

68057		0571					·····						/home/us016926	.6/DMTECmc	,d
NING MACHINE GUARD	TERMINAL NAME	E: .025 SQL 286678			.COMP TEF	RMINAL-AMP SPE	EC)	-1	BENG		ODEL K	MECH POST FEED MECH PRE FEED			
(REF) (REF)	AMP	MFG	- PAD LTR	CRIMP HEIGH	HT	WIRE SIZE	=	-3 REF			ODEL G	MECH PRE FEED			105
	286678	12124929	_	±.002 [1.07 ±						REF REF	- B - B	22594-8 240628-1	NUT,HEX(1/2-20) PLATE, ADJUSTMENT	69	0 0 0
	1		_ B .038 : - C	±.002 [0.97 ±	±0.05mmj	22 USED				REF REF	– B – B	240626-1	SHAFT, PIVOT	68 67	· ک_
				NOT		USED		REF		REF	– A	240633-1 455680-1	BUSHING LEVER, INTERMEDIATE	66	ナ
79	1		CRIMP	SIZE	TYPE	RANGE		REF	REF	REF	- B	240629-1	BLOCK, PIVOT	65	D
1 GUARD G TERMINATOR GUARD			- WIRE .C	070 [1.78mm]	F	22-20		REF REF		REF REF	– A – B	240632-2 240659-3	SCREW, ADJ FEED ROD PIN, CAM ROLLER	64 63	ı
(102)	WIRE STRIP LENGTH	TERM APPL		100 [2.54mm] EED APPL INS	0 Struction	Ø.055-Ø.07 N set up gage La		REF	REF	REF	- B	240658-1	ROLLER, CAM	62	ı
	.137167	NONE			-8040		2022	REF REF		REF REF	- B	454398-2 454178-1	ROD, FEED GUIDE, FEED ROD	61 60	ı
						129]	REF	REF	REF	- C	454220-1	CAP, RAM	59	ı
	2 2 2	- C	4-354779-5	-5 PIN, WI	RE DISC	(.3215)B 127	-	REF		REF	- D	454485-1	HOUSING	58 57	ı
	2 2 2	- C	3-354779-5	-5 PIN, WI	IRE DISC	(.3165)A 126	-	1	1	1	- B	690542-2	PAWL, FEED	56	ı
		- A - A	986950-1 217238-1		, FLAT PR Instructi	RECISION 125 ION PACKAGE 124	-	REF	REF	REF REF	– B	240624-1 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	<u> </u>	
			4088040		INSTRUCTI INST 40	08-8040 123	_	REF	REF	REF	- B	690541-1	HOLDER, FEED FINGER	53	ı
/2\		Δ	4-21028-0			122 75)ST GDE PL 121	1	REF 1	REF F	REF	- A	455679-1 811242-2	LEVER, TERMINAL FEED ARM	52	ı
	REF REF REF	– A	4-21028-0		EL (Ø.187×.)		1	1	1	1	- A - A	690753-1	BUMPER, HOLDDOWN Spacer, tonker	50	ı
	REF REF REF	A	1-21030-6	S PIN, DOWEL	L(Ø.187×1.2			1			- B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	ı
	REFREFREF111	- A - A	21045-3 21024-5)FD FING PIN 118 ADJ BLOCK 117	-		1	-	- B	<u>690602-5</u> 690501-4	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48	ı
	REF REF REF	A	21024-5	WASHER, L	_OCK (#10) A	ADJ PLATE 116	-	1	1	1	- B	459456-1	APPLICATOR, BASIC (SUBASSY)) 46	ı
	REF REF REF	– A – A	21024-5		0CK (#10) FEE 0CK (#4) FR0N	ED GDE ROD 115 NT STP GUIDE 114	-	1	1	1	– A	<u>690191-1</u> 455673-1	PLUG, NYLON Ram	45	ı
	REF REF REF	- A	5-21028-1			.50) ADJ ROD 113	-	1	1	1	- A	690125-1	WASHER, LAMINATED		С
	4 4 4	– A	21024-4			STRIPPER 111		1	1	1	– A – A	690124-1 7-21002-9	WASHER, RAM	42	ı
	444REFREFREF	– A – A	21024-4			6) SCREW ADJ 110	-	1	1	1	– A – A	23241-6	BOLT, CRIMPER(5/16×1.00) BALL, STEEL	40	ı
						109	-	1	1	1	- A	690170-1	SPRING, COMPRESSION	39	ı
	1 1 1 REF REF REF	- A - A	21018-5 21068-5		((N0.6)H0 ((6-32)FE		-		1	1	- C	<u>690142-1</u> 354777-1	DISC, INSULATION WIRE DISC, PLASTIC	38	ı
(69)						106	-	1	1	1	- A	22480-5	WASHER, SPRING	36	ı
(116)		– A	992031-1	PIN, CLI		105	-	1	1	1	- B	690212-1 690786-3	POST, RAM SUPPORT, TERMINAL	35 34	ı
(82)		– A	21009-2	,		×.25 LW)RAM 103	-	REF		REF	- D	455675-1	PLATE, BASE	33	ı
	2 2 2	- A	21017-2	SCR, DRIN	VE(#2×.19	9)ID PLATE 102	-	1	1	1	A	690432-3	SCREW, ADJUSTMENT	32 <	$\langle \rangle$
	REFREFREF111	– A – B	6-23715-5 461264-1		HD (6-32×1.5 IDENTIFI	50)FEED ADJ101ICATION100	-	REF	REF	REF	– B	455689-1	BLOCK, STRIP GUIDE ADJ	31 30	ı
	2 2 2	- A	3-21002-0	SCR, BHC	C(10-32×.	.88)DRAG 99		1	1	1	- C	455671-1	PLATE, STRIP GUIDE	29	ı
	1 1 1 REF REF REF	- A	22733-8 2-21002-9		:(8-32×.38 :(10-32×.	8 LW) ANVIL 98 75) CAP 97			1	1	<u> </u>	<u>1-455888-7</u> 1-22284-0	SPACER, FRONT SHEAR DEP Spring, drag	28	ı
(70)	REF REF REF	- A	2-22733-8	3 SCR, BHC (62) HOUSING 96	-	1	1	1	- B	690546-1	LEVER, DRAG RELEASE	26	ı
	REF REF REF	- A	2-21002-7			SG ADJ BLOCK 95		$\begin{bmatrix} 1 \\ 1 \end{bmatrix}$	1	1	– B	240792-1	DRAG, TERMINAL	25	ı
	6 6 6	- A	2-21002-2		8-32×.50)TE	erm h dwn 94 93	-		1	1	- D - A	6-690504-3 690438-1	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24 23	ı
			1 01000 5			92	-		_	1	- B	690472-2	STRIPPER	22	· _
		A	1-21002-7	<u> SLK, Bhl</u>	C(6-32x.3	38)CAM 91 90	-	REF		REF	- A - A	4-22284-9 679218-1	SPRING, FEED RETURN STRIPPER WIRE STOP ASSY		В
	1 1 -	- A	7-21000-9	SCR, SHC	(4-40×.15	9) STRIPPER 89	-	1	1		- B	458949-1	STRIPPER	19	ı
						88	-						-	18	ı
	1 1 1	- A	2-22603-0			FEED FINGER 86	-	1	1	1	- B	318563-1	GUARD, CHIP, FRONT	16	ı
	2 2 2 3 3 3	– A – A	1-21000-3 2-21000-7		(4-40×.25)F		-							15	ı
	REF REF REF	– A	3-21000-7			FEED ROD GD 83	-							13	ı
	REF REF REF	– A	3-21000-6		10-32×.62)F		1	1	1	1	– A	5-22280-0	SPRING, SHEAR	12	ı
	REF REF REF	- A - A	3-21000-4		(10-32x.38) (10-32x.38)SG ADJ BL 81 B)PIVOT BLK 80	-	1	1	1	- B - C	690461-1 690459-1	STOP, SHEAR HOLDER, SHEAR (FRONT)	10 -	
	– REF –	- B	455749-1	GUARD,	WINDOW	79	1	s 1	1	1	- C	462006-2	SHEAR, FLOAT (FRONT)	9	ı
$\sqrt{3}$	REF – –	- B	679532-1	INSERT,	GUARD	78		, 1	1	1	- C	1-662185-0	ANVIL	8	ı
I						76								6	ı
PARTS.			690603-1		, ASSIST	75 74	-	$\begin{bmatrix} 1\\ 1 \end{bmatrix}$	1	1	– C – B	2-455889-0 238011-7	DEPRESSOR, SHEAR (FRONT) SPACER, BLOCK CRIMPER	$\begin{bmatrix} 5\\ 1 \end{bmatrix}$	ı
		- A - A	23030-1			SL) INS DISC 73			1	1	– C	3-683454-1	CRIMPER, INSULATION	4	ı
PLACE WHEN OPERATING	REF REF REF	- A	458109-1		, SPECIAL			1	1	1	- C	455888-7	SPACER, CRIMPER	2	ı
ENCH MACHINE.	REF REF REF	- A U/M DWG	690517-1 part no	SPACER	DESCRIPTIC	ON ITEM		, <mark></mark>	1	1 - 1 I	- C U/M DWG	2-456404-1 Part No	CRIMPER, WIRE description	1 ITEM	ı
5ING NO. 20 MACHINE OIL.		SIZE				NO NO	-				SIZE		ASSY NO (WHEN BLANK, USE DWG REVIS	NO (SION)	A
REF SPECIFIED (EXCEPT RE USED ON ITEM 46.	QTY REQD PER ASS	iΥ		PARTS LIST			<u>]</u>			PER ASS In Inche		_ HT TR	PARTS LIST		ı
KE VƏLU VIN ITLIT 40.							-	DO NOT		E PRINT.	20.	_			ı
							_	OTHERW		PECIFIED	R.O.WIL		N AMP Incorporated		ı
				-				3 PLC 4 PLC	DEC ±- DEC ±-	_	CHK 22E C.E	2DEC97 REL - ERISMAN -	Harrisburg, PA 17105-		ı
				-	B 01	CN 0150-0299-04 150-9478-99	TE 3-04	9 SURF T	FEXTURE:	i:		SIDE FEED HD	MAPPLICATOR	APPL	ı
				t		EVISED REVISION RECORD	CE 2-98 APP DATE	SHARP	EDGES F	R.015 I	MAX SCALE		680571 SHEET R 1 of 1	REV B1	ı

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