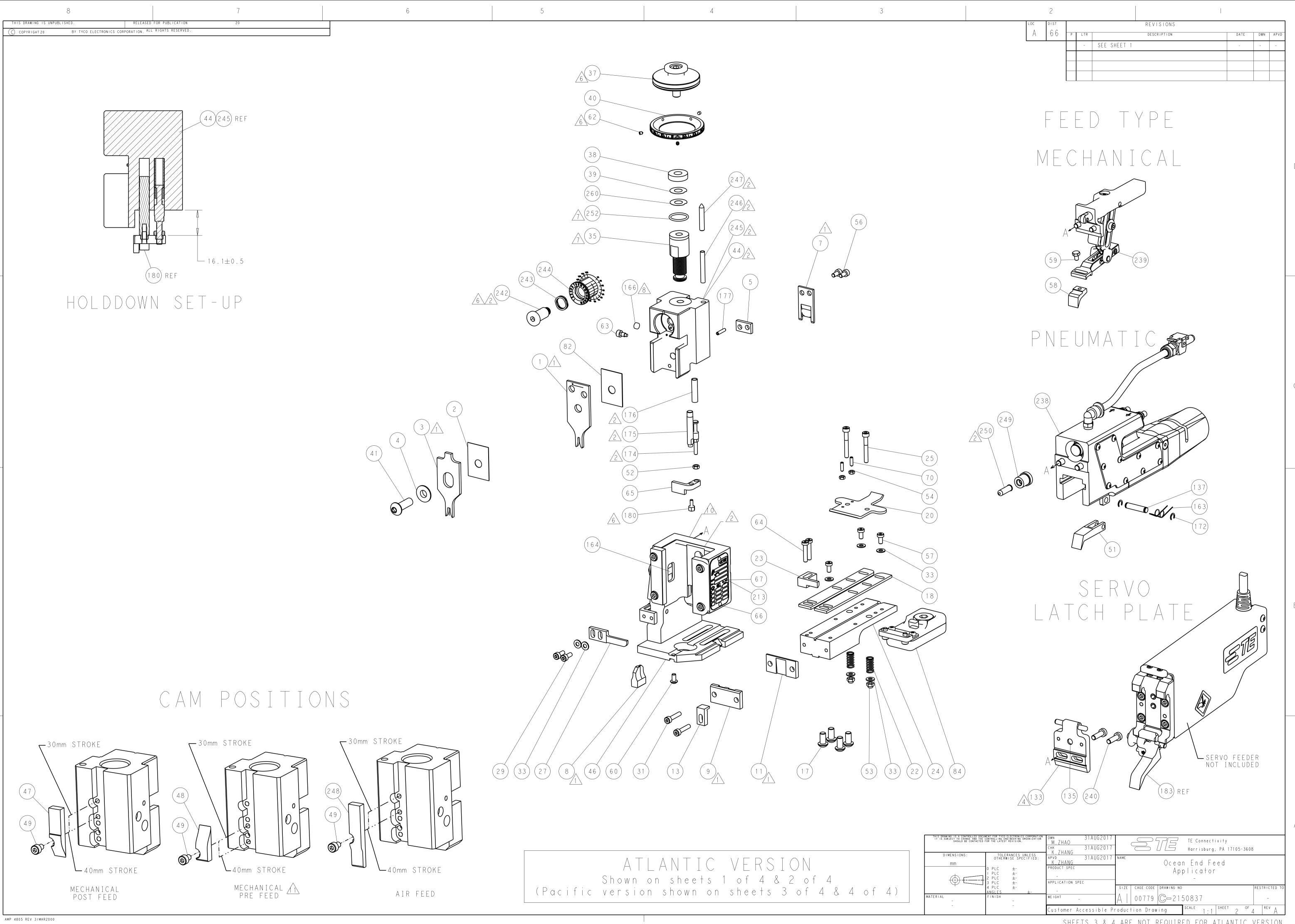
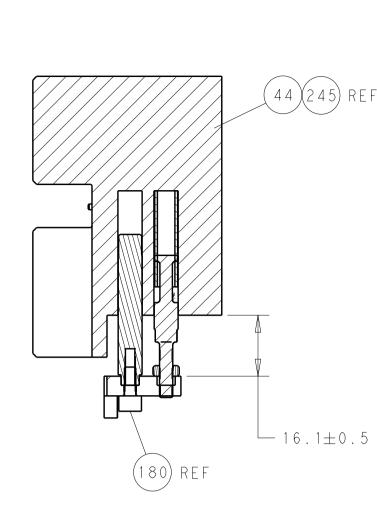
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		AFFLICA		NUMBERS REQU			_
	2150837-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	2119792-2 1901697-1 -	- 8 - 2150837 - 5 8 - 2150837 - 4	2119641-1 - -	- - -	2063440-1 2168400-7 (QUANTITY 2) -	
	2150837-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1	2063961-1 1901697-1 -	5-18022-5 8-2150837-5 8-2150837-4	2119653-1 - -	- - -	- 2168400-7 (QUANTITY 2) -	
D	2150837-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	2063961-1 2119792-2	5-18022-5	2119653-1 2119641-1		- 2063440-1	
	2150837-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 12	-	-		-		-		$- \qquad - \qquad - \qquad R \\ 6 \qquad - \qquad 1 \qquad - \qquad - \qquad R \\ 6 \qquad - \qquad 1 \qquad - \qquad - \qquad - \qquad R \\ 6 \qquad - \qquad - \qquad - \qquad - \qquad - \qquad R \\ 1 \qquad - \qquad - \qquad - \qquad - \qquad - \qquad - \qquad R \\ 1 \qquad - \qquad R \\ 1 \qquad - \qquad$
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TERMINAL NAME: 2. WIRE STRIP LENGT 3.33-4.09 mm [.131 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL	TYPE OJF OJF NS PHI PACKARD T 8 RECEPTACI H 161 INJ NONE -	_E_TERMI Insulat	ION DIAMETER RANGE 40 mm [.059094 IN] - -									$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
1.00mm2 1. 18 AWG 1. 0.75mm2 1. 20 AWG OR 0.50mm2 1.	RIMP HEIGHT m [INCH] 26+/-0.05 [.050 19+/-0.05 [.047 12+/-0.05 [.043 08+/-0.05 [.039	+ / 002] + / 002] + / 002] + / 002]	CRIMP HEIGHT 9 REFERENCE SETTING 6.7 7.9 8.7 9.0 10.0									 - 1 - 1 - 1 - 1
B A B A C C C C C C C C C C C C C	SURFACES LIGH PER THE APPL:	ICATOR INS	TRUCTION			;	LARGEST V Below Mi	WIRE SIZE	SETTING UIRED CR	G. USE OF RIMP HEIG	ITEM 40 TO 5 SETTINGS GHT SETTING NG.	6 - 1 - 1 - 1 - 7 - 2 - 2 - 1 - 2 - 1 - 2 - 1
APPLICATOR SPEC ASSEMBLY. SEE B MECHANICAL F PNEUMATIC FE SERVO FEED W SERVO FEED W 5. ADJUSTMENT OF T APPLICATOR BETW 6 APPLY PART NUM FOR -6 ONLY AP 7 GREASE THREADS, 8 MAGNET, ITEM 16 ACTUATE THE COU 9 CRIMP HEIGHT RE APPLICATOR WAS NECESSARY WHEN 10 SPARE FEED CAM FOR ADDITIONAL 11 THE RECOMMENDED ITEM 2119653-1. ITEM 2119652-1 FEED ISSUES OR	CIFIC DATA TO ELOW FOR PART EED WITH "SMAR ITH "FINE CRIM ITH "NON-CRIMF HE STRIPPER MA EEN BENCH AND BER 1-23419-5 BER 2-23419-6 PLY PART NUMBE GROOVE AND O 66 MUST BE ORI NTER. EFERENCE SETTI QUALIFIED AT RUNNING APPLIC STORAGE LOCAT INFORMATION. SET-UP FOR E THE APPLICATO BUT MAY ENCOUN TERMINAL JAMME 6 -6 NON-CRIMP 119957-2 TO AL HT AT NORMAL	BE ENTERED NUMBER: RT APPLICAT MP HEIGHT P HEIGHT A AY BE REQU LEADMAKER LOCTITE TO LOCTITE TO LOCTITE TO ER 1-23419 -RING ON I ENTED CORF NG WAS THE THE FACTOR NG WAS THE THE FACTOR ION REFER ND FEED AF DR CAN BE NTER PROBL ING MAY OC HEIGHT AD IGN APPLI TERMINATOR	DJUST": 8-2150837-6 IRED WHEN MOVING THE APPLICATIONS. D THREADS OF ITEMS 62 & 180. O THREADS OF ITEM 242. -5 LOCTITE TO THREADS OF ITEMS STEMS 35 & 252. RECTLY IN ORDER TO PROPERLY E SETTING USED WHEN THE Y. ADJUSTMENT MAY BE HE FIELD. TO INSTRUCTION SHEET PPLICATORS IS POST-FEED WITH CONFIGURED FOR PRE-FEED WITH EMS WITH SOME APPLICATIONS. CUR IN THE PRE-FEED CONFIGURAT			(P (- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 1 - - 77 - 7 - 6 - 5 Sha	ATLAN swn on sh	084-0 0-RING 640-1 PUSH R 259-1 BUSHING 641-1 FEED C 798-1 DETENT 279-3 SPRING 759-1 RAM, A F NO V e e f s 1	, .676 ID, .07 OD, AIR FEED G, FLANGED AM, AIR FEED PIN , COMPRESSION MP STYLE, END DESCRIF E R S I O of 4 & 2	0 DIA. MAT. 252 250 249 248 247 246 FEED, NON-ADJUST 245 PTION ITEM NO	- 1 - 2 - 1 - 2 - 1 - 2 - 4 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1

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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION





SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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	TERMINATOR INTERFACE ADAPTE		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO				NUMBERS REQUIR	E D		-
		2 - 2150837 - 1	A F]	INE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	2119792-2 1901697-1	- 8-2150837-5 8-2150837-4	2119641-2 -	-	2063440-1 2168400-7 (QUANTITY 2)	
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	APPLICATOF	R DATA											-
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				RIMP SPECIFICATION									-
	TERMINAL NAME: 2 WIRE STRIP LENG 3.33-4.09 mm [.13		INSULATION	AL N DIAMETER RANGE mm [.059094 IN]									-
	TERMINAL APPLICATION	NONE	-	- -									-
С	SPECIFICATION TERMINALS APPI	- IED <u>2</u>	-	-									-
	TE TERMINAL DELF 2318371-1	PHI PACKARD TERMINAL 33501244	TE TERMINAL	DELPHI PACKARD TERMINAL									-
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В	RECOMMENDE) SPARE PARTS Ring surfaces li						WILL CA	AUSE DAMA	ge to crim	AP TOOL	ING.	-
	3. LUBRICATE D	AILY PER THE API IED WITH THE API	PLICATOR INS	STRUCTION									-
	APPLICATOR ASSEMBLY. S	SPECIFIC DATA T EE BELOW FOR PAI	O BE ENTEREI RT NUMBER:	D INTO BLANK MEMORY CHIP AT	1								-
	P N E U M A T I		ART APPLICAT	ATOR" CONVERSION: 8-2150837- FOR" CONVERSION: 8-2150837- ADJUST": 8-2150837-	4								-
	_ APPLICATOR	BETWEEN BENCH AI	ND LEADMAKER										
	APPLY PART	NUMBER 2-23419	-6 LOCTITE T	O THREADS OF ITEMS 62 & 180. FO THREADS OF ITEM 242. ITEMS 139 & 153.									
	\wedge	EM 166 MUST BE O		RECTLY IN ORDER TO PROPERLY				- <u>1 1 1</u> <u>1</u>	1 2119782 - 2119640			PACIFIC STYLE 251 250	
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17	THE RECOMMENTER 211965	NDED SET-UP FOR 3-1. THE APPLIC,	END FEED APP Ator can be	PLICATORS IS POST-FEED WITH CONFIGURED FOR PRE-FEED WIT	Н						νιουκιγ	NO	THIS DRAWING IS A CON IT IS SUBJECT TO CH/ SHOULD E
	ITEM 211965 FEED ISSUES	2-1 BUT MAY ENCO OR TERMINAL JAN	OUNTER PROBL MMING MAY OC	EMS WITH SOME APPLICATIONS. CCUR IN THE PRE-FEED CONFIGU						FIC VE			DIMENSIONS mm
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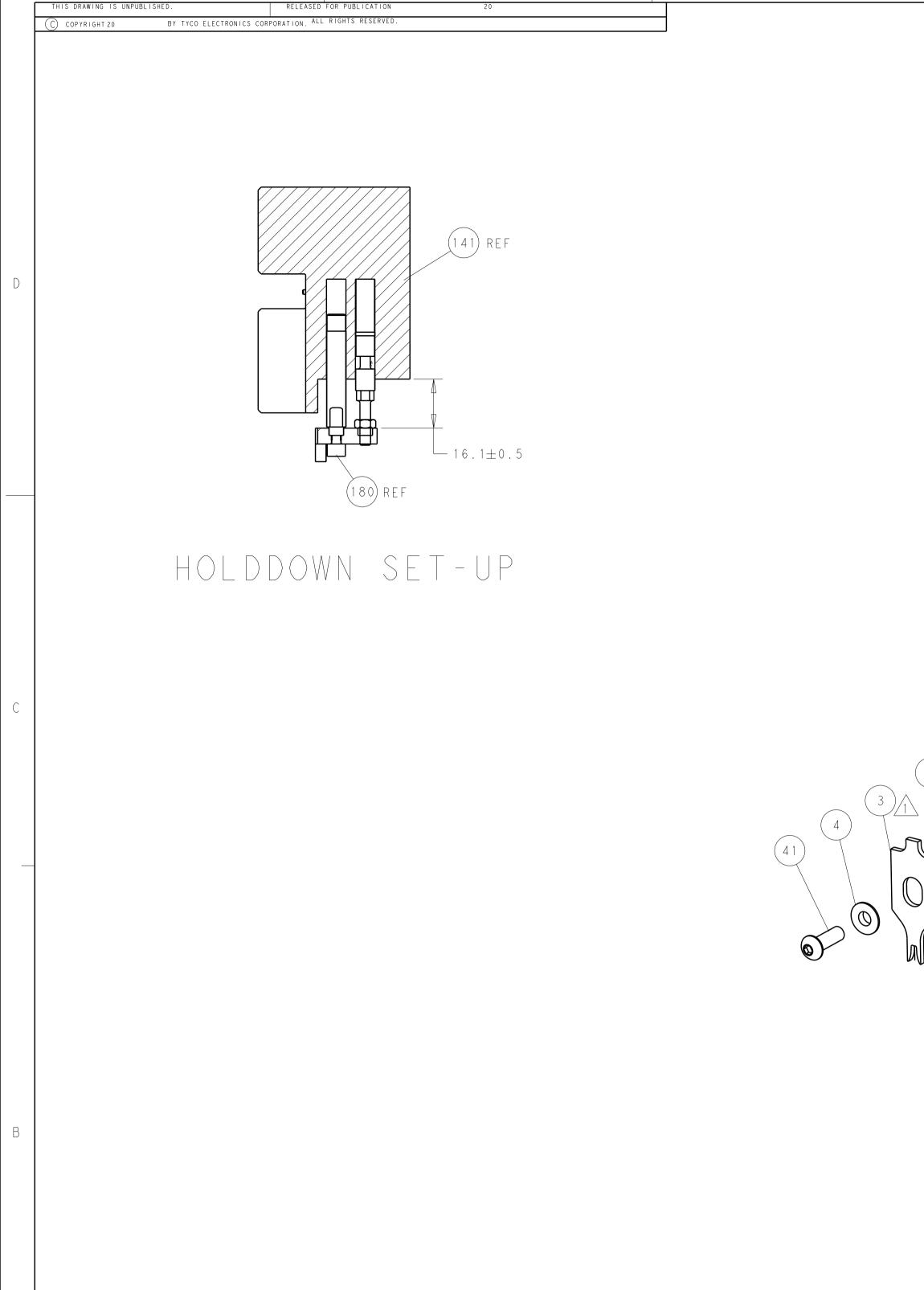
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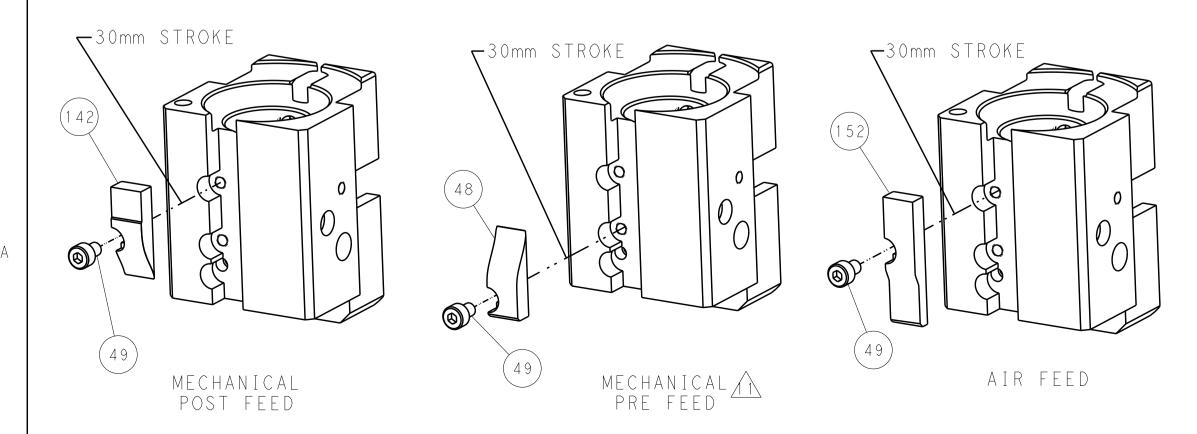
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22.F - SEC NOTE 4 MEMORY C112, P2063AWDED 135 1 1 12195512 ASST. UBFLOATEL ATEL ASM 133 1 1 12195512 ASST. UBFLOATELA, THE TELE 84 1 1 12195512 ASST. UBFLOATELA, THE TELE 84 1 1 12195512 ASST. UBFLOATELA, THE TELE 84 2 2 2 21803212 SCR. SET. T.T. PHT, M3 X 10.0 70 -1 1 219970-11 ASC. DEW TEXT NA, ACC. CO. 70 -1 1 21970-11 ASC. DEW TEXT NA, ACC. CO. 66 1 1 1907681-5 MCDDOWN, TEXT NA, ACC. CO. 62 2 2 216830-5 SCR, STL, SCC. COUP PAL, N3 X 4.0 63 3 3 21282051-1 FEED FINGER 58 2 2 218430-4 SKCL. COUP PAL, N3 X 4.0 54 2 2 218430-4 SKCL. COUP PAL, N3 X 4.0 55 2 2 218430-4 SKCL. COUP PAL, N3 X 4.0 55 2 2 21864565 SKR. ASCL. COUP PAL, N4 X	1 1	1	211909	92-2	BOI	_T, A	DJUS	[M E N T				1	39	
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1 1 2119958-2 DCCUMENTATION PACKAGE ?' 2 2 2-18032-2 SCR, SEI, FLI PAL, MA X 10.0 ?O 1 1 2113742-1 TAG, IDENTIFICATION ST 2 2 2-188078-1 SCR, SEI, PLI PAL, MA, X 10.0 ST 2 2 2-188078-1 SCR, SEI, PLI PAL, MA, X 20 SL 1 1 1901681-5 FCIDEOWN, TERMINA SS 2 2 2-188203-5 SCR, SEI, SOC, COM PUT, MA X 4.0 S2 - 1 5-16022-5 SCR, HEX HD CAP, MA X 6.0 S7 2 2 2-168083-2 SCR, SEI, SOC, COM PUT, MA X 4.0 S7 2 2 2-168083-2 SCR, SEI HD CAP, RAFS, MA X 8.0 S6 2 2 2-196308-8 NUT, HEX, REG, RodS, MA X 8.0 S6 2 2 2-196308-7 SCR, SKI HD CAP, MA X 8.0 49 - 1 1-19722-2 PARL, EF, AIF S1 - 1 1-19722-2 PARL, EF, AIF S1 - 1 119722-2 RAC, WAE REF, NBA X 25 4 </td <td>$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \end{array}$</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>end fee</td> <td>E D</td> <td></td> <td></td> <td></td> <td></td>	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \end{array}$	1							end fee	E D				
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1 1 2119793-1 LIMITER, ADJUSTMENT 50,T 63 3 3 92763-5 SCR, SET, SCC, COME PNT, N3 x 4.0 62 - - 1 55802-5 SCR, MEX HD, CAP, V4X 8.0 58 3 3 2158406-4 SFCS, LCW HEAD, Rohs, M4 X 8.0 56 2 2 21586083-2 SCR, SKT HD, CAP, Rehs, M4 X 8.0 56 2 2 25618030-1 NLT, HEX, REG, Rohs, M3 54 2 2 25618030-1 NLT, HEX, REG, Rohs, M3 54 2 2 366965-8 NUT, LOCK, HEX, TOCHOBE (M4) 53 1 1 1-511902-2 PANL, EF, AIR 51 - 1 211952-1 FEED CAM, PEE FEED 48 1 1 1219633-7 SCR, SKT HD CAP, M4 X 6.0 49 - - 1 211952-1 FEED CAM, PEE FEED 48 1 1 1 211952-1 APULCATOR SHIA PACK 39 1 1 1 211952-1 ASR ACR, SKI HD CAP, Rehs, M4 X 22 31 2 2	1 1	1								X 20				
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TOLERANCES UNLESS OTHERWISE SPECIFIED: K. ZHANG 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- 4 PLC ±- - APVD 31AUG2017 K.ZHANG NAME Ocean End Feed Applicator - - 3 PLC ±- - - ANGLES ±- - - <td>DOCUMENT FOR TYCO THE CONTROLLING EN TED FOR THE LATEST</td> <td>ELECTRONICS COR GINEERING ORGAN REVISION.</td> <td></td> <td>0</td> <td></td> <td></td> <td></td> <td>5 77/5</td> <td></td> <td>,</td> <td></td> <td></td> <td></td> <td></td>	DOCUMENT FOR TYCO THE CONTROLLING EN TED FOR THE LATEST	ELECTRONICS COR GINEERING ORGAN REVISION.		0				5 77/5		,				
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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

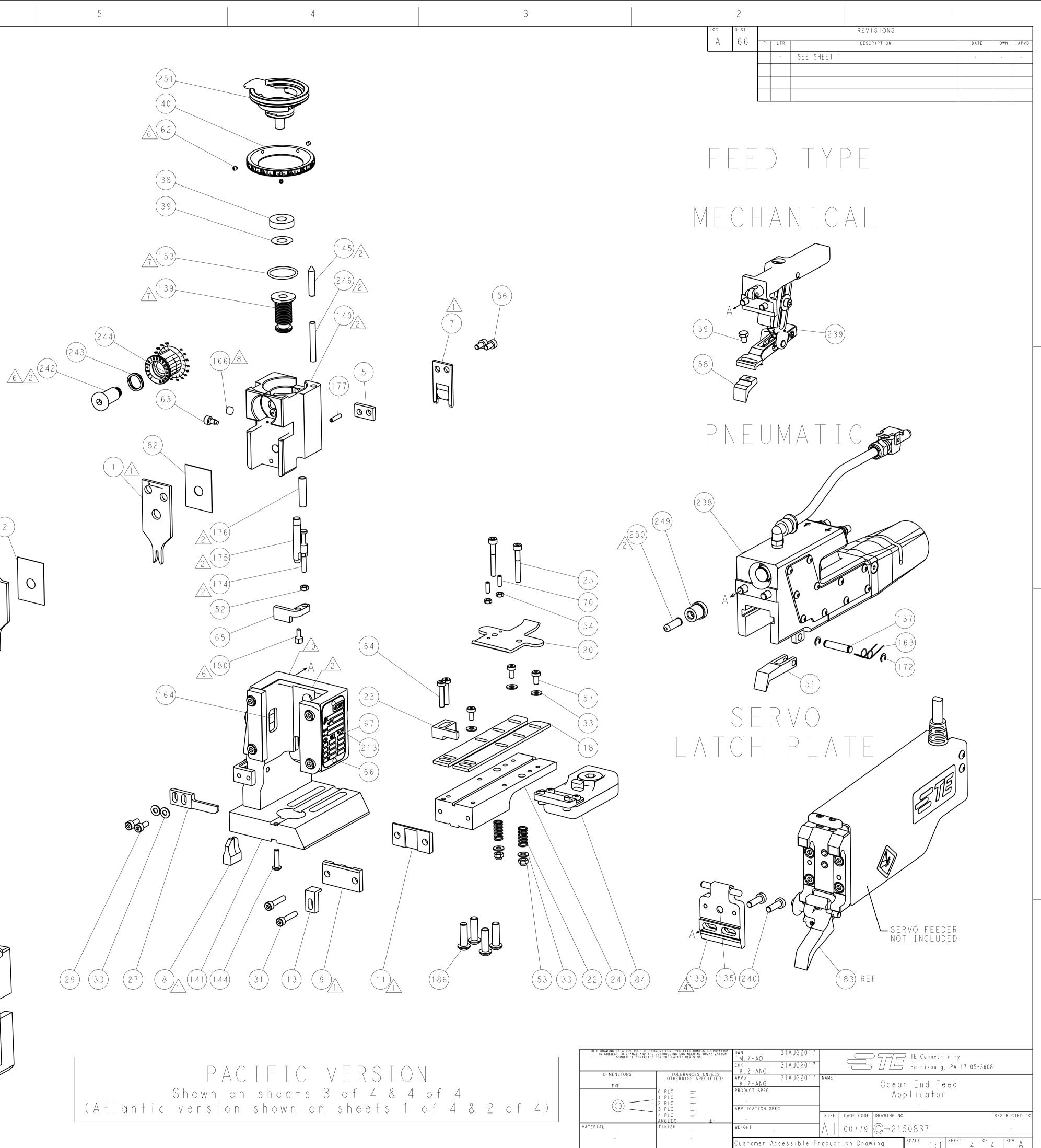


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CAM POSITIONS



AMP 4805 REV 31MAR2000



SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

Mouser Electronics

Authorized Distributor

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TE Connectivity: 6-456404-5