

DWG NO. 565504-1
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1281(7/63) APPLICATOR PARTS LIST				TYPE 250 FLAG FASTON HINGBAR - MARK III			AMP INCORPORATED HARRISBURG, PENNA. TERMINALS						
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			.018 STK	TE P/N	MFG P/N
1	■ WIRE CRIMPER	1	471788	42	FRONT STA. BAR	1	811006-1	TO APPLY TERMINAL			41531	1949687	SFO-61T-250A
2	■ INS. CRIMPER	1	472122	43	ANVIL INSERT SPACER			.018 STK .016 STK			41532		
3	■ ANVIL	1	388623	44	HINGE BLOCK & STAB.	1	810974-1	WIRE SIZE	CRIMP HEIGHT	C.H.	41799		
4	■ ANVIL INSERT	1	811045-1	45	HINGE PIN	1	811007-1	18	.052	.048	41800		
5	■ SHEAR BLADE	1	810412	46	GUARD FRONT STAB.			16	.056	.052	41801		
6	■ REAR SHEAR PLATE	1	811067-1	47	HINGE BAR ASSY	1	565062-1	14	.062	.060	41802		
7	■ SHEAR BLADE SPRING	1	810410-1	48	HINGE BAR SPRING	2	3-23846-5	12	.072	.070	42041		
8	■ FRONT SHEAR PLATE	1	388632-2	49	STRIP GUIDE STOP	2	810417				42144		
9	REAR ANVIL SPACER PLT.			50	STRIP HOLD DOWN	1	810411	CRIMP	SIZE	TYPE	FEED	42482	
10	FRONT ANVIL SPACER PLT.			51	SPACER-COMP. SPRING	2	811070-1	WIRE	.160	TAB-LOC		60645	
11	TOOL SPACER			52	CAM FOLLOWER HOLDER	1	810409	INSUL.	.180	0	.770	61156	
12	CRIMP SPACER ¹	1	681154-1	53	CAM FOLLOWER	1	24746-1	SLEEVED				63517	
13	FRONT STRIP GUIDE	1	811052-1	54	SPRING BRACKET	1	810418	INSULATION RANGE	WIRE RANGE CMA		63576		
14	REAR STRIP GUIDE	1	388621-1	55	■ CAM FOLLOWER SPRING	1	810408	.110-.210	18-12		141697		
15	RAM	1	473828	56	HOOK HOLDER	1	810419	EXPLODED VIEW			150560		
16	RAM RET. PL.	1	465009-2	57	■ SHEAR PICK-UP HOOK	1	810416	A-6004-3, -4					
17	ADJ. PL.	1	811010-1	58	HOLD DOWN-HINGE BAR	1	811009-1	REMARKS:			STEEL		
17	PROTECTIVE PLUG	1	23141-1	59	DEPRESSOR SCREW	1	810642-1	END WIRE APPLICATION			.016 STK		
19	APPLICATOR MOUNT ASSY.			60	WASHER	4	376482	ASSY DWG 565065			42404		
20	BASE PLATE	1	465238-1	61	■ FEED FINGER SPRING	1	810421-1	¹ INSTALL ITEM 12 BETWEEN			62989		
21	BASE BLOCK			62	DOWEL PIN	2	1-21030-5	ITEMS 1 & 2.			1742460		
22	STRIP GUIDE PLATE			63	MICRO SWITCH	1	23496-1	TERM APPL SPEC: 114-2078					
23	■ ANVIL HOLDER	1	810423	64	MICRO SWITCH COVER	1	22689-2	APPL INST SHEET: 408-8011			BRASS		
24	AUX. ANVIL HOLDER			65	BRACKET-MICRO SWITCH	1	811074-1	■ RECOMMENDED SPARE PARTS			.016 STK		
25	STRIPPER			66	CONNECTOR	1	22787-2	THIS APPLICATOR IS TO BE USED ON			42511		
26	STRIPPER MOUNT			67	HOOK HOLDER SCREW	1	810413	AMP-O-LECTRIC 1-471273-3			42742		
27	RETAINER PLATE			68				MECH FEED			60020		
28	STRIPPER MOUNT BRACKET			69	SPACER (ANVIL HOLDER)	1	811223-1	DIST.			60641		
29	STRIPPER BUSHING			70	LEAD WIRE	1	465918-1	SERIAL NO.			60712-1		
30	STOCK DRAG	1	811063-2	71	DOWEL PIN	1	465702-1	DATE SHIPPED			150561		
31	STOCK DRAG HANDLE			72	ID PLATE	1	452373-1	CUSTOMER NAME AND ADDRESS			63445		
32	STOCK DRAG STUD			REV. REVISION RECORD			DATE	BY	ECN	CHK'D			
33	STOCK DRAG SPRING	2	810135							APP'D			
34	STOCK DRAG ADJ. SCREW									SHEET			
35	FEED FINGER HOLDER	1	810131							OF			
36	FEED FINGER	1	810422							APPLICATOR			
37	■ FEED FINGER TIP	1	810420							NUMBER			
38	FEED FINGER STUD	1	810414-1							REV			
39	BASE CASTING	1	570238							REVISION RECORD			
40	GUARD, ASSY	1	457698-4							DATE			
41	INSERT GUARD									DWN			

FOR HARDWARE SEE 687520-1

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LOC
A
DIST
66

AB3	ECR-09-020706	9-2009	MY	GB
P	LTR	REVISION RECORD	DATE	DWN

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
	0 PLC ± -	1 PLC ± -	2 PLC ± -
	3 PLC ± -	4 PLC ± -	
ANGLES ± -		SURFACE TEXTURE	

DWN M.YOUNGER	11MAY2007	MATERIAL -	HEAT TREAT -
CHK T.ELBIN			
APVD T.ELBIN		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
NAME HINGE BAR - MARK III APPLICATOR 250 FLAG FASTON			
SCALE -	SIZE A2	DRAWING NO. 565504-1	SHEET 1 OF 1
REV AB3			

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

Mouser Electronics

Authorized Distributor

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