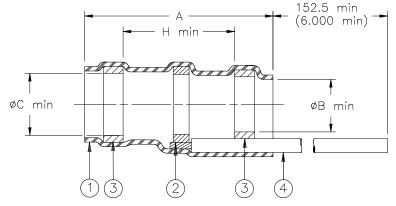
### **CUSTOMER DRAWING**



Product Name	Product Dimensions				Cable Dimensions				
	A±1.75	Ø B	ØС	Н	ØΕ	ØF	ØG	ØD	J±0.5
24 AWG	(A±0.07)	min	min	min	max	min	min	max	(J±0.02)
S02-11-R-S	16.5	1.90	2.65	8.25	2.65	0.90	0.50	1.90	7.5
	(0.650)	(0.075)	(0.105)	(0.325)	(0.105)	(0.035)	(0.020)	(0.075)	(0.295)
S02-12-R-S	16.5	2.65	3.68	8.25	3.68	1.40	0.75	2.65	7.5
	(0.650)	(0.105)	(0.145)	(0.325)	(0.145)	(0.055)	(0.030)	(0.105)	(0.295)
S02-13-R-S	16.5	4.30	5.08	8.25	5.08	2.15	1.25	4.30	7.5
	(0.650)	(0.170)	(0.200)	(0.325)	(0.200)	(0.085)	(0.050)	(0.170)	(0.295)
S02-14-R-S	19.1	5.95	6.45	8.25	6.45	3.30	1.80	5.95	7.5
	(0.750)	(0.235)	(0.255)	(0.325)	(0.255)	(0.130)	(0.070)	(0.235)	(0.295)
S02-15-R-S	19.1	7.00	7.60	8.25	7.60	4.30	2.50	7.00	7.5
	(0.750)	(0.275)	(0.300)	(0.325)	(0.300)	(0.170)	(0.100)	(0.275)	(0.295)

### **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

FLUX: TYPE ROL1 per ANSI-J-STD-004.

THERMAL INDICATOR: Color change: violet to colorless.

- 3. MELTABLE RING: Environment resistant thermoplastic. Color: blue.
- 4. GROUND LEAD: RAYCHEM 55A0114 in accordance with MIL-W-22759/33. See Table for AWG. ETFE insulated, Silver-plated HSCA. COLOR White with Blue Stripe.

## **APPLICATION**

1. These parts are designed to provide an environment resistant shield termination on cables meeting the following criteria:

Dimensions: Per table. Jacket rating: 125°C.

Shield plating: Tin or silver. Jacket material: Consult TE Connectivity.

- 2. When installed per Raychem process standard RCPS-100-70, assemblies will meet requirements of Raychem Specification RT-1404.
- 3. For assembly information, refer to Raychem document RCPS-100-70.

For best results, prepare the cable as shown:



= TE				Raychem DEVICES	SOLDERSLEEVE* SHIELD TERMINATOR, SILVER PLTD GRND WIRE IMMERSION RESISTANT, SAE-AS83519				
	Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]				DOCUMENT NO.:  S02-XX-R-S				
TOLERANCES:	ANGLES: N/A		TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the						
0.00 N/A 0.0 N/A	ROUGHNESS IN				REV:		DATE:		
0.0 N/A 0 N/A	MICRO			for their application.	D1		27OCT2023		
PREPARED BY:		CAGE C	CODE:	ECN:	SCALE:		SIZE:	SHEET:	
D. MALLIKA		060	90	ECN-23-234831	NTS		A	1 of 1	

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## **CUSTOMER DRAWING**

Unless otherwise specified dimensions are in millimeters. (Inches dimensions are shown in brackets)

(menes dimensions are shown in ordereds)							
DOCUMENT NO.:	REV:	ECO NUMBER:	DATE:	SHEET:			
D-150-0253	A	XXXX	30-May-03	2 of 2			

# **Mouser Electronics**

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