
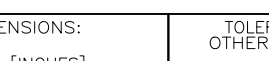


2.54 TYP
[.100]

0.89 ± 0.08 TYP
[.035 ± .003]

0.8 TYP
[.003]

- 1 .00076[.000030] GOLD IN THE CONTACT AREA,
.00254[.000100] MATTE TIN-LEAD ON REMAINDER OF CONTACT,
ALL OVER .00127[.000050] NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION
OF THE POST AND THE HOUSING.
- 4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS,
TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS,
ONE POLARIZATION SLOT.
- 5 .00076[.000030] GOLD IN THE CONTACT AREA,
.00254[.000100] MATTE TIN ON REMAINDER OF CONTACT,
ALL OVER .00127[.000050] NICKEL.
- 6 HIGH TEMPERATURE CONFIGURATION
- 7 STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 9 0.25 [.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. NO. S_SHUEY 3-5-91		 TE Connectivity Ltd.	
		CHK. L.CASTAGNA 3-27-91			
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		APPROVED L.CASTAGNA 3-27-91		HDR ASSY, VERT. SR 2.54[.100] @.064[.025] SQ POST, WITH PLZLN AND LATCHING.	
		PRODUCT SPEC			
		APPLICATION SPEC			
		FINISH			
MATERIAL: HOUSING: FLAME RETARDANT COLOR: BLACK CONTACTS: BRASS		WEIGHT: -		RESTRICTED TO: -	
SEE TABLE		SIZE: A1		CAGE CODE: 00779	
		DRAWING NO: C-103735			
		CUSTOMER DRAWING		SCALE: 4:1	
				SHEET 1 OF 2	
				REV. Y	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1-103735-9](#)