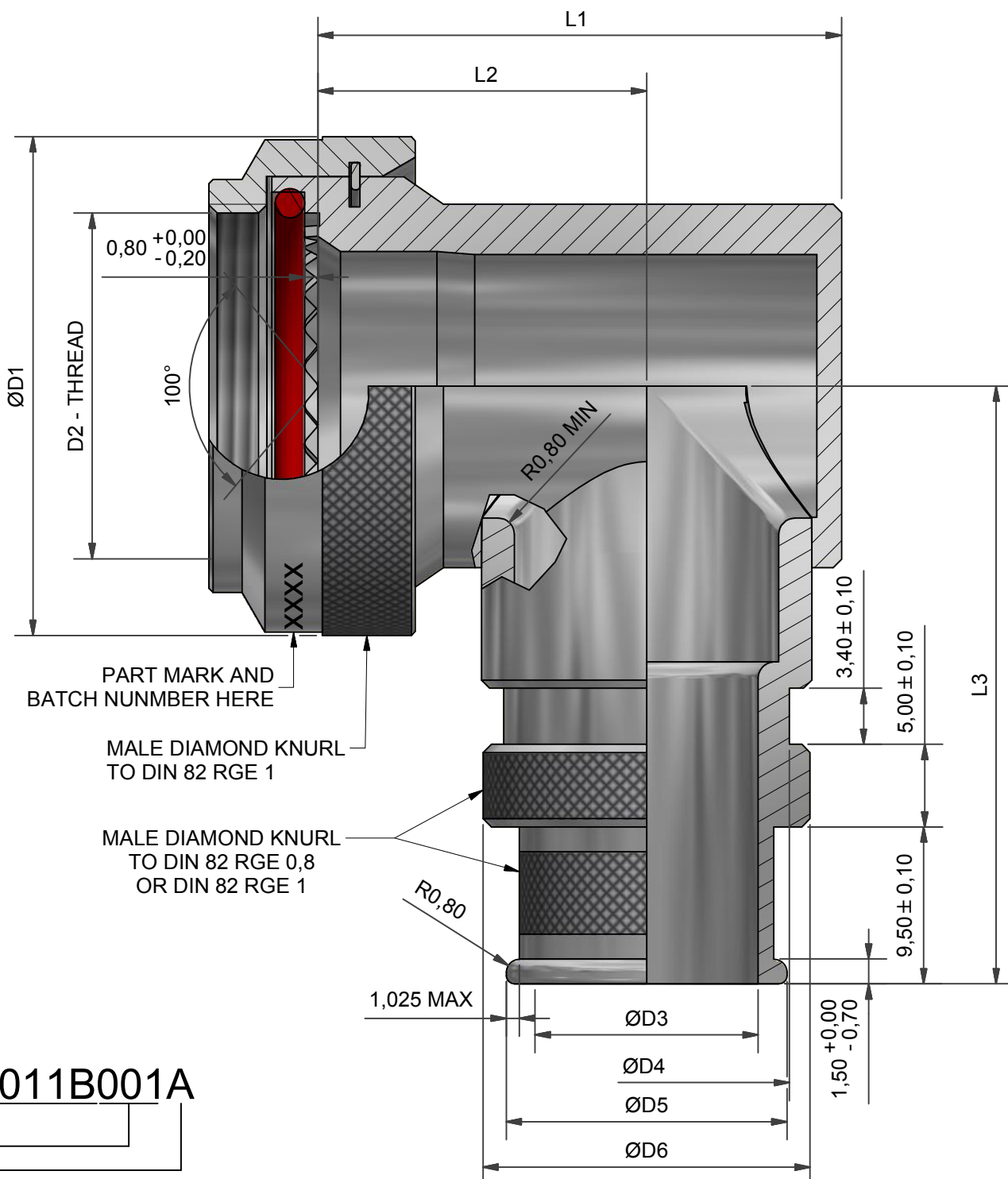




VG PART NUMBERING

VG95319-1011B001A

VG SERIES
DASH NUMBER
MATERIAL AND FINISH OPTION
A = ALUMINIUM ALLOY - CADMIUM OLIVE
DRAB OVER ELECTROLESS NICKEL
B = ALUMINIUM BRONZE - SHOT BLAST
S = STAINLESS STEEL - PASSIVATED



POLAMCO PART NUMBERING

PVG1BH3-001-1-B

POLAMCO SERIES
INTERFACE
ANGLE (3=90°)
DASH NUMBER (TABLE 1)
MATERIAL
FINISH (TABLE 2)

ANY OPTIONS OUTSIDE THOSE POSSIBLE WITH VG PART NUMBER ARE AVAILABLE BUT WILL NOT BE VG APPROVED PARTS.
FOR FULL LIST OF MATERIAL AND PLATING OPTIONS PLEASE VISIT OUR WEBSITE

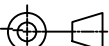
TABLE 1

DASH NO.	SHELL SIZE	ØD1 MAX	D2	ØD3 ± 0,2	ØD4 ± 0,1	ØD5 ± 0,1	ØD6 ± 0,1	L1 MAX	L2 MAX	L3 MAX	NO. OF TEETH	MASS (g) MAX
001	09	19,5	M12 X 1	9,0	12,8	12,5	15,3	24,0	16,4	31,2	12,0	30,0
002	11	23,0	M15 X 1	12,5	16,3	16,0	18,8	27,8	18,4	32,8	16,0	30,0
003	13	25,9	M18 X 1	12,0	15,8	15,5	18,3	29,5	20,0	34,2	20,0	35,0
004	15	30,2	M22 X 1	13,5	17,3	17,0	19,8	31,9	21,2	36,4	24,0	45,0
005	17	33,0	M25 X 1	12,8	16,6	16,3	19,1	35,0	22,8	37,8	28,0	55,0
006	17	33,0	M25 X 1	23,5	27,3	26,9	29,8	37,7	22,8	37,8	28,0	55,0
007	19	35,9	M28 X 1	18,0	21,8	21,6	24,3	37,4	24,0	39,2	32,0	65,0
008	21	39,2	M31 X 1	19,0	22,8	22,6	25,3	40,6	25,6	40,9	36,0	75,0
009	23	42,4	M34 X 1	23,0	26,8	26,4	29,3	43,8	27,1	42,5	40,0	85,0
010	25	45,0	M37 X 1	28,5	32,3	32,0	34,8	46,3	28,4	43,8	44,0	95,0

TABLE 2

CODE	FINISH
C	ELECTROLESS NICKEL
B	CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
ZB	ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
ZN	ZINC NICKEL BLACK PASSIVATE OVER ELECTROLESS NICKEL

SEE SS0076 FOR FULL RANGE OF FINISH OPTIONS

DRAWN		DATE	 3RD ANGLE PROJECTION NOT TO SCALE	PART NUMBER: VG95319-1011B SERIES			 Polamco 	
P.FRYER		08/07/2010						
DESIGN APPROVAL		DATE	TITLE: BACKSHELL					
DOC TYPE		Customer Drawing		ASSY USED ON: VG95319-1006, VG95319-1007, VG95319-1008, VG96938-3 (MIL-DTL-38999 SERIES III)				
ISSUE/REV EA		DCR ---						
NCAGE CODE U5792		WEIGHT 31.20 g	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0.25MM ANGULAR +/- 1° MATERIAL SEE PART NUMBER BREAKDOWN FINISH SEE PART NUMBER BREAKDOWN	THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.		POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP	SHT 1	DRAWING NO P17366

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