|   | THIS DRAWING IS UNPUBLIS   |  | RELEASED FOR PUBLICATION  | 7<br>20   |       | 6   |                            |
|---|--|--|---|---|-------|---|----------------------------|
|   | P A R T<br>NUMBE R   | REVISION   |   | FEED TY   | Y P E | ATLANTIC VERSION TERMI<br>INTERFACE ADAPTER |                            |
|   | 2150826-2<br>7-2150826-2<br>7-2150826-7  | B<br>B<br>A  | FINE CRIMP HEIGHT ADJUS<br>PNEUMATIC AND CRIMP<br>TOOLING KIT<br>CRIMP TOOLING KIT  | ST PNEUMA1<br>PNEUMA1<br>-  |       |   |                            |
| D |  |  |   |   |       |   |                            |
|   | CRIMP  | UCTIONS  | T A<br>T Y P E<br>F<br>F  |   |       |   |                            |
| С | TERMINAL DATA<br>TERMINAL NAME<br>WIRE STRIP<br>4.00-5.00 mr<br>TERMINAL<br>APPLICATION<br>SPECIFICATION<br>TERMINALS<br>TE TERMINAL<br>170381-1 | E: .312<br>LENGTH<br>n [.157197<br>114<br>APPLIED  | SERIES POSITIVE LOC<br>INSULATION DI<br>2.16-3.43 mm [<br>-5047 -<br>-  | AMETER RANGE  |       |   |                            |
|   | -  |  |   |   |       |   |                            |
| В | SIZE<br>2.00mm2<br>1.25mm2<br>0.85mm2<br>0.50mm2   | MDED SPAR<br>1.31+/<br>1.43+/<br>1.43+/<br>1.31+/<br>NDED SPAR<br>O SUPPLIE<br>OF APPLIC<br>ART NUMBE<br>ART NUMBE<br>A | INCH]REFE-0.05 [.073+/002]0.05 [.062+/002]0.05 [.056+/002]0.05 [.052+/002]< | READS OF ITEM 2<br>READS OF ITEM 1<br>TTING USED WHEN<br>ADJUSTMENT MAY<br>TIELD.<br>SHALL BE USED P<br>IRE COMBINATION | G<br> |   | *W<br>ON<br>SE<br>TH<br>PR |
| А | <u>∕</u> 8∖ termina  | L PITCH N  | OT COMPATIBLE WITH MECHAN   | ICAL FEED.  |       |   |                            |

AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm MATERIAL

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

\*WARNING

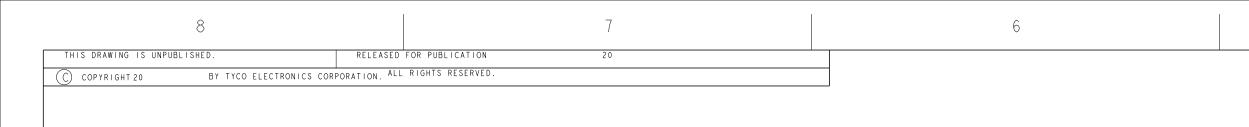
|    | 2    |   |     |               |             |           |     |      |
|----|------|---|-----|---------------|-------------|-----------|-----|------|
| OC | DIST |   |     |               | REVISIONS   |           |     |      |
| А  | 66   | P | LTR |               | DESCRIPTION | DATE      | DWN | APVD |
|    |      |   | A   | RELEASED      |             | 24AUG2017 | ТB  | TE   |
|    |      |   | В   | ECR-19-012325 | )           | 05AUG2019 | ТB  | RK   |
|    |      |   |     |               |             |           |     |      |
|    |      |   |     |               |             |           |     |      |

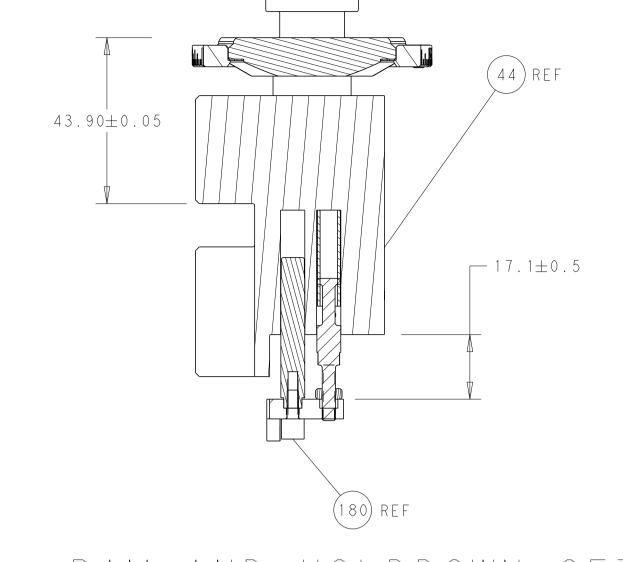
|               |                     | 1                    |                |                                     | 1   |             |   |
|---------------|---------------------|----------------------|----------------|-------------------------------------|---|-------------|---|
| -             | 1                   | 1                    |                | 2119641-1                           | FEED CAM, AIR FEED                                      | 248         |   |
| -             | 1                   | 1                    |                | 2119082-3                           | CAM, SNAIL, INSULATION ADJUSTMENT                       | 244         |   |
| -             |                     |                      |                | 2079764-1                           | WASHER, WAVE SPRING, CREST-TO-CREST                     | 243         |   |
| -             | 1                   | 1                    |                | 2119083-1                           | RETAINER, INSULATION DIAL                               | 242         |   |
| _             | 1                   | 1                    |                | 2844940-4                           | AIR FEED MODULE   | 238         |   |
| _             | 1                   | 1                    |                | <u>1 - 18028 - 0</u><br>1803052 - 1 | WASHER, FLAT, REG M8<br>FEED FINGER ASSEMBLY,EF         | 192         |   |
| _             | 1                   | 1                    |                | 1752354-6                           | STANDOFF, HOLD-DOWN                                     | 180         |   |
| _             | 1                   | 1                    |                | 5-993111-6                          | PIN, SLOTTED SPRING 3.0 X 14.0                          | 177         |   |
| _             | 1                   | 1                    |                | 8-22280-7                           | SPRING, COMPRESSION                                     | 176         |   |
| _             | 1                   | 1                    |                | 1752353-2                           | GUIDE PIN, HOLDDOWN                                     | 175         |   |
| _             | 1                   | 1                    |                | 1901680-2                           | GUIDE PIN, HOLDDOWN                                     | 174         |   |
| -             | REF                 | REF                  |                | 994970-2                            | COUNTER, MAGNETIC                                       | 164         |   |
| _             | 1                   | 1                    |                | 2119955-2                           | ASSY, LUBRICATOR, END FEED                              | 84          | C |
| _             | 1                   | 1                    |                | 455888-5                            | SPACER, CRIMPER   | 82          | С |
| -             | 1                   | 1                    |                | 1803607-4                           | DOCUMENTATION PACKAGE                                   | 7 1         |   |
| -             | 2                   | 2                    |                | 2 - 1 8 0 3 2 - 2                   | SCR, SET, FLT PNT, M3 X 10.0                            | 70          |   |
| -             | 1                   | 1                    |                | 2119740-1                           | TAG, IDENTIFICATION                                     | 67          |   |
| -             | 2                   | 2                    |                | 2168078-1                           | SCREW, DRIVE, RH, RoHS, 2 x .188                        | 66          |   |
| -             | 1                   | 1                    |                | -1901681-7                          | HOLDDOWN, TERMINAL                                      | 65          |   |
| -             | 2                   | 2                    |                | 2168400-8                           | SHCS, LOW HEAD, RoHS, M4 X 16                           | 64          |   |
| -             | 1                   | 1                    |                | 2168083-2                           | SCR, SKT HD CAP, RoHS, M4 X 8.0                         | 60          |   |
| -             | 1                   | 1                    |                | 5 - 1 8 0 2 2 - 5                   | SCR, HEX HD CAP, M4 X 6.0                               | 59          |   |
| -             | 3                   | 3                    |                | 2168400-4                           | SHCS, LOW HEAD, Rohs, M4 X 8                            | 57          |   |
| -             | 2                   | 2                    |                | 2168083-8                           | SCR, SKT HD CAP, RoHS, M4 X 16                          | 56          |   |
| -             | 2                   | 2                    |                | 5018030-1                           | NUT, HEX, REG, RoHS, M3                                 | 54          |   |
| -             | 2                   | 2                    |                | 986965-8                            | NUT, LOCK, HEX, TORQUE (M4)                             | 53          |   |
| -             | 1                   | 1                    |                | - 5018030-0                         | NUT, HEX, REG, RoHS, M3.5                               | 52          |   |
| -             | 1                   | 1                    |                | 2063961-1                           | FEED FINGER   | 51          |   |
| -             |                     |                      |                | 18023-9                             | SCR, SKT HD CAP M4 X 6.0                                | 49          |   |
| -             | 1                   | 1                    |                | 2119655-5                           | APPLICATOR BASIC ASSEMBLY, EF                           | 46          |   |
| -             | 1                   | 1                    |                | 1803517-1                           | RAM ASSEMBLY, EF ATLANTIC                               | 44          |   |
| -             |                     |                      |                | 1803602-1                           | SCR, BHSC, Rohs (M8 X 25)                               | 41          |   |
| _             |                     |                      |                | 1-18028-2                           | WASHER, FLAT, REG M4                                    | 33          |   |
| -             | 2                   | 2                    |                | 2168083-9                           | SCR, SKT HD CAP, Rohs, M4 X 20                          | 31          |   |
| _             | <u> </u>            | <u> </u>             |                | <u>2168083-2</u><br>240639-1        | SCR, SKT HD CAP, R₀HS, M4 X 8.0<br>Stripper (machining) | 27          | В |
| _             | 2                   | 2                    | 1              | -2168083-5                          | SCR, SKT HD CAP, RoHS, M4 X 30                          | 25          |   |
| _             | <u> </u>            | <u> </u>             |                | 1752371-5                           | PLATE, STRIP GUIDE                                      | 24          |   |
| _             | 1                   | 1                    |                | 240825-1                            | PLATE, STRIP HOLD DOWN                                  | 23          |   |
| _             | 2                   | 2                    |                | 22281-8                             | SPRING, COMPRESSION                                     | 22          |   |
| _             | 1                   | 1                    |                | 1803292-4                           | DRAG  | 20          |   |
| _             | 2                   | 2                    |                | 1901259-5                           | GUIDE, LOWER STRIP                                      | 18          |   |
| _             | 4                   | 4                    |                | -2079383-1                          | SCR, BHSC, RoHS (M6 X 12)                               |             |   |
| _             | 1                   | 1                    |                | 240641-6                            | SPACER  | 16          |   |
| _             | 1                   | 1                    |                | 1752360-1                           | SPACER, HOLD-DOWN                                       | 13          |   |
| _             | 1                   | 1                    |                | 240644-9                            | PLATE, REAR SHEAR                                       |             |   |
| _             | _                   | _                    |                | _                                   | -   | 10          |   |
| _             | 1                   | 1                    | 5              | 5-690482-4                          | PLATE, FRONT SHEAR                                      | 9           |   |
| 1             | 2                   | 1                    | 4              | - 1 8 0 3 0 7 4 - 2                 | ANVIL, COMBINATION, END FEED                            | 8           |   |
| _             | 1                   | 1                    |                | 2217206-5                           | BLADE, SLUG   | 7           |   |
| -             | -                   | _                    |                | -                                   | -   | 6           |   |
| _             | 1                   | 1                    | 2              | 2 - 2 4 0 6 4 1 - 7                 | SPACER  | 5           |   |
| -             | 1                   | 1                    | 1              | -238011-7                           | BLOCK, CRIMPER SPACER                                   | 4           |   |
| 1             | 2                   | 1                    | 1              | -1633961-5                          | CRIMPER, INSULATION F PREMIUM                           | 3           |   |
| -             | 1                   | 1                    |                | 455888-8                            | SPACER, CRIMPER   | 2           |   |
| 1             | 2                   | 1                    | Z              | 1 - 4 5 6 4 0 6 - 1                 | CRIMPER, WIRE PREMIUM                                   | 1           |   |
| - 7           | 7 - 7 2             | - 2                  |                | PART NO                             | DESCRIPTION   | ITEM        | А |
| ·             | TFOR TYCO ELE       |                      |                | DWN 07AUG                           |   | NO          |   |
| TED FÖF       | THE LATEST RE       | VISION.              | <del>-</del> - | F.ZHANG                             |   |             |   |
|               | TOLERA<br>OTHERWIS  | NCES UNI<br>Se speci | ESS<br>FIED:   | APVD 07AUG                          | 62017 NAME  |             |   |
| 0             | PLC                 | ±-                   |                | K.ZHANG<br>product spec             | Ocean End Feed  |             |   |
| $\frac{1}{2}$ | PLC<br>PLC          | ±-<br>±-             |                | -                                   | Applicator  |             |   |
| 4             | PLC<br>PLC<br>NGLES | ±-<br>±-             | <b>+</b> -     | APPLICATION SPEC                    | SIZE CAGE CODE DRAWING NO RE                            | STRICTED TO |   |
|               | NGLES               | -                    | <u> </u>       | <br>WEIGHT                          | $A \mid 00779 \ C = 2150826$                            | -           |   |
|               |                     | -                    |                |                                     | ble Deaduction Deaving SCALE , SHEET , OF               | REV         |   |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

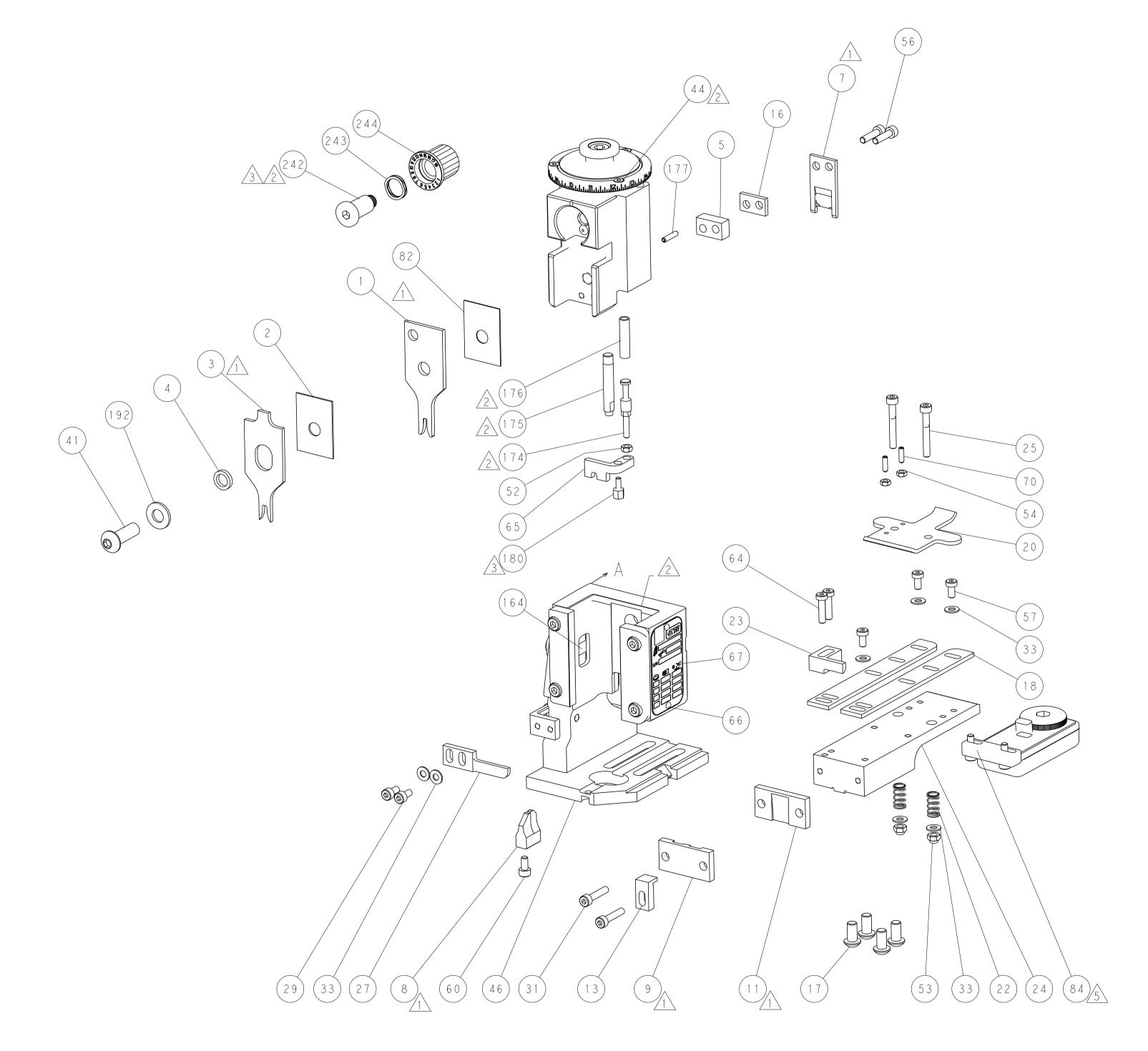
Customer Accessible Production Drawing

scale 1:1 sheet of 4 rev B





## RAM AND HOLDDOWN SET-UP



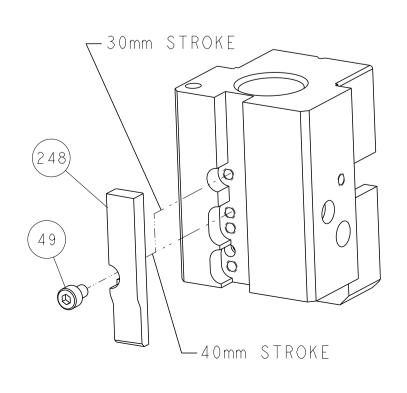
4

5



В

AMP 4805 REV 31MAR2000



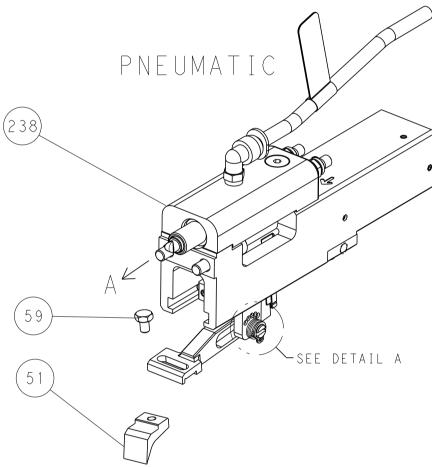
AIR FEED

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) Material -

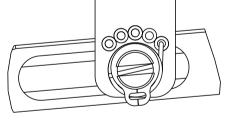
|     | 2    |   |     |             |             |      |     |      |
|-----|------|---|-----|-------------|-------------|------|-----|------|
| LOC | DIST |   |     |             | REVISIONS   |      |     |      |
| A   | 66   | P | LTR |             | DESCRIPTION | DATE | DWN | APVD |
|     |      |   | -   | SEE SHEET 1 |             | -    | -   | -    |
|     |      |   |     |             |             |      |     |      |
|     |      |   |     |             |             |      |     |      |
|     |      |   |     |             |             |      |     |      |

FEED TYPE

3



FEED SPRING SETTING POSITION



DETAIL A

|   | MENT FOR TYCO ELECTRONICS CORPORATION<br>CONTROLLING ENGINEERING ORGANIZATION<br>FOR THE LATEST REVISION. | рим 07AUG2017<br><u>F.ZHANG</u><br>снк 07AUG2017<br>К.ZHANG | TE Connectivity<br>Harrisburg, PA 17105-3608     |
|---|---|---|--|
| 1 | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>0 PLC ±-<br>1 PLC ±-<br>2 PLC ±-                             | APVD 07AUG2017<br>K.ZHANG<br>PRODUCT SPEC                   | Ocean End Feed<br>Applicator                     |
| ] | 3 PLC ±-<br>4 PLC ±-<br>ANGLES ±-<br>FINISH   | APPLICATION SPEC<br>-<br>WEIGHT                             | SIZE CAGE CODE DRAWING NO<br>A 00779 C-2150826 - |
|   | -   | Customer Accessible F                                       |  |
|   |   |   |  |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

В

| THIS DRAWING IS UNPUBL  | 8<br>LSHED.                    | RELEASED FOR PUBLICATION  | 7   |
|---|--------------------------------|---|---|
| C COPYRIGHT 20  |                                | NICS CORPORATION. ALL RIGHTS RESERVED.  |   |
| P A R T<br>N U M B E R  | REVISION                       | DESCRIPTION   | FEED TYPE   |
| 2 - 2 1 5 0 8 2 6 - 2   | В                              | FINE CRIMP HEIGHT ADJUST  | PNEUMATIC   |
| 7 - 2 1 5 0 8 2 6 - 7   | A                              | CRIMP TOOLING KIT   | _   |
| CRIMP<br>WIRE 2.29 m<br>NSUL 3.30 m<br>APPL INST<br>408-3<br>ERMINAL DAT<br>ERMINAL NAM | 5043<br>-A: TE TER<br>1E: .312 | TYPE   F   F   OD   MINAL   TE CRIMP S   SERIES   POSITIVE   LOCK   INSULATION DIAN                                       | IETER RANGE   |
| ERMINAL<br>PPLICATION<br>PECIFICATIO  | 114<br>N                       | - 5047  | -   |
| TE TERMINAL<br>170381-1   |                                | ERMINAL TE TERMINAL   | TE TERMINAL ·   |
| VIRE<br>SIZE<br>2.00mm2<br>1.25mm2<br>0.85mm2<br>0.50mm2                                | 1.86+/<br>1.57+/<br>1.43+/     | P HEIGHT<br>INCH] CRIMP<br>REFERI<br>/-0.05 [.073+/002]<br>/-0.05 [.062+/002]<br>/-0.05 [.056+/002]<br>/-0.05 [.052+/002] | HEIGHT 4<br>ENCE SETTING<br>5.2<br>8.3<br>9.7<br>11.0 |
|   | ENDED SPARI                    | - PARTS   |   |

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5 TERMINAL LUBRICANT IS RECOMMENDED.

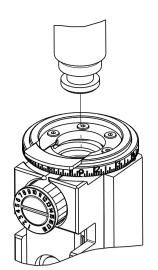
AMP 4805 REV 31MAR2000

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

SEE 114-5047 SPECIFICATION FOR SPECIFIC WIRE COMBINATIONS CRIMP HEIGHTS.

A TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.





PACIFIC VERSION TERMINATOR

INTERFACE ADAPTER

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm MATERIAL

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

|  | ^<br>   | 1                                       | 2119655-6<br>1803518-1 | APPLICATOR BASIC ASSEMBLY, EF<br>RAM ASSEMBLY, EF PACIFIC | 141<br>140       |   |
|--|---|---|------------------------|---|------------------|---|
| <u></u>  | - '   |   | 1803518-1              | RAM ASSEMBLY FE PACIFIC                                   | 1 1 0            |   |
| 5  | - '   |   |                        |   | 1401             |   |
|  |   |   | 2119955-2              | ASSY, LUBRICATOR, END FEED                                | 84               |   |
|  | - '   | 1                                       | 455888-5               | SPACER, CRIMPER   | 82               |   |
|  | - '   | 1                                       | 1803607-4              | DOCUMENTATION PACKAGE                                     | 71               |   |
|  | - 2   | 2                                       | 2 - 1 8 0 3 2 - 2      | SCR, SET, FLT PNT, M3 X 10.0                              | 70               |   |
|  | - '   | 1                                       | 2119740-1              | TAG, IDENTIFICATION                                       | 67               |   |
|  | - 2   | 2                                       | 2168078-1              | SCREW, DRIVE, RH, RoHS, 2 x .188                          | 66               |   |
|  | - '   |   | -1901681-7             | HOLDDOWN, TERMINAL  | 65               |   |
| _  | - 2   | 2                                       | 2168400-8              | SHCS, LOW HEAD, RoHS, M4 X 16                             | 64               |   |
|  | - "   | 1                                       | 5 - 18022 - 5          | SCR, HEX HD CAP, M4 X 6.0                                 | 59               |   |
|  | - (   | 3                                       | 2168400-4              | SHCS, LOW HEAD, ROHS, M4 X 8                              | 57               |   |
|  |   |   | 2168083-8              | SCR, SKT HD CAP, RoHS, M4 X 16                            | 56               |   |
| _  |   |   | 5018030-1              | NUT, HEX, REG, RoHS, M3                                   | 54               |   |
| _  |   | 2                                       | 986965-8               | NUT, LOCK, HEX, TORQUE (M4)                               | 53               |   |
| _  |   |   | - 5018030 - 0          | NUT, HEX, REG, RoHS, M3.5                                 | 52               |   |
| -  |   |   | 2063961-1              | FEED FINGER   | 51               |   |
| -  |   | 1                                       | 18023-9                | SCR, SKT HD CAP M4 X 6.0                                  | 49               |   |
| _  |   | 1                                       | 1803602-1              | SCR, BHSC, RoHS (M8 X 25)                                 | 41               |   |
| _  |   |   | 1 - 18028 - 2          | WASHER, FLAT, REG M4                                      | 33               |   |
| _  |   |   | 2168083-9              | SCR, SKT HD CAP, RoHS, M4 X 20                            | 31               |   |
| _  |   |   | 2168083-2              | SCR, SKT HD CAP, RoHS, M4 X 8.0                           | 29               | В |
| _  |   |   | 240639-1               | STRIPPER (MACHINING)                                      | 27               |   |
| _  |   |   | -2168083-5             | SCR, SKT HD CAP, RoHS, M4 X 30                            | 25               |   |
| _  | /   | <br>1                                   | 1752371-5              | PLATE, STRIP GUIDE  | 24               |   |
| _  | ,   | 1                                       | 240825-1               | PLATE, STRIP HOLD DOWN                                    | 23               |   |
| _  | - 2   |   | 22281-8                | SPRING, COMPRESSION                                       | 22               |   |
| -  |   | 1                                       | 1803292-4              | DRAG  | 20               |   |
| -  | - 2   |   | 1901259-5              | GUIDE, LOWER STRIP  | 1.8              |   |
| -  |   | <u> </u>                                | 240641-6               | SPACER  | 16               |   |
| -  |   | 1                                       | 1752360-1              | SPACER, HOLD-DOWN   | 13               |   |
|  |   | 1                                       | 240644-9               | PLATE, REAR SHEAR   |                  |   |
|  |   |   | 240044-9               | FLATE, REAR SHEAR   |                  |   |
|  |   | -  <br>1   c                            | -                      | -<br>DLATE EDONT SUEAD                                    |                  |   |
|  | 1   |   | 5-690482-4             | PLATE, FRONT SHEAR  | 9                |   |
| 4  |   |   | - 1803074-2            | ANVIL, COMBINATION, END FEED                              | 8                |   |
|  | -   |   | 2217206-5              | BLADE, SLUG   |                  |   |
| _  |   | -                                       | -                      |   | 6                |   |
| -  |   |   | 2 - 2 4 0 6 4 1 - 7    | SPACER  | 5                |   |
|  | -   |   | 1-238011-7             | BLOCK, CRIMPER SPACER                                     | 4                |   |
|  | <br>  ,   |   | -1633961-5             | CRIMPER, INSULATION F PREMIUM                             | 3                |   |
|  | -   |   | 455888-8               | SPACER, CRIMPER   | 2                |   |
|  |   |   | 4 - 4 5 6 4 0 6 - 1    | CRIMPER, WIRE PREMIUM                                     |                  |   |
| -  | - 7 7 - 2   | 2 2                                     | PART NO                | DESCRIPTION   | I T E M<br>NO    | А |
| LED DOCUMENT FOR<br>AND THE CONTROLL<br>DNTACTED FOR THE I | TYCO ELECTRON<br>ING ENGINEERIN<br>LATEST REVISIO | ICS CORPORATION<br>G ORGANIZATION<br>N. | DWN 07AUG              | G2017 TE Connectivity                                     |                  |   |
|  |   |   | снк 07AUG              | G2017 Harrisburg, PA 17105-3608                           |                  |   |
| ОТ   | TOLERANCES<br>THERWISE S                          | UNLESS<br>PECIFIED:                     | APVD 07AUG<br>K.ZHANG  | Ocean End Feed  |                  |   |
| 0 PLC  |   |   | PRODUCT SPEC           | Applicator  |                  |   |
| 2 PLC<br>2 PLC<br>3 PLC                                    | C ±-  |   | -<br>APPLICATION SPEC  |   |                  |   |
| 3 PLC<br>4 PLC<br>ANGLE                                    | C ±-  | ±-                                      | -                      | SIZE CAGE CODE DRAWING NO RE-                             | STRICTED TO      |   |
| FINIS  |   | <u> </u>                                | WEIGHT _               | A   00779 C=2150826                                       | -                |   |
|  | -   |   | Customer Accessi       | ble Production Drawing SCALE 1:1 SHEET OF 4               | <sup>REV</sup> B |   |
| I  |   |   |                        | 1 & 2 ARE NOT REQUIRED FOR PACIFIC VE                     |                  |   |

REVISIONS A 66 DESCRIPTION DWN APVD DATE SEE SHEET 1

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, BHSC, RoHS (M6 X 20)

PIN, SLOTTED SPRING 3.0 X 14.0

SCR, SKT HD CAP, Rohs, M4 X 16

FEED FINGER ASSEMBLY,EF

WASHER, FLAT, REG M8

STANDOFF, HOLD-DOWN

SPRING, COMPRESSION

GUIDE PIN, HOLDDOWN

GUIDE PIN, HOLDDOWN

COUNTER, MAGNETIC

FEED CAM, AIR FEED

AIR FEED MODULE

WASHER, WAVE SPRING, CREST-TO-CREST

2119082-3

2079764-1

2119083-1

2844940-4

1 - 1 8 0 2 8 - 0

2079383-9

1803052-1

1752354-6

6-993111-6

8-22280-7

1752353-2

1901680-2

994970-2

2119641-2

2168083-8

D

244 243

242

238

192

186

184

180

177

176 175

174

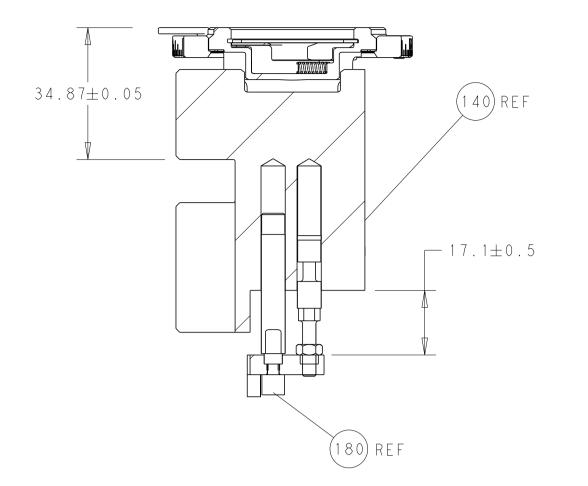
164

152

144

| 8                                      |                                | 7  |   |
|--|--------------------------------|----|---|
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5



## RAM AND HOLDDOWN SET-UP



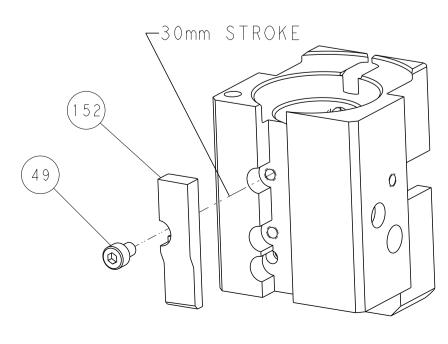




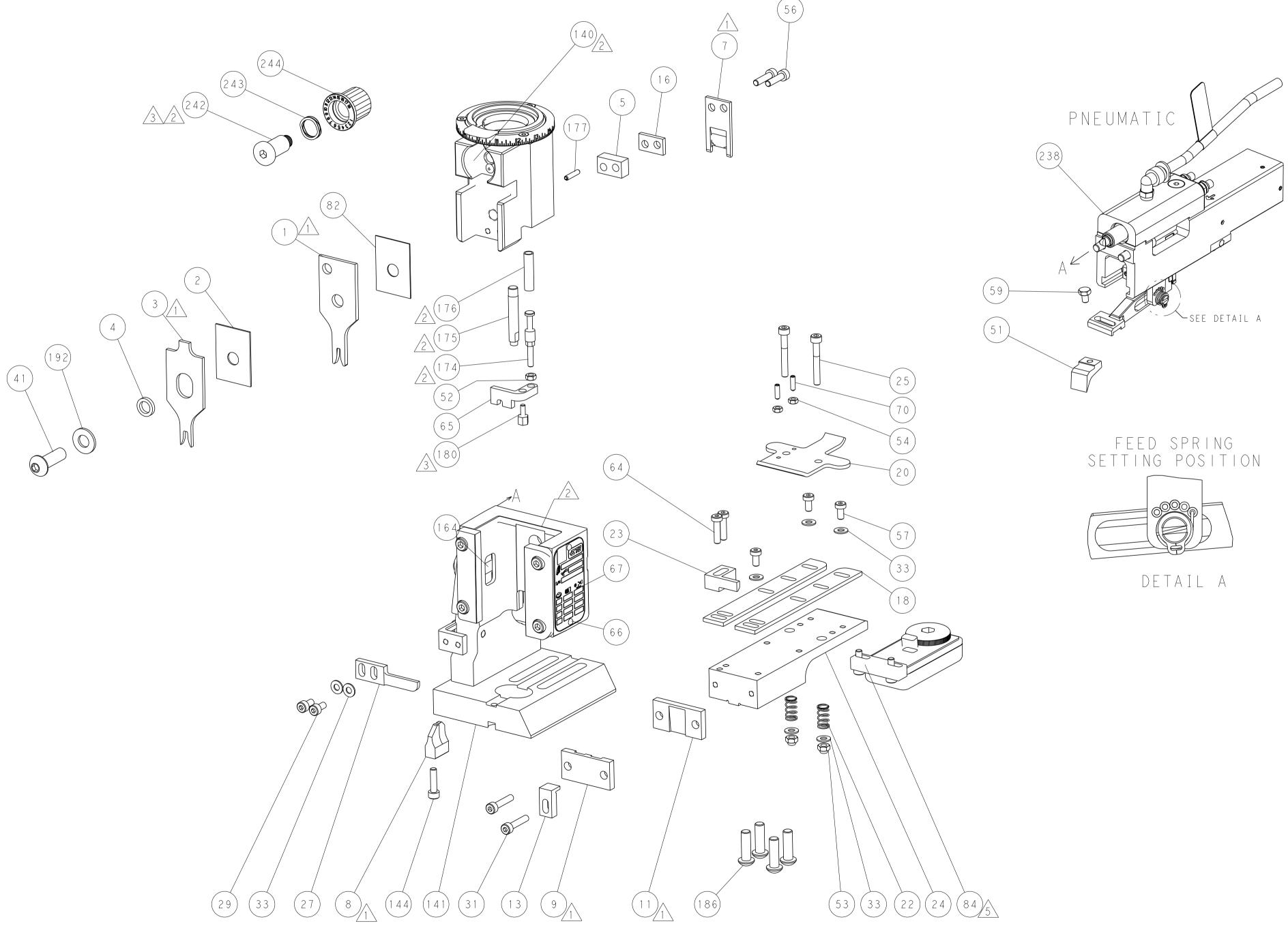
В

AMP 4805 REV 31MAR2000





AIR FEED



4









3

|     | 2    |   |     | I           |      |     |      |
|-----|------|---|-----|-------------|------|-----|------|
| LOC | DIST |   |     | REVISIONS   |      |     |      |
| А   | 66   | P | LTR | DESCRIPTION | DATE | DWN | APVD |
|     | •    |   | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |   |     |             |      |     |      |
|     |      |   |     |             |      |     |      |
|     |      |   |     |             |      |     |      |
|     |      |   |     |             |      |     |      |

FEED TYPE

| MENT FOR TYCO ELECTRONICS COMPORATION<br>CONTROLING ENGINEERING ORGANIZATION<br>FOR THE LATEST REVISION. | DWN 07AUG2017<br>F.ZHANG<br>снк 07AUG2017<br>К.ZHANG | TE Connectivity<br>Harrisburg, PA 17105-3608 |                        |                    |  |  |  |
|--|--|--|------------------------|--------------------|--|--|--|
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:  | APVD 07AUG2017<br>K.ZHANG                            | NAME   | Ocean End Feed         |                    |  |  |  |
| 0 PLC ±-   | PRODUCT SPEC   |  | Applicator             |                    |  |  |  |
| I PLC ±-   | _  |  | npp i caroi            |                    |  |  |  |
| 2 PLC ±-   |  |  | -                      |                    |  |  |  |
| 3 PLC ±-   | APPLICATION SPEC                                     |  |                        |                    |  |  |  |
| 4 PLC ±-   |  | SIZE   CAGE CODE                             | DRAWING NO             | RESTRICTED TO      |  |  |  |
| ANGLES ±-  | -  |  |                        |                    |  |  |  |
| FINISH -   | WEIGHT _   | A   00779                                    | C = 2150826            | -                  |  |  |  |
| -  | Customer Accessible Pr                               | oduction Draw                                | ing scale 1:1 sheet of | 4 <sup>REV</sup> B |  |  |  |
|  | SHEETS 1 &   | 2 ARE NOT                                    | REQUIRED FOR PACIFIC   | VERSION            |  |  |  |

D

В

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TE Connectivity: 2150826-2