NOTES:

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4805 (1/15)

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1. TRUE POSITION TOLERANCE OF POST TIPS APPLIES WHEN HEADERS ARE HELD FLAT AGAINST PRINTED CIRCUIT BOARD.

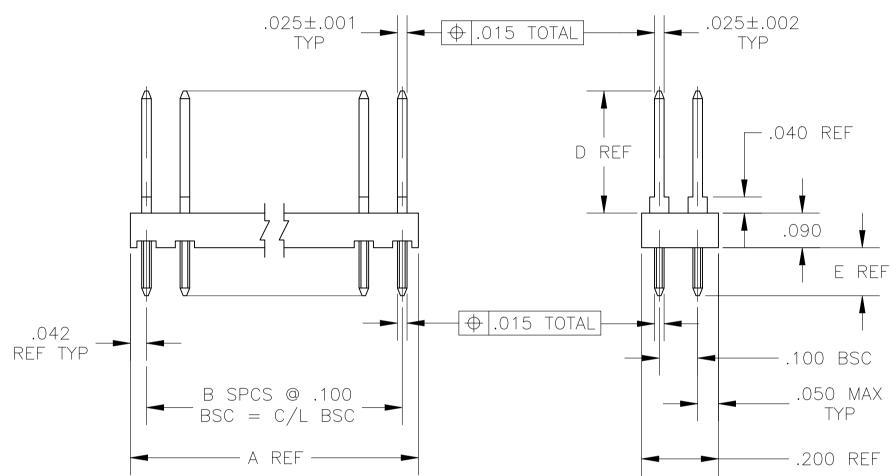
OBSOLETE PART NUMBER

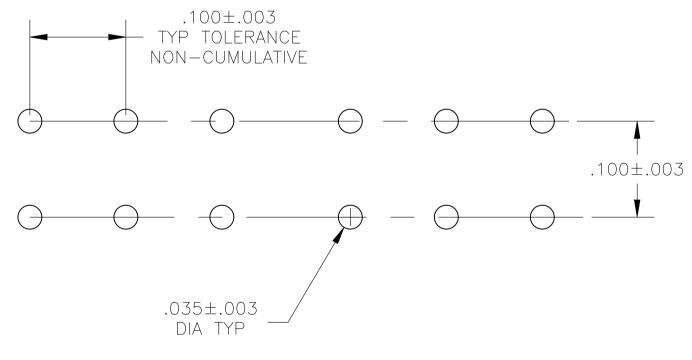
3.000100-.000200 BRIGHT TIN OVER .000050-.000100 NICKEL.

4. .000100-.000200 BRIGHT TIN-LEAD OVER .000050-.000100 NICKEL.

5 PRELIMINARY PART

6.000100-.000200 MATTE TIN OVER .000050 NICKEL.



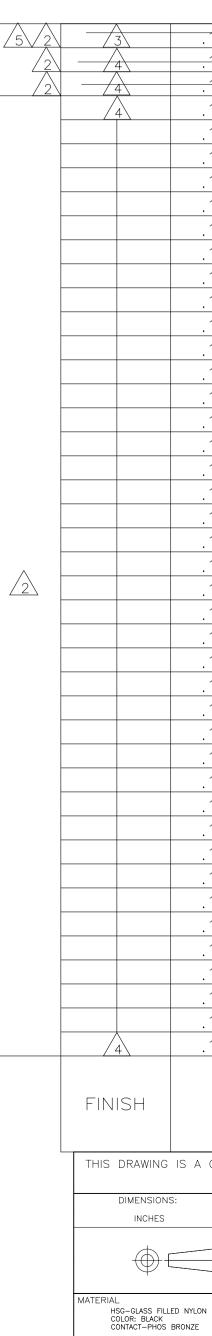


RECOMMENDED HOLE LAYOUT

| 5 | 4 | 3 |
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SEE SHEET 2 FOR LEAD FREE PART NUMBERS



| .125 | .318 | .500 | 5 | .584 | 12 | 4-87543-3 | |
|-------------------------|----------------------|---|-------------|-----------------------|--------------------|------------------|------------|
| .125 | .318 | 4.100 | 41 | 4.184 | 80 | 4-87543-2 | С |
| .125 | .318 | 4.000 | 40 | 4.084 | 80 | 4-87543-1 | \bigcirc |
| .125 | .318 | 3.900 | 39 | 3.984 | 80 | 4-87543-0 | |
| .125 | .318 | 3.800 | 38 | 3.884 | 78 | 3-87543-9 | |
| .125 | .318 | 3.700 | 37 | 3.784 | 76 | 3-87543-8 | |
| .125 | .318 | 3.600 | 36 | 3.684 | 74 | 3-87543-7 | |
| .125 | .318 | 3.500 | 35 | 3.584 | 72 | 3-87543-6 | |
| .125 | .318 | 3.400 | 34 | 3.484 | 70 | 3-87543-5 | |
| .125 | .318 | 3.300 | 33 | 3.384 | 68 | 3-87543-4 | |
| .125 | .318 | 3.200 | 32 | 3.284 | 66 | 3-87543+3 | |
| .125 | .318 | 3.100 | 31 | 3.184 | 64 | 3-87543-2 | |
| .125 | .318 | 3.000 | 30 | 3.084 | 62 | 3-87543-1 | |
| .125 | .318 | 2.900 | 29 | 2.984 | 60 | 3-87543-0 | |
| .125 | .318 | 2.800 | 28 | 2.884 | 58 | 2-87543-9 | |
| .125 | .318 | 2.700 | 27 | 2.784 | 56 | 2-87543-8 | |
| .125 | .318 | 2.600 | 26 | 2.684 | 54 | 2+87543-7 | |
| .125 | .318 | 2.500 | 25 | 2.584 | 52 | 2+87543-6 | |
| .125 | .318 | 2.400 | 24 | 2.484 | 50 | 2-87543-5 | |
| .125 | .318 | 2.300 | 23 | 2.384 | 48 | 2-87543-4 | |
| .125 | .318 | 2.200 | 22 | 2.284 | 46 | 2-87543-3 | |
| .125 | .318 | 2.100 | 21 | 2.184 | 44 | 2-87543-2 | |
| .125 | .318 | 2.000 | 20 | 2.084 | 42 | 2-87543-1 | |
| .125 | .318 | 1.900 | 19 | 1.984 | 40 | 2-8/543-0 | |
| .125 | .318 | 1.800 | 18 | 1.884 | 38 | 1-87543-9 | В |
| .125 | .318 | 1.700 | 17 | 1.784 | 36 | 1-87543-8 | |
| .125 | .318 | 1.600 | 16 | 1.684 | 34 | 1-87543-7 | |
| .125 | .318 | 1.500 | 15 | 1.584 | 32 | 1-87543-6 | |
| .125 | .318 | 1.400 | 14 | 1.484 | 30 | 1-87543-5 | |
| .125 | .318 | 1.300 | 13 | 1.384 | 28 | 1-87543-4 | |
| .125 | .318 | 1.200 | 12 | 1.284 | 26 | 1-87543-3 | |
| .125 | .318 | 1.100 | 1 1 | 1.184 | 24 | 1-87543-2 | |
| .125 | .318 | 1.000 | 10 | 1.084 | 22 | 1-87543-1 | |
| .125 | .318 | .900 | 9 | .984 | 20 | 1-87543-0 | |
| .125 | .318 | .800 | 8 | .884 | 18 | 87543-9 | |
| .125 | .318 | .700 | 7 | .784 | 16 | 87543+8 | |
| .125 | .318 | .600 | 6 | .684 | 14 | 87543-7 | |
| .125 | .318 | .500 | 5 | .584 | 12 | 87543-6 | |
| .125 | .318 | .400 | 4 | .484 | 10 | 87543-5 | |
| .125 | .318 | .300 | 3 | .384 | 8 | 87543-4 | |
| .125 | .318 | .200 | 2 | .284 | 6 | 87543-3 | |
| .125 | .318 | .100 | 1 | .184 | 4 | 87543-2 | |
| .125 | .318 | _ | | .084 | 2 | 87543-1 | |
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| 0 PLC 1 PLC | | PVD 20 NO T.C. CLARK PRODUCT SPEC | | EMBLY, MOD II, .1(| HEADER, DOX.100 | DOUBLE ROW, | |
| 2 PLC 3 PLC 4 PLC | ± - ± .005 ± - | | SIZE CAGE C | ODE DRAWING NO | | RESTRICTED TO | |
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| | e table | CUSTOMER DRAWIN | | SCAL | F SHF | 1 () | |
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| 6\ | .125 | .318 | 3.900 | <u> </u> | 3.984 3.884 | 78 | <u>9-87543</u> 8-87543 |
| | .125 | .318 | 3.700 | 3837 | 3.784 | 76 | 8-87543 |
| | | | | | | 74 | |
| | .125 | .318 | 3.600 | 36 | 3.684 | 72 | 8-87543 |
| | .125 | .318 | 3.500 | 35 | 3.584 | 72 | 8-87543 |
| | .125 | .318 | 3.400 | 34 | 3.484 | 68 | 8-87543 |
| | .125 | .318 | 3.300 | 33 | 3.384 | 66 | 8-87543 |
| | .125 | .318 | 3.200 | <u> </u> | 3.284 | 64 | 8-87543 |
| | .125 | .318 | 3.100 | 30 | 3.184 | 62 | <u>8-87543</u> 8-87543 |
| | .125 | | | | 3.084 | 60 | |
| | .125 | .318 | 2.900 | 29 | 2.984 | 58 | 8-87543 |
| | .125 | .318 | 2.800 | 28 | 2.884 | 56 | 7-87543 |
| | .125 | .318 | 2.700 | 27 | 2.784 | 54 | 7-87543 |
| | .125 | .318 | 2.600 | 26 | 2.684 | ++ | 7-87543 |
| | .125 | .318 | 2.500 | 25 | 2.584 | 52 50 | 7-87543 |
| | .125 | .318 | 2.400 | 24 | 2.484 | 48 | 7-87543 |
| | .125 | .318 | 2.300 | 23 | 2.384 | 48 | 7-87543 |
| | .125 | .318 | 2.200 | 22 | 2.284 | 40 | 7-87543 |
| | .125 | .318 | 2.100 | 21 | 2.184 | 42 | 7-87543 |
| | .125 | .318 | 2.000 | 20 | 2.084 | 40 | 7-87543 |
| | .125 | .318 | 1.900 | 19 | 1.984 | 38 | 7-87543 |
| | .125 | .318 | 1.800 | 18 | 1.884 | | 6-87543 |
| | .125 | .318 | 1.700 | 17 | 1.784 | 36 34 | 6-87543 |
| | .125 | .318 | 1.600 | 16 | 1.684 | 32 | 6-87543 |
| | .125 | .318 | 1.500 | 15 | 1.584 | 30 | 6-87543 |
| | .125 | .318 | 1.400 | 14 | 1.484 | 28 | 6-87543 |
| | .125 | .318 | 1.300 | 13 | 1.384 | 26 | 6-87543 |
| | .125 | .318 | 1.200 | 12 | 1.284 | 20 | 6-87543 |
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| | .125 | .318 | 1.000 | 10 | 1.084 | 20 | 6-87543 |
| | .125 | .318 | .900 | 9 | .984 | 18 | 6-87543 |
| | .125 | .318 | .800 | 87 | .884 | 16 | 5-87543 |
| | .125 | .318 | .700 | | .784 | 14 | 5-87543 |
| | .125 | .318 | .600 | 6 | .684 | 12 | 5-87543 |
| | .125 | .318 | .500 | 5 | .584 | ++ | 5-87543 |
| | .125 | .318 | .400 | 4 | .484 | 10 | 5-87543 |
| | .125 | .318 | .300 | 3 | .384 | 6 | 5-87543- |
| | .125 | .318 | .200 | 21 | .284 | 6 | 5-87543- |
| | .125 | .318 | .100 | 1 | .184 | 4 | 5-87543- |
| 6 | .125 | .318 | — | | .084 | | 5-87543 |
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| INISH | | | | \square | | OF | NUMBER |
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| IS DRAWING | IS A CONTROLLEI | DOCUMENT. | DWN 20 NG M.E.PASTEL CHK 20 NG | | -STE | TE Cor | nnectivity Ltd. |
| DIMENSION | | ANCES UNLESS ISE SPECIFIED: | T.C. CLARK APVD 20 NG T.C. CLARK PRODUCT SPEC | DV 87 NAME | EMBLY, MOD II | | OUBLE ROW, |
| | 0 PLC 1 PLC 2 PLC | ± - ± - + - | | | .1 | 00X.100 | |
| \oplus 1 | 3 PLC 4 PLC | ± – ± – ± – | APPLICATION SPEC | SIZE CAGE | CODE DRAWING NO | | RESTRICT |
| RIAL | ANGLES | ± - | — | | 79 C- 8754 | | |

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