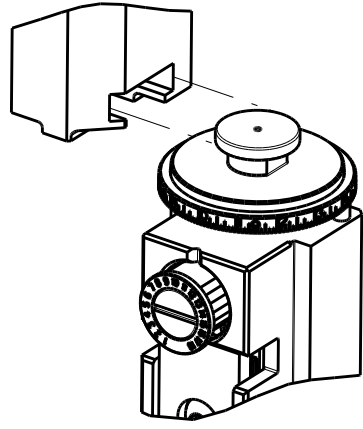


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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266100-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266100-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266100-1	C	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266100-2	C	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266100-1	C	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266100-2	C	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266100-7	B	CRIMP TOOLING KIT	-
7-2266100-8	B	APPLICATOR CONVERSION KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA			APPLICATOR CONVERSION KITS	
CRIMP	SIZE	TYPE	PART NUMBER	INSULATION DIAMETER RANGE
WIRE	2.29 mm [.090]	F	7-2266100-8	Ø3.05-3.81mm [.120-.150]
INSUL	3.20 mm [1.26]	O	7-2266101-8	Ø2.67-3.02mm [.105-.119]
APPLICATOR INSTRUCTIONS 408-35042			7-2266102-8	Ø2.26-2.64mm [.089-.104]
			7-2266103-8	Ø1.93-2.24mm [.076-.088]
			7-2266104-8	Ø1.60-1.91mm [.063-.075]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.81-5.09 mm [.150-.200 IN]		Ø3.05-3.81 mm [.120-.150 IN]	
TERMINAL APPLICATION SPECIFICATION		114-151000	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286505-1	1060-14-0122	286505-2	1060-14-0144
286505-3	1060-14-0177	286505-5	1060-14-1077
286505-6	1060-14-1088	286503-1	1060-16-0122
286503-2	1060-16-0144	286503-3	1060-16-0177
286503-7	1060-16-0722	286503-8	1060-16-0744
286503-9	1060-16-0777	1-286503-1	1060-16-0977
1-286503-2	1060-16-0988	1-286503-4	AT60-16-0122
1-286503-5	AT60-16-0144		

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.81-5.09 mm [.150-.200 IN]		Ø3.05-3.81 mm [.120-.150 IN]	
TERMINAL APPLICATION SPECIFICATION		114-151000	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286506-1	1062-14-0122	286506-2	1062-14-0144
286506-3	1062-14-0177	286506-6	1062-14-1088
286506-5	1062-14-1077	286504-2	1062-16-0144
286504-1	1062-16-0122	286504-7	1062-16-0722
286504-3	1062-16-0177	286504-9	1062-16-0777
286504-8	1062-16-0744	1-286504-2	1062-16-0988
1-286504-1	1062-16-0977	1-286504-6	AT62-16-0144
1-286504-5	AT62-16-0122		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG		1.40+0.03/-0.05 [.055+/.001/- .002]		4.6
2.00mm2		1.40+0.03/-0.05 [.055+/.001/- .002]		4.6
1.50mm2		1.35+0.03/-0.05 [.053+/.001/- .002]		5.2
16 AWG		1.27+0.03/-0.05 [.050+/.001/- .002]		6.0
1.00mm2		1.27+0.03/-0.05 [.050+/.001/- .002]		6.0
18 AWG		1.24+0.03/-0.05 [.049+/.001/- .002]		6.2
0.75mm2		1.22+0.03/-0.05 [.048+/.001/- .002]		6.4



RECOMMENDED SPARE PARTS

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TERMINAL LUBRICANT IS RECOMMENDED.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

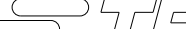
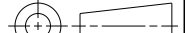
*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

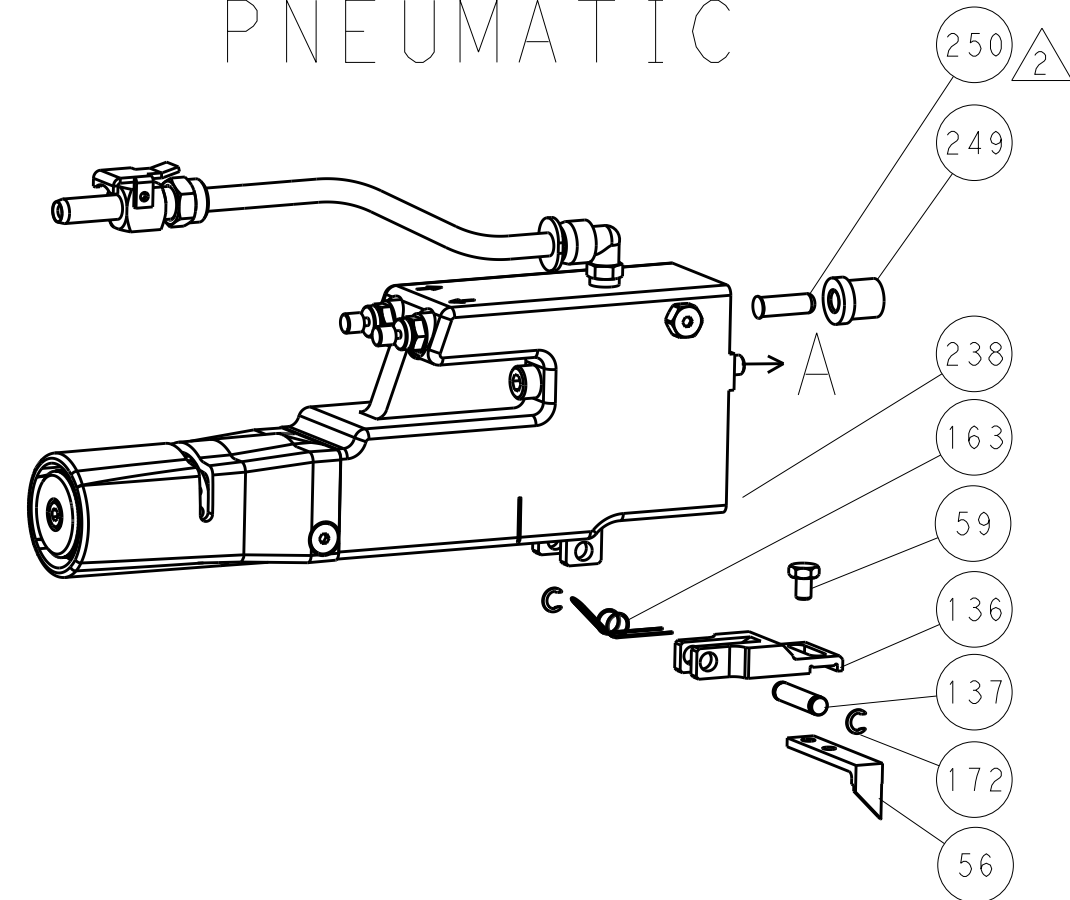
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC	DIST	REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE DWN APVD
		B		ECR-16-005811	21APR2016 KH GB
		B1		ECR-16-017222	06DEC2016 YY JDG
		C		ECR-18-011651	21JUL2018 TB TE
		C1		ECR-19-007234	07MAY2019 FZ GB

-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	1	-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	-	1	-	-	2063440-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	-	1	1	-	-	2-1752354-0	STANDOFF,HOLD-DOWN	180
-	-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	2	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	1	-	1	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
1	-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266100	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	2	2	1	1	1	1	1803293-1	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	1803019-3	CRIMPER, INSULATION O	3
1	-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
-	1	2	2	1	1	1	1	2-1633713-6	CRIMPER, WIRE PREMIUM	1

-78	-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TFC ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITION. TOLERANCES UNLESS OTHERWISE SPECIFIED:								DWN R.KNEPPER 23AUG2013 CHK G.BAILEY 23AUG2013 APVD M.CLEFFORD 23AUG2013	 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator				
mm		0 PLC ±.0005 1 PLC ±.0005 2 PLC ±.0005 3 PLC ±.0005 4 PLC ±.0005 ANGLES ±.0005		PRODUCT SPEC		APPLICATION SPEC				
										
MATERIAL		FINISH		WEIGHT		A1 00779 C=2266100		SIZE CASE CODE DRAWING NO	RESTRICTED TO	
Customer Accessible Production Drawing								SCALE 1:2	SHEET 1 OF 4	REV C1

PNEUMATIC



30mm STROKE

40mm STROKE

MECHANICAL POST FEED

30mm STROKE

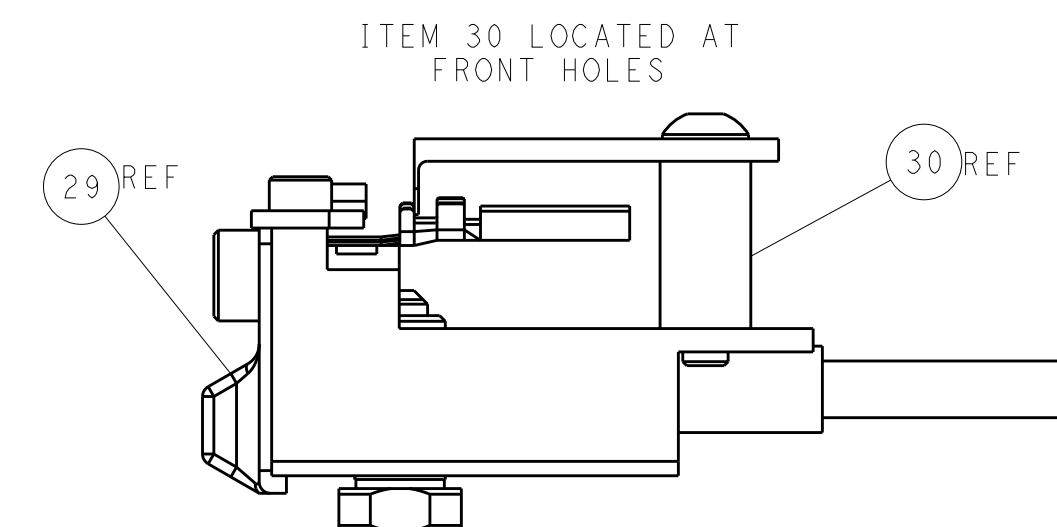
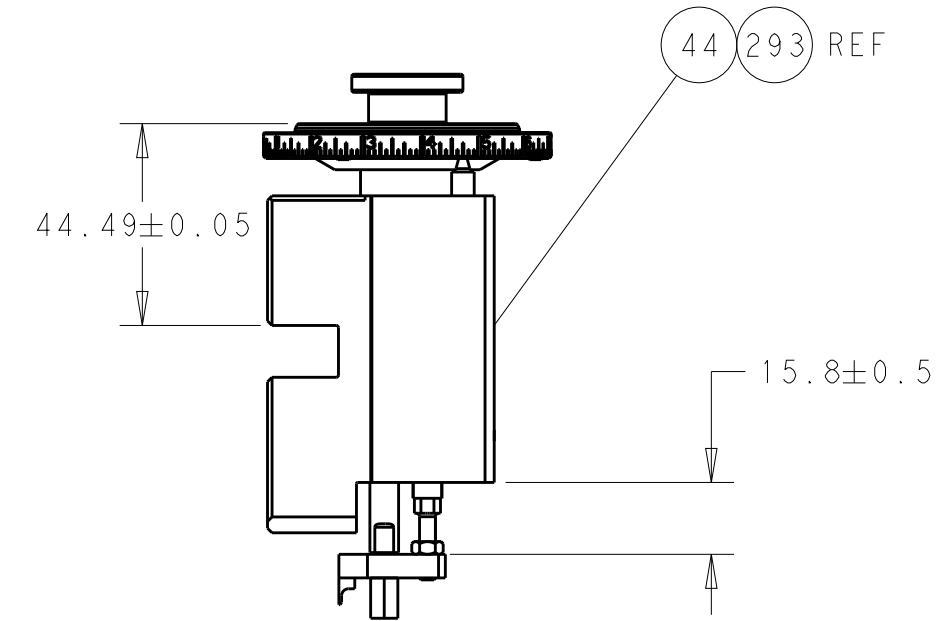
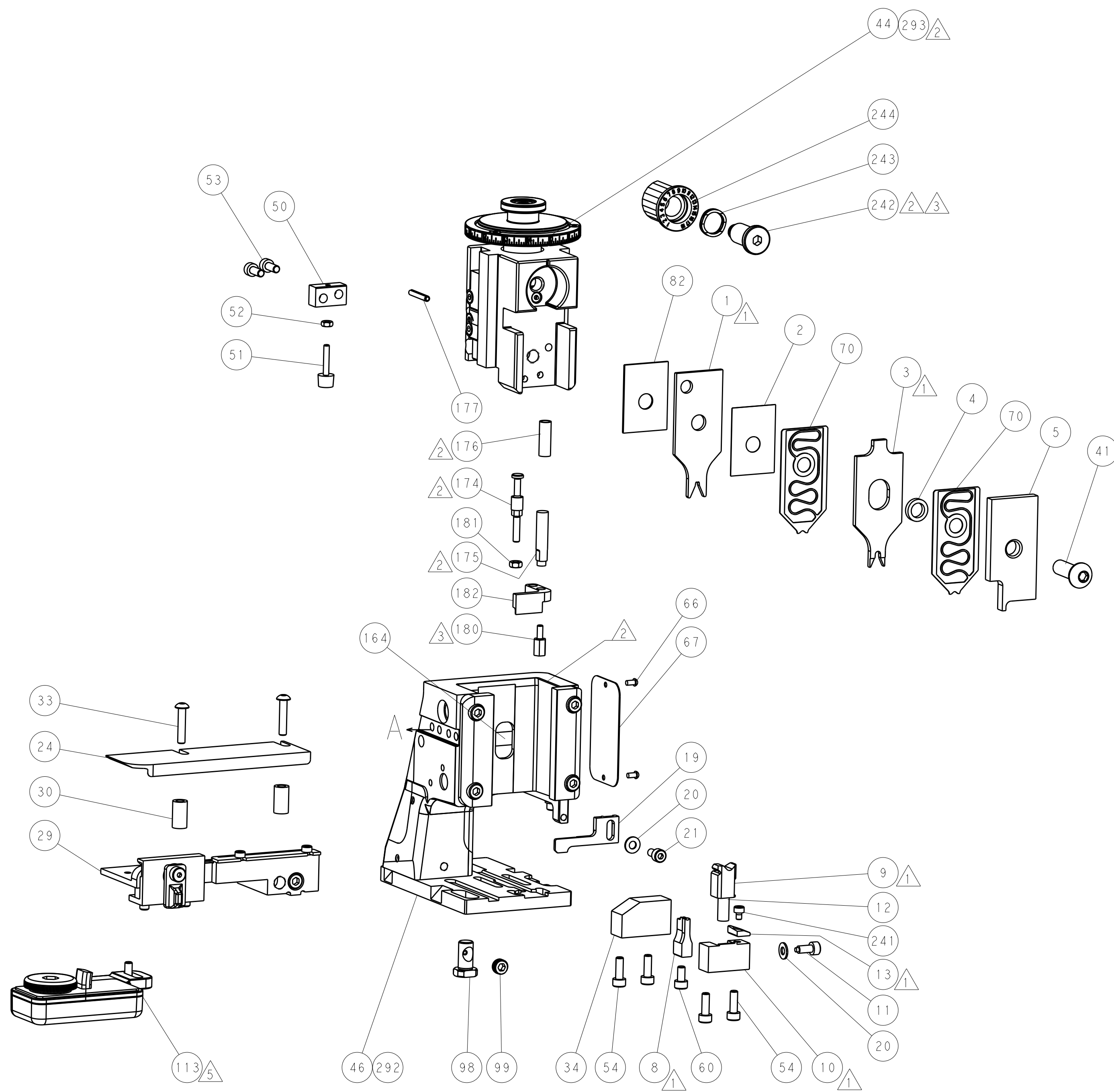
40mm STROKE

MECHANICAL PRE FEED

30mm STROKE

40mm STROKE

AIR FEED



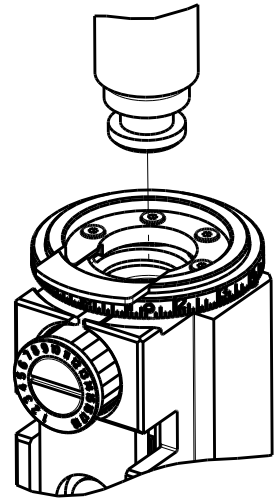
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A1	
MATERIAL FINISH - -		WEIGHT -		CAGE CODE 00779	
				DRAWING NO C=2266100	
				RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 2 of 4 REV C	

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266100-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266100-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266100-7	B	CRIMP TOOLING KIT	-
7-2266100-8	B	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.20 mm [.126]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266100-8	Ø 3.05-3.81mm [.120-.150]
7-2266101-8	Ø 2.67-3.02mm [.105-.119]
7-2266102-8	Ø 2.26-2.64mm [.089-.104]
7-2266103-8	Ø 1.93-2.24mm [.076-.088]
7-2266104-8	Ø 1.60-1.91mm [.063-.075]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 3.05-3.81 mm [.120-.150 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286505-1	1060-14-0122	286505-2	1060-14-0144
286505-3	1060-14-0177	286505-5	1060-14-1077
286505-6	1060-14-1088	286503-1	1060-16-0122
286503-2	1060-16-0144	286503-3	1060-16-0177
286503-7	1060-16-0722	286503-8	1060-16-0744
286503-9	1060-16-0777	1-286503-1	1060-16-0977
1-286503-2	1060-16-0988	1-286503-4	AT60-16-0122
1-286503-5	AT60-16-0144		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.40+0.03/-0.05 [.055+.001/- .002]	4.6
2.00mm2	1.40+0.03/-0.05 [.055+.001/- .002]	4.6
1.50mm2	1.35+0.03/-0.05 [.053+.001/- .002]	5.2
16 AWG	1.27+0.03/-0.05 [.050+.001/- .002]	6.0
1.00mm2	1.27+0.03/-0.05 [.050+.001/- .002]	6.0
18 AWG	1.24+0.03/-0.05 [.049+.001/- .002]	6.2
0.75mm2	1.22+0.03/-0.05 [.048+.001/- .002]	6.4



1 RECOMMENDED SPARE PARTS

2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5 TERMINAL LUBRICANT IS RECOMMENDED.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

7 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 3.05-3.81 mm [.120-.150 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286506-1	1062-14-0122	286506-2	1062-14-0144
286506-3	1062-14-0177	286506-6	1062-14-1088
286506-5	1062-14-1077	286504-2	1062-16-0144
286504-1	1062-16-0122	286504-7	1062-16-0722
286504-3	1062-16-0177	286504-9	1062-16-0777
286504-8	1062-16-0744	1-286504-2	1062-16-0988
1-286504-1	1062-16-0977	1-286504-6	AT62-16-0144
1-286504-5	AT62-16-0122		

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

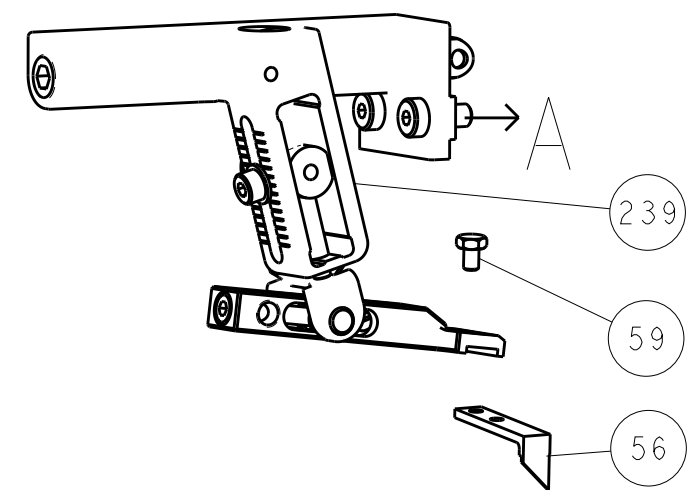
LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
					-	SEE SHEET 1	-

-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	2844907-1	POST, LOCKING	98
1	-	1	1	455888-8	SPACER, CRIMPER	82
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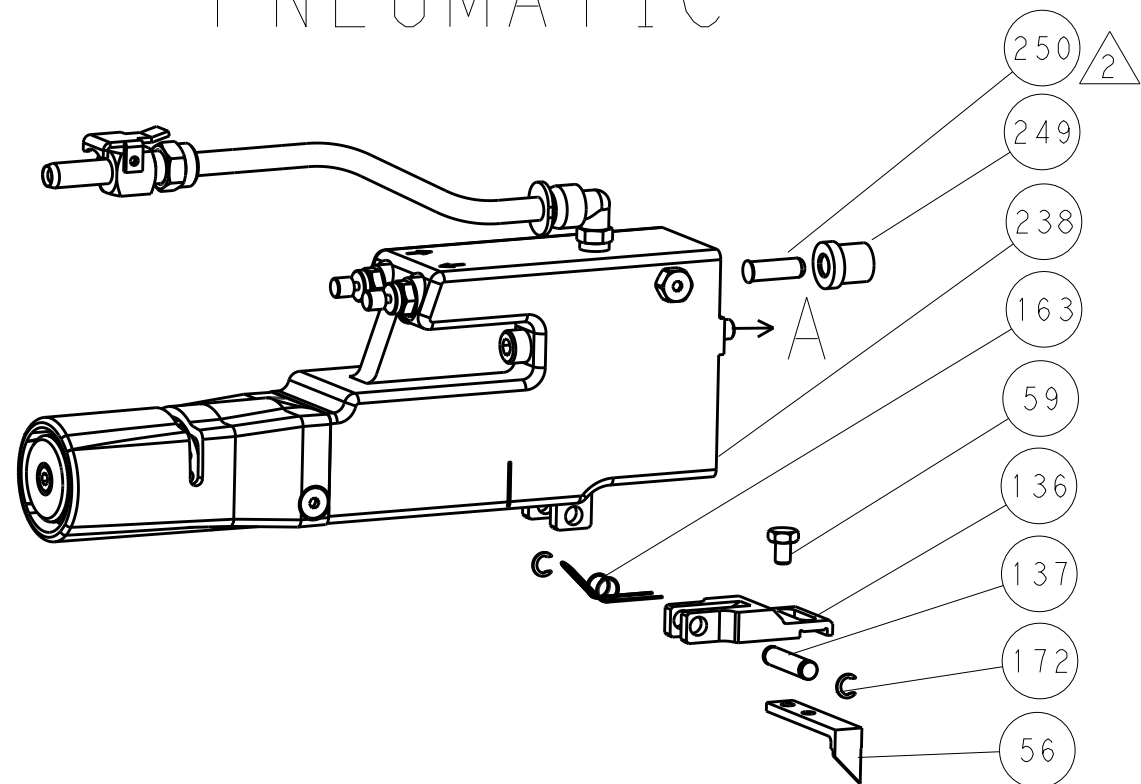
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CHK G.BAILEY 23AUG2013				APVD M.CLEFFORD 23AUG2013	NAME Ocean Side Feed Applicator	
DIMENSIONS: mm				PRODUCT SPEC	SIZE A1	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±				APPLICATION SPEC	CAGE CODE 00779	
MATERIAL -				WEIGHT -	DRAWING NO C=2266100	
				Customer Accessible Production Drawing	SCALE 1:2	SHEET 3 OF 4
					REV C1	

FEED TYPE

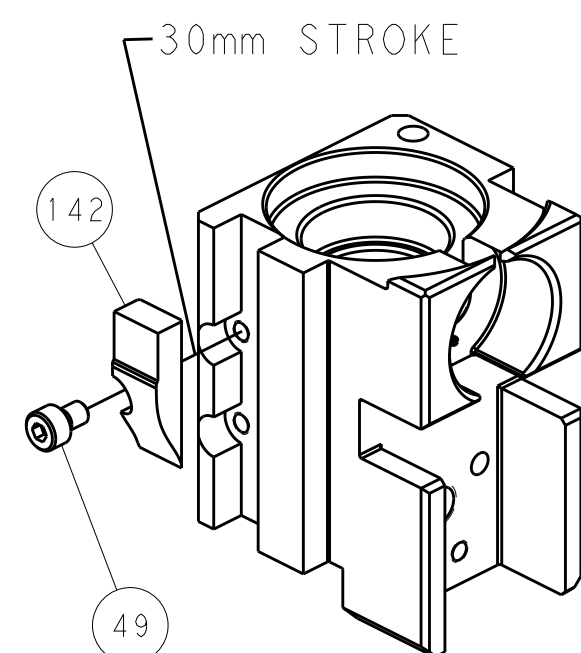
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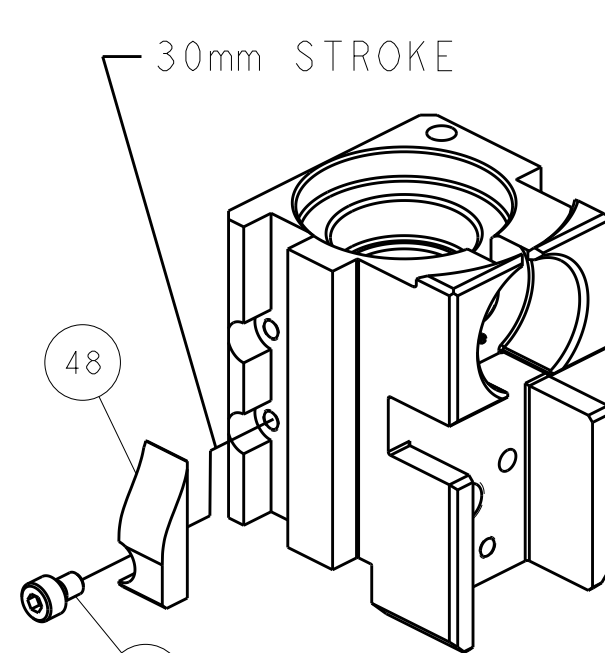
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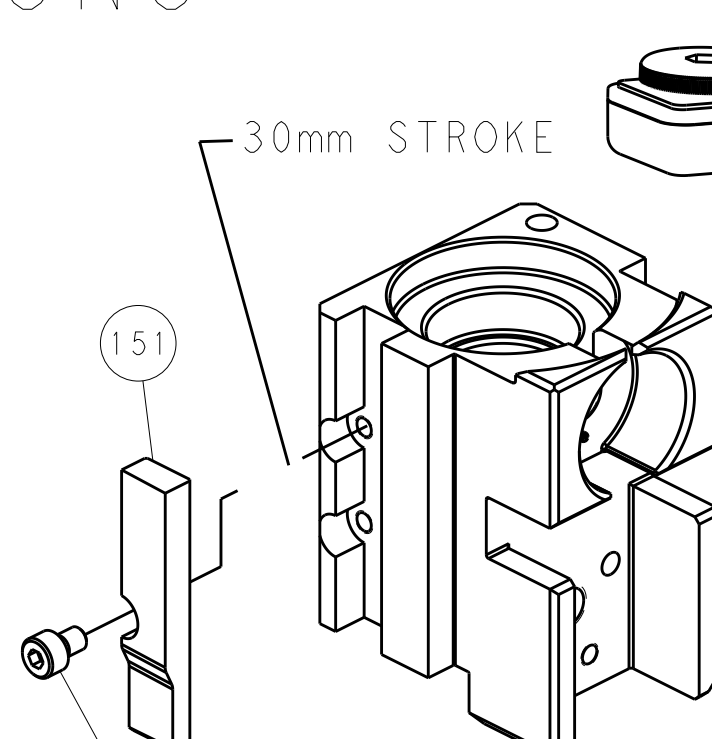
CAM POSITIONS



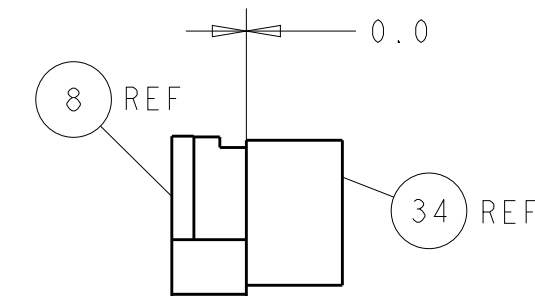
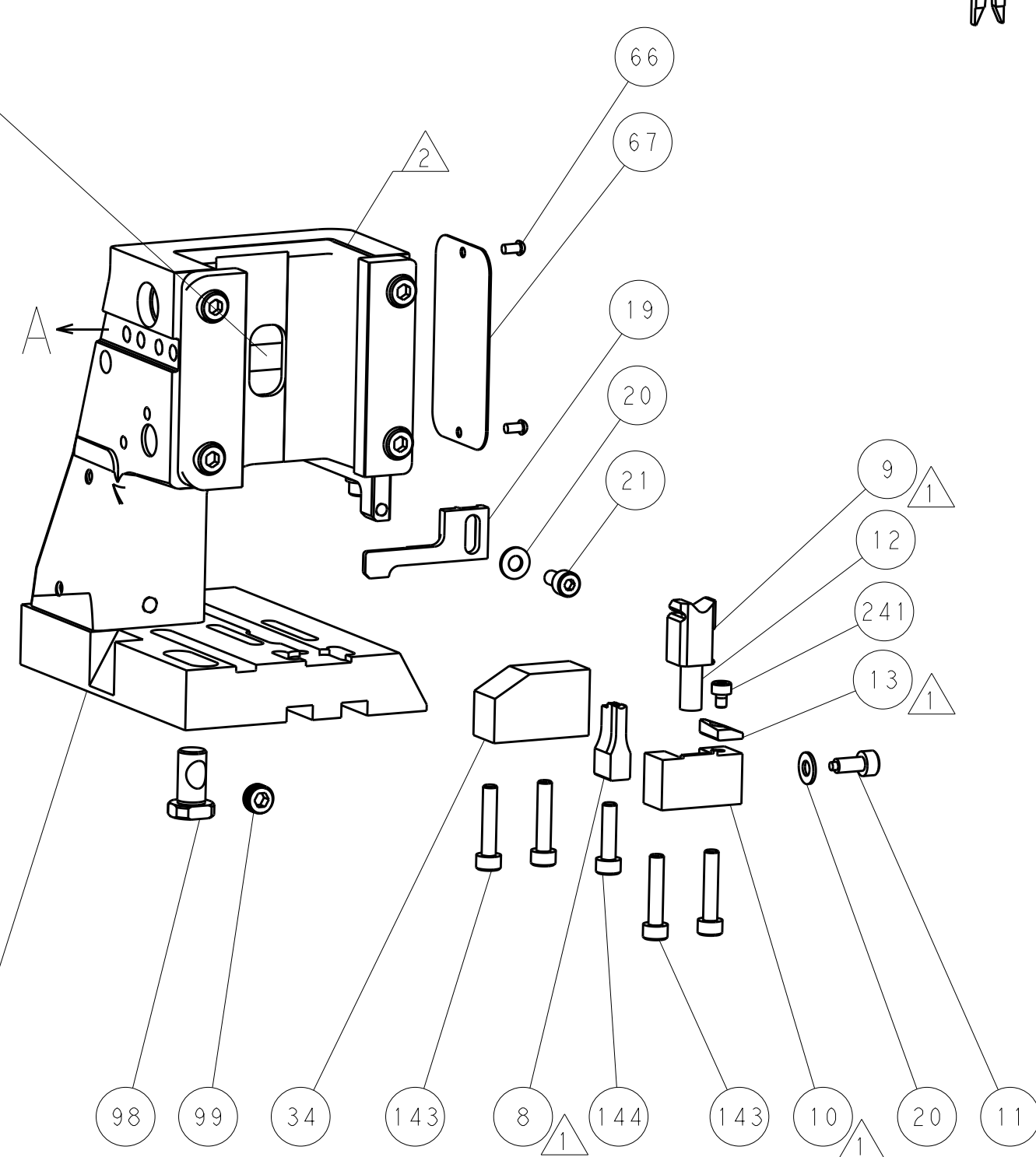
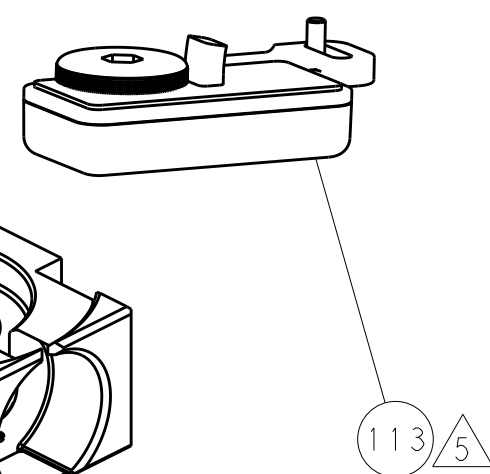
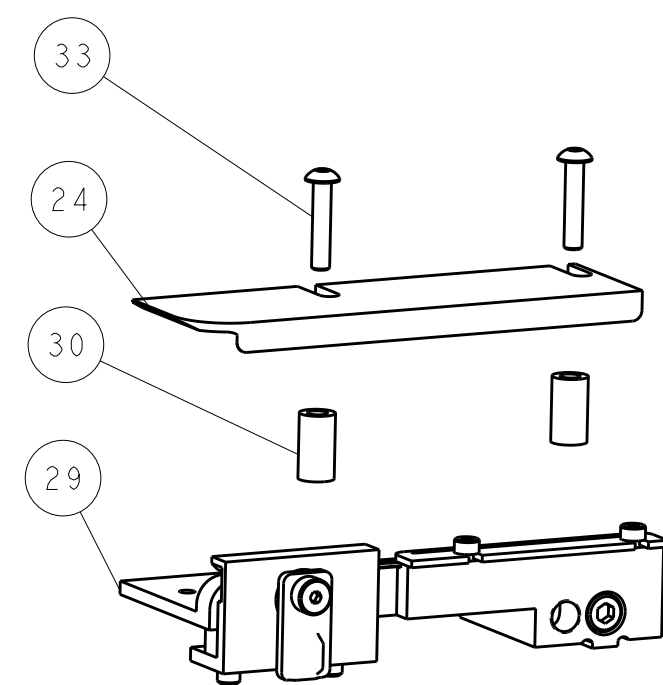
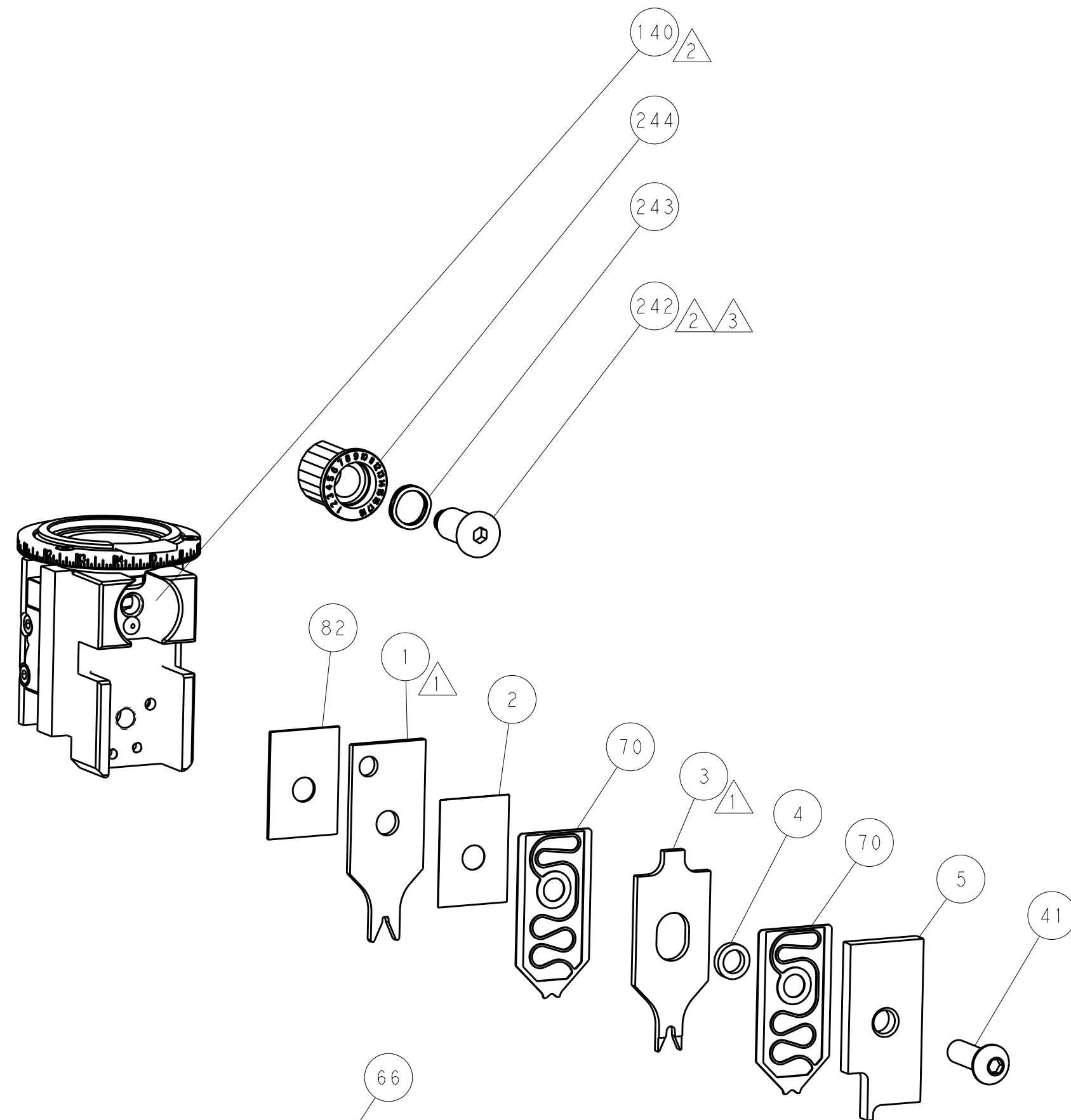
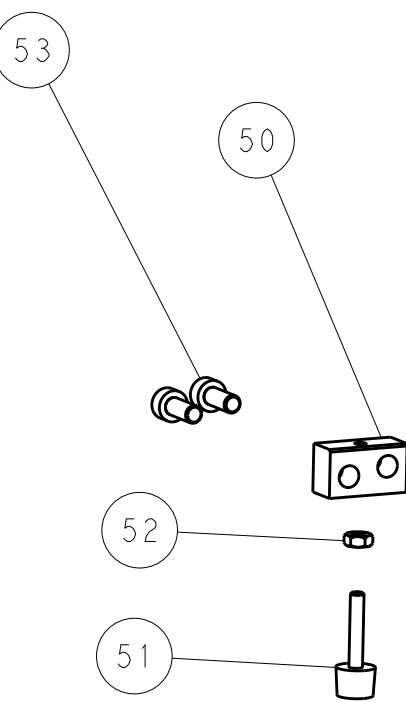
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POST FEED



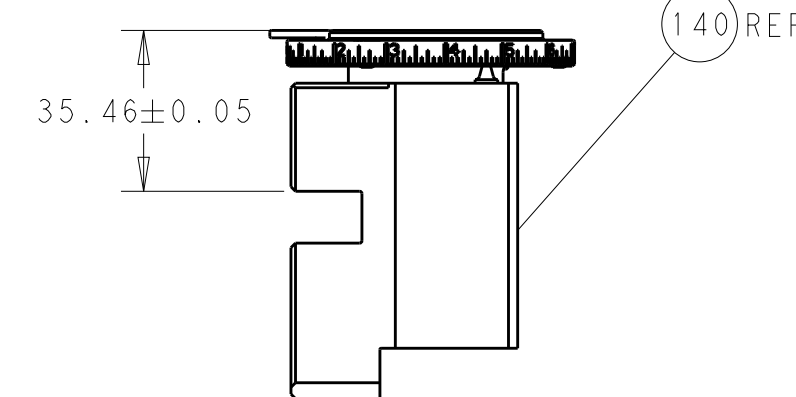
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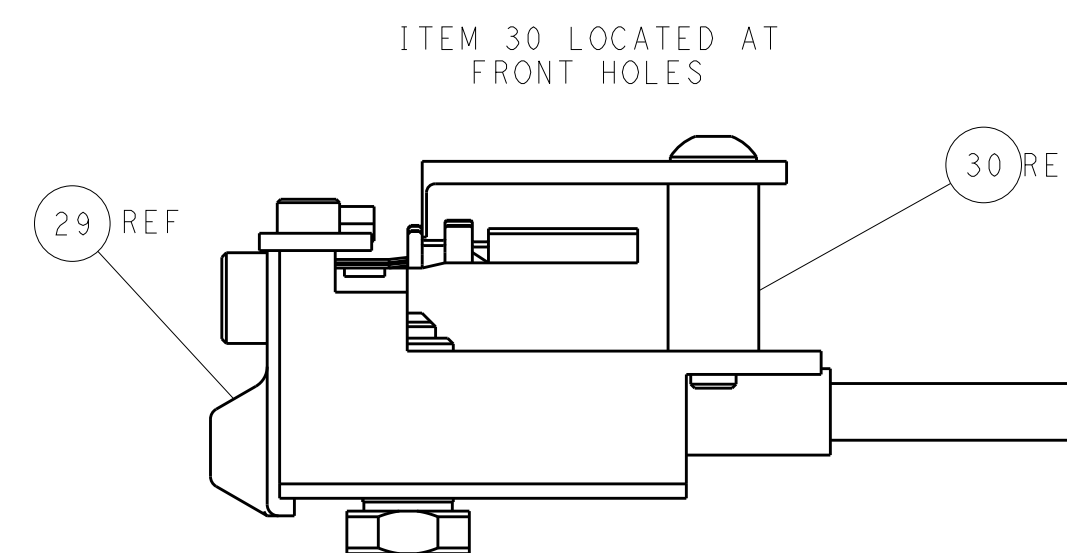
AIR FEED



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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CHK G. BAILEY 23AUG2013		NAME	Ocean Side Feed Applicator	
APVD M. CLIFFORD 23AUG2013		PRODUCT SPEC	SIZE	
APPLICATION SPEC		WEIGHT	CAGE CODE	
MATERIAL		FINISH	DRAWING NO	
Customer Accessible Production Drawing		SCALE	REV	
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