

|   | Ζ.  |  |  |   |     |                           |         |     |      |  |  |  |  |  |
|---|---|--|--|---|-----|---------------------------|---------|-----|------|--|--|--|--|--|
|   | LOC DIST  |  |  |   |     | REVISIONS                 |         |     |      |  |  |  |  |  |
|   |   | AD 0   | 0  | Р   | LTR | DESCRIPTION               | DATE    | DWN | APVD |  |  |  |  |  |
|   |   |  |  |   |     | EC 0G3C 0759 04           | 29JAN05 | BSV | JLG  |  |  |  |  |  |
|   |   |  |  |   | Η1  | REVISED PER ECO-09-020689 | 02SEP09 | KK  | AEG  |  |  |  |  |  |
|   | $\bigwedge_{1}$   | CONTACTS ARE LATCHED INTO THE PRELOAD WINDOWS  |  |   |     |                           |         |     |      |  |  |  |  |  |
|   | 2   | USE WITH #22-#26 AWG WIRE SIZE, .054/.030 INSULATION<br>DIAMETER, .015 MAXIMUM INSULATION THICKNESS  |  |   |     |                           |         |     |      |  |  |  |  |  |
| N | 3   | THE DIMENSION APPLIES WITH THE FORWARD PRELOAD<br>STOP IN CONTACT WITH THE HOUSING SURFACE   |  |   |     |                           |         |     |      |  |  |  |  |  |
|   | 4   | POINT OF MEASUREMENT FOR PLATING THICKNESS   |  |   |     |                           |         |     |      |  |  |  |  |  |
|   | 5   | FOR INDIVIDUAL ASSEMBLIES SEE PART NUMBER 103900<br>ASSEMBLIES ARE JOINED BY THE CARRIER STRIP.<br>ORDER QUANTITY REFLECTS TOTAL NUMBER OF<br><u>INDIVIDUAL ASSEMBLIES</u> REQUIRED. SEE TABLE |  |   |     |                           |         |     |      |  |  |  |  |  |
|   | 6   |  |  |   |     |                           |         |     |      |  |  |  |  |  |
|   | $\wedge$  | FOR NUMBER OF ASSEMBLIES PER STRIP.  |  |   |     |                           |         |     |      |  |  |  |  |  |
|   | $\overline{\sqrt{7}}$   | POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS)  |  |   |     |                           |         |     |      |  |  |  |  |  |
|   | 8   | MAXIMUM ALLOWA   | MAXIMUM ALLOWABLE BOW OF ASSEMBLY NOT TO EXCEED.055. |   |     |                           |         |     |      |  |  |  |  |  |
|   | <u>_9</u>   |  |  | GOLD IN THE CONTACT AREA, .000050000100<br>IN THE TERMINATION AREA, ALL OVER .000050 NICKEL |     |                           |         |     |      |  |  |  |  |  |
|   | CONTACTS: .000030 GOLD IN THE CONTACT AREA, .000050000100<br>MATTE TIN ON THE TERMINATION AREA, ALL OVER .000050 NICKEL |  |  |   |     |                           |         |     |      |  |  |  |  |  |
|   | IAUD/D.   | SINI   | SI   |   |     |                           |         |     |      |  |  |  |  |  |

D

С

|  | BSOLETE  | 10      | 2                           | 2.40                                  | 1.198  | 1-103648-1       | 12            | 6-103970-1         |        |
|--|--|---------|-----------------------------|---------------------------------------|--|------------------|---------------|--------------------|--------|
|  | BSOLETE  | 10      | 2                           | 2.20                                  | 1.098  | 1-103648-0       | 11            | 6-103970-0         |        |
|  | BSOLETE  | 10      | 2                           | 2.00                                  | 0.998  | 103648-9         | 10            | 5-103970-9         |        |
|  | BSOLETE  | 10      | 2                           | 1.80                                  | 0.898  | 103648-8         | 9             | 5-103970-8         |        |
|  | BSOLETE  | 10      | 2                           | 1.60                                  | 0.798  | 103648-7         | 8             | 5-103970-7         |        |
|  | BSOLETE  | 10      | 2                           | 1.40                                  | 0.698  | 103648-6         | 7             | 5-103970-6         |        |
|  | BSOLETE  | 10      | 4                           | 2.39                                  | 0.598  | 103648-5         | 6             | 5-103970-5         |        |
|  | BSOLETE  | 10      | 4                           | 1.99                                  | 0.498  | 103648-4         | 5             | 5-103970-4         |        |
|  |  | 10      | 5                           | 1.99                                  | 0.398  | 103648-3         | 4             | 5-103970-3         | 10397( |
|  |  | 10      | 8                           | 2.40                                  | 0.298  | 103648-2         | 3             | 5-103970-2         | 10     |
|  |  | 10      | 10                          | 2.00                                  | 0.198  | 103648-1         | 2             | 5-103970-1         | B      |
|  | BSOLETE  |         | 2                           | 2.40                                  | 1.198  | 1-103648-1       | 12            | 1-103970-1         | D      |
|  | BSOLETE  |         | 2                           | 2.20                                  | 1.098  | 1-103648-0       | 11            | 1-103970-0         |        |
|  | BSOLETE  |         | 2                           | 2.00                                  | 0.998  | 103648-9         | 10            | 103970-9           |        |
|  | BSOLETE  |         | 2                           | 1.80                                  | 0.898  | 103648-8         | 9             | 103970-8           |        |
|  | BSOLETE  |         | 2                           | 1.60                                  | 0.798  | 103648-7         | 8             | 103970-7           |        |
|  | BSOLETE  |         | 2                           | 1.40                                  | 0.698  | 103648-6         | 7             | 103970-6           |        |
|  | BSOLETE  |         | 4                           | 2.39                                  | 0.598  | 103648-5         | 6             | 103970-5           |        |
|  |  |         | 4                           | 1.99                                  | 0.498  | 103648-4         | 5             | 103970-4           |        |
|  |  | 9       | 5                           | 1.99                                  | 0.398  | 103648-3         | 4             | 103970-3           |        |
|  |  | 9       | 8                           | 2.40                                  | 0.298  | 103648-2         | 3             | 103970-2           |        |
|  |  | 9       | 10                          | 2.00                                  | 0.198  | 103648-1         | 2             | 103970-1           |        |
|  |  |         |                             |                                       |  | HOUSING          | NO OF         | ASSEMBLY           |        |
|  |  | PLATING | 6                           | B                                     | A  | PART             | POSN          | PART               |        |
|  |  |         |                             |                                       |  | NUMBER<br>1 REQD | PER           | NUMBER<br>ON STRIP |        |
|  |  |         |                             |                                       |  | -                | ASSY          | UN SINI            |        |
|  | THIS DRAWING IS A CONTROLLED DOCUMENT.   DIMENSIONS: TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:   INCHES 0 PLC ± -   1 PLC ± - -   2 PLC ± .02 3 PLC ± .02   3 PLC ± .005 4 PLC ± -   ANGLES ± - -   MATEROUSING: FINISH   FLAME RETARDANT FINISH   SEE TABLE SEE TABLE |         | DWN 05 NOV 1986<br>L. MAYER |                                       | Tyco Electronics Corporation   |                  |               |                    |        |
|  |  |         | CHK 12-11-86<br>P.C.DEJONG  |                                       | Electronics Harrisburg, Pa 17105–3608  |                  |               |                    |        |
|  |  |         | APVD 12-11-86<br>           |                                       | RCPT ASSY, AMPMODU MTE, SINGLE ROW,<br>.100 CL WITH GUIDE RIBS,<br>FOR #22-#26 AWG WIRE SIZE, STRIP FORM |                  |               |                    |        |
|  |  |         |                             |                                       |  |                  |               |                    |        |
|  |  |         |                             |                                       |  |                  |               |                    |        |
|  |  |         | 114-250                     | 026                                   | SIZE CAGE CODE DRAWING NO  |                  | RESTRICTED TO |                    |        |
|  |  |         | WEIGHT                      | - /                                   | $A_{2 00779}$ <b>C-</b> 103  |                  |               |                    |        |
|  | COLOR: BLACK<br>CONTACTS: PHOS BRONZE  |         |                             | CUSTOMER DRAWING 4:1 SHEET 1 OF 1 REV |  |                  |               |                    |        |

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