E LIGHTLY. Must be in place when operating	1	1 1	_ A	690603-1	SPRING, ASSIST	74	1 1 1 - B	238011-4	DEPRESSOR, SHEAR (FRONT SPACER, BLOCK CRIMPER	4
CORPORA	(REF) (RE	(RE	91) APPLIC	ATOR IN A BENCH MACHINE.	1 REF	1 1 REF REF	- A A	23030-1 458109-1	SCR,SHC(6-32x.25 SL)INS DIS WASHER, SPECIAL	72	1 1 1 - C 1 1 1 - C	683454-1 1-455888-8	CRIMPER, INSULATION SPACER, CRIMPER	2
AMP IN	ROTATED 180°	ROTATED 180°	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	ATE DAILY USING NO. 20 MACHINE O VITH QTY OF REF SPECIFIED (EXCEPT		-2 -1	DWG	PART NO	DESCRIPTION	71	1 1 1 - C -3 -2 -1 U/M SIZ	815664-2 PART NO	CRIMPER, WIRE DESCRIPTION	1 ITEM
	В——	K TERMINATOR	1.01/1.120 1.00	78 AND 79) ARE USED ON ITEM 46. HEIGHT TO BE MEASURED OVER CENTER	BARREI					NO		•	I SSY NO (WHEN BLANK, USE DWG REV	VISION) A
HED.	(22)	(20) (8		CRIMP HEIGHT TO BE .055±.002 AWG WIRE, FOR 16 AND 18 AWG .043±	QI	y reqd per as	1 C C		PARTS LIST		QTY REQD PER ASSY DIMENSIONS IN INCHES. MATE	_ HT TR	PARTS LIST FIN _	
JNPUBLIS			CRIMP H (19) .055	T WIRE SIZE CRIMPER NO. ITEM NO. 14 4-456408-8 20							DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: DR T KI	— 24FEB00 APP 24FEB00 NT T.FLBIN	TE Connectivity	
VING IS ((19) (.043	16 & 18 4-456408-9 22							3 PLC DEC ± - 4 PLC DEC ± -	24FEB00 REL -	TE Connectivity Harrisburg, PA 17105	
HIS DRAN) COPYR	DIST	DENIALL MAALUME		ITEM 19 BETWEEN ITEM 1 & ITEM 3	,				B1 ECR-15-0017 B ECN 0150-024 A REVISED	43-04 TE	$\frac{32-15}{3-04}$ angles $\pm -$ surf texture: $\phantom{00000000000000000000000000000000000$	SIDE FEED HE	M APPLICATOR MINI A	APPL
TE	LEADMAKER Connectivity Translated 0.0410.194283 (XXMMAD.HHMMS Computervision, Inc., Weedless Revision)	BENCH MACHINE ASPLICATION US016926	/8\ FOR U	SE IN PRINTED CIRCUIT BOARD WITH A	Ф.125 HOI	_E.			P F LTR REVISION R	ECORD APP	DATE SHARP EDGRS, BREAK	PANDASSEMB	J & D U J O	СТЕД ТО
L	8	7		6 5				4	3		00779 CUSTOME	R AND ASSEMB	LI UNAVVING -	

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