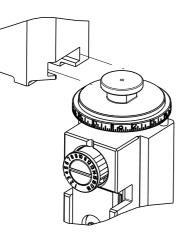
| THIS DRAWING IS UNPUBLIS | SHED. | RELEASED | FOR PUBLICATION | 20 | |
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| C COPYRIGHT 20 | BY TYCO ELECTRON | NICS CORPORATION. ALL | RIGHTS RESERVED. | | |
| P A R T N U M B E R | REVISION | DE | SCRIPTION | FEED TYPE | |
| 2151628-1 | В | FINE CRIM | MP HEIGHT ADJUST | MECHANICAL | |
| 2151628-2 | 2151628-2 B FIN | | MP HEIGHT ADJUST | PNEUMATIC | |
| 7 - 2151628 - 1 | В | | CAL AND CRIMP Oling kit | MECHANICAL | |
| 7-2151628-2 | В | | FIC AND CRIMP OLING KIT | PNEUMATIC | |

CRIMP TOOLING KIT

-



ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

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7 - 2151628 - 7

AMP 4805 REV 31MAR2000

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| APPLICATOR DATA crimp size type |
|---|
| WIRE .085 [2.16 mm] F |
| INSUL 155 [3.94 mm] O PPLICATOR INSTRUCTIONS |
| 408-35042 |
| |
| FERMINAL DATA: FCI TERMINAL FCI CRIMP SPECIFICATION |
| FERMINAL NAME: TERMINAL |
| WIRE STRIP LENGTH INSULATION DIAMETER RANGE |
| 178209 IN [4.52-5.31 mm] Ø.055090 IN [1.40-2.29 mm] FERMINAL FCI Rev - - |
| APPLICATION |
| TERMINALS APPLIED |
| TE TERMINAL FCI TERMINAL TE SEAL FCI SEAL |
| 2113257-1 60040031 2113258-1 60992607 |
| |
| |
| VIRE 🛞 🖌 CRIMP HEIGHT 🚱 CRIMP HEIGHT 👍 SIZE 🛞 🕇 🖬 mm [INCH] |
| 0.5+0.5mm2 1.55+/-0.05 [.061+/002] 9.6 |
| 1.00mm2 1.55+/-0.05 [.061+/002] 9.6 0.75mm2 1.45+/-0.05 [.057+/002] 10.6 |
| 0.50mm2 1.35+/-0.05 [.053+/002] 12.0 |
| |
| |
| RECOMMENDED SPARE PARTS |
| REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND |
| STORAGE OF APPLICATOR. |
| APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. |
| 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE |
| NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD. |
| 5 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. |
| APPLY #1-23419-5 LOC-TITE TO THREADS. |
| 6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000. |
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*WARNING

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE

DIMENSIONS:

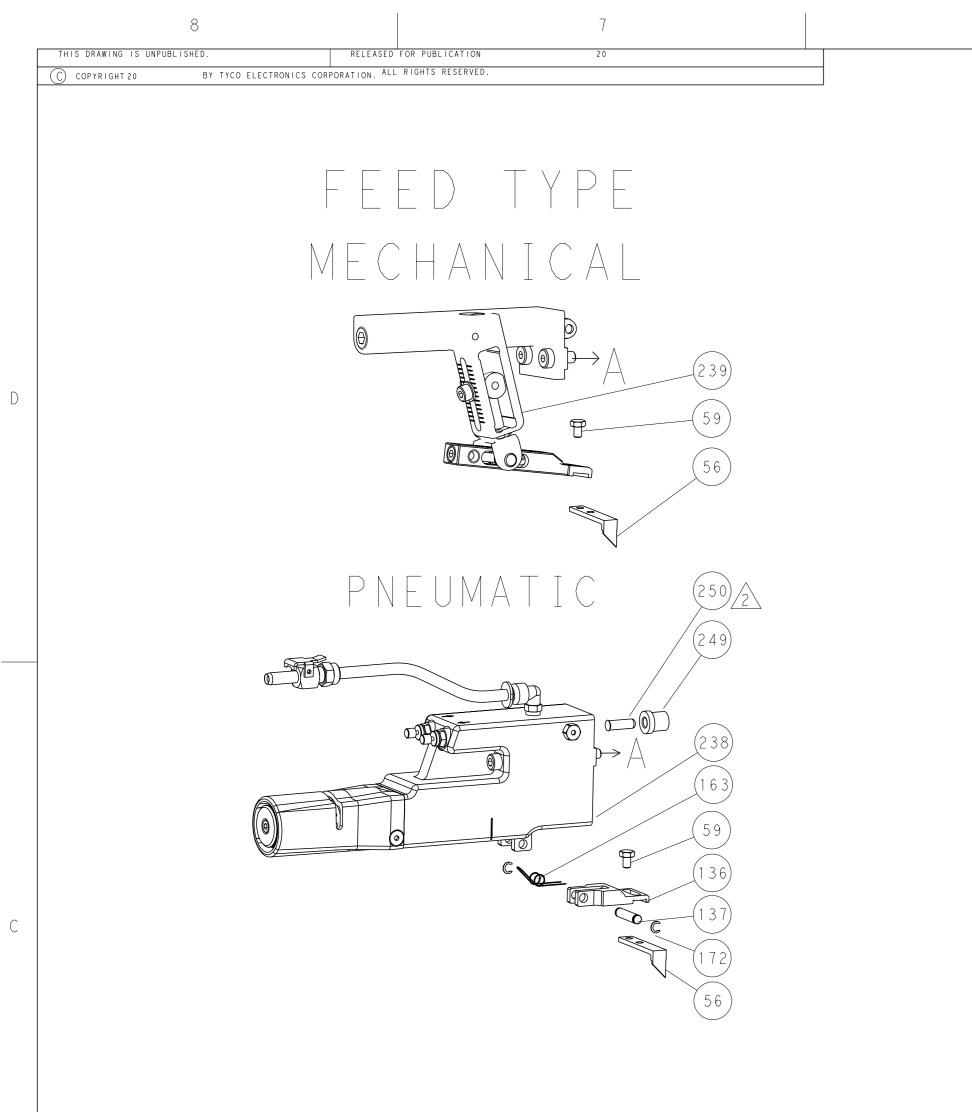
MATERIAL

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

4

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

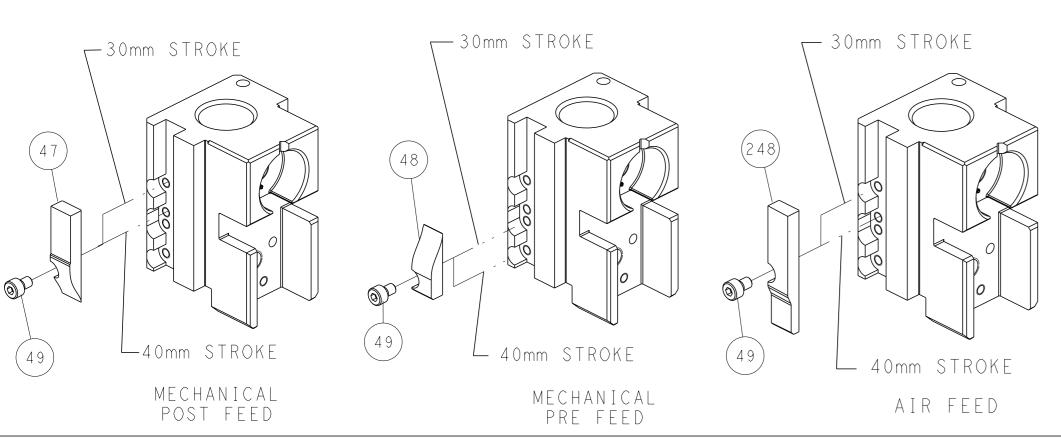
| [| _ | 1 | _ | 1 | _ | 2119640-1 | PUSH ROD, AIR FEED | 250 | |
|-----------------------------------|--|--|--|--|---------------------|--------------------------|--|------------------|---|
| | _ | 1 | - | 1 | _ | 1803259-1 | BUSHING, FLANGED | 249 | |
| | _ | 1 | - | 1 | _ | 2119641-1 | FEED CAM, AIR FEED | 248 | |
| | _ | 1 | 1 | 1 | 1 | 2119082-9 | CAM, SNAIL, INSULATION ADJUSTMENT | 244 | |
| | - | 1 | 1 | 1 | 1 | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | 243 | |
| $\sqrt{3}$ | _ | 1 | 1 | 1 | 1 | 2119083-1 | RETAINER, INSULATION DIAL | 242 | |
| <u> </u> | _ | 1 | 1 | 1 | 1 | 18023-1 | SCR, SKT HD CAP M3 X 5.0 | 241 | |
| | - | - | 1 | - | 1 | 2119580-1 | MECHANICAL FEED ASSEMBLY | 239 | |
| | - | 1 | - | 1 | - | 2063440-1 | AIR FEED MODULE | 238 | |
| | - | 2 | - | 2 | - | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 | |
| | _ | REF | REF | REF | REF | 994970-2 | COUNTER, MAGNETIC | 164 | |
| | - | 1 | - | 1 | - | 240638-1 | SPRING, FEED FINGER | 163 | |
| | - | 1 | - | 1 | - | 3-23627-7 | PIN, RETAIN, GRVD, 3/16 X .854 | 137 | С |
| | _ | 1 | - | 1 | - | 2119799-1 | HOLDER,FEED FINGER, AF | 136 | |
| | - | 1 | 1 | 1 | 1 | 1 - 1 8 0 2 8 - 2 | WASHER, FLAT, REG M4 | 119 | |
| | - | 1 | 1 | 1 | 1 | 2844908-1 | SCREW, LOCKING | 99 | |
| | - | 1 | 1 | 1 | 1 | 2844907-1 | POST, LOCKING | 98 | |
| | - | 1 | 1 | 1 | 1 | 455888-5 | SPACER, CRIMPER | 82 | |
| | - | 1 | 1 | 1 | 1 | 1803607-1 | DOCUMENTATION PACKAGE | 71 | |
| | - | 1 | 1 | 1 | 1 | 2119740-1 | TAG, IDENTIFICATION | 67 | |
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| \wedge | - | 1 | 1 | 1 | 1 | 5-18022-5 | SCR, HEX HD CAP, M4 X 6.0 | 59 | |
| $\overline{5}$ | - | | | | | 985575-3 | SCR, FLT SKT HD CAP M3 X 10.0 | 57 | |
| | - | | | | | 1338685-1 | PAWL, FEED | 56 | |
| | | 4 | 4 | 4 | 4 | 2168083-3 | SCR, SKT HD CAP, Rohs, M4 X 12.0 | 54 | |
| | _ | 2 | 1 | 2 | 1 | 1-2168083-0 | SCR, SKT HD CAP, ROHS, M4 X 10 | 53 | |
| | | 1 | 2 | 1 | 2 | 1803382-6 18023-9 | HOLD DOWN, SPRING LOADED SCR, SKT HD CAP M4 X 6.0 | 50 49 | |
| | _ | - | 1 | _ | 1 | 2119652-1 | FEED CAM, PRE FEED | 49 | |
| | _ | _ | 1 | _ | 1 | 2119653-1 | FEED CAM, POST FEED | 40 | |
| | | 1 | 1 | 1 | 1 | 1803583-9 | APPLICATOR BASIC ASSEMBLY, SF | 46 | |
| | _ | 1 | 1 | 1 | 1 | 1803515-1 | RAM ASSEMBLY, SF ATLANTIC | 44 | |
| | _ | 1 | 1 | 1 | 1 | 1803602-1 | SCR, BHSC, RoHS (M8 X 25) | 41 | |
| | | 1 | 1 | 1 | 1 | 3-1752356-3 | SUPPORT, TERMINAL | 34 | В |
| | - | 2 | 2 | 2 | 2 | 2079383-5 | SCR, BHSC, RoHS (M4 X 20) | 33 | D |
| | _ | 2 | 2 | 2 | 2 | 2 - 2844962 - 3 | SPACER, CYLINDRICAL, STRIP GUIDE | 30 | |
| | _ | 1 | 1 | 1 | 1 | 2844992-2 | ASSEMBLY, STRIP GUIDE | 29 | |
| | - | 1 | 1 | 1 | 1 | 455888-4 | SPACER, CRIMPER | 28 | |
| | - | 1 | 1 | 1 | 1 | 1320928-1 | STRIP GUIDE | 24 | |
| | - | 1 | 1 | 1 | 1 | 2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 8.0 | 21 | |
| | - | 1 | 1 | 1 | 1 | 1 - 1 8 0 2 8 - 2 | WASHER, FLAT, REG M4 | 20 | |
| _ | - | 1 | 1 | 1 | 1 | 2119533-1 | STRIPPER, SIDE FEED | 19 | |
| 1 | - | 1 | 1 | 1 | 1 | 2119806-1 | INSERT, SHEAR | 13 | |
| | - | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 | |
| | _ | 1 | 1 | 1 | 1 | 1 - 356885 - 4 | STOP, SHEAR | | |
| $\angle 1$ | - | 1 | 1 | 1 | 1 | 2119805-1 | SHEAR HOLDER, FRONT | 10 | |
| $\langle \downarrow \rangle$ | - | 1 | 1 | 1 | 1 | 318707-1 | FLOATING SHEAR, FRONT | 9 | |
| 1 | 1 | 2 | 2 | 1 | 1 | 1633928-3 | ANVIL, COMBINATION | 8 | |
| | _ | 1 | 1 | 1 | 1 | 5 - 2 4 0 6 4 1 - 8 | SPACER | | |
| | - | - | - | - | - | - | | 6 | |
| | - | 1 | | 1 | | 2119781-1 | DEPRESSOR, SHEAR | 5 | |
| \wedge | - | | | | | 238011-4 | BLOCK, CRIMPER SPACER | 4 | |
| $\langle 1 \rangle$ | | 2 | 2 | 1 | | 2-2119784-9 | CRIMPER, INSULATION O PREMIUM | 3 | |
| \wedge | - 1 | | 2 | | 1 | 455888-4 6-1633609-2 | SPACER, CRIMPER CRIMPER, WIRE | 2 | |
| $\angle $ | | | | | | | | ITEM | |
| | -77 | - 7 2 | - 7 1 | - 2 | - 1 | PART NO | DESCRIPTION | NO | A |
| RAWING IS A SUBJECT TO SHOU | CONTROLLED CHANGE AND LD BE CONTAG | DOCUMENT FO THE CONTROL CTED FOR THE | L DR TYCO ELEC LING ENGINE LATEST REV | I TRONICS CORI ERING ORGAN ISION. | PORATION IZATION | DWN 20MAR2012 C.CHEN | TE Connectivity | <u> </u> | |
| DIMENS | 2015- | | TOLED | <u> </u> | | CHK 20MAR2012 S.XI | Harrisburg, PA 17105-3608 | | |
| DIMENSIC | JNO . | | IOLERAN DTHERWISE | CES UNLE E SPECIF | IED: | APVD 20MAR2012 I.CRUZ | Ocean Side Feed | | |
| 1 | | 0 PI | LC = | ±- ±- | F | PRODUCT SPEC | Applicator | | |
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| | | 4 PI ANGI FIN | LES | ±- ± | - | - VE 10 UT | | RICTED TO | |
| | | FIN | | - | | veight _ | A 00779 C=2151628 | | |
| | | | | | F | RESTRICTED CUSTOMER | SCALE 1:2 SHEET OF 4 | ^{rev} B | |
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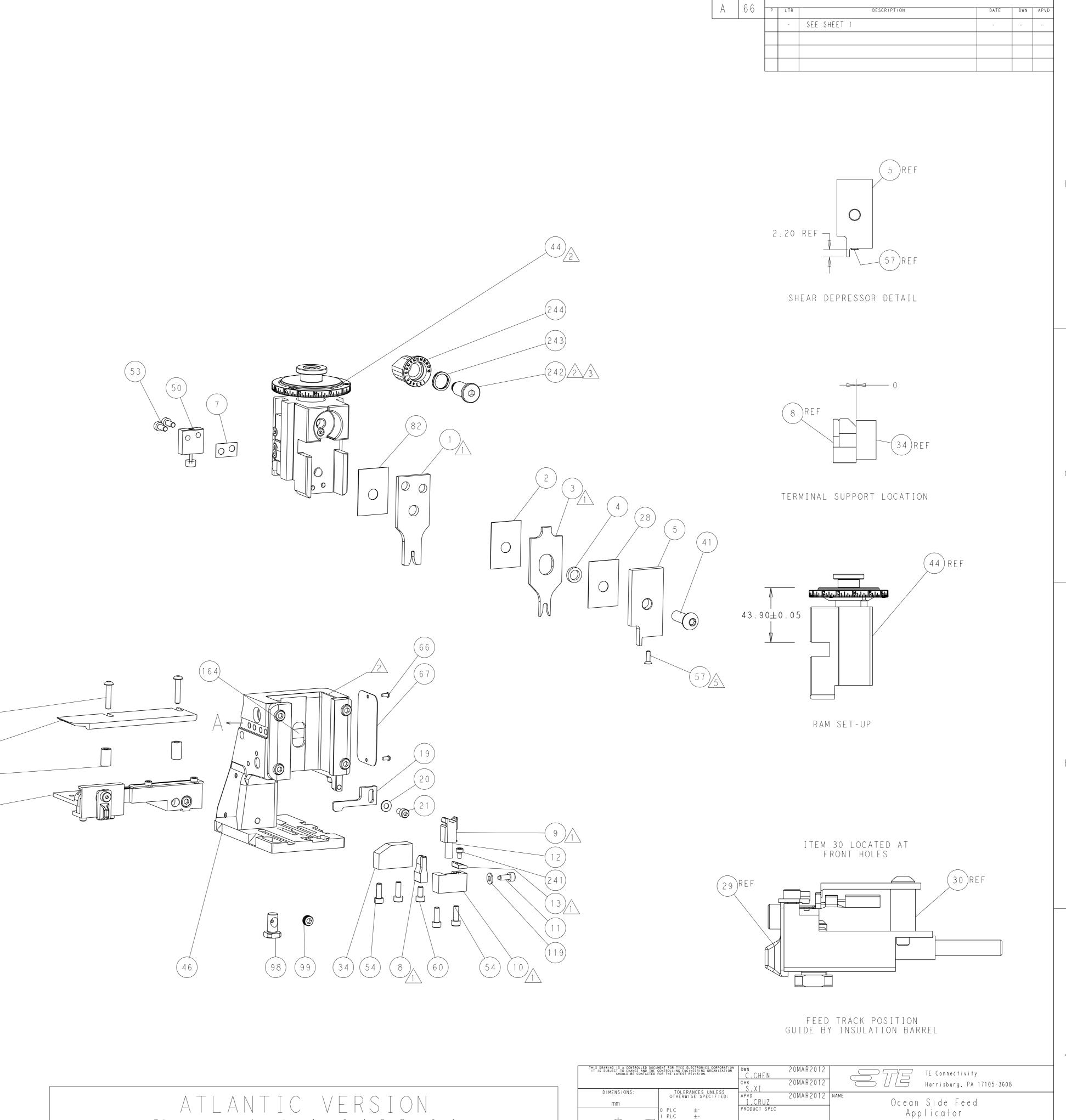


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CAM POSITIONS

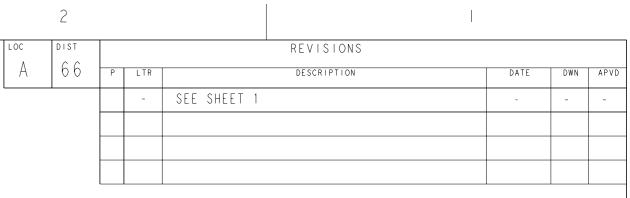


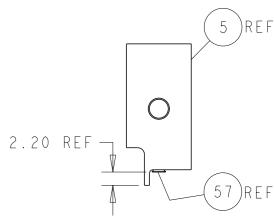
AMP 4805 REV 31MAR2000

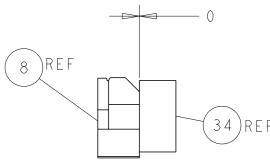


3

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) \bigcirc MATERIAL







SCALE 1:2 SHEET 2 OF 4 REV B SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

00779 C-2151628

RESTRICTED TO

SIZE CAGE CODE DRAWING NO

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PLC

FINISH

APPLICATION SPEC

ESTRICTED CUSTOMER

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| | P A R T N U M B E R | REVISION | DESC | CRIPTION | FEED TYP | PACIFIC VERSION TERMINATOR INILRIACLADAPILR PACIFIC VERSION TERMINATOR INILRIACLADAPILR *WARNING ON INSTALLAT FOR LARGEST HAN THE VAL REFER TO THE HD | |
| | 2-2151628-1 2-2151628-2 7-2151628-7 | B B | FINE CRIMP | HEIGHT ADJUS | T PNEUMATIC | | |
| D | 7-2151628-7 | <u>A</u> | CRIMP I | OOLING KIT | - | | |
| | CRIMP WIRE .085 | | TYPE F O | | | | |
| С | TERMINAL DAT TERMINAL NAM WIRE STRIP .178209 IN [4 TERMINAL APPLICATION SPECIFICATION TERMINAL S TE TERMINAL 2113257-1 | E: TERMI LENGTH .52-5.31 mm FCI APPLIED FCIT | NAL Rev - | FCI CRIMP INSULATION DI Ø.055090 IN [- - TE SEAL 2113258-1 | | | |
| | WIRE SIZE 0.5+0.5mm2 1.00mm2 0.75mm2 0.50mm2 | mm [1.55+/ 1.55+/ 1.45+/ | P HE IGHT INCH] -0.05 [.061+/ -0.05 [.061+/ -0.05 [.057+/ -0.05 [.053+/ | 002] 002] 002] | P HEIGHT 4 RENCE SETTING 9.6 10.6 12.0 | | *WARNING |
| В | CRIMP H APPLICA NECESSA | OF APPLIC PART NUMBE HEIGHT REF TOR WAS QU RY WHEN RU TORQ-SEAL N ADJUSTED 1-23419-5 | D INSTRUCTIO CATOR. R 2-23419-6 ERENCE SETTI JALIFIED AT JNNING APPLIC IN ALLEN SOC D TO CORRECT LOC-TITE TO | LOCTITE TO THR NG WAS THE SET THE FACTORY. A CATOR IN THE F KET TO FILL HC HEIGHT AT QUA D THREADS. | LE AFTER FLAT HI | 2. THE E | ON INSTALLAT For largest than the val |
| | | | | | | | |

AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCL IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: MM MATERIAL --

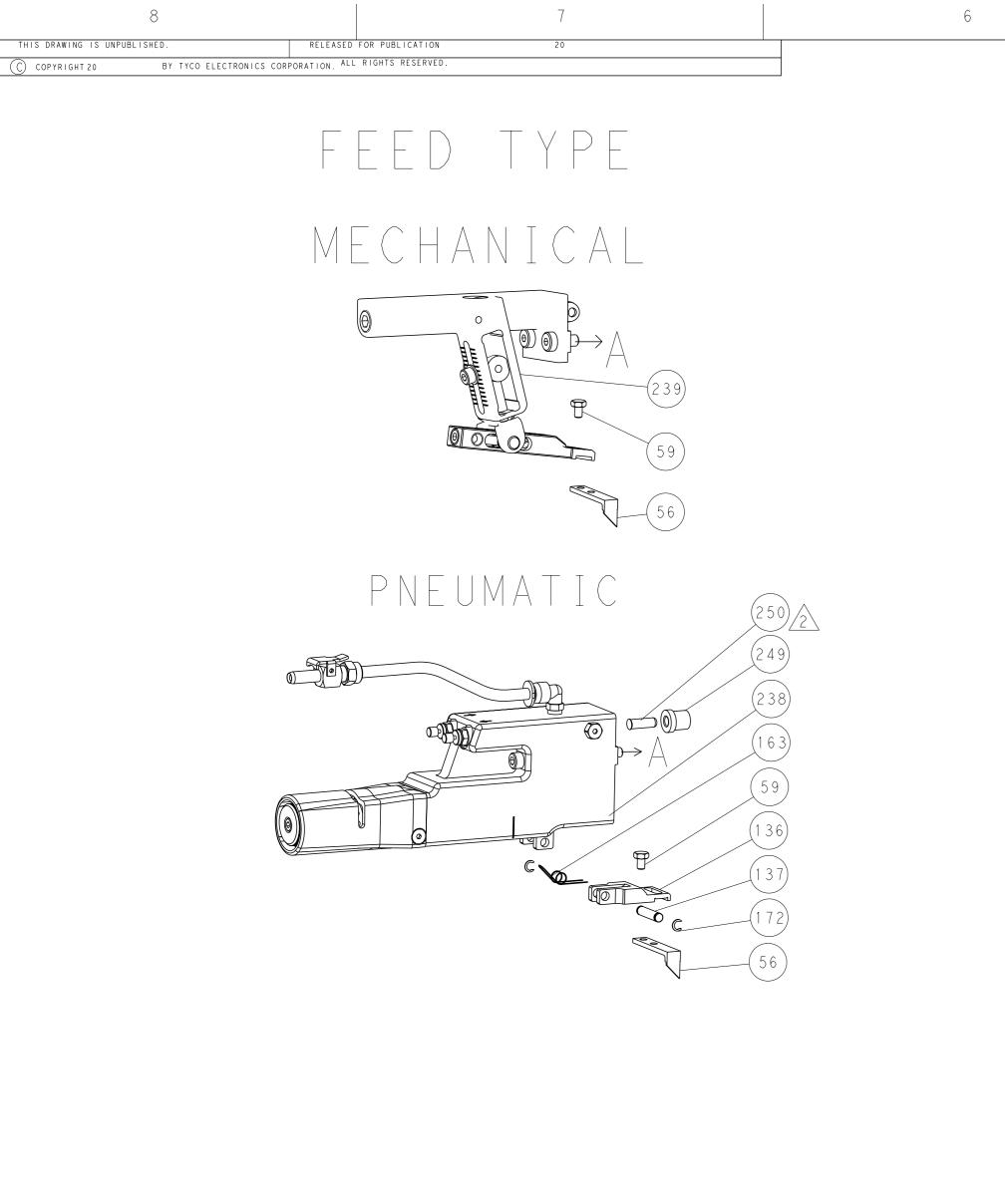
TALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING RGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER HE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

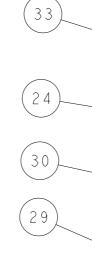
5 4

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

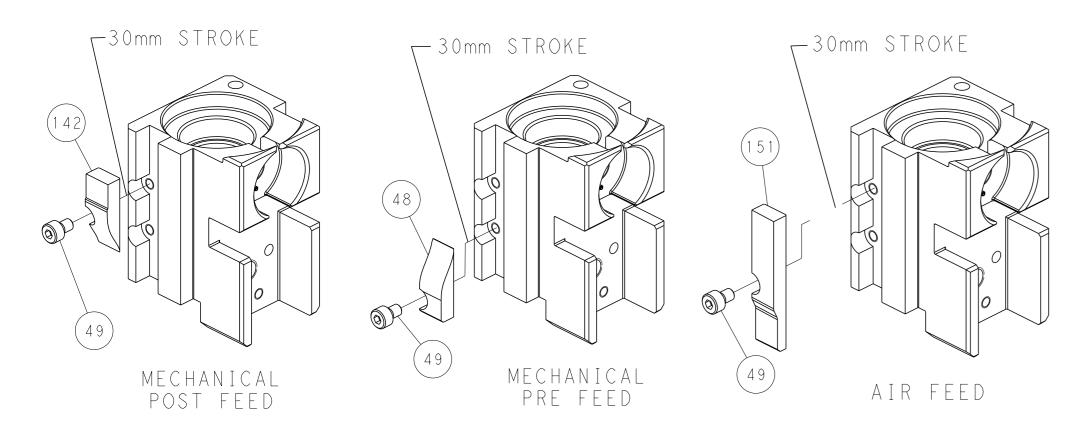
| - 1 - 1 100325-1 PUNITHE, LANGLATION ADJGIVENT 24/2 - 1 1 2010764-1 MAGHER, MAGE SPRING, CREST-TO-CREET 24/2 - 1 1 2010764-1 MAGHER, MAGE SPRING, CREST-TO-CREET 24/2 - 1 1 100231 SREN, NELD CALL, ILD ASS, MAJ, 7 23/9 - 1 2119366-1 MUCHARICAL FLD ASS, MAJ, 7 23/9 - 2 21945-3 RINS, RETAIN, FRITERN, JOIG CREDENT IT 2 23/9 - 2 21945-3 RINS, RETAIN, FRANKA, TED FING, FRED FINGERENT IT 2 16/2 - 2 21945-3 RINS, RETAIN, RASH, TIC FING CRED FINGER 16/3 - 1 2119641-2 FED CAN, AND FING 16/2 14/3 - 1 2119643-3 SEC SCH BC CAP, Rost, MA X 20 14/3 - 1 2119643-4 FED CAN, AND FINE 16/2 14/3 - 1 2119643-3 SEC ANT ACAP, Rost, MA X 20 14/3 14/3 - <th>[</th> <th>-</th> <th>1</th> <th>_</th> <th>2119640-1</th> <th>PUSH ROD, AIR FEED</th> <th>250</th> <th></th> | [| - | 1 | _ | 2119640-1 | PUSH ROD, AIR FEED | 250 | |
|--|-----------------------------|---------------------------|------------------------|--------|---------------------|-------------------------------------|------------------|---|
| - 1 1 2019164-1 WASHER, MAYE SPRIME, CRIST-TO-CREST 24 S - 1 1 2019164-1 MCREARINER, INSULATION DCAL 24 S - 1 1 SO23-1 SCR, SRT 40 CM PS X S.0 24 S - 1 2019580-1 MCRIMARIAL FEED MOULE 239 - 1 201945-3 REFR FEED MOULE 239 - 1 - 201045-3 REFR FEED SOLULE 239 - 1 - 201045-3 REFR FEED SOLULE 238 - 1 - 210541-2 FEED SOLULE 238 - 1 - 210541-2 FEED SOLULE 238 - 1 <th1< th=""> 1 1 1<td>-</td><td>-</td><td>1</td><td>-</td><td>1803259-1</td><td></td><td>-</td><td> </td></th1<> | - | - | 1 | - | 1803259-1 | | - | |
| ↓ 1 11 2113950-1 PETAINER, TSUINATION 11A 2.4.2 - 1 1 10053-7 SCN. SEN HD CAP MAS X 5.2 2/1 - 1 2113950-1 PECHANICAL TIO ASSERD_T 2.3.9 - 1 - 2003440-1 AIR FFED MODULE 2.3.9 - 1 - 2103-3 AIRO, RULE, MASSER MODULE 4.4 - 1 - 2103-3 AIRO, RULE, MASSER MODULE 4.4 - 1 - 110532-3 COUNTER, MASSER MODULE 4.2 4.4 - 1 1 21050-1 AMA MODULE, AIRO, TARA, MAR X 2.0 7.9 - 1 1 1 1 1 1 1 - 1 1 | | - | 1 | 1 | 2119082-9 | CAM, SNAIL, INSULATION ADJUSTMENT | 244 | |
| - 1 1 18033-1 022, SCT HD CAP H3 X 5 0 241 - 1 2119886-1 PFCHATCAL FFD ASSEMBLY 238 2 211445 3 2140, CTALLA, CATCAL, STECCESCELT 172 2 211945 3 2140, CTALLA, STECCESCELT 172 2 211961-2 163 1 - 2168083-8 SCR, STH DCAP, RollS, M4 X 16 1 1 2168083-8 SCR, STH DCAP, RollS, M4 X 20 142 - 1 2168083-8 SCR, STH DCAP, RollS, M4 X 16 144 - 1 2168083-8 SCR, STH DCAP, RollS, M4 X 16 144 - 1 2168083-8 SCR, STH DCAP, RollS, M4 X 20 142 - 1 1 183595-7 PACICARDE ASSEMMET, SF PACINCE X 654 137 - 1 1 180359-7 PALICARDE ASSEMMET, SFS PACINCE X 654 137 - 1 1 180359-7 PALICARDE ASSEMMET, SFS PACINCE X 654 137 - 1 1 2169259 SCR, STH DCAP, ASSEMET, SFS PACINCE CASSE 71 - 1 1 2169259 | | - | 1 | 1 | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | 243 | |
| Image: Provide and the set of t | 3 | - | 1 | 1 | 2119083-1 | RETAINER, INSULATION DIAL | 242 | |
| - 1 - 2053440-1 ALP FEE WOULE 236 - 2 21643-3 RING, REALL, KL, KL, KL, KL, KL, KL, KL, KL, KL, | | - | 1 | 1 | 18023-1 | SCR, SKT HD CAP M3 X 5.0 | 241 | |
| - 2 - 2'045-5 FRED. MAGNETIC 16 - REF REF REF REF REF REF REF 16 - 1 - 240638 SPTING, TED FIED 16 1 - 1 - 2106083-8 SCR, SKT 4D CAP, BeHS, M4 X 20 14 - 1 1 1005883.0 SCR, SKT 4D CAP, BeHS, M4 X 20 14 - 1 1 1005883.0 SCR, SKT 4D CAP, BeHS, M4 X 20 14 - 1 1 1005883.0 SCREW, LOCAT, SAIC 4320041, ST 14 - 1 1 1005883.0 MASUED, FLAT, NO M4 119 - 1 1 100588.0 MASUED, FLAT, NO M4 119 - 1 1 284490.4 POSI, LOCA, NO 98 - 1 1 284490.4 POSI, LOCA, NO 98 - 1 1 24490.4 POSI, LOCA, NO 98 - 1 1 24490.4 POSI, LOCA, NO 98 - | | - | - | 1 | 2119580-1 | MECHANICAL FEED ASSEMBLY | 239 | |
| - REF 9949/0-2 COUMTRE, MAGNETIC 16.4 - 1 240638.1 SPRIMC, FLD TINGIR 16.4 - 1 1 210603.5 SCR, SKI HD CAP, TePS, M4 X 10 1.4 - 1 1 210603.3 SCR, SKI HD CAP, TePS, M4 X 10 1.4 - 1 1 15133.3 SCR, SKI HD CAP, TePS, M4 X 10 1.4 - 1 1 1533.3 SCR, SKI HD CAP, TePS, M4 X 10 1.4 - 1 1 1533.3 SCR, SKI HD CAP, TePS, M4 X 10 1.4 - 1 1 10028.2 MARSIER, LTAT, REG M4 119 - 1 1 10028.2 MARSIER, LTAT, REG M4 119 - 1 1 284490.4-1 WERL, LTAT, REG M4 119 - 1 1 284490.4-1 WERL, LTAT, REG M4 119 - 1 180367.1 SCR, NET HD CAP, M4 X 10.0 57 - 1 1 1405360.1 SCR, KT HD CAP | - | - | 1 | - | 2063440-1 | AIR FEED MODULE | 238 | |
| - REF BFF 944932-2 COUNTER, MAGNETIC 16.3 - 1 - 240638-1 SPRING, FEDE TIASIR 16.3 - 1 210641-2 HEND CAN, AIR HEND 15.1 15.1 - 1 210603-8 SCR, SET HD CAP, TAIS, M4 X 10 14.4 - 1 210603-9 SCR, SET HD CAP, TAIS, M4 X 10 14.2 - 1 2103516-7 MAM ASSEMENT, SE FACELO, M4 X 20 14.2 - 1 2103516-7 MAM ASSEMENT, SE FACELO, M4 X 20 14.2 - 1 2103516-7 MAM ASSEMENT, SE FACELO, M4 X 20 14.3 - 1 210378-7 PIN, BETAIN, GRYD, JMIS X, 854 13.7 - 1 244987-7 POST, LCCCHN6 98 - 1 284987-7 POST, LCCCHN6 98 - 1 284987-7 POST, LCCCHN6 98 - 1 284987-7 POST, LCCCHN6 98 - 1 28022-5 SCR, HI MCLATCANE, ASC 24.16 - 1 216022-5 SCR, HI | - | - | 2 | - | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 | |
| - 1 - 220638-1 SPRING. FreD - HNEE 163 - 1 2119641-2 FED CAN, AIR FEID 151 - 1 2119643-2 FEED CAN, AIR FEID 151 - 1 2119633-2 FEED CAN, AIR FEID 142 - 1 2119633-2 FEED CAN, POST FEED 1422 - 1 1.103516-1 RAM ASSEMDLY, SF FACTFIC 142 - 1 1.122408-1 ROURN, FACTMAR ST ASSEMDLY, SF FACTFIC 142 - 1 1.80307-1 DOCUM NIA1, CON FACTMAR 153 136 - 1 1.838855 SPACHN, CON FACTMAR 56 11 1.818022 SCR, SCH JD CAP, MAX 6.0 59 - 1 1.1838655 SPACHN, CON FACTMAR 6.0 3 | - | - | REF | REF | 994970-2 | | 164 | |
| - 1 - 2119621-2 FFD CAN, AIR FFD 151 1 1 2168083.8 SCR. SKT HD CAP. Rels. K X X 23 143 - 1 2119633-2 FFD CAN, PCS - FFD 142 - 1 1 1603516-1 RAM SSEMELY. SF PACIFIC 40 - 1 1 1603516-1 RAM SSEMELY. SF PACIFIC 40 - 1 - 3-23677-7 PIN. RETAIN, CRAD. SF PACIFIC 40 - 1 - 3-23677-7 PIN. RETAIN, CRAD. SF PACIFIC 40 - 1 - 3-23677-7 PIN. RETAIN, CRAD. SF PACIFIC 40 - 1 1 2119799-1 HOLDER, FEED CTINGER, AT 36 - 1 1 2844907-1 PORT. IOCKINE 98 - 1 1 1803607-1 DOCUMENTAL RECATION 67 - 1 1803607-1 DOCUMENTAL RECATION 67 - 1 1803607-1 DOCUMENTAL RECATION 67 - 1 1803607-1 DOCUMENTAL PLOTAP RATA 10.0 57 | - | - | 1 | - | | | | |
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| - 4 4 2188283-9 SCR, SKT H2 CA7, PolS, N4 X 20 142 - 1 1182583-3 APPLICATOR BASIC ASSIMITY, SF 141 - 1 11802583-4 APPLICATOR BASIC ASSIMITY, SF 141 - 1 11802583-4 APPLICATOR BASIC ASSIMITY, SF 141 - 1 11802583-4 APPLICATOR BASIC ASSIMITY, SF 141 - 1 1 1802516-4 RAM ASSIMITY, SF 141 - 1 1 1802517-7 PIN, BETAIN, GEV, JUES X, ASS 136 - 1 1 1-8284907-4 POST, ICCKING 92 - 1 1 2844907-4 POST, ICCKING 92 - 1 1 455888-5 SPACER, CRIMPTS 82 - 1 1 180587-1 SCR, MINTECATOR 86 - 1 1 180587-5 SCR, FIT SCT H2 CA2, MA X 6.0 57 - 1 1386851-7 PAW, FFD AN 20 53 - 1 1386851-8 SCR, ST H2 CA2, BAS, M4 X 10.0 57< | - | _ | 1 | 1 | | | - | С |
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| - 1 1 1 - 1803583-0 APPLICATOR BASIC ASSEMBLY, SF 1/21 - 1 1 803316-1 HAM ASSEMULT, SF PACIFLO 1/40 - 1 - 232867-7 PIN, RTATIN, CRVD, 3/16 X, 354 377 - 1 - 2119799-1 HOUDER, FEED FLAGER, AF 1/36 - 1 1 100244906-1 SCREW, LOCKING 9/8 - 1 1 2644906-1 SCREW, LOCKING 9/8 - 1 1 264490-1 IAC, LOCKING 9/8 - 1 1 264490-1 IAC, LOCKING 9/8 - 1 1 26490-1 IAC, ROKING 9/8 - 1 1 26490-1 IAC, ROKING 9/8 - 1 1 2119740-1 IAC, ROKING 9/8 - 1 1 3885575-3 SCR, ITT SKT IE CAP MAX 5.0 5/6 - 1 1 1386851-1 PAML, FEED IAC 1/8 - 1 18/8 SCR, SKT HD CAP, ROTS, MAX 10 | - | - | _ | 1 | | | - | |
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| - 1 1 1-3028-2 WASHEN, FLAT, REG M4 119 - 1 1 2844903-1 SCERW, LOCKING 99 - 1 1 2844903-1 POST, LOCKING 98 - 1 1 455888-5 SPACER, CRIMPER 82 - 1 1 1803607-1 DOCUMENTATION PACKAGE 71 - 1 1 2194607-1 IAG, DENTIFICATION 67 - 1 1 579462-5 SCER, HEX HD CAP, MA X 6.0 59 - 1 1 38685-1 PAWL, FEED 56 - 2 2 1-2168032-0 SCE, SKT HD CAP MA X 6.0 49 - 1 18023-9 SCER, SKT HD CAP MA X 6.0 49 - 1 18023-9 SCER, SKT HD CAP MA X 6.0 49 - 1 18023-9 SCER, SKT HD CAP MA X 6.0 49 - 1 18023-9 SCER, SKT HD CAP MA X 6.0 43 - 1 18023-9 SCER, SKT HD CAP, RoHS, MA X 20 33 - | - | | 1 | | | | | |
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| - 1 1 1803607-1 DOCUMENTATION PACKAGE 71 - 1 1 2119740-1 TAG, IDENTIFICATION 67 - 2 2 2168078-1 SCRUW, DRIVE, R-I, Rolls, 2 x .188 66 - 1 1 5-18022-5 SCR, HEX HD CAP, MAX 6.0 59 - 1 1 5-18022-5 SCR, HEX HD CAP, MAX 5.0 57 - 1 1 1338685-1 PANL, FEED 56 - 1 1 1803362-6 HOLD DOWN, SPRING LOADED 50 - 1 1 1803362-6 HOLD DOWN, SPRING LOADED 50 - 1 1803362-7 SCR, BHSC, ReHS (MA X 20) 33 - 1 1803602-1 SCR, BHSC, ReHS (MA X 20) 33 - 1 1803602-1 SCR, SKI HD CAP, RSIMS, MA X 20) 33 - 1 1244992-3 SPACER, CRIMPER 28 - 1 1244992-3 SPACER, CRIMPER 28 - 1 1246803-2 SCR, SKI HD CAP, RSIMS, MA X 8.0 21 < | - | | 1 | 1 | | | | |
| - 1 1 2119740-1 TAG, IDENTIFICATION 6.7 - 2 2 2168078-1 SCRFW, DRIVE, RH, Rohs, 2 x188 6.6 - 1 1 5-18022-5 SCR, HEX HD CAP, M4 X 6.0 59 - 1 1 985575-3 SCR, FLT SKT HD CAP, M4 X 6.0 59 - 1 1 1338685-1 PANI, FFFD 56 - 2 2 1-2168083.0 SCR, SKT HD CAP, M4 X 6.3 49 - 1 1803382-6 HOLD DOWN, SPRING LOADEJ 50 - 1 1803382-6 HOLD DOWN, SPRING LOADEJ 50 - 1 1803382-6 SCR, SKT HD CAP, M4 X 6.3 49 - 1 1803382-6 SCR, BHSC, NeHS (M4 X 20) 33 - 1 180652-1 SEPECER, CTUPRETED 48 - 1 125588-3 SEPACER, CTUPRETED 29 - 1 1268032-2 SCR, SKT HD CAP, ReHS, M4 X 8.0 21 - 1 1255886-4 SPACER, CTUPRER 28 - 1 <td>-</td> <td>-</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td> | - | - | 1 | | | | | |
| - 2 2 2168078-1 SCRFW, DRIVF, RF, RoHS, 2 x .188 6 6 - 1 1 5-18922-5 SCR, FLT SKT HD CAP, MA X 6.0 59 - 1 1 985575-3 SCR, FLT SKT HD CAP, MA X 6.0 57 - 1 1 138685-1 PANL, HED 56 - 2 1-2168083-0 SCR, SKT HD CAP, RoHS, M4 X 10 53 - 1 1 1803382-6 HOLD DOWN, SPRING LGADED 50 - 1 2 1803382-6 HOLD DOWN, SPRING LGADED 50 - 1 1 1803382-6 HOLD DOWN, SPRING LGADED 49 - 1 1 1803602-1 SCR, GHSC, RoHS (M8 X 20) 33 - 1 1 320928-1 SPRCER, CRIMPER 28 - 1 1 1219858-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 120928-1 SPRCER, CRIMPER 28 - 1 1 1219833-1 STRIPGUIDE 29 - 1 1 1219333 | - | - | | | | | | |
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| S 1 1 985575-3 SCR, FLT SKT HD CAP M3 X 10.0 57 - 1 1 1338685-1 PAWL, FEED 56 - 2 2 1-2168083-0 SCR, SKT HD CAP, RoHS, K4 X 10 53 - 1 1 1803382-6 HOL DOWN, SPRING COADED 56 - 1 2 18023-9 SCR, SKT HD CAP, RoHS, K4 X 10 53 - 1 2 180382-6 HOL DOWN, SPRING COADED 49 - 1 2 180382-6 SUPPORT, TERMINAL 44 - 1 131752356-3 SUPPORT, TERMINAL 34 - 2 2079383-5 SCR, BHSC, RoHS (M4 X 203 33 - 2 2079383-5 SCR, SKT HD CAP, RoHS (M4 X 203 33 - 2 2079383-5 SCR, SKT HD CAP, RoHS (M4 X 203 33 - 1 1320928-1 STRIP GUIDE 29 - 1 1320928-1 STRIP GUIDE 24 - 1 1 2118028-2 SCR, SKI HD CAP, RoHS, M4 X 8.0 211 | - | | 2 | 2 | | | | |
| - 1 1 1338685-1 PAWL, FEED 56 - 2 2 1-2168083-0 SCR, SKT HD CAP, ReHS, M4 X 10 53 - 1 1 1803382-6 HOLD DOWN, SPRING LOADED 500 - 1 2 18023-9 SCR, SKT HD CAP, M4 X 6.0 49 - 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 25) 41 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 70383-5 SCR, RHSC, RoHS (M8 X 20) 33 - 2 2 70383-5 SCR, CR, CYLINDRICAL, STRIP GUIDE 29 - 1 1 2844992-2 ASSEMBLY, STRIP CLIDE 29 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 1218083-1 STRIPCUIDE 29 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 <td< td=""><td></td><td>-</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></td<> | | - | 1 | 1 | | | | |
| - 2 2 1-2168083-0 SCR, SKT HD CAP, ReFS. M4 X 10 53 - 1 1 1803382-6 HOLD DOWN, SPRINC LOADED 50 - 1 2 180323-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 2 1803602-1 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1803602-1 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1803602-1 SCR, SKT HD CAP, M4 X 201 33 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2-2844962-3 SPACER, CRIMPLE 29 - 1 1 2644992-2 ASSEMELY, STRIP GUIDE 29 - 1 1 2192028-1 STRIP GUIDE 24 - 1 1 120928-1 STRIP GUIDE 24 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 2119533-1 STRIPG IDAP, ReFS, M4 X 8.0 21 - 1 1 2119533-1 | $\overline{5}$ | - | 1 | 1 | | | | |
| - 1 1 1803382-6 HOLD DOWN, SPRING LOADED 50 - 1 2 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 2 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 25) 47 - 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 20) 33 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2079383-5 SCR, BHSC, ROHS (M4 X 20) 33 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1300928-1 STRIP GUIDE 24 - 1 1 11020928-1 STRIP GUIDE 24 - 1 1 11020928-1 STRIPPER, SIDE FEID 19 - 1 1 11020928-1 STRIPPER, SIDE FEID 19 - 1 1 211933-1 | - | - | 1 | | | | | |
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| - - 1 2119652-1 FEED CAM, PRE FEED 48 - 1 1 1803602-1 SCR, BHSC, RoHS (M& X 25) 41 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2-7844962-3 SPACER, CRINDELON STRIP GUIDE 29 - 1 1 2844962-3 SPACER, CRIMPER 28 - 1 1 2844992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 1320928-1 STRIP GUIDE 29 - 1 1 210928-2 SKK HD CAP, RoHS, M4 X 8.0 21 - 1 1 210928-3 SKR HD, CAP, RoHS, M4 X 8.0 21 - 1 1 210928-3 SKR HD, CAP, RoHS, M4 X 8.0 21 - 1 1 210933-1 STRIP GUIDE 20 1 - 1 1 210953-1 STREAR 13 1 - 1 <t< td=""><td>-</td><td>-</td><td>1</td><td></td><td></td><td></td><td></td><td></td></t<> | - | - | 1 | | | | | |
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| - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2-2844962-3 SPACER, CYLINDRICAL, STRIP GUIDE 30 - 1 1 2844992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 455888-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 21280-3 SPRING, COMPRESSION 12 - 1 1 219805-1 SHEAR 11 - 1 1 1318707-1 FLOATING SHEAR, FRONT 10 - 1 1 219805-1 SHEAR 71 1 - 1 1 219802-3 | - | - | - | 1 | | | | |
| - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2-2844962-3 SPACER, CYLINDRICAL, STRIP GUIDE 30 - 1 1 2844992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 14803-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 148028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119606-1 INSERT, SHEAR 13 - 1 1 318707-1 FLOATING SHEAR, FRONT 10 - 1 1 1633928-3 ANVIL, COMBINATION 8 - 1 1 2119781-1 DEPRESSOR, SHEAR 5 - 1 1 2-2119784-9 CRIMPER, INS | - | - | 1 | 1 | | | | |
| - 2 2 2-2844992-3 SPACER, CYLINDRICAL, STRIP GUIDE 30 - 1 1 2844992-2 ASSEMULY, STRIP GUIDE 29 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 1320928-2 WASHER, FLAT, REG M4 20 - 1 1 110028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119805-1 SHEAR 13 - 1 1 2119805-1 SHEAR HOLDER, FRONT 10 - 1 1 1633928-3 ANVIL, COMBINATION 8 - 1 1 219784-9 CRIMPER, SPACER 7 - - - - - - 6 | - | - | 1 | | 3-1752356-3 | | | B |
| - 1 1 2844992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 219533-1 STRIPPER, SIDE FED 19 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 -356885-4 STOP, SHEAR 11 - 1 1 -36685-4 STOP, SHEAR 11 - 1 1 -36885-4 STOP, SHEAR 11 - 1 1 2119805-1 SHEAR 11 - 1 1 1633928-3 ANVIL, COMBINATION 8 - 1 1 2119781-1 DEPRESOR, SHEAR 7 - 1 1 2119784-9 CRIMPER, INSULATION O PREMIUM </td <td>-</td> <td>-</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> | - | - | | | | | | |
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| - - - - 6 - 1 1 2119781-1 DEPRESSOR, SHEAR 5 - 1 1 238011-4 BLOCK, CRIMPER SPACER 4 1 1 1 2-2119784-9 CRIMPER, INSULATION O PREMIUM 3 - 1 1 2-2119784-9 CRIMPER, INSULATION O PREMIUM 3 - 1 1 455888-4 SPACER, CRIMPER 2 1 1 1 6-1633609-2 CRIMPER, WIRE 1 - 77-22 -21 PART NO DESCRIPTION ITEM NO DOUMENT NEL LAREST WEVENUMES SUMMERTING 20MAR2012 C.CHEN C.CHEN C.CHEN C.C.HEN 20MAR2012 DESCRIPTION ITEM NO PRODUCT SPEC PRODUCT SPEC 0 PLC + - - - - APPL 20MAR2012 PRODUCT SPEC - - - - - Applicator - - - - - - - PLC + - - | $\overline{1}$ | 1 | 1 | 1 | 1633928-3 | ANVIL, COMBINATION | 8 | |
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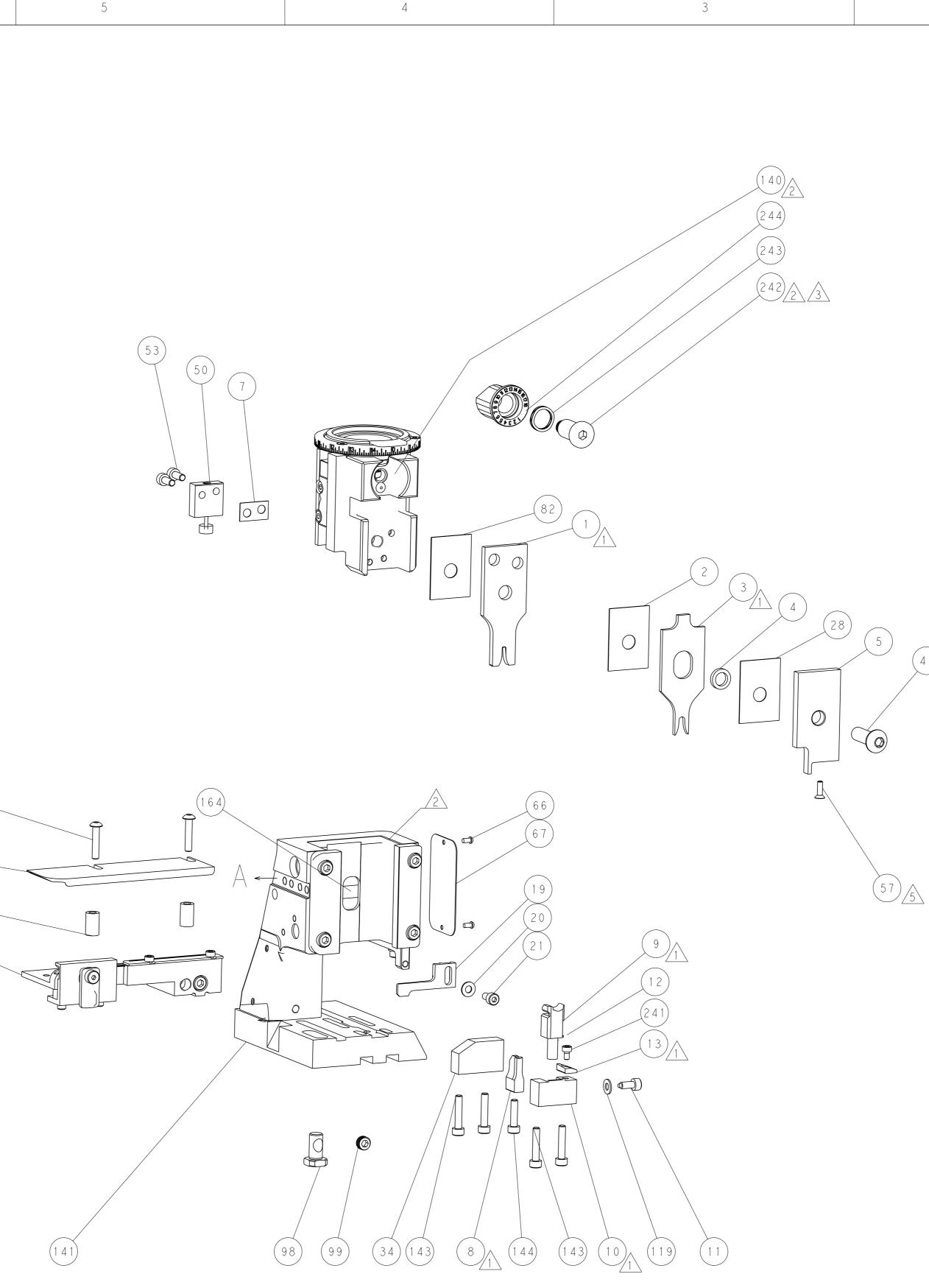




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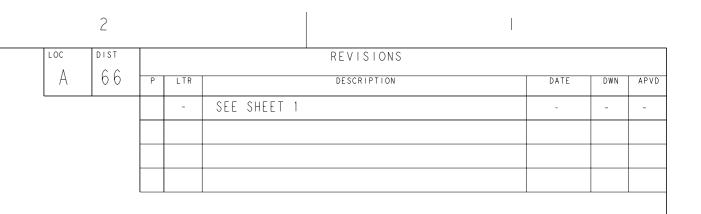


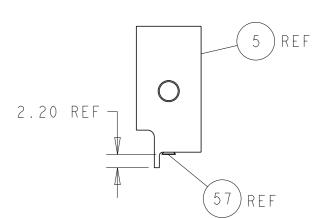
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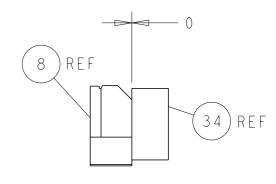
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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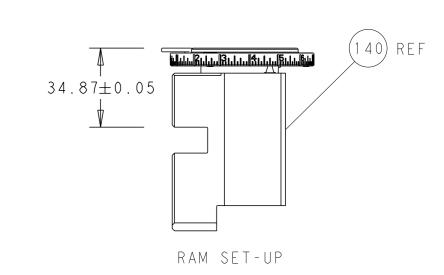


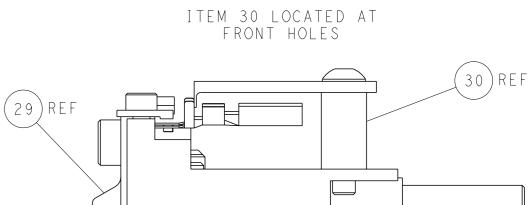


SHEAR DEPRESSOR DETAIL









FEED TRACK POSITION GUIDE BY INSULATION BARREL

| DOCU THE TED | MENT FOR TYCO E CONTROLLING ENG FOR THE LATEST | LECTRONICS CORPORATION INEERING ORGANIZATION REVISION. | dwn C.CHEN | | | | | | | | | | |
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| | | - | RESTRICTED | CUSTOMER | | | | SCALE | 1:2 | SHEET | 4 | of 4 | ^{rev} B |
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SHEETS I & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

Mouser Electronics

Authorized Distributor

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