	THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION CS CORPORATION. ALL RIGHTS RESERVED.	20		6
	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYP	I I	IC VERSION TERMINATOR NTERFACE ADAPTER
	2150722-2 7-2150722-2 7-2150722-7	В	FINE CRIMP HEIGHT AD PNEUMATIC AND CRIMF TOOLING KIT CRIMP TOOLING KIT	P PNEUMATI		
D						
	CRIMP	ATOR DAT SIZE m [.250] m [.300]	A Type F O			
	APPL INSTF 408-35					
С	TERMINAL DAT TERMINAL NAM WIRE STRIP 5.11-5.87 m TERMINAL APPLICATION SPECIFICATION TERMINALS TERMINALS TE TERMINAL 640249-3	E: RING T LENGTH m [.201231 114-	ERMINAL INSULATION INJ 2084 - - - - - - - - - - - - -	MP SPECIFICATION DIAMETER RANGE m [.190230 IN] TE TERMINAL		
	WIRE SIZE & AWG 10 AWG	3.81+/-	HEIGHT NCH] CR RE 0.05 [.150+/002] 0.05 [.132+/002]	RIMP HEIGHT FERENCE SETTING 4.4 9.7		
В	REFER T STORAGE	OF APPLICA	INSTRUCTION SHEET FOR TOR.			
	APPLY P APPLICA APPLICA NECESSA S TERMINA 6. UNLESS	ART NUMBER IEIGHT REFEF TOR WAS QUA RY WHEN RUN IL LUBRICAN ⁻ SPECIFIED C	LIFIED AT THE FACTORY. NING APPLICATOR IN THE IS RECOMMENDED. THERWISE TORQUE VALUES	HREADS OF ITEM 180 SETTING USED WHEN T ADJUSTMENT MAY BE FIELD.	ΓΗΕ	
	TERMINA		0. 5 compatible with mecha 0r all terminators/ che		ILITY FOR WIRE SIZE	
A						
	AMP 4805 REV 31MAR2000					

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

MATERIAL

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

*WARNING

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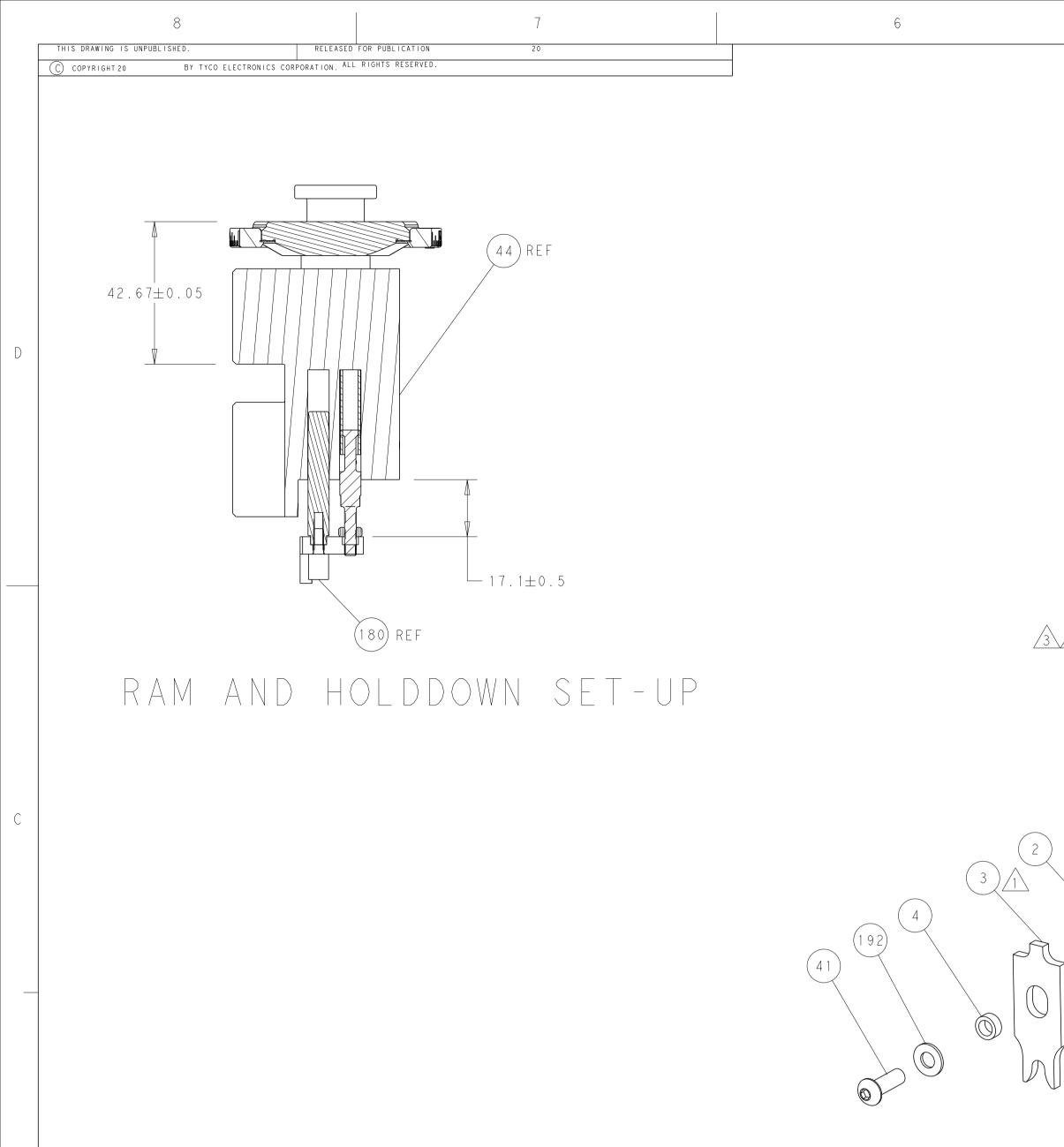
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

	_	1	1	2119641-1 FEED CAM, AIR FEED	248	
	-	1	1	2119082-1 CAM, SNAIL, INSULATION ADJUSTMENT	244	
	-	1	1	2079764-1 WASHER, WAVE SPRING, CREST-TO-CREST	243	
$\sqrt{3}$	_	1	1	2119083-1 RETAINER, INSULATION DIAL	242	
<u> </u>	_	1	1	2844940-4 AIR FEED MODULE	238	
	_	1	1	1-18028-0 WASHER, FLAT, REG M8	192	
\wedge		1	1	1 - 1 7 5 2 3 5 4 - 5 STANDOFF, HOLD - DOWN	180	
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	_			6-993111-6 PIN, SLOTTED SPRING 3.0 X 14.0		
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	-	1	1	1901680-2 GUIDE PIN,HOLDDOWN	174	
	-	REF	REF	994970-2 COUNTER, MAGNETIC	164	C
5	_	1	1	2119955-2 ASSY, LUBRICATOR, END FEED	84	C
<u> </u>	_	1	1	1-455888-1 SPACER, CRIMPER	82	
	_	1	1	1803607-4 DOCUMENTATION PACKAGE	71	
	-	2	2	2-18032-2 SCR, SET, FLT PNT, M3 X 10.0	70	
	-	1	1	2119740-1 TAG, IDENTIFICATION	67	
	-	2	2	2168078-1 SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	2-1901681-4 HOLDDOWN, TERMINAL	65	
	_	1	1	2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
		1	1	5-18022-5 SCR, HEX HD CAP, M4 X 6.0	59	
	_	4	4	2168400-1 SHCS, LOW HEAD, Rohs, M4 X 12	57	
	-	2	2	2168083-8 SCR, SKT HD CAP, RoHS, M4 X 16	56	
	-	2	2	5018030-1 NUT, HEX, REG, RoHS, M3	54	
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	_	1	1	1-5018030-0 NUT, HEX, REG, RoHS, M3.5	52	
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		1	1	18023-9 SCR, SKT HD CAP M4 X 6.0	4 9	
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	-	1		1803517-1 RAM ASSEMBLY, EF ATLANTIC	44	
	-	1	1	1803602-1 SCR, BHSC, RoHS (M8 X 25)	4 1	
	-	8	8	1-18028-2 WASHER, FLAT, REG M4	33	
	-	2	2	2168083-9 SCR, SKT HD CAP, RoHS, M4 X 20	31	
	_	2	2	2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0	29	
		1	1	690455-8 STRIPPER, FRONT CASTING	27	В
	_	2	2	1-2168083-6 SCR, SKT HD CAP, Rohs, M4 X 35	25	
	-	1		1752371-5 PLATE, STRIP GUIDE	24	
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	-	1	1	1803292-4 DRAG	20	
	-	1	1	3-1901696-3 STRIP GUIDE, REAR	19	
	_	1	1	3-1901695-3 STRIP GUIDE, FRONT	18	
		1	4	1-2079383-1 SCR, BHSC, RoHS (M6 X 12)	1 7	
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	_			1-240641-4 SPACER	16	
\wedge	_	1		1752360-1 SPACER, HOLD-DOWN	13	
1	_	1	1	240644-1 PLATE, REAR SHEAR	1 1	
^	_	2	2	1-240645-2 SPACER, SHEAR PLATE	10	
/1	_	1	1	240642-1 PLATE, FRONT SHEAR	9	
$\overline{\Lambda}$	1	2	1	9-1803059-4 ANVIL, COMBINATION, END FEED	8	
\sim	-	1		2-240651-0 BLADE, SLUG	7	
$\angle 1 $					1 C	
	_	-	-		6	
	_	1		3-240641-0 SPACER	5	
*	_	1	1	1-238011-4 BLOCK, CRIMPER SPACER	4	
$\sqrt{1}$	1	2	1	8-1633965-8 CRIMPER, INSULATION O PREMIUM	3	
	_	1	1	455888-9 SPACER, CRIMPER	2	
\bigwedge	1	2	1	1-456432-0 CRIMPER, WIRE	1	
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(\bigcirc)	2	PLC PLC	±- ±-			
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		NISH		$A \mid 00779 \bigcirc 2150722$	-	
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				Customer Accessible Production Drawing	^{rev} B	
				SHEFTS 3 & A ARE NOT REQUIRED FOR ATLANTIC V		

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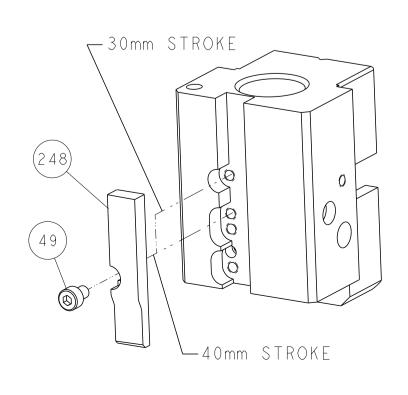
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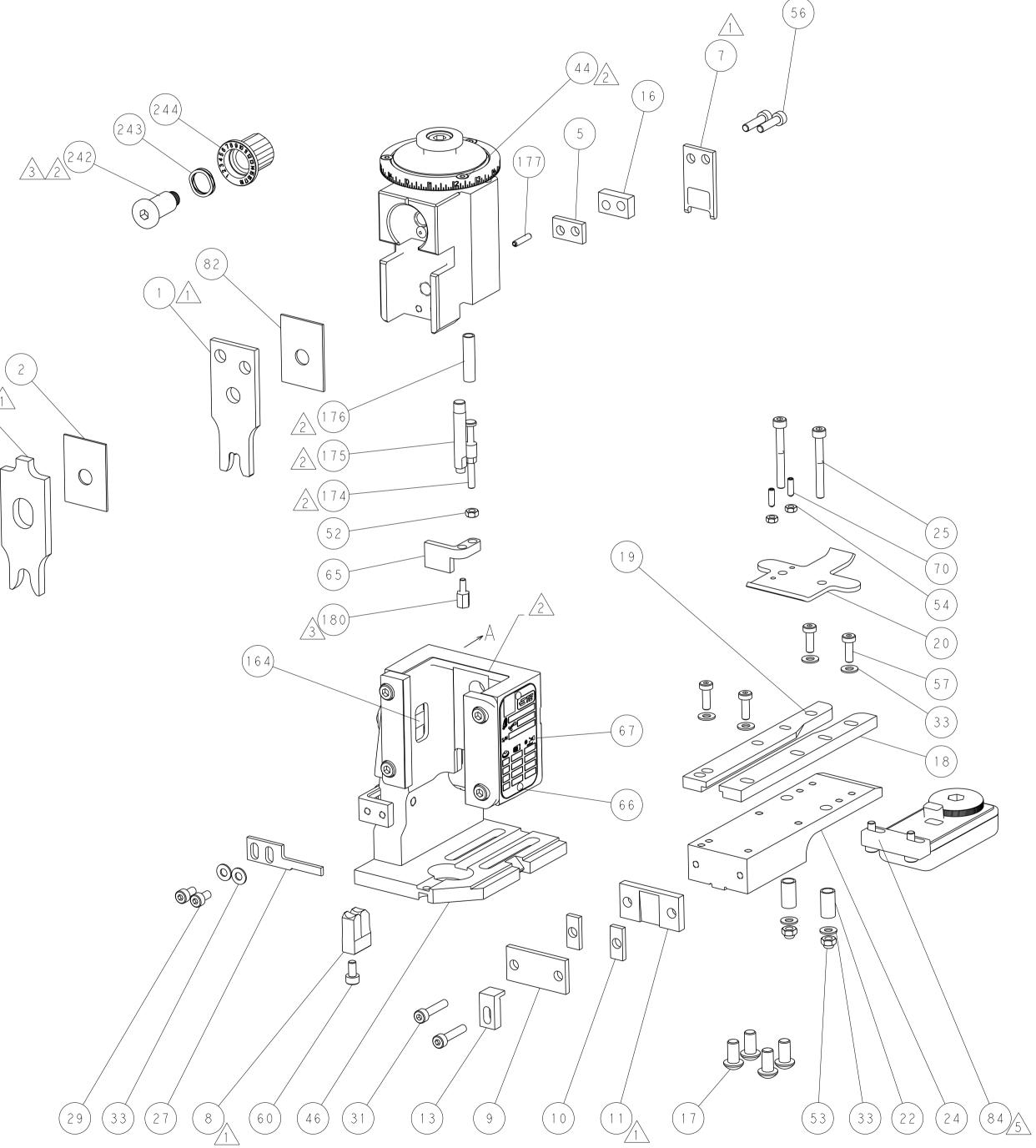


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AMP 4805 REV 31MAR2000





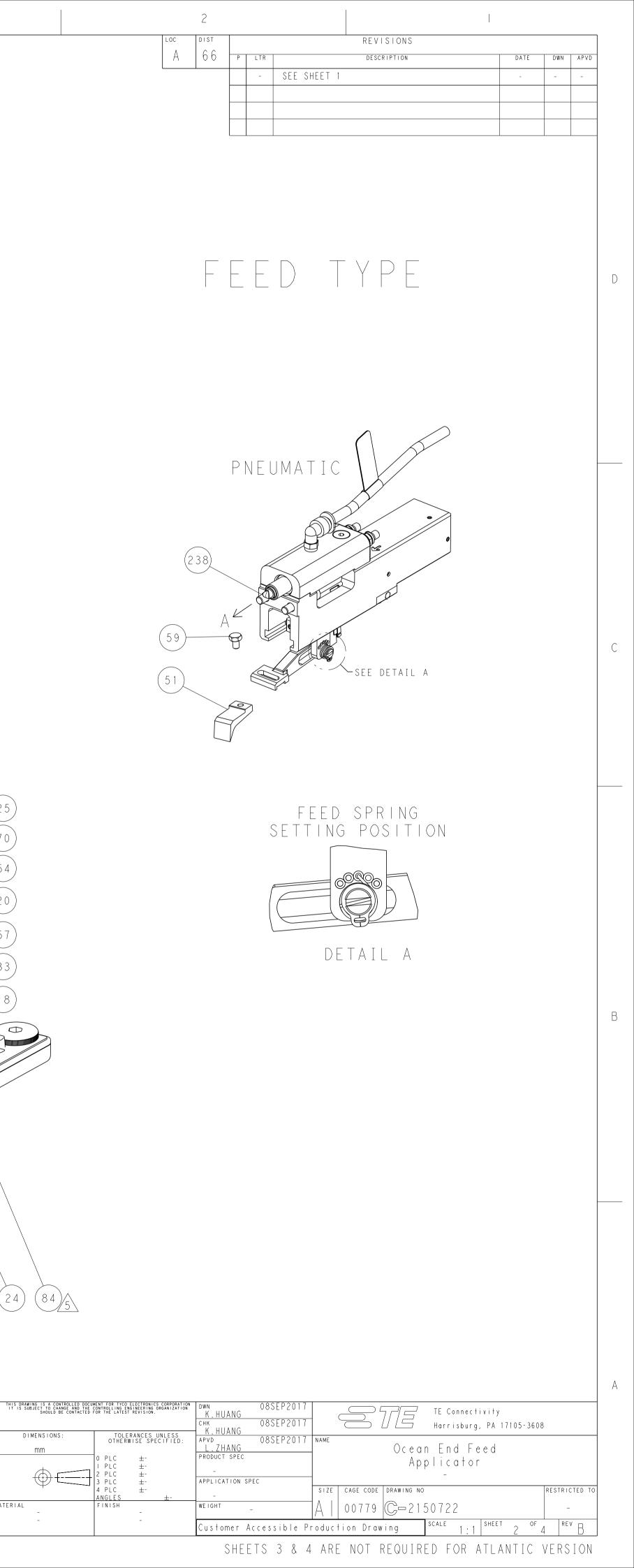


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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) MATERIAL It is subject to Generation Should be converted for the source of the source



APPLICATOR DATA BLDROFMERTON RECREPTION RECREP	PART NUM3E: REVISION DESCRIPTION FEED TYPE 2-2150722-2 B FINE CRIMP HEIGHT ADJUST PNEUMATIC 7-2150722-7 A CRIMP TOOLING KIT - CRIMP SIZE TYPE CRIMP TOOLING KIT - CRIMP SIZE TYPE SIZE TYPE WIRE 6.35 mm (.2001) F VSUL 7.62 mm (.3003) O APPL INSTRUCTIONS COL MIRE STRIP LENGTH INSULATION DIAMETER RANGE S.11-S.82 mm (.20123) 14-2084 PERMINAL APPL IEATION TERMINAL NAME: R]NG TERMINAL TERMINAL APPL IEATION ILENTINAL SAPPL IED A	8					7		
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T-2150722-7 A CRIMP TOOLING KIT - APPLICATOR DATA - - - CRIMP SIZE TYPE - WIRE 6.35 mm 1.2501 F INSUL 7.62 mm 1.3001 O APPL INSTRUCTIONS - - VIRE STOR 5.043 - TERMINAL DATA: TE TE MIRE STOR STOR - MIRE STOR STOR - MIRE NAME: RING TERMINAL WIRE STIP LENG - MIRE STIP LENG - - MIRE STIP LENG - - MIRE	A CRIMP TOOLING KIT - APPLICATOR DATA - CRIMP SIZE TYPE WIRE 6.35 mm [.250] F NSUL 7.62 mm [.300] C APPL INSTRUCTIONS C A08-35043 C TERVINAL DATA: TE TERVINAL TE CRIMP SPECIFICATION VIRE 5.11-5.83 mm [.201231 M] C MIRE STRIP LENGTH INSULATION DJAMETER RANGE S.11-5.83 mm [.201231 M] INSULATION DJAMETER RANGE	PART						FEED TYPE	
APPLICATOR DATA CRIMP SIZE WIRE 6.35 mm (.250) INSUL 7.62 mm (.300) APPL INSTRUCTIONS 408-35043 TERMINAL DATA: TE TERMINAL TERMINAL NAME: RING TERMINAL WIRE STRIP LENGTH S.11-5.87 mm (.201231 IN) Ø4.83-5.84 mm (.190230 IN) TERMINAL TERMINAL INSULATION INSULATION INSULATION Ø4.83-5.84 mm (.190230 IN) TERMINAL INAL INAL INAL INAL INAL INALS APPLIED INAL INSULATION INSULATION	APPLICATOR DATA RIMP SIZE TYPE WIRE 6.35 mm [.250] APPL INSTRUCTIONS APPL INSTRUCTIONS 408-35043 TERMINAL DATA: TE TERMINAL TERMINAL NAME: RING TERMINAL WIRE STRIP LENGTH INSULATION DIAMETER RANGE 5.11-5.87 mm [.201-231 IN] JAS-5.84 mm [.190-230 IN] TERMINAL NAME: SPECIFICATION - APPLICATION - TERMINAL S APPLIED - TERMINALS APPLIED APPLICATION - TERMINAL S APPLIED - ACCENTIAL TE TERMINAL TERMINAL S APPLIED - ACCENTIAL TE TERMINAL TE TERMINAL TE TERMINAL TE TERMINAL TE TERMINAL CRIMP HEIGHT - SIZE - 8 AWG 3.81-7-0.05 I.150+7002J 4.4 -	2-2150722-2	В	FINE CRI	IMP HEIGH	T ADJU	ST	PNEUMATIC	
CRIMP SIZE TYPE WIRE 6.35 mm [.250] F INSUL 7.62 mm [.300] O APPL INSTRUCTIONS O 408-35043 O TERMINAL DATA: TE TERMINAL TERMINAL NAME: RING TERMINAL WIRE STRIP LENGTH INSULATION DIAMETER RANGE 5.11-5.87 mm [.201231 IN] Ø4.83-5.84 mm [.190230 IN] TERMINAL 114-2084 - APPLICATION - - TERMINALS APPLIED - TERMINALS APPLIED -	CRIMP SIZE TYPE WIRE 6.35 mm 1.2501 F INSUL 7.62 mm 1.3001 O APPL INSTRUCTIONS O 408-35043 O IERMINAL DATA: TE TERMINAL TERMINAL NAME: RING TERMINAL TE CRIMP SPECIFICATION IERMINAL NAME: RING TERMINAL INSULATION DIAMETER RANGE 5.11-5.87 mm L.201231 INI IERMINAL O O APPLICATION 114-2084 - APPLICATION - - SPECIFICATION - - TERMINAL APPLIED S - TE TERMINAL TE TERMINAL TE TERMINAL 640249-3 - - NIRE CRIMP HEIGHT CRIMP HEIGHT SIZE CRIMP HEIGHT CRIMP HEIGHT 8 AWG 3.81+/-0.05 [.150+/002] 4.4	7-2150722-7	A	CRIM	P TOOLING	g kit		_	
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8 AWG 3.81+/-0.05 [.150+/002] 4.4	10 AWG 3.35+/-0.05 [.132+/002] 9.7	8 AWG	3.81+/	-0.05 [.15			4.4	4	
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		A RECOMMENT	ded spare	PARTS					
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\wedge	REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION	APPLY PAR	RT NUMBER	2 - 2 3 4 1 9 -	-6 LOCTITE 5 loctite	TO THE TO THE	READS OF	F ITEM 242. TTEM 180.	
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NOT RECOMMENDED FOR ALL TERMINATORS/ CHECK PRESS COMPATIBILITY FOR WIRE SIZE

6

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER

5

AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm MATERIAL

BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

*WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS

4

			1152353-2	GUIDE PIN, HOLDDOWN	CTT	
	-	1	1901680-2	GUIDE PIN, HOLDDOWN	174	
	_	REF	994970-2	COUNTER, MAGNETIC	164	С
	_	1	2119641-2	FEED CAM, AIR FEED	152	
	_	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
	_	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	1 4 1	
	_	1	1803518-1	RAM ASSEMBLY, EF PACIFIC	140	
\bigwedge		1	2119955-2	ASSY, LUBRICATOR, END FEED	84	
<u>/</u> 5\		1	1 - 455888 - 1		82	
		1		SPACER, CRIMPER		
	_		1803607-4	DOCUMENTATION PACKAGE	71	
	_	2	2 - 18032 - 2	SCR, SET, FLT PNT, M3 X 10.0	70	
	_	1	2119740-1	TAG, IDENTIFICATION	67	
	-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	_	1	2 - 1 9 0 1 6 8 1 - 4	HOLDDOWN, TERMINAL	65	
	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57	
	-	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	56	
	_	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
	_	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
	_	1	1 - 50 1 80 30 - 0	NUT, HEX, REG, RoHS, M3.5	52	
		1	2063961-9	FEED FINGER	51	
		1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
		1				
		0	1803602-1	SCR, BHSC, Rohs (M8 X 25)	41	
	-	8	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	33	
	-	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31	В
	_	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29	
	_	1	690455-8	STRIPPER, FRONT CASTING	27	
	_	2	1 - 2168083 - 6	SCR, SKT HD CAP, RoHS, M4 X 35	25	
	_	1	1752371-5	PLATE, STRIP GUIDE	24	
	-	2	2 - 2 2 2 8 1 - 2	SPRING, COMPRESSION	22	
	-	1	1803292-4	DRAG	20	
	_	1	3 - 1 9 0 1 6 9 6 - 3	STRIP GUIDE, REAR	19	
	_	1	3 - 1 9 0 1 6 9 5 - 3	STRIP GUIDE, FRONT	18	
	_	1	1 - 2 4 0 6 4 1 - 4	SPACER	16	
	_	1	1752360-1	SPACER, HOLD-DOWN	13	
\bigwedge	_	1	240644-1	PLATE, REAR SHEAR		
<u> </u>	_	2	1 - 2 4 0 6 4 5 - 2	SPACER, SHEAR PLATE	10	
\bigwedge		1	240642-1	PLATE, FRONT SHEAR	9	
	1	1	9 - 1803059 - 4	ANVIL, COMBINATION, END FEED	8	
		1	2-240651-0			
$\overline{1}$			2-240031-0	BLADE, SLUG		
	_	1	-		6	
	_		3 - 2 4 0 6 4 1 - 0	SPACER	5	
\wedge	-	1	1 - 2 3 8 0 1 1 - 4	BLOCK, CRIMPER SPACER	4	
1	1	1	8-1633965-8	CRIMPER, INSULATION O PREMIUM	3	
^	_	1	455888-9	SPACER, CRIMPER	2	
1	1	1	1 - 456432 - 0	CRIMPER, WIRE	1	
	_ 7 7	- 2 2	PART NO	DESCRIPTION	ΙΤΕΜ	А
DOCUMENT F					NO	
THE CONTROL	LLING ENGIN E LATEST RE	CTRONICS CO IEERING ORGA VISION.				
	TOLERA	NCES UNL		22017 Harrisburg, PA 17105-3608		
	OTHERWIS	NCES UNL SE SPECIF	L.ZHANG	Ocean End Feed		
0 P I P	LC LC	±- ±-	PRODUCT SPEC	Applicator		
	LC	±- ±-	- APPLICATION SPEC			
4 P ANG	LC	<u>+</u>			RESTRICTED TO	
FIN		-	WEIGHT _	A 00779 C-2150722	-	
		-	Customer Accessi	ble Production Drawing SCALE 1:1 SHEET OF 4	REVB	
1				1 & 2 ARE NOT REQUIRED FOR PACIFIC \		
			JNEEIJ	I & Z ANT NOT NEWDINED FOR FACIFIC V	LINGIUN	

REVISIONS DIS A 66 DESCRIPTION DATE DWN APVD SEE SHEET 1

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, BHSC, RoHS (M6 X 20)

PIN, SLOTTED SPRING 3.0 X 14.0

AIR FEED MODULE

WASHER, FLAT, REG M8

STANDOFF, HOLD-DOWN

SPRING, COMPRESSION

GUIDE PIN, HOLDDOWN

WASHER, WAVE SPRING, CREST-TO-CREST

2119082-1

2079764-1

2119083-1

2844940-4

1 - 1 8 0 2 8 - 0

2079383-9

1 - 1 7 5 2 3 5 4 - 5

6-993111-6

8-22280-7

1752353-2

D

244

243

242

238

192

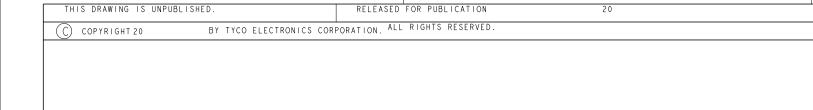
186

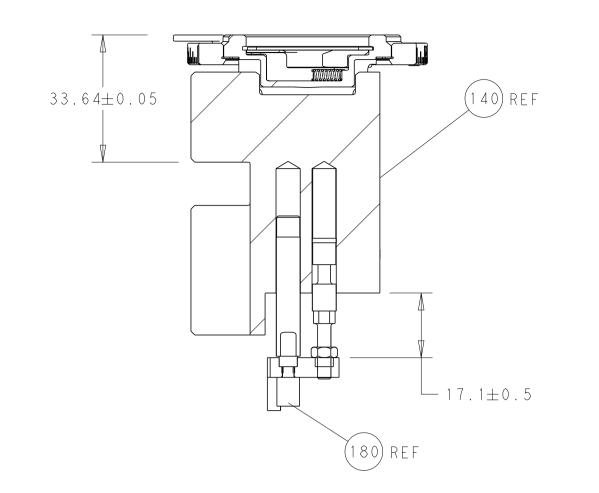
180

177

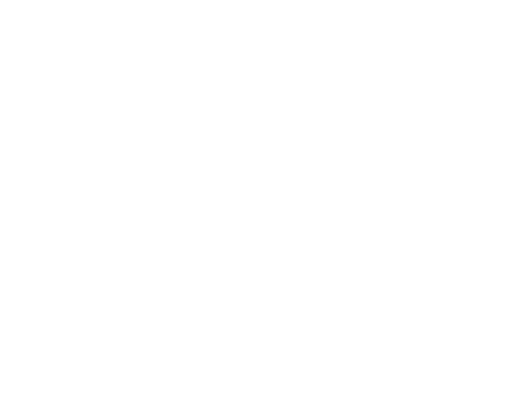
176

175





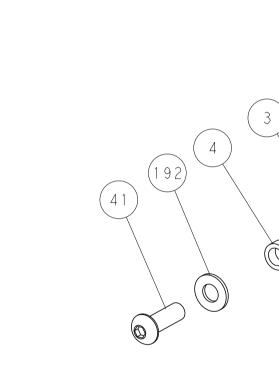
RAM AND HOLDDOWN SET-UP



В

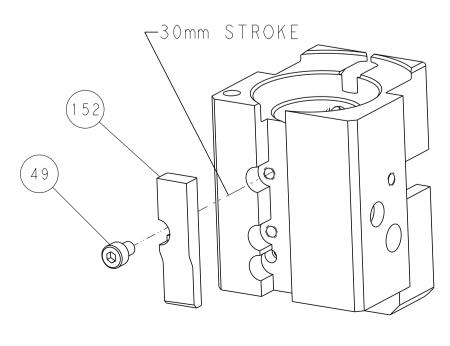
AMP 4805 REV 31MAR2000



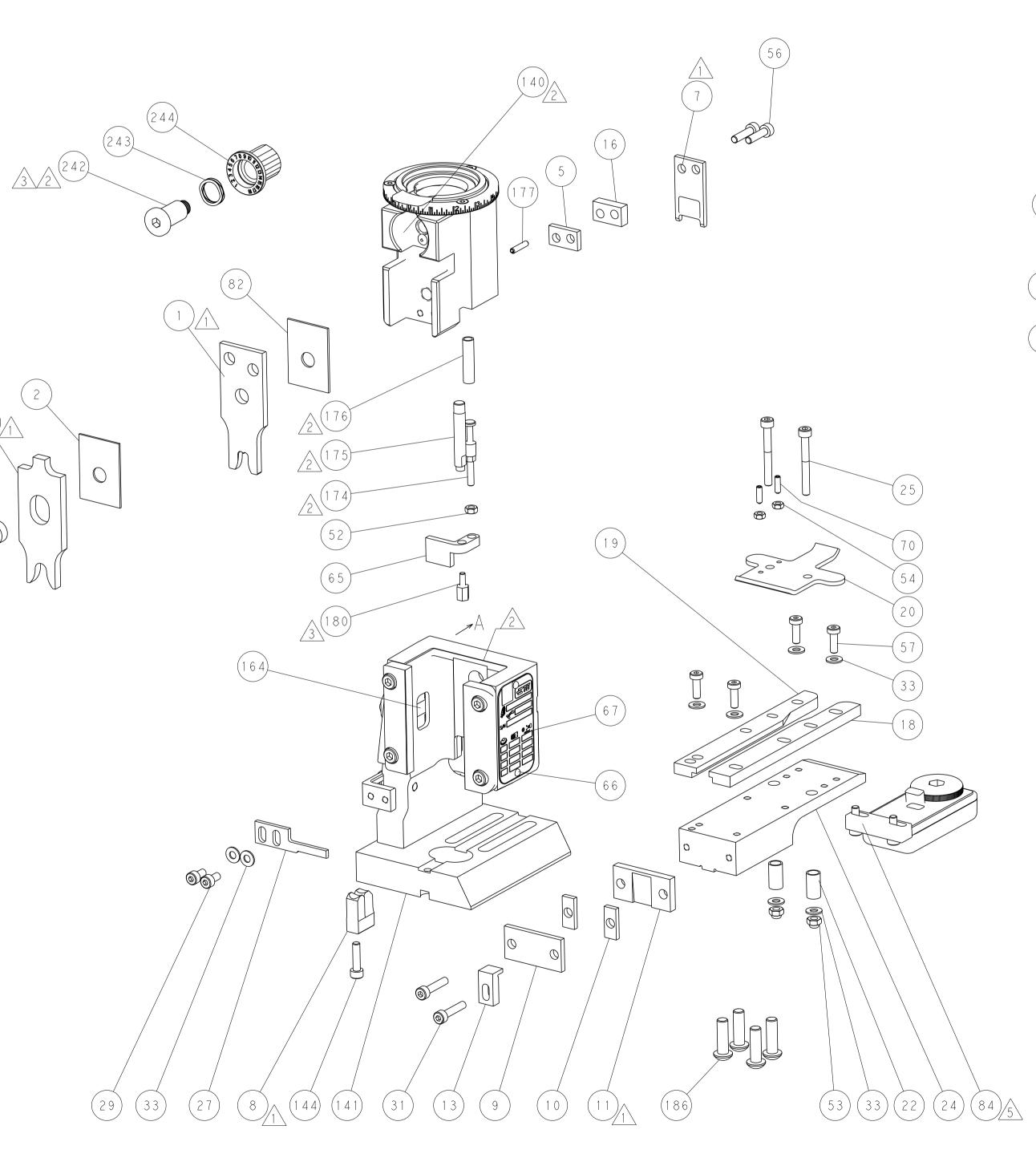


5

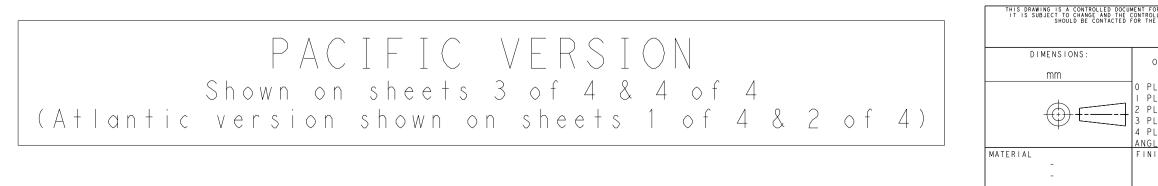




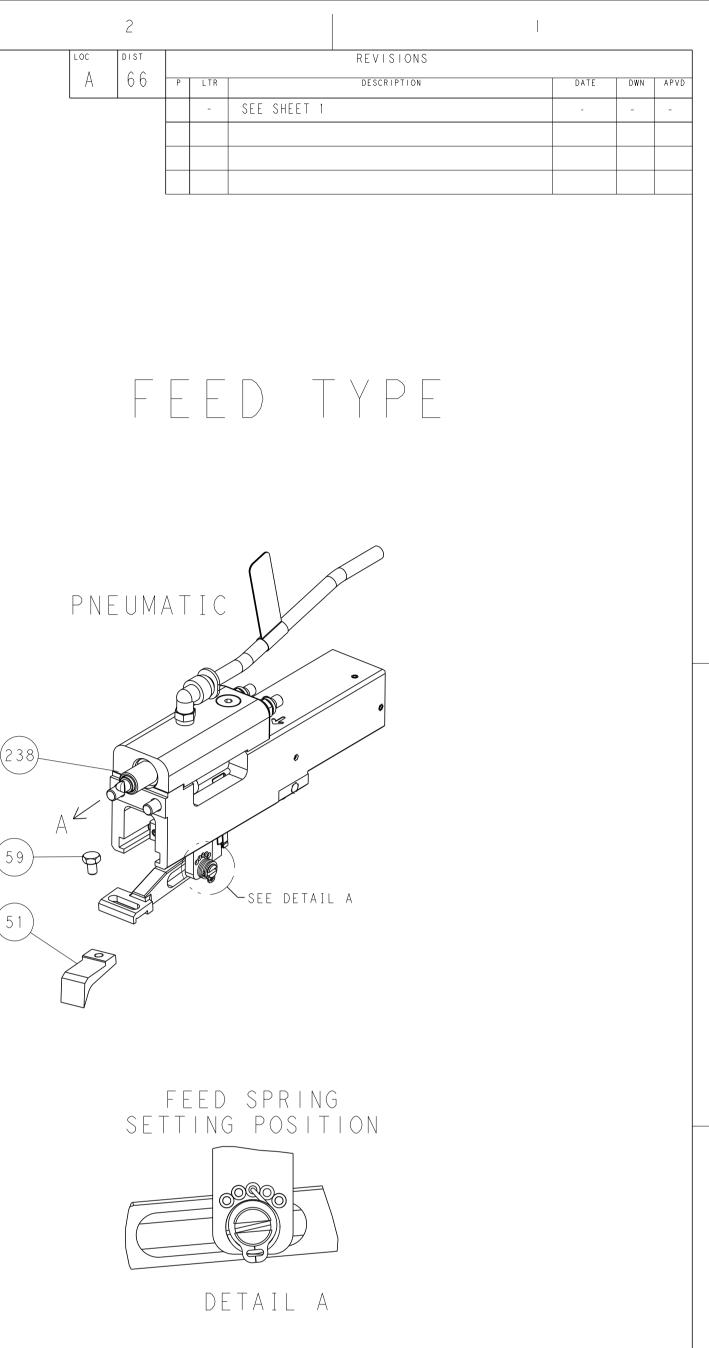
AIR FEED



4



3



JMENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn 08SEP2017 K.HUANG	TE Connectivity	
	снк 08SEP2017 К.HUANG	Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 08SEP2017 L.ZHANG	Ocean End Feed	
- 0 PLC ±- 1 PLC ±-	PRODUCT SPEC	Applicator	
2 PLC ±- 3 PLC ±-	- APPLICATION SPEC		
4 PLC ±- ANGLES ±-	-	SIZE CAGE CODE DRAWING NO R	ESTRICTED TO
FINISH -	WEIGHT _	$A \mid 00779 \bigcirc -2150722$	_
-	Customer Accessible P	Production Drawing SCALE 1:1 SHEET 4 4	^{rev} B
	SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC V	ERSION

В

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity: 2150722-2