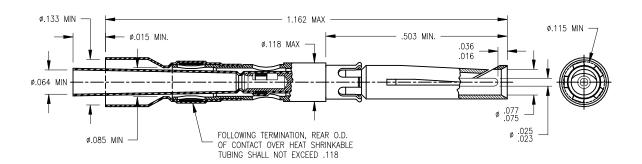
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		REVISIONS		
	LTR	DESCRIPTION	DATE	APPROVED
	R	REVISED PER ECN# T-22009	12/16/98	M.HIGGY
I	S	REVISED PER DCR# D030458	10/31/03	M.HIGGY
ľ	S1	REVISED PER ECO-21-007908	08/10/21	LR



NOTES:

- 1. THIS CONTACT IS DESIGNED FOR USE IN MIL-DTL-28748, SIZE 16 CAVITIES.
- 2. THIS CONTACT IS DESIGNED TO ACCOMMODATE A TWISTED PAIR 30 THRU 24 AWG CABLE. OTHER APPLICATIONS SHOULD BE SUBMITTED TO RAYCHEM FOR EVALUATION.
- 3. FOR TERMINATION PROCEDURE, SEE RAYCHEM SPECIFICATION ES 61132.
- 4. MATING CONTACT (FOR SIMILAR CABLES): D-602-54.
- 5. ALIGNMENT BUSHING CHA-0001 TO BE SUPPLIED WITH THE CONTACT.
- 6. THIS CONTACT MEETS RAYCHEM SPECIFICATION D-6002.

CONTACT CHARACTERISTICS:

MATERIALS:

1. OUTER BODY: COPPER ALLOY PER ASTM B196 OR B194. PLATING:

GOLD PER ASTM B488 (MIL-G-45204), NICKEL PER AMS QQ-N-290, OVER COPPER FLASH.

2. INNER CONTACT: BRASS PER ASTM B16/B16M.

PLATING: GOLD PER ASTM B488 (MIL-G-45204), NICKEL PER AMS QQ-N-290, OVER COPPER FLASH.

COPPER ALLOY PER ASTM B194. 3. RETAINING CLIP: PLATING: NICKEL PER AMS QQ-N-290.

ETFE FLUOROPOLYMER PER ASTM D3159. DIELECTRIC:

SN63 PER ANSI/J-STD-006. SOLDER:

FLUX: ROLO PER ANSI/J-STD-004.

6. CABLE SUPPORT: HEAT-SHRINKABLE, RADIATION CROSS-LINKED POLYVINYLIDENE FLUORIDE.

PERFORMANCE:

TEMPERATURE RATING: 125°C MAXIMUM

3 AMPS CURRENT RATING:

VOLTAGE RATING: DIELECTRIC WITHSTANDING VOLTAGE: 900 VOLTS RMS MAXIMUM.

10 MILLIOHMS MAXIMUM (INNER) 8 MILLIOHMS MAXIMUM (OUTER) CONTACT RESISTANCE:

5000 MEGAOHMS MINIMUM. INSULATION RESISTANCE:

ENGAGEMENT FORCE: OUTER SOCKET: 20.0 OZ. MAXIMUM **SEPARATION FORCE:** OUTER SOCKET: 2.0 OZ. MINIMUM

SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.	DRAWN	MFORONDA	09.17.03	tyco		Tyco Electronics Corporation 300 Constitution Drive		Raychem	
METRIC DIMENSIONS ARE IN BRACKETS.	CHECKED					o Park, CA. 94025 U.S.A.		nayonem	
DECIMALS	APPROVED	M.HIGGY	09.17.03	TITLE					
.XXX ±	APPROVED			SHIELDED CONTACT, SOCKET TWISTED PAIR					
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