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13850	29 😽	1385029									/home/us016926/	DMTECmod
NINC MACHINE GUARD	TERMINAL NAME: TERMINAL 286855 CRIMP			DATA (NON-AMP TERMINAL-AMP SPEC)		-1		.EADMA Ich mc	KER	MECH POST FEED MECH PRE FEED		50
NING MACHINE GUARD (REF) (REF)			PAD CRIMP DATA		E SIZE	-3			DEL G	MECH PRE FEED		
	AMP	MFG	A .040 ±.002 [1.	02 ±0.05mm]	22	REF REF	REF REF	REF REF	- B	22594-8 240628-1	NUT,HEX(1/2-20) PLATE, ADJUSTMENT	70 00 69 [
	286855	30808-400	B NOT C NOT		USED	REF	REF	REF	- B	240626-1	SHAFT, PIVOT	68
			D NOT		USED	REF REF		REF REF	- B - A	240633-1 455680-1	BUSHING LEVER, INTERMEDIATE	67 <b>)</b>
3 79			CRIMP SIZE	TYPE F	ANGE	REF REF		REF REF	- B	240629-1 240632-2	BLOCK, PIVOT SCREW, ADJ FEED ROD	65 D 64
1 GUARD G TERMINATOR GUARD			WIRE .062 [1.57 INSUL .080 [2.03		22	REF	REF	REF	- B	240659-3	PIN, CAM ROLLER	63
(100) $(102)$	WIRE STRIP		SPEC FEED APPL	INSTRUCTION SET UP		REF REF		REF REF	- B	240658-1 454398-2	ROLLER, CAM Rod, feed	62 61
	.090-,	.121 NONE	.663 4	45863	129	REF REF		REF REF	- A	454178-1 454220-1	GUIDE, FEED ROD CAP, RAM	60 59
					128	REF		REF	- D	454485-1	HOUSING	58
	2 2	2 – C		, WIRE DISC (.3190)	A 126	1	1	1	- B	690542-2	PAWL, FEED	56
	1 1	1 – A 1 – A		HER, FLAT PRECISION Eral instruction pack.		REF REF		REF REF	- B	240624-1 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	55
	1 1	1	4088040 SF	APPL INST 408-8040	123	REF REF		REF REF	– В – А	690541-1 455679-1	HOLDER, FEED FINGER LEVER, TERMINAL FEED ARM	53 52
	1 1	1 – A		SLT SPR(Ø.093×.75)ST GDE	PL 121				A		LEVEN, TENHINAL TEED ANT	51
	REF REF			DOWEL (Ø.187×.50) LEVE DOWEL (Ø.187×1.25) HOUSIN		1		_	– B	690602-6	CAM, PRE-FEED 1 5/8 ST	50 49
	REF REF	REF – A		,RET <sup>"</sup> C <sup>"</sup> (Ø.187)FD FING HER, LOCK(#10)ADJ BLOU		_	1	- 1	– B – B	690602-5 690501-4	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48
$\begin{pmatrix} 2 \\ 1 \end{pmatrix}$	REF REF		21024-5 WASH	HER,LOCK(#10)ADJ PLATH	E 116	1	1	1	- B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
	REF2	REF – A 2 – A		ER,LOCK(#10)FEED GDE RC ER,LOCK(#4)FRONT STP GU		1	1	1	- A - C	690191-1 455673-3	PLUG, NYLON Ram	45
	REF REF	REF – A	5-21028-1 PIN,	SLT 5PR(Ø.125×.50)ADJ F	OD 113	1	1	1	- A	690125-1 690124-1	WASHER, LAMINATED Washer, ram	43 C 42
	2 2	2 – A		HER, LOCK (#8) STRIPPE		1	1	1	- A	7-21002-9	BOLT, CRIMPER(5/16×1.00)	41
	REF REF		21899-4 WASH	HER,FLAT(Ø5/16)SCREW	109	1	1	1	– A – A	23241-6 690170-1	BALL, STEEL Spring, compression	40
	REF REF	REF – A	21068-5 NUT	,HEX(6-32)FEED ADJ	108	1	1	1	- C	690142-1 354777-1	DISC, INSULATION WIRE DISC, PLASTIC	38 37
69				,	106	1	1	1	- A	22480-5	WASHER, SPRING	36
(116)	1 1	– – A	992031-1 PIN	, CLEVIS	105				- B	690212-1	POST, RAM	35 34
82	1 1	1 – A 2 – A		SKT SET(1/4-20×.25 LW)F ,DRIVE(#2×.19)ID PL.		REF	REF	REF	- D	455675-1 690432-3	PLATE, BASE SCREW, ADJUSTMENT	33 32 (j
	REF REF	REF – A	6-23715-5 scr,	PAN HD(6-32×1.50)FEED A	DJ 101	REF						31 30
	2 2	1 – B 2 – A	3-21002-0 SCR	TE, IDENTIFICATION ,BHC(10-32×.88)DRA(	99		REF 1	REF 1	- B - C	455689-1 455671-6	BLOCK, STRIP GUIDE ADJ PLATE, STRIP GUIDE	29
(70)	1 1 REF REF	1 – A REF – A		,BHC(8-32×.38 LW)AN ,BHC(10-32×.75)CAP	/IL 98 97	1	1	1	- C	1-455888-8 1-22284-0	SPACER, FRONT SHEAR DEP Spring, drag	28 27
	REF REF REF REF	REF – A REF – A	2-22733-8 SCR,	BHC(1/4-20×.62)HOUSII BHC(10-32×.50)5G ADJ BL		1	1	1	– B – B	690546-1 240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL	26 25
	6 6	6 – A		BHC (8-32×.50) TERM H DWN	94	1	1	1	- D	6-690504-6	GUIDE, STRIP (REAR)	24
					93	1	1	1	- A - B	690438-1 690472-2	GUIDE, STRIP (FRONT) STRIPPER	23 22
	1 1	1 – A	1-21002-7 SCR	,BHC(6-32x.38)CAM	91	REF	REF	REF _	– A – A	4-22284-9 679218-1	SPRING, FEED RETURN STRIPPER WIRE STOP ASSY	21 B 20
	1 1	– – A	7-21000-9 SCR	, SHC (4-40×.19) STRIP	PER 89	1	1	_	- B	458949-1	STRIPPER	19
					88							18 17
	1 1 2 2	1 – A 2 – A		HEX HD(8-32x.31)FEED FIN SHC(4-40x.25)F ST GUII		1	1	1	- B	318563-1	GUARD, CHIP, FRONT	16
	1 1	1 – A	2-21000-7 SCR,	SHC (8-32x.50) STRIPPE								14
		REF – A REF – A	3-21000-6 SCR,	SHC(10-32x.62)FD ADJ BL	к 82	1	1	1	– A	5-22280-0	SPRING, SHEAR	12
	1 1 REF REF	1 – A REF – A		SHC(10-32x.38)SG ADJ E SHC(10-32x.38)PIVOT E		1	1	1	- B - C	690461-1 690459-1	STOP, SHEAR Holder, Shear (Front)	11
	– REF REF –	B B		RD, WINDOW Ert, guard	79 78		1	1	- C	454276-1 2-805887-1	SHEAR, FLOAT (FRONT) ANVIL	9
					77							7
PARTS.					76	1	1	1	- C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	1 1	1 – A 1 – A		ING, ASSIST SHC(6-32x.25 SL)INS DI	74 SC 73	1	1	1	- B	2-238011-5 9-683453-4	SPACER, BLOCK CRIMPER CRIMPER, INSULATION	4
PLACE WHEN OPERATING	REF REF	REF – A	458109-1 WAS	HER, SPECIAL	72		1	1	- <u>C</u>	455888-4	SPACER, CRIMPER	2
ENCH MACHINE. 5ing no. 20 machine oil.	REF REF	REF – A –1 U/M <sup>Dwg</sup> size	690517-1 SPA part no	DESCRIPTION	71 1 TEM NO		-2	-1	J/M DWG Size	456403-2 part no	CRIMPER, WIRE description	I TEM NO
REF SPECIFIED (EXCEPT	QTY REQD		PARTS	LIST		QT	Y REQD	PER ASS			SSY NO (WHEN BLANK, USE DWG REVISI Parts list	ON) A
RE USED ON ITEM 46.						DO NC	T SCALE	in inche E print		_ HT TR	_ FIN	
IS .062 MAX.				D ECN 0150-1	408-04 TE 11-0	OTHER	ANCES U Wise SF Dec ±-	PECIFIE	T.KINT	09FEB00 APP 09FEB00 T.ELBIN		
TION DADDEL				C1 ECN 0150-0 C ECN 0150-0	428-04 TE 4-0	JA 3 PLC	DEC ±-	_		IGMAN –	Harrisburg, PA 17105-3	F
ATION BARREL				B 0150-0371- A REVISED	-00 BH 6-0 TK 2-0	0 SURF	TEXTURE	5. BREAK	- NAME S Scale	D DWG	MAPPLICATUK MINI AN 1295000 Sheet Re	PPL ev
5				P F LTR REVISION	RECORD APP DAT	CAGE	EDGES code 779	R.015 I	1AX	AND ASSEMBL		О то
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