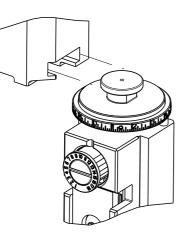
THIS DRAWING IS UNPUBLIS	SHED.	RELEASED	FOR PUBLICATION	20	
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P A R T N U M B E R	REVISION	DE	SCRIPTION	FEED TYPE	
2151628-1	В	FINE CRIM	MP HEIGHT ADJUST	MECHANICAL	
2151628-2	2151628-2 B FIN		MP HEIGHT ADJUST	PNEUMATIC	
7 - 2151628 - 1	В		CAL AND CRIMP Oling kit	MECHANICAL	
7-2151628-2	В		FIC AND CRIMP OLING KIT	PNEUMATIC	

CRIMP TOOLING KIT

-



ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

5

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		l

7 - 2151628 - 7

AMP 4805 REV 31MAR2000

Α

APPLICATOR DATA crimp size type
WIRE .085 [2.16 mm] F
INSUL 155 [3.94 mm] O PPLICATOR INSTRUCTIONS
408-35042
FERMINAL DATA: FCI TERMINAL FCI CRIMP SPECIFICATION
FERMINAL NAME: TERMINAL
WIRE STRIP LENGTH INSULATION DIAMETER RANGE
178209 IN [4.52-5.31 mm] Ø.055090 IN [1.40-2.29 mm] FERMINAL FCI Rev - -
APPLICATION
TERMINALS APPLIED
TE TERMINAL FCI TERMINAL TE SEAL FCI SEAL
2113257-1 60040031 2113258-1 60992607
VIRE 🛞 🖌 CRIMP HEIGHT 🚱 CRIMP HEIGHT 👍 SIZE 🛞 🕇 🖬 mm [INCH]
0.5+0.5mm2 1.55+/-0.05 [.061+/002] 9.6
1.00mm2 1.55+/-0.05 [.061+/002] 9.6 0.75mm2 1.45+/-0.05 [.057+/002] 10.6
0.50mm2 1.35+/-0.05 [.053+/002] 12.0
RECOMMENDED SPARE PARTS
REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND
STORAGE OF APPLICATOR.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE
NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE

DIMENSIONS:

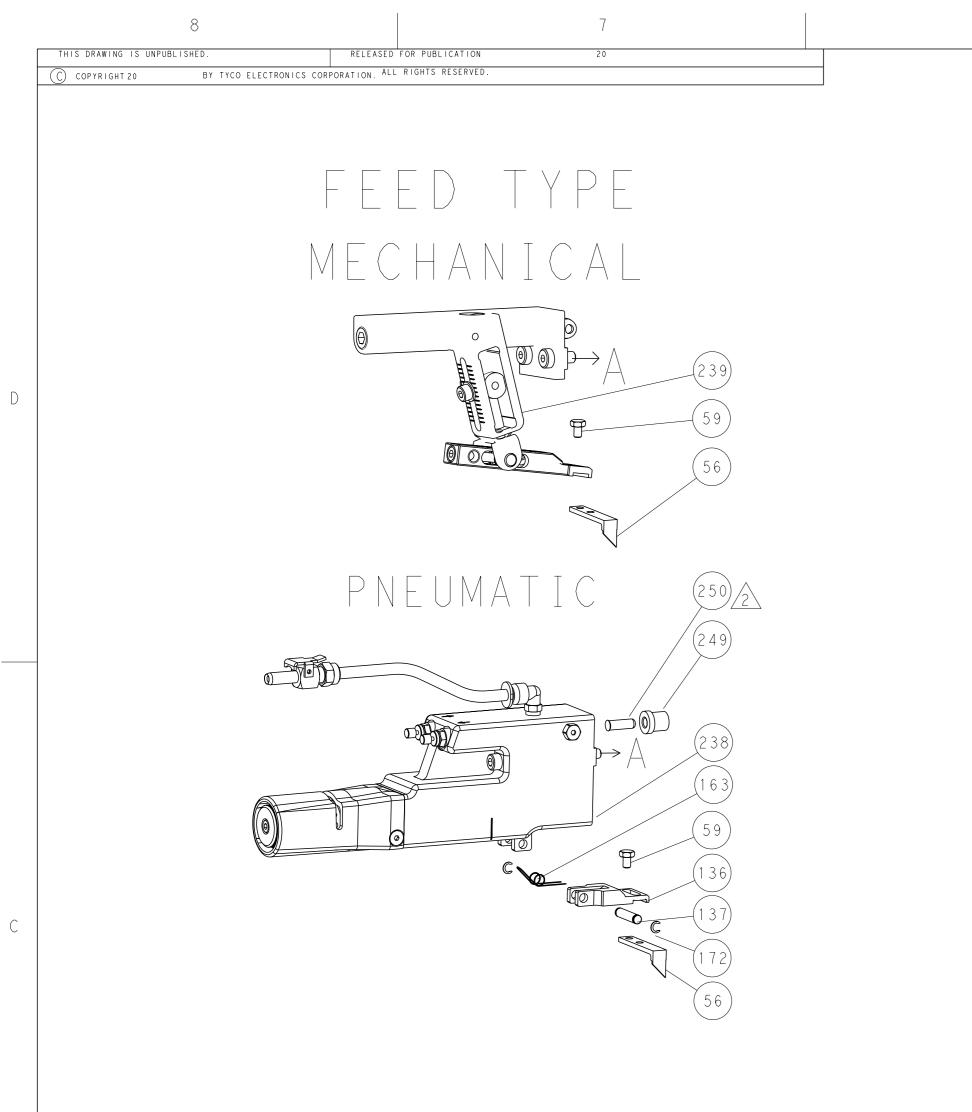
MATERIAL

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

4

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

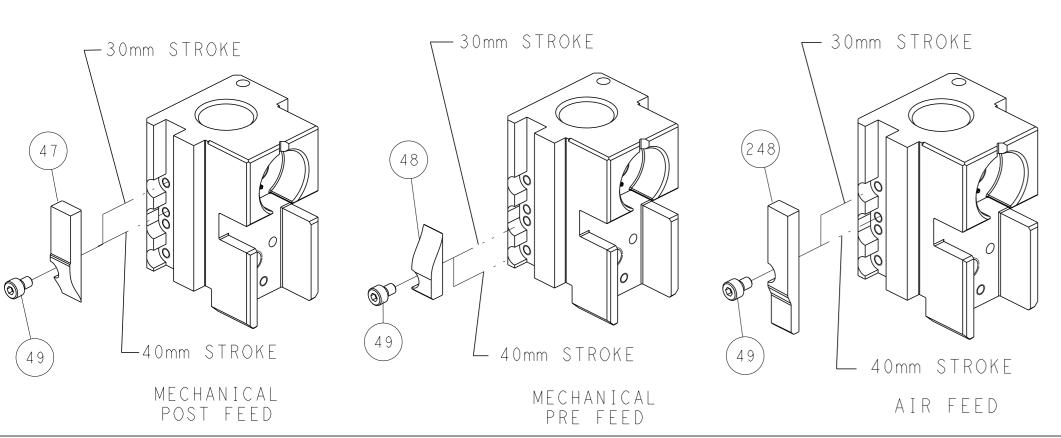
[_	1	_	1	_	2119640-1	PUSH ROD, AIR FEED	250	
	_	1	-	1	_	1803259-1	BUSHING, FLANGED	249	
	_	1	-	1	_	2119641-1	FEED CAM, AIR FEED	248	
	_	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244	
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
$\sqrt{3}$	_	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
<u> </u>	_	1	1	1	1	18023-1	SCR, SKT HD CAP M3 X 5.0	241	
	-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	1	-	1	-	2063440-1	AIR FEED MODULE	238	
	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
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	-	1	1	1	1	2844907-1	POST, LOCKING	98	
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\wedge	-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
$\overline{5}$	-					985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57	
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	_	2	1	2	1	1-2168083-0	SCR, SKT HD CAP, ROHS, M4 X 10	53	
		1	2	1	2	1803382-6 18023-9	HOLD DOWN, SPRING LOADED SCR, SKT HD CAP M4 X 6.0	50 49	
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	_	1	1	1	1	1 - 356885 - 4	STOP, SHEAR		
$\angle 1$	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
$\langle \downarrow \rangle$	-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9	
1	1	2	2	1	1	1633928-3	ANVIL, COMBINATION	8	
	_	1	1	1	1	5 - 2 4 0 6 4 1 - 8	SPACER		
	-	-	-	-	-	-		6	
	-	1		1		2119781-1	DEPRESSOR, SHEAR	5	
\wedge	-					238011-4	BLOCK, CRIMPER SPACER	4	
$\langle 1 \rangle$		2	2	1		2-2119784-9	CRIMPER, INSULATION O PREMIUM	3	
\wedge	- 1		2		1	455888-4 6-1633609-2	SPACER, CRIMPER CRIMPER, WIRE	2	
$\angle $								ITEM	
	-77	- 7 2	- 7 1	- 2	- 1	PART NO	DESCRIPTION	NO	A
RAWING IS A SUBJECT TO SHOU	CONTROLLED CHANGE AND LD BE CONTAG	DOCUMENT FO THE CONTROL CTED FOR THE	L DR TYCO ELEC LING ENGINE LATEST REV	I TRONICS CORI ERING ORGAN ISION.	PORATION IZATION	DWN 20MAR2012 C.CHEN	TE Connectivity	<u> </u>	
DIMENS	2015-		TOLED	<u> </u>		CHK 20MAR2012 S.XI	Harrisburg, PA 17105-3608		
DIMENSIC	JNO .		IOLERAN DTHERWISE	CES UNLE E SPECIF	IED:	APVD 20MAR2012 I.CRUZ	Ocean Side Feed		
1		0 PI	LC =	±- ±-	F	PRODUCT SPEC	Applicator		
\odot			LC =	±- ±-		- APPLICATION SPEC	-		
		4 PI ANGI FIN	LES	±- ±	-	- VE 10 UT		RICTED TO	
		FIN		-		veight _	A 00779 C=2151628		
					F	RESTRICTED CUSTOMER	SCALE 1:2 SHEET OF 4	^{rev} B	
						SULLETS 3 8	A ARE NOT REQUIRED FOR ATLANTIC VE		1



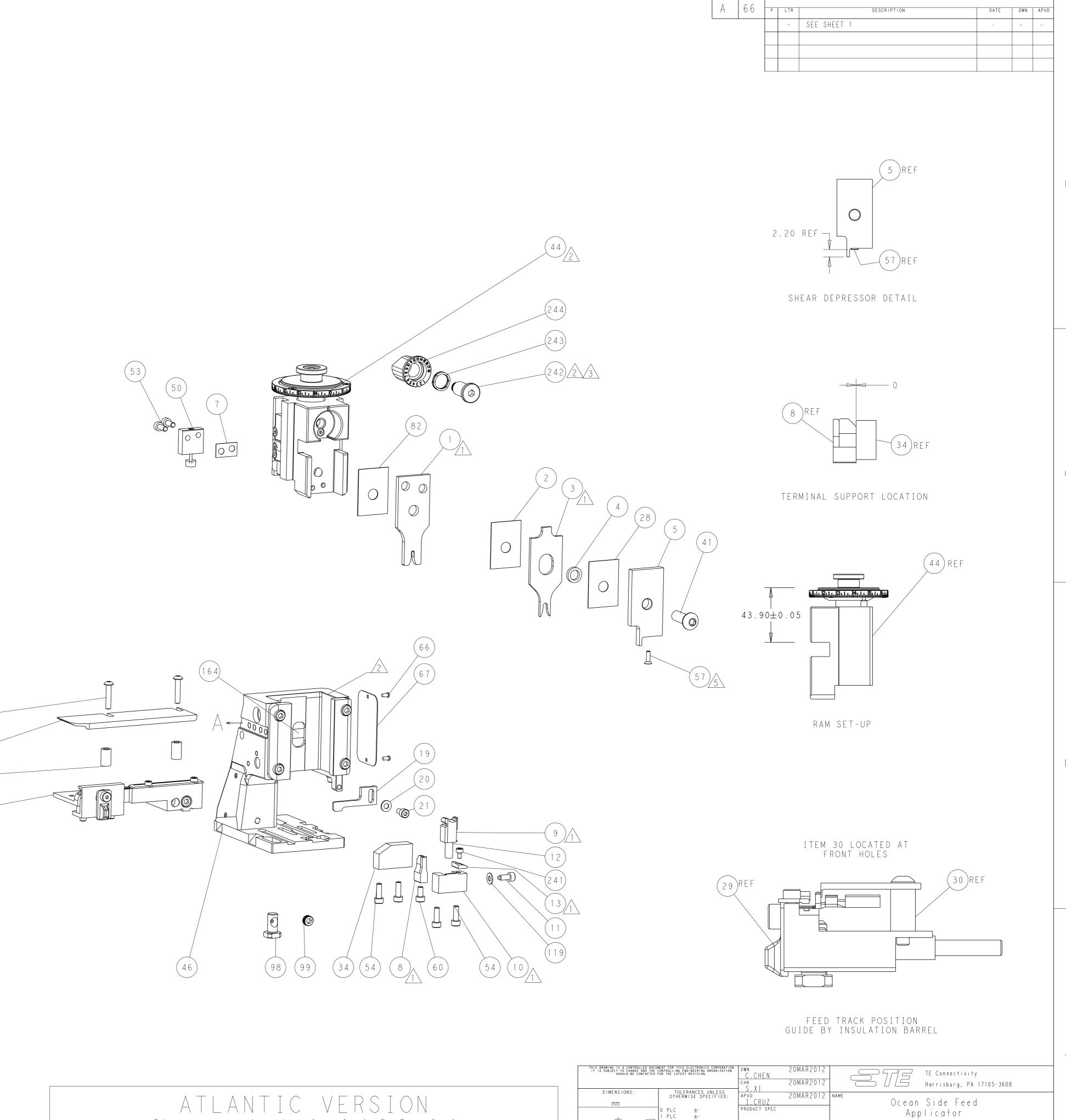


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CAM POSITIONS

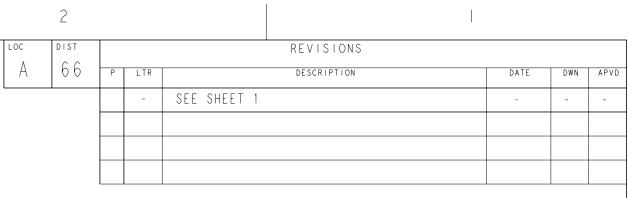


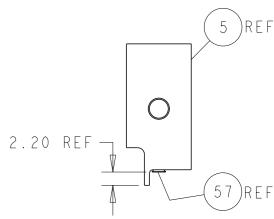
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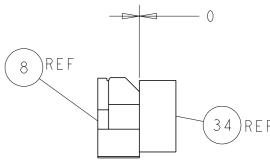


3

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) \bigcirc MATERIAL







SCALE 1:2 SHEET 2 OF 4 REV B SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

00779 C-2151628

RESTRICTED TO

SIZE CAGE CODE DRAWING NO

±-±-

PLC

FINISH

APPLICATION SPEC

ESTRICTED CUSTOMER

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	THIS DRAWING IS UNPUBLI		RELEASED FOR	PUBLICATION GHTS RESERVED.	20		
	P A R T N U M B E R	REVISION	DESC	CRIPTION	FEED TYP	PACIFIC VERSION TERMINATOR INILRIACLADAPILR PACIFIC VERSION TERMINATOR INILRIACLADAPILR *WARNING ON INSTALLAT FOR LARGEST HAN THE VAL REFER TO THE HD	
	2-2151628-1 2-2151628-2 7-2151628-7	B B	FINE CRIMP	HEIGHT ADJUS	T PNEUMATIC		
D	7-2151628-7	<u>A</u>	CRIMP I	OOLING KIT	-		
	CRIMP WIRE .085		TYPE F O				
С	TERMINAL DAT TERMINAL NAM WIRE STRIP .178209 IN [4 TERMINAL APPLICATION SPECIFICATION TERMINAL S TE TERMINAL 2113257-1	E: TERMI LENGTH .52-5.31 mm FCI APPLIED FCIT	NAL Rev -	FCI CRIMP INSULATION DI Ø.055090 IN [- - TE SEAL 2113258-1			
	WIRE SIZE 0.5+0.5mm2 1.00mm2 0.75mm2 0.50mm2	mm [1.55+/ 1.55+/ 1.45+/	P HE IGHT INCH] -0.05 [.061+/ -0.05 [.061+/ -0.05 [.057+/ -0.05 [.053+/	002] 002] 002]	P HEIGHT 4 RENCE SETTING 9.6 10.6 12.0		*WARNING
В	CRIMP H APPLICA NECESSA	OF APPLIC PART NUMBE HEIGHT REF TOR WAS QU RY WHEN RU TORQ-SEAL N ADJUSTED 1-23419-5	D INSTRUCTIO CATOR. R 2-23419-6 ERENCE SETTI JALIFIED AT JNNING APPLIC IN ALLEN SOC D TO CORRECT LOC-TITE TO	LOCTITE TO THR NG WAS THE SET THE FACTORY. A CATOR IN THE F KET TO FILL HC HEIGHT AT QUA D THREADS.	LE AFTER FLAT HI	2. THE E	ON INSTALLAT For largest than the val

AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCL IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: MM MATERIAL --

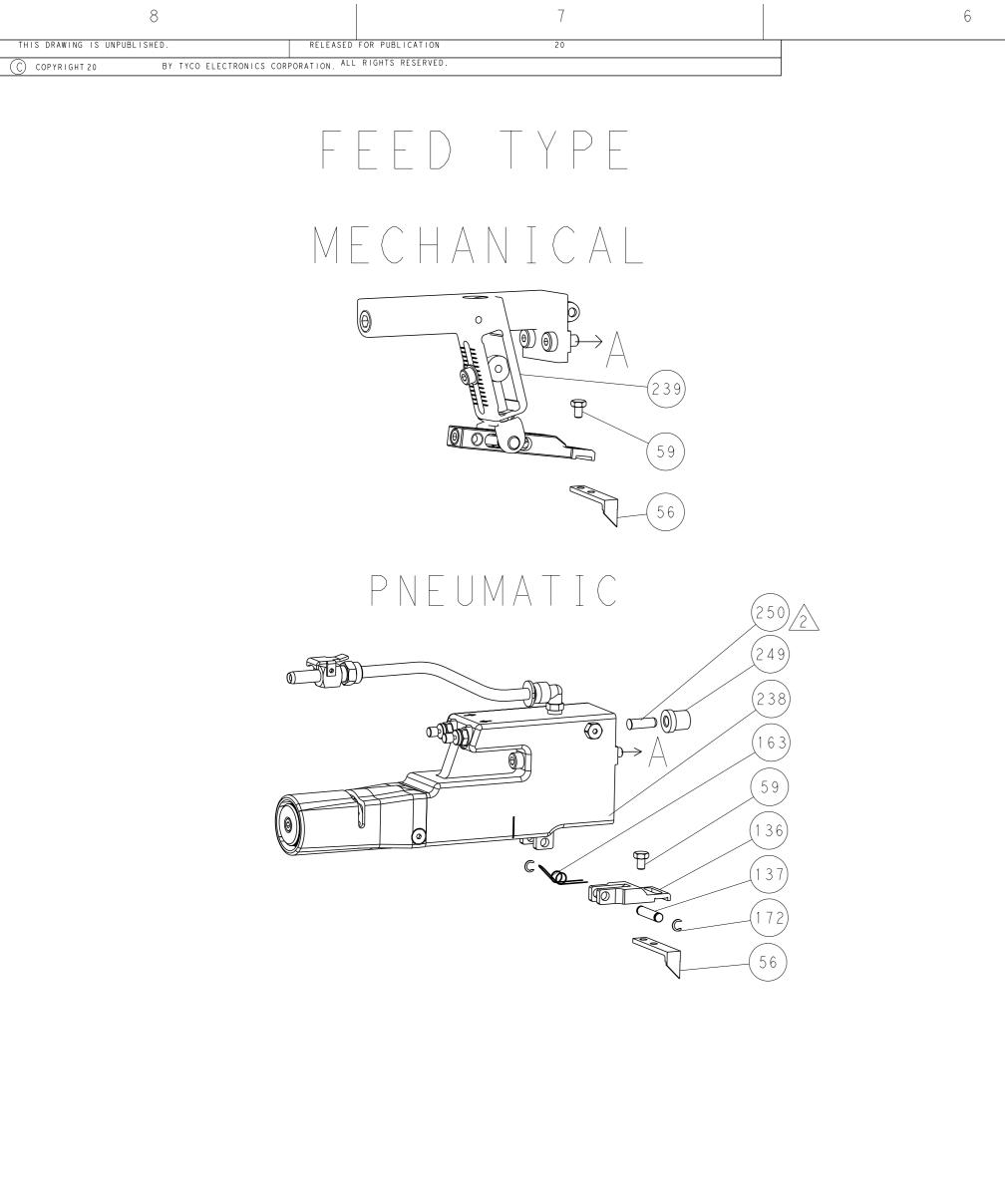
TALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING RGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER HE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

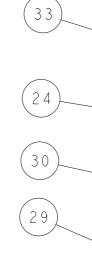
5 4

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

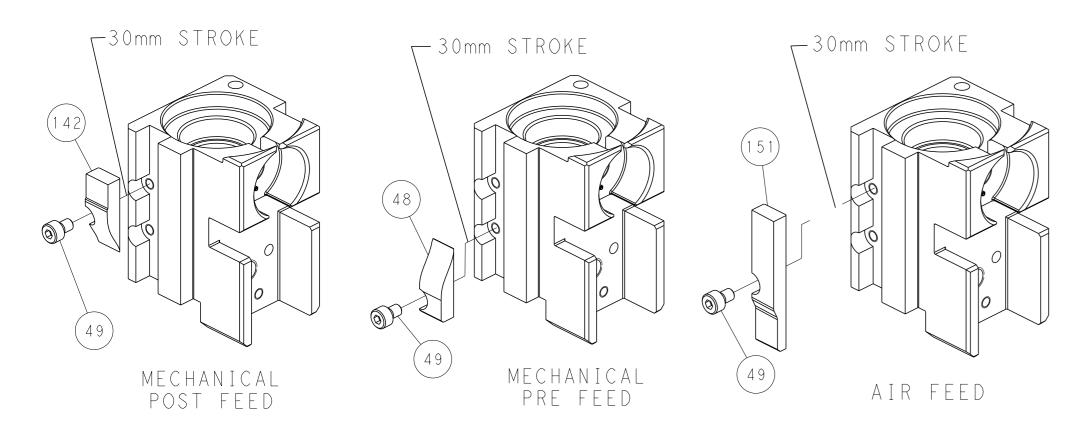
- 1 - 1 100325-1 PUNITHE, LANGLATION ADJGIVENT 24/2 - 1 1 2010764-1 MAGHER, MAGE SPRING, CREST-TO-CREET 24/2 - 1 1 2010764-1 MAGHER, MAGE SPRING, CREST-TO-CREET 24/2 - 1 1 100231 SREN, NELD CALL, ILD ASS, MAJ, 7 23/9 - 1 2119366-1 MUCHARICAL FLD ASS, MAJ, 7 23/9 - 2 21945-3 RINS, RETAIN, FRITERN, JOIG CREDENT IT 2 23/9 - 2 21945-3 RINS, RETAIN, FRANKA, TED FING, FRED FINGERENT IT 2 16/2 - 2 21945-3 RINS, RETAIN, RASH, TIC FING CRED FINGER 16/3 - 1 2119641-2 FED CAN, AND FING 16/2 14/3 - 1 2119643-3 SEC SCH BC CAP, Rost, MA X 20 14/3 - 1 2119643-4 FED CAN, AND FINE 16/2 14/3 - 1 2119643-3 SEC ANT ACAP, Rost, MA X 20 14/3 14/3 - <th>[</th> <th>-</th> <th>1</th> <th>_</th> <th>2119640-1</th> <th>PUSH ROD, AIR FEED</th> <th>250</th> <th></th>	[-	1	_	2119640-1	PUSH ROD, AIR FEED	250	
- 1 1 2019164-1 WASHER, MAYE SPRIME, CRIST-TO-CREST 24 S - 1 1 2019164-1 MCREARINER, INSULATION DCAL 24 S - 1 1 SO23-1 SCR, SRT 40 CM PS X S.0 24 S - 1 2019580-1 MCRIMARIAL FEED MOULE 239 - 1 201945-3 REFR FEED MOULE 239 - 1 - 201045-3 REFR FEED SOLULE 239 - 1 - 201045-3 REFR FEED SOLULE 238 - 1 - 210541-2 FEED SOLULE 238 - 1 - 210541-2 FEED SOLULE 238 - 1 <th1< th=""> 1 1 1<td>-</td><td>-</td><td>1</td><td>-</td><td>1803259-1</td><td></td><td>-</td><td> </td></th1<>	-	-	1	-	1803259-1		-	
↓ 1 11 2113950-1 PETAINER, TSUINATION 11A 2.4.2 - 1 1 10053-7 SCN. SEN HD CAP MAS X 5.2 2/1 - 1 2113950-1 PECHANICAL TIO ASSERD_T 2.3.9 - 1 - 2003440-1 AIR FFED MODULE 2.3.9 - 1 - 2103-3 AIRO, RULE, MASSER MODULE 4.4 - 1 - 2103-3 AIRO, RULE, MASSER MODULE 4.4 - 1 - 110532-3 COUNTER, MASSER MODULE 4.2 4.4 - 1 1 21050-1 AMA MODULE, AIRO, TARA, MAR X 2.0 7.9 - 1 1 1 1 1 1 1 - 1 1		-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244	
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Image: Provide and the set of t	3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
- 1 - 2053440-1 ALP FEE WOULE 236 - 2 21643-3 RING, REALL, KL, KL, KL, KL, KL, KL, KL, KL, KL,		-	1	1	18023-1	SCR, SKT HD CAP M3 X 5.0	241	
- 2 - 2'045-5 FRED. MAGNETIC 16 - REF REF REF REF REF REF REF 16 - 1 - 240638 SPTING, TED FIED 16 1 - 1 - 2106083-8 SCR, SKT 4D CAP, BeHS, M4 X 20 14 - 1 1 1005883.0 SCR, SKT 4D CAP, BeHS, M4 X 20 14 - 1 1 1005883.0 SCR, SKT 4D CAP, BeHS, M4 X 20 14 - 1 1 1005883.0 SCREW, LOCAT, SAIC 4320041, ST 14 - 1 1 1005883.0 MASUED, FLAT, NO M4 119 - 1 1 100588.0 MASUED, FLAT, NO M4 119 - 1 1 284490.4 POSI, LOCA, NO 98 - 1 1 284490.4 POSI, LOCA, NO 98 - 1 1 24490.4 POSI, LOCA, NO 98 - 1 1 24490.4 POSI, LOCA, NO 98 -		-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
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- REF BFF 944932-2 COUNTER, MAGNETIC 16.3 - 1 - 240638-1 SPRING, FEDE TIASIR 16.3 - 1 210641-2 HEND CAN, AIR HEND 15.1 15.1 - 1 210603-8 SCR, SET HD CAP, TAIS, M4 X 10 14.4 - 1 210603-9 SCR, SET HD CAP, TAIS, M4 X 10 14.2 - 1 2103516-7 MAM ASSEMENT, SE FACELO, M4 X 20 14.2 - 1 2103516-7 MAM ASSEMENT, SE FACELO, M4 X 20 14.2 - 1 2103516-7 MAM ASSEMENT, SE FACELO, M4 X 20 14.3 - 1 210378-7 PIN, BETAIN, GRYD, JMIS X, 854 13.7 - 1 244987-7 POST, LCCCHN6 98 - 1 284987-7 POST, LCCCHN6 98 - 1 284987-7 POST, LCCCHN6 98 - 1 284987-7 POST, LCCCHN6 98 - 1 28022-5 SCR, HI MCLATCANE, ASC 24.16 - 1 216022-5 SCR, HI	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
- 1 - 220638-1 SPRING. FreD - HNEE 163 - 1 2119641-2 FED CAN, AIR FEID 151 - 1 2119643-2 FEED CAN, AIR FEID 151 - 1 2119633-2 FEED CAN, AIR FEID 142 - 1 2119633-2 FEED CAN, POST FEED 1422 - 1 1.103516-1 RAM ASSEMDLY, SF FACTFIC 142 - 1 1.122408-1 ROURN, FACTMAR ST ASSEMDLY, SF FACTFIC 142 - 1 1.80307-1 DOCUM NIA1, CON FACTMAR 153 136 - 1 1.838855 SPACHN, CON FACTMAR 56 11 1.818022 SCR, SCH JD CAP, MAX 6.0 59 - 1 1.1838655 SPACHN, CON FACTMAR 6.0 3	-	-	REF	REF	994970-2		164	
- 1 - 2119621-2 FFD CAN, AIR FFD 151 1 1 2168083.8 SCR. SKT HD CAP. Rels. K X X 23 143 - 1 2119633-2 FFD CAN, PCS - FFD 142 - 1 1 1603516-1 RAM SSEMELY. SF PACIFIC 40 - 1 1 1603516-1 RAM SSEMELY. SF PACIFIC 40 - 1 - 3-23677-7 PIN. RETAIN, CRAD. SF PACIFIC 40 - 1 - 3-23677-7 PIN. RETAIN, CRAD. SF PACIFIC 40 - 1 - 3-23677-7 PIN. RETAIN, CRAD. SF PACIFIC 40 - 1 1 2119799-1 HOLDER, FEED CTINGER, AT 36 - 1 1 2844907-1 PORT. IOCKINE 98 - 1 1 1803607-1 DOCUMENTAL RECATION 67 - 1 1803607-1 DOCUMENTAL RECATION 67 - 1 1803607-1 DOCUMENTAL RECATION 67 - 1 1803607-1 DOCUMENTAL PLOTAP RATA 10.0 57	-	-	1	-				
1 1 2168083.8 SCR. SKT HD CAP. To HS. M4 X 16 [4.4] - 1 2119633-2 FEED CAM. POSIT FEED [1.42] - 1 1.180350-0 APPLIXATOR SASLMETY. SF. 141 - 1 1.180350-0 APPLIXATOR SASLMETY. SF. 44CLF.C [1.42] - 1 1.180350-0 APPLIXATOR SASLMETY. SF. 1441 [3.7] - 1 1.180350-0 APPLIXATOR SASLMETY. SF. 1441 [3.7] - 1 1.8028.2 WASIRE, FEED TINCTS. AF. 136 [3.6] - 1 1.8028.2 WASIRE, FEED TINCTS. AF. 136 [3.6] - 1 1.8028.2 WASIRE, FLAT, REG M4 [4.6] - 1 1.8028.2 WASIRE, FLAT, REG M4 [3.6] - 1 1.8028.2 SCR.WHER [3.7] [3.6] - 1 1.8036.0-1 DOCUMENTATION PACALAGEF [3.7] - 1 1.8038.0-5 SCR. NET HD CAP. M4 X 8.0 [3.7] - 1 1.8038.0-5 SCR. NET HD CAP. M4 X 8.0 [3.7] - 1 1.8038.0-5	-	_	1	_			-	
- 4 4 2188283-9 SCR, SKT H2 CA7, PolS, N4 X 20 142 - 1 1182583-3 APPLICATOR BASIC ASSIMITY, SF 141 - 1 11802583-4 APPLICATOR BASIC ASSIMITY, SF 141 - 1 11802583-4 APPLICATOR BASIC ASSIMITY, SF 141 - 1 11802583-4 APPLICATOR BASIC ASSIMITY, SF 141 - 1 1 1802516-4 RAM ASSIMITY, SF 141 - 1 1 1802517-7 PIN, BETAIN, GEV, JUES X, ASS 136 - 1 1 1-8284907-4 POST, ICCKING 92 - 1 1 2844907-4 POST, ICCKING 92 - 1 1 455888-5 SPACER, CRIMPTS 82 - 1 1 180587-1 SCR, MINTECATOR 86 - 1 1 180587-5 SCR, FIT SCT H2 CA2, MA X 6.0 57 - 1 1386851-7 PAW, FFD AN 20 53 - 1 1386851-8 SCR, ST H2 CA2, BAS, M4 X 10.0 57<	-	_	1	1			-	С
- - 1 2119653-2 FFFD CAV, POST FFFD 1.22 - 1 1 1 1 1 1.23516-1 PAM ASSUMELY, SF PACLELS 1.40 - 1 - 3.23627.7 PIN, RETAIN, CRVE, 3/16 X, 354 1.37 - 1 - 3.23627.7 PIN, RETAIN, CRVE, 3/16 X, 354 1.37 - 1 1 1.16203-2 WASHER, FLAT, RES MA 1.19 - 1 1 1.2844968-1 SCREW, LOCKING 9.8 - 1 1.803667-1 DOCUMENTATION PACKAGE 7.1 - 1 1.8183685-1 SCREW, LOCKING 9.8 1.1 - 1 1.838685-1 PAWI, FFED 5.6 1.2 2.1919746-1 TAG - 1 1.80362-5 SCRE, ATHD CAP, RAY & 6.0 9.9 1.1 1.81803-0 SCR <t< td=""><td>-</td><td>-</td><td>4</td><td>4</td><td></td><td></td><td></td><td></td></t<>	-	-	4	4				
- 1 1 1 - 1803583-0 APPLICATOR BASIC ASSEMBLY, SF 1/21 - 1 1 803316-1 HAM ASSEMULT, SF PACIFLO 1/40 - 1 - 232867-7 PIN, RTATIN, CRVD, 3/16 X, 354 377 - 1 - 2119799-1 HOUDER, FEED FLAGER, AF 1/36 - 1 1 100244906-1 SCREW, LOCKING 9/8 - 1 1 2644906-1 SCREW, LOCKING 9/8 - 1 1 264490-1 IAC, LOCKING 9/8 - 1 1 264490-1 IAC, LOCKING 9/8 - 1 1 26490-1 IAC, ROKING 9/8 - 1 1 26490-1 IAC, ROKING 9/8 - 1 1 2119740-1 IAC, ROKING 9/8 - 1 1 3885575-3 SCR, ITT SKT IE CAP MAX 5.0 5/6 - 1 1 1386851-1 PAML, FEED IAC 1/8 - 1 18/8 SCR, SKT HD CAP, ROTS, MAX 10	-	-	_	1			-	
- 1 1 1803516 1 HAM ASSEMULY, SF PACLETC [143] - 1 - 3-28627-7 PLM, RETALN, GRVD, 3/16 X.854 137 - 1 1 119799 1 HOIDER, FLDT TINCTR, AF [136] - 1 1 1-16028-2 WASHER, FLAT, REG MA [119] - 1 1 244906-1 FOSL, LOCKING 98 - 1 1 255888-5 SPACER, CRIMPER 82 - 1 1 455888-5 SPACER, CRIMPER 82 - 1 1 18038071 DOCUMENTATION 67 - 1 1 18038071 SCR, MLX HD CAP, MA X 6.0 57 - 1 1 1338685-1 PAML, FELD 56 - 1 1 1338685-1 PAML, FELD 56 - 1 183382-6 SCR, SKT HD CAP, RoFS, MA X 10 53 - 1 1180362-1 SCR, SKT HD CAP, RoFS, MA X 10 53 - 1 2180523-3 SCR, SKT HD CAP, RoFS, MA X 20 33 <td>-</td> <td>_</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>	-	_	1	1				
1 3 23827 PIN, RETAIN, GAVE, 3/16 X, 854 13 / 1 - 1 - 2113/99-1 HOLDR, HED HINGER, A: 136 - 1 1 1-18028-2 WASHER, FLAT, RIG MA 119 - 1 1 2844908-1 SCREW, LOCKING 98 - 1 1 2844908-1 SCREW, LOCKING 98 - 1 1 2843908-1 SCREW, LOCKING 98 - 1 1 45588-5 SPACIR, CHIMER 82 - 1 1 1803607-1 DOCUMENTATION 67 - 1 1 180225 SCR, HI SCHIMER 82 - 1 1 133865-1 DAWL, FED 50 - 1 1 133865-1 PAWL, FED 48 6.0 49 - 1 1 180382-6 HOLD DOWN, SPRING IGADE 50 - - 1 1 180382-8 SCR, SKI HD CAF, MA X 6.0 49 - 1 1 180382-3 SCR, BKI HD	-	_	1	1				
- 1 - 2119799-1 HOLDER, FEED FINGER, AF 1136 - 1 1.18028-2 WASHER, FLAT, 376 %4 119 - 1 1.2844908-1 DOGL, IOCKINC 99 - 1 1.2844907-1 POST, IOCKINC 98 - 1 1.455888-5 SPACER, CENMER 82 - 1 1.503607-1 DOCUME INTHING MARKOD 71 - 1 1.211940-1 IAG, IDENTIFICATION 486 - 1 2.168068-1 SCRE, MK, MD CAP, MA & 6.3 59 - 1 1.338585-1 PAML, FEED 53 - 1 1.338585-1 PAML, FEED 53 - 1 1.1338585-1 PAML, FEED 53 - 1 1.1338585-1 PAML, FEED 53 - 1 1.1338585-1 PAML, FEED 53 - 1 1.130302-1 SCR, SKI HD CAP, MA X 6.3 49 - 1 2.1219533-5 SCR, BHSC, Ro-5 (MA X 203 33 - 1 2.1219632-5	-		1	_				
- 1 1 1-3028-2 WASHEN, FLAT, REG M4 119 - 1 1 2844903-1 SCERW, LOCKING 99 - 1 1 2844903-1 POST, LOCKING 98 - 1 1 455888-5 SPACER, CRIMPER 82 - 1 1 1803607-1 DOCUMENTATION PACKAGE 71 - 1 1 2194607-1 IAG, DENTIFICATION 67 - 1 1 579462-5 SCER, HEX HD CAP, MA X 6.0 59 - 1 1 38685-1 PAWL, FEED 56 - 2 2 1-2168032-0 SCE, SKT HD CAP MA X 6.0 49 - 1 18023-9 SCER, SKT HD CAP MA X 6.0 49 - 1 18023-9 SCER, SKT HD CAP MA X 6.0 49 - 1 18023-9 SCER, SKT HD CAP MA X 6.0 49 - 1 18023-9 SCER, SKT HD CAP MA X 6.0 43 - 1 18023-9 SCER, SKT HD CAP, RoHS, MA X 20 33 -	-		1					
- 1 1 2844907-1 POST, LCCKING 99 - 1 1 2844907-1 POST, LCCKING 98 - 1 1 455888-5 SPACER, CRIVER 82 - 1 1 1803807-1 DOCUMINIATION 87 - 2 2 2168078-1 SCREW, DRIVE, RH, Rohs, 2 x 188 66 - 1 1 518022-5 SCR, HLW DCAP, MA X 8.0 59 - 1 1 518022-5 SCR, HLW DCAP, MA X 8.0 59 - 1 1 1338685-1 PAM, FFED 56 - 2 2 1-2168083-0 SCR, SKT HD CAP, Rohs, M4 X 10 53 - 1 1803382-6 HGLD DWN, SPRING LOADED 50 - 1 1803382-1 SCR, SKT HD CAP, Rohs, M4 X 10 53 - 1 1803382-3 SCR, BHSC, Rohs, M4 X 20 33 - 2 2073383-5 SCR, BHSC, Rohs, M4 X 20 33 - 1 128302-2 SSCR, SKT HD CAP, Rohs, M4 X 8.0 21	-		1	1				
- 1 1 2844907-1 POST. LOCKING 98 - 1 1 455888-5 SIPACLR. CRIMER 82 - 1 1 213740-1 TAG, IDENTIFICATION PACKAGE 71 - 1 1 213740-1 TAG, IDENTIFICATION PACKAGE 71 - 1 1 213740-1 TAG, IDENTIFICATION PACKAGE 71 - 1 1 513740-1 TAG, IDENTIFICATION PACKAGE 71 - 1 1 53755-3 SCR, HEX HD CAP, MA X 6.0 59 - 1 1 1803382-6 HOID DOWN, SPRIME LOADED 50 - 1 1 1803382-6 HOID DOWN, SPRIME LOADED 50 - 1 1 1803602-1 SCR, BHSC, Rohs (WA X 6.0 49 - 1 1 1803602-1 SCR, BHSC, Rohs (WA X 6.0 49 - 1 1 1803602-1 SCR, BHSC, Rohs (WA X 20) 33 - 1 1 1803602-1 SCR, SKT HD CAP, Rohs, MA X 8.0 21 - 1	-		1	1				
- 1 1 455888-5 SPACLR, CRIMILR 82 - 1 1 1803607-1 DOCUMENTATION PACKAGE 71 - 1 1 2119740-1 TAG, IDFNITIRICATION 67 - 1 1 2119740-1 TAG, IDFNITIRICATION 67 - 1 1 518022-5 SCR. HEX HD CAP. M4 x 6.0 59 - 1 1 33685-1 PAWL, HLD 56 - 1 1 133685-0 PAWL, HLD 56 - 2 2 12188083-0 SCR, SKT HD CAP. M4 x 6.0 49 - 1 1803382-6 HOLD DOWN, SPRINE LOADED 50 - 1 2 16023-9 SCR, BHSC, ROHS (M8 x 203 34 - 1 3116226-3 SPLORE, CHINAINA. 34 34 - 1 1219652-1 SECR, SKT HD CAP. RoHS, M4 x 203 33 - 2 2/29383-5 SCR, BHSC, ROHS (M4 x 203 34 - 1 1219626-1 SPLORE, CHINPER 28 <td< td=""><td>-</td><td></td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></td<>	-		1	1				
- 1 1 1803607-1 DOCUMENTATION PACKAGE 71 - 1 1 2119740-1 TAG, IDENTIFICATION 67 - 2 2 2168078-1 SCRUW, DRIVE, R-I, Rolls, 2 x .188 66 - 1 1 5-18022-5 SCR, HEX HD CAP, MAX 6.0 59 - 1 1 5-18022-5 SCR, HEX HD CAP, MAX 5.0 57 - 1 1 1338685-1 PANL, FEED 56 - 1 1 1803362-6 HOLD DOWN, SPRING LOADED 50 - 1 1 1803362-6 HOLD DOWN, SPRING LOADED 50 - 1 1803362-7 SCR, BHSC, ReHS (MA X 20) 33 - 1 1803602-1 SCR, BHSC, ReHS (MA X 20) 33 - 1 1803602-1 SCR, SKI HD CAP, RSIMS, MA X 20) 33 - 1 1244992-3 SPACER, CRIMPER 28 - 1 1244992-3 SPACER, CRIMPER 28 - 1 1246803-2 SCR, SKI HD CAP, RSIMS, MA X 8.0 21 <	-		1	1				
- 1 1 2119740-1 TAG, IDENTIFICATION 6.7 - 2 2 2168078-1 SCRFW, DRIVE, RH, Rohs, 2 x188 6.6 - 1 1 5-18022-5 SCR, HEX HD CAP, M4 X 6.0 59 - 1 1 985575-3 SCR, FLT SKT HD CAP, M4 X 6.0 59 - 1 1 1338685-1 PANI, FFFD 56 - 2 2 1-2168083.0 SCR, SKT HD CAP, M4 X 6.3 49 - 1 1803382-6 HOLD DOWN, SPRING LOADEJ 50 - 1 1803382-6 HOLD DOWN, SPRING LOADEJ 50 - 1 1803382-6 SCR, SKT HD CAP, M4 X 6.3 49 - 1 1803382-6 SCR, BHSC, NeHS (M4 X 20) 33 - 1 180652-1 SEPECER, CTUPRETED 48 - 1 125588-3 SEPACER, CTUPRETED 29 - 1 1268032-2 SCR, SKT HD CAP, ReHS, M4 X 8.0 21 - 1 1255886-4 SPACER, CTUPRER 28 - 1 <td>-</td> <td>-</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td>	-	-	1					
- 2 2 2168078-1 SCRFW, DRIVF, RF, RoHS, 2 x .188 6 6 - 1 1 5-18922-5 SCR, FLT SKT HD CAP, MA X 6.0 59 - 1 1 985575-3 SCR, FLT SKT HD CAP, MA X 6.0 57 - 1 1 138685-1 PANL, HED 56 - 2 1-2168083-0 SCR, SKT HD CAP, RoHS, M4 X 10 53 - 1 1 1803382-6 HOLD DOWN, SPRING LGADED 50 - 1 2 1803382-6 HOLD DOWN, SPRING LGADED 50 - 1 1 1803382-6 HOLD DOWN, SPRING LGADED 49 - 1 1 1803602-1 SCR, GHSC, RoHS (M8 X 20) 33 - 1 1 320928-1 SPRCER, CRIMPER 28 - 1 1 1219858-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 120928-1 SPRCER, CRIMPER 28 - 1 1 1219833-1 STRIPGUIDE 29 - 1 1 1219333	-	-						
- 1 1 5-18022-5 SCR. HEX HD CAP. M4 X 6.0 59 - 1 1 985575-3 SCR. FLT SKT HD CAP M3 X 10.0 57 - 1 1 1338685-1 PAWL, FEED 58 - 1 1 1338685-1 PAWL, FEED 58 - 1 1 1803382-6 HOLD DOWN, SPRING LOADED 50 - 1 1 1803382-6 HOLD DOWN, SPRING LOADED 50 - 1 1 1803602-1 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1803602-1 SCR, SKT HD CAP, M4 X 6.0 49 - 1 1 1803602-1 SCR, SKT HD CAP, M4 X 6.0 49 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 1 1 3-1752356-3 SUPPORT, TERMINAL 24 - 1 1 2844992-2 ASSEMELY, STRIP GUIDE 29 - 1 1 216803-2 SCR, KT HD CAP, RelS, M4 X 8.0 21 - 1 1 219	-	-						
S 1 1 985575-3 SCR, FLT SKT HD CAP M3 X 10.0 57 - 1 1 1338685-1 PAWL, FEED 56 - 2 2 1-2168083-0 SCR, SKT HD CAP, RoHS, K4 X 10 53 - 1 1 1803382-6 HOL DOWN, SPRING COADED 56 - 1 2 18023-9 SCR, SKT HD CAP, RoHS, K4 X 10 53 - 1 2 180382-6 HOL DOWN, SPRING COADED 49 - 1 2 180382-6 SUPPORT, TERMINAL 44 - 1 131752356-3 SUPPORT, TERMINAL 34 - 2 2079383-5 SCR, BHSC, RoHS (M4 X 203 33 - 2 2079383-5 SCR, SKT HD CAP, RoHS (M4 X 203 33 - 2 2079383-5 SCR, SKT HD CAP, RoHS (M4 X 203 33 - 1 1320928-1 STRIP GUIDE 29 - 1 1320928-1 STRIP GUIDE 24 - 1 1 2118028-2 SCR, SKI HD CAP, RoHS, M4 X 8.0 211	-		2	2				
- 1 1 1338685-1 PAWL, FEED 56 - 2 2 1-2168083-0 SCR, SKT HD CAP, ReHS, M4 X 10 53 - 1 1 1803382-6 HOLD DOWN, SPRING LOADED 500 - 1 2 18023-9 SCR, SKT HD CAP, M4 X 6.0 49 - 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 25) 41 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 70383-5 SCR, RHSC, RoHS (M8 X 20) 33 - 2 2 70383-5 SCR, CR, CYLINDRICAL, STRIP GUIDE 29 - 1 1 2844992-2 ASSEMBLY, STRIP CLIDE 29 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 1218083-1 STRIPCUIDE 29 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 <td< td=""><td></td><td>-</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></td<>		-	1	1				
- 2 2 1-2168083-0 SCR, SKT HD CAP, ReFS. M4 X 10 53 - 1 1 1803382-6 HOLD DOWN, SPRINC LOADED 50 - 1 2 180323-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 2 1803602-1 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1803602-1 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1803602-1 SCR, SKT HD CAP, M4 X 201 33 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2-2844962-3 SPACER, CRIMPLE 29 - 1 1 2644992-2 ASSEMELY, STRIP GUIDE 29 - 1 1 2192028-1 STRIP GUIDE 24 - 1 1 120928-1 STRIP GUIDE 24 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 2119533-1 STRIPG IDAP, ReFS, M4 X 8.0 21 - 1 1 2119533-1	$\overline{5}$	-	1	1				
- 1 1 1803382-6 HOLD DOWN, SPRING LOADED 50 - 1 2 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 2 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 25) 47 - 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 20) 33 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2079383-5 SCR, BHSC, ROHS (M4 X 20) 33 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1300928-1 STRIP GUIDE 24 - 1 1 11020928-1 STRIP GUIDE 24 - 1 1 11020928-1 STRIPPER, SIDE FEID 19 - 1 1 11020928-1 STRIPPER, SIDE FEID 19 - 1 1 211933-1	-	-	1					
- 1 2 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - - 1 2119652-1 FEED CAM, PRE FEED 48 - 1 1 803602-1 SCR, BHSC, RoHS (M8 X 25) 41 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2-2844962-3 SPACER, CYLINDRICAL, STRIP GUIDE 29 - 1 1 284992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 211953-1 STRIPGUIDE 29 - 1 1 211953-1 STRIPG, COMPRESSION 12 - 1 1 2119805-1 SHEAR 11 12119781-1 - 1 <	-	-	2					
- - 1 2119652-1 FEED CAM, PRE FEED 48 - 1 1 1803602-1 SCR, BHSC, RoHS (M& X 25) 41 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2-7844962-3 SPACER, CRINDELON STRIP GUIDE 29 - 1 1 2844962-3 SPACER, CRIMPER 28 - 1 1 2844992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 1320928-1 STRIP GUIDE 29 - 1 1 210928-2 SKK HD CAP, RoHS, M4 X 8.0 21 - 1 1 210928-3 SKR HD, CAP, RoHS, M4 X 8.0 21 - 1 1 210928-3 SKR HD, CAP, RoHS, M4 X 8.0 21 - 1 1 210933-1 STRIP GUIDE 20 1 - 1 1 210953-1 STREAR 13 1 - 1 <t< td=""><td>-</td><td>-</td><td>1</td><td></td><td></td><td></td><td></td><td></td></t<>	-	-	1					
- 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 25) 41 - 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 22444962-3 SPACER, CYLINDRICAL, STRIP GUIDE 30 - 1 1 2844992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 284492-2 ASSEMBLY, STRIP GUIDE 24 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 2119805-1 SHEAR 11 - 1 1 2119805-1 SHEAR 10 - 1 1 1 1 1 1 - 1 1 2119805-1 SHEAR <	-	-	1	2				
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- 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2-2844962-3 SPACER, CYLINDRICAL, STRIP GUIDE 30 - 1 1 2844992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 14803-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 148028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119606-1 INSERT, SHEAR 13 - 1 1 318707-1 FLOATING SHEAR, FRONT 10 - 1 1 1633928-3 ANVIL, COMBINATION 8 - 1 1 2119781-1 DEPRESSOR, SHEAR 5 - 1 1 2-2119784-9 CRIMPER, INS	-	-	1	1				
- 2 2 2-2844992-3 SPACER, CYLINDRICAL, STRIP GUIDE 30 - 1 1 2844992-2 ASSEMULY, STRIP GUIDE 29 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 1320928-2 WASHER, FLAT, REG M4 20 - 1 1 110028-2 WASHER, FLAT, REG M4 20 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119805-1 SHEAR 13 - 1 1 2119805-1 SHEAR HOLDER, FRONT 10 - 1 1 1633928-3 ANVIL, COMBINATION 8 - 1 1 219784-9 CRIMPER, SPACER 7 - - - - - - 6	-	-	1		3-1752356-3			B
- 1 1 2844992-2 ASSEMBLY, STRIP GUIDE 29 - 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 219533-1 STRIPPER, SIDE FED 19 - 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 -356885-4 STOP, SHEAR 11 - 1 1 -36685-4 STOP, SHEAR 11 - 1 1 -36885-4 STOP, SHEAR 11 - 1 1 2119805-1 SHEAR 11 - 1 1 1633928-3 ANVIL, COMBINATION 8 - 1 1 2119781-1 DEPRESOR, SHEAR 7 - 1 1 2119784-9 CRIMPER, INSULATION O PREMIUM </td <td>-</td> <td>-</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	-	-						
- 1 1 455888-4 SPACER, CRIMPER 28 - 1 1 1320928-1 STRIP GUIDE 24 - 1 1 12168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 1 1 219533-1 STRIPPER, SIDE FEED 19 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 2119805-1 SHEAR 113 - 1 1 219805-1 SHEAR HOLDER, FRONT 10 - 1 1 219805-1 SHEAR HOLDER, FRONT 9 1 1 1633928-3 ANVIL, COMBINATION 8 - 1 1 2119781-1 DEPRESSOR, SHEAR 5 - 1 1 2119784-9 CRIMPER, INSULATION O PREMIUM - 1 1 455888-4 SPACER, CRIMPER 2 <td>-</td> <td>-</td> <td>2</td> <td>2</td> <td>2 - 2844962 - 3</td> <td>SPACER, CYLINDRICAL, STRIP GUIDE</td> <td></td> <td></td>	-	-	2	2	2 - 2844962 - 3	SPACER, CYLINDRICAL, STRIP GUIDE		
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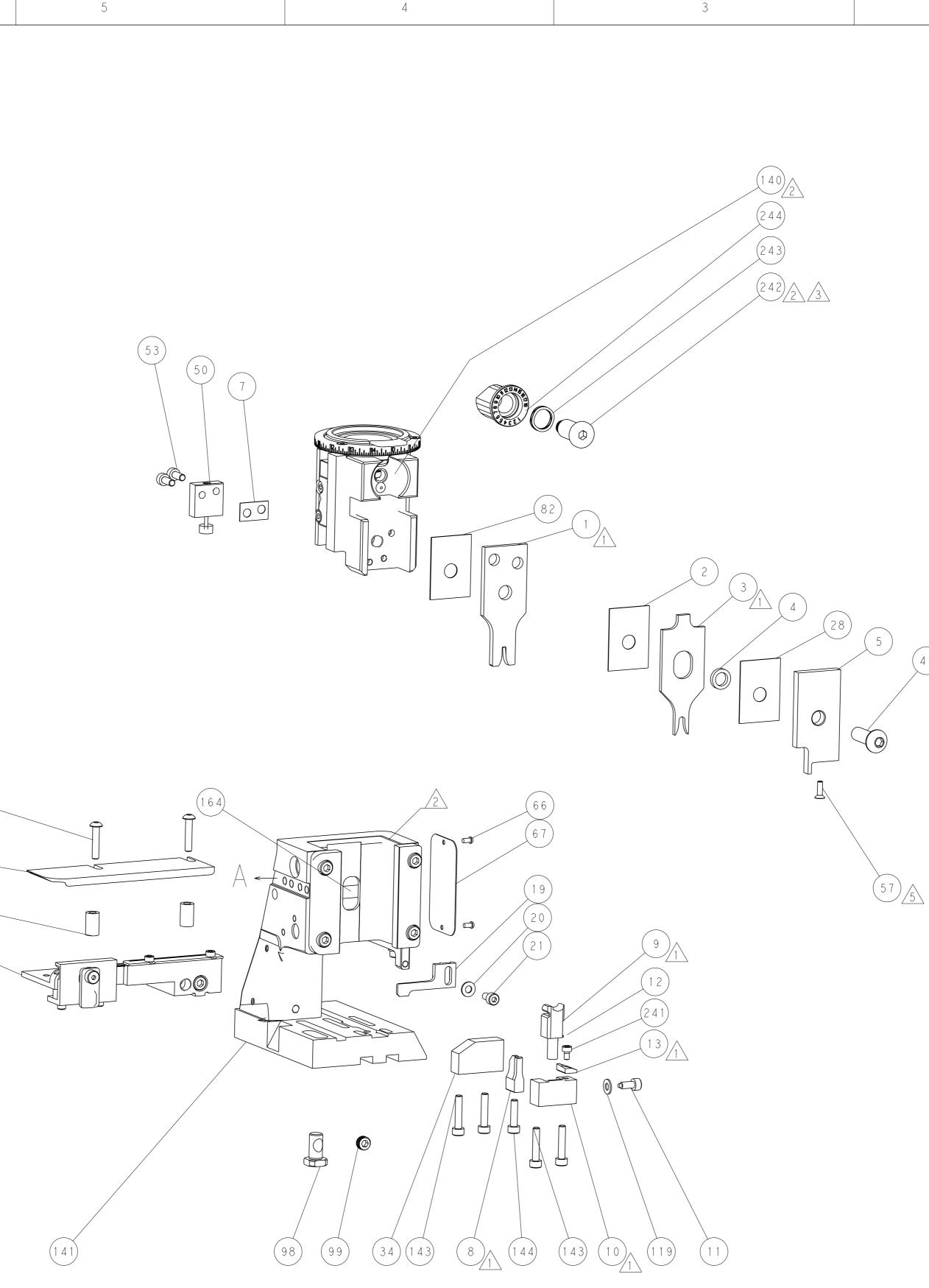




CAM POSITIONS

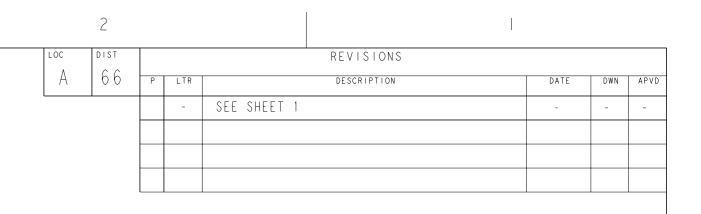


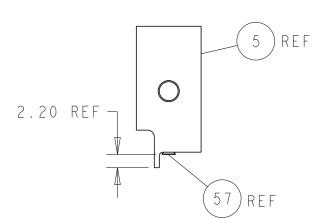
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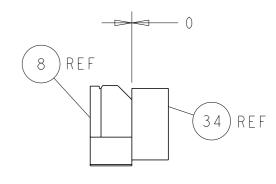
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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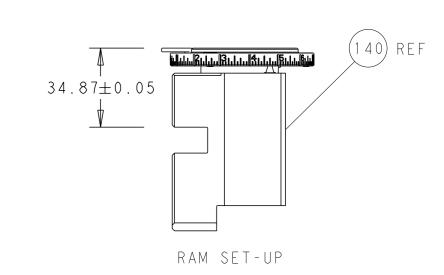


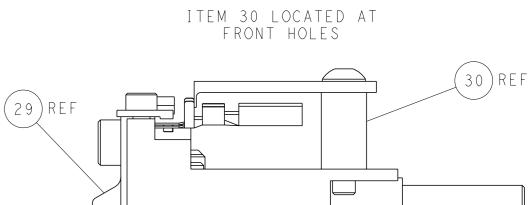


SHEAR DEPRESSOR DETAIL









FEED TRACK POSITION GUIDE BY INSULATION BARREL

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SHEETS I & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

Mouser Electronics

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