	8	7	6	5	
	THIS DRAWING IS UNPUBLISHED.         RELEASED FOR PUBLICATION         C COPYRIGHT 2016       BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.         PART NUMBER       REVISION       DESCRIPTION         2150117-2       E       FINE CRIMP HEIGHT ADJUST         7-2150117-2       E       PNEUMATIC AND CRIMP TOOLING KIT         7-2150117-7       A       CRIMP TOOLING KIT	FEED TYPE PNEUMATIC PNEUMATIC -	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		
D	APPLICATOR DATA				
	CRIMP       SIZE       TYPE         WIRE       2.79 mm [.110]       F         APPL INSTRUCTIONS       Image: Augusta and Augusta A	PECIFICATION Eter Range	TERMINAL DATA: TE TERMI TERMINAL NAME: SPLICE WIRE STRIP LENGTH	(AMPLIVAR)	P SPECIFICATION IAMETER RANGE
C	6.86-7.88 mm [.270310 IN]       Ø       -         TERMINAL       114-2003       -         APPLICATION       -       -         SPECIFICATION       -       -         TERMINALS       APPLIED       4         TERMINAL       TE TERMINAL       TE TERMINAL         TE TERMINAL       TE TERMINAL       TE TERMINAL         (A) 62304-1       (A) 62000-1       (B) 62305-1         (A) 62304-2       (A) 62000-2       (B) 62305-2         (A) 9-62304-1       (A) 622000-2       (B) 62305-3	- - TE TERMINAL (B) 62305-4	6.86-7.88 mm [.270310 I TERMINAL APPLICATION SPECIFICATION TERMINALS APPLIED TE TERMINAL (C) 62306-1 (C) 62306-2 (C) 9-62	003 - - 4 5 11NAL TE TERMINAL 805-3 (D) 62307-2	[.087118 IN] - - TE TERMINAL (C) 62040-2
	WIRE SIZE CRIMPHEIGHT 3000 CMA 19+18½ MAG(2951) (A) 1.64+/-0.05 [.065+/002] 3000 CMA 19+18½ MAG(2951) (B) 1.45+/-0.05 [.057+/002] 600 CMA 22½ MAG(635) (A) 1.33+/-0.05 [.052+/002] 600 CMA 22½ MAG(635) (B) 1.12+/-0.05 [.044+/002]	CRIMP HEIGHT 3 REFERENCE SETTI 7.6 9.6 10.8 12.8	NG 5000 CMA 16+17 MAG(4936) (C) 5000 CMA (D) 1500 CMA 221/2+22 MAG(1503)(C)	·2.06+/-0.05       [.081+/002         ·1.82+/-0.05       [.072+/002	]     5.7       ]     8.0
B	<ul> <li>▲ RECOMMENDED SPARE PARTS</li> <li>▲ REFER TO SUPPLIED INSTRUCTION SHEET FOR CLESTORAGE OF APPLICATOR.</li> <li>▲ CRIMP HEIGHT REFERENCE SETTING WAS THE SETT APPLICATOR WAS QUALIFIED AT THE FACTORY. AD NECESSARY WHEN RUNNING APPLICATOR IN THE FI</li> <li>▲ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICES TERMINAL LUBRICANT IS RECOMMENDED.</li> <li>6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SH DOCUMENT, 101-35000.</li> </ul>	FING USED WHEN THE JUSTMENT MAY BE ELD. CAL FEED.	*WARNIN on ins for la than t	TALLATION, SE RGEST WIRE SIZ HE VALUE SHOWN	T WIRE DISC TO C ZE. CRIMP HEIGHT N MAY CAUSE DAMA CTION SHEET FOR

AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

OCRIMP HEIGHT REFERENCE SETTING HT REFERENCE SETTINGS GREATER MAGE TO THE CRIMP TOOLING, OR PROPER SETUP AND ADJUSTMENTS.

4

	2						
LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			B 1	ECR-17-018540	20DEC2017	ΥY	JDG
			С	ECR-18-006316	25APR2018	FL	ΤE
			D	ECR-18-015158	250CT2018	ТB	СТ
			E	ECR-19-009342	17JUN2019	LG	TE

	)	

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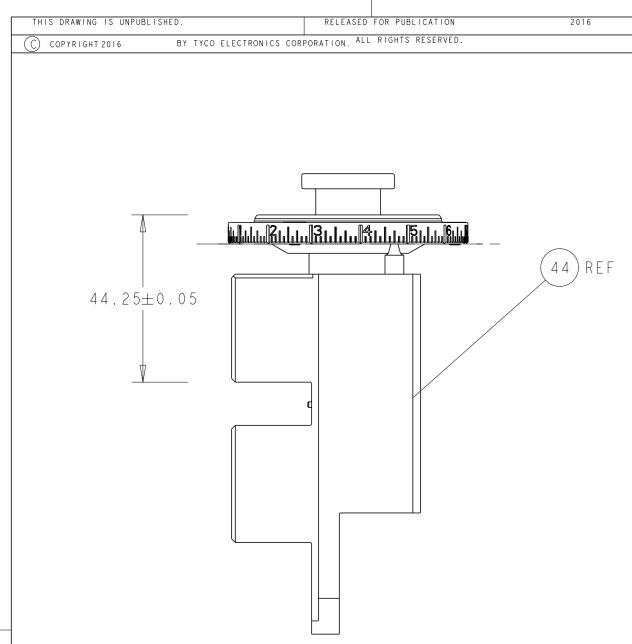
-	1	1	23238-1	INSERT, COUPLING		
-	24	24	2030758-3	TUBING, POLYURETHANE	277	
-	1	1	986220-3	CLAMP, CABLE, BLACK	275	
-	1	1	2844280-1	MOUNT, AIR BLAST	273	
-	1	1	2119641-1	FEED CAM, AIR FEED	248	
-	1	1	2844940-3	AIR FEED MODULE	238	С
-	1	1	1 - 1 8 0 2 8 - 0	WASHER, FLAT, REG M8	192	C
-	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	3	3	1 - 1 8 0 2 3 - 0	SCR, SKT HD CAP M4 X 8.0	143	
-	2	2	1 - 1 8 0 2 4 - 4	SCR, BTN SKT HD CAP (M5 X 20.0)	94	
-	2	2	1 - 1 8 0 2 4 - 1	SCR, BTN SKT HD CAP (M5 X 10.0)	93	
-	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84	
-	4	4	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	80	
-	1	1	1803607-4	DOCUMENTATION PACKAGE	7 1	
-	2	2	2 - 1 8 0 3 2 - 2	SCR, SET, FLT PNT, M3 X 10.0	70	·
-	1	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	60	
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	2	2	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
-	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
-	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
-	1	1	1 - 2063961 - 3	FEED FINGER	51	
-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	1	1	2 - 2 1 1 9 6 5 5 - 1	APPLICATOR BASIC ASSEMBLY, EF	46	
-	1	1	1803517-3	RAM ASSEMBLY, EF ATLANTIC	44	
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	4 1	
-	8	8	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	33	В
-	2	2	2-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 14	29	
-	1	1	460276-2	STRIPPER, SPECIAL	27	
-	2	2	1 - 2 1 6 8 0 8 3 - 5	SCR, SKT HD CAP, RoHS, M4 X 30	25	
-	1	1	3-1752371-0	PLATE, STRIP GUIDE	24	
-	1	1	1 - 462932 - 0	PLATE, STRIP COVER	23	
-	2	2	2 - 2 2 2 8 1 - 3	SPRING, COMPRESSION	22	
-	2	2	18027-2	WASHER, FLAT, REG M4	21	
-	1	1	1803292-1	DRAG	20	
-	2	2	1901259-4	GUIDE, LOWER STRIP	18	
-	4	4	1 - 2079383 - 1	SCR, BHSC, RoHS (M6 X 12)	17	
-	1	1	459684-3	PLATE GUIDE, RETAINING	1 1	
-	1	1	459580-1	PLATE, RETAINING	10	
-	1	1	2 - 459583 - 1	BODY, ANVIL	9	
1	2	1	459582-4	ANVIL, AMPLIVAR SPLICE	8	
-	1	1	459581-1	BLADE, SLUG	7	
-	-	-	_	-	6	
-	-	-	_	-	5	
_	-	_		-	4	
1	2	1	459587-1	GUIDE, CRIMPER	3	
-	-	-	-	-	2	
1	2	1	459585-1	CRIMPER, BLUNT F	1	
- 7 7	7-70	- 2	PART NA	DESCRIPTION	ITEM	А
					NO	<i>i</i> X
THE CONTRO TED FOR TH	OLLING ENGIN HE LATEST RE	NEERING ORG	U. WLAVLN			
	TOLERA	NCES_UNI	G BATLEY			
			G. BAILEY	Ocean End Feed		
I P	PLC	±- ±-	PRODUCT SPEC	Applicator		
3 P	PLC	±-	APPLICATION SPEC		CTDIATES TO	
ANG	GLES	I.			STRICIED TO	
		-	-		-	
			Customer Accessit	ble Production Drawing SCALE 1:1 SHEET 0F 4		
			SHEETS (	3 & 4 ARE NOT REQUIRED FOR ATLANTIC V	FRSION	J
		-     2 4       -     1       -     1       -     1       -     1       -     1       -     1       -     1       -     2       -     2       -     2       -     1       -     2       -     1       -     2       -     1       -     2       -     1       -     2       -     1       -     2       -     1       -     2       -     1       -     2       -     1       -     2       -     1       -     2       -     1       -     2       -     1       -     1       -     2       -     1       -     1       -     2       -     1       -     1       -     1       -     1       -     1       -     1       -     1       -     1    -   <	-     2 4     2 4       -     1     1       -     1     1       -     1     1       -     1     1       -     1     1       -     1     1       -     1     1       -     2     2       -     2     2       -     2     2       -     1     1       -     2     2       -     1     1       -     2     2       -     1     1       -     2     2       -     1     1       -     2     2       -     1     1       -     2     2       -     1     1       -     2     2       -     1     1       -     1     1       -     1     1       -     2     2       -     1     1       -     1     1       -     1     1       -     1     1       -     1     1       -     1     1       -     2     2	1         1         1         1           -         1         1         986220-3           -         1         1         2844280-1           -         1         1         2119641-1           -         1         1         2844940-3           -         1         1         18028-0           -         3         3         1-18028-0           -         2         2         1-18024-4           -         2         2         1-18024-1           -         1         1         2119955-2           -         4         4         2168083-1           -         1         1         1803607-4           -         2         2         2168078-1           -         1         1         2119740-1           -         2         2         2168078-1           -         1         1         2119740-1           -         2         2         2168078-1           -         1         1         2119740-1           -         1         1         210632-2           -         2         2         2168030-1 </td <td>-       24       27       2230758-3       TUBING, POLYURETHAKE         -       1       1       2847280-1       YOUNT, AIR BIASI         -       1       1       2119641-1       FFFD CAK, AIR FFED         -       1       1       2844940-3       AIR FFED MODULF         -       1       1       1.18028-0       WANNETTC         -       3       1       1.8028-0       SCR, SKT ID CAF V4 X S.C.         -       2       2       1.18024-4       SCR, DTN SKT ID CAF V4 X S.23.0:         -       2       2       1.18024-4       SCR, DTN SKT ID CAF V4 X S.23.0:         -       1       1.18024-4       SCR, DTN SKT ID CAF V4 X S.23.0:         -       1       1.18024-4       SCR, DTN SKT ID CAF V4 X S.23.0:         -       1       1.18024-7       SCR, SKT HD CAF, WA X S.23.0:         -       4       4       2168083-7       SCR, SKT HD CAF, WA X S.23.0:         -       1       1       1.180360-7       SCR, IDM FIR, HARNE, PAT, NHS, WA X.2         -       2       2.168078-7       SCR, DCM HARN, RAKS, PAT, NHS, PAT,</td> <td>24         24         209758-3         TUBIRG_POLYDRITARE         217           - 1         1         986270-3         CLAMP, CABLE, HIACK         2173           - 1         1         244280-*         FOULL, ALR HLACK         213           - 1         1         2844280-*         FOULL, ALR HLACK         213           - 1         1         2844280-*         KREED KOULE         238           - 1         1         2844240-*         KREED KOULE         238           - 1         1         18328-0         SKE, BIN SKE HD CAP M4 X 8.0         143           - 2         2         1-18324-4         SKE, HIN SKE HD CAP M4 X 8.0         143           - 2         2         1-18324-4         SKE, SKE HD CAP M4 X 8.0         143           - 1         103365-7         SKE, UNRICA ME, KNH +FE, 003         360           - 4         2169358-7         SKE, SKE HD CAP, KRASC         71           - 2         2         18338-7         SKE, KEN CAP, KRASC         71           - 1         19324-8         SKE, SKE HD CAP, KRASC         71         -           - 2         2         186338-7         SKE, KEN CAP, KRASC         71           - 2         2         1863</td>	-       24       27       2230758-3       TUBING, POLYURETHAKE         -       1       1       2847280-1       YOUNT, AIR BIASI         -       1       1       2119641-1       FFFD CAK, AIR FFED         -       1       1       2844940-3       AIR FFED MODULF         -       1       1       1.18028-0       WANNETTC         -       3       1       1.8028-0       SCR, SKT ID CAF V4 X S.C.         -       2       2       1.18024-4       SCR, DTN SKT ID CAF V4 X S.23.0:         -       2       2       1.18024-4       SCR, DTN SKT ID CAF V4 X S.23.0:         -       1       1.18024-4       SCR, DTN SKT ID CAF V4 X S.23.0:         -       1       1.18024-4       SCR, DTN SKT ID CAF V4 X S.23.0:         -       1       1.18024-7       SCR, SKT HD CAF, WA X S.23.0:         -       4       4       2168083-7       SCR, SKT HD CAF, WA X S.23.0:         -       1       1       1.180360-7       SCR, IDM FIR, HARNE, PAT, NHS, WA X.2         -       2       2.168078-7       SCR, DCM HARN, RAKS, PAT, NHS, PAT,	24         24         209758-3         TUBIRG_POLYDRITARE         217           - 1         1         986270-3         CLAMP, CABLE, HIACK         2173           - 1         1         244280-*         FOULL, ALR HLACK         213           - 1         1         2844280-*         FOULL, ALR HLACK         213           - 1         1         2844280-*         KREED KOULE         238           - 1         1         2844240-*         KREED KOULE         238           - 1         1         18328-0         SKE, BIN SKE HD CAP M4 X 8.0         143           - 2         2         1-18324-4         SKE, HIN SKE HD CAP M4 X 8.0         143           - 2         2         1-18324-4         SKE, SKE HD CAP M4 X 8.0         143           - 1         103365-7         SKE, UNRICA ME, KNH +FE, 003         360           - 4         2169358-7         SKE, SKE HD CAP, KRASC         71           - 2         2         18338-7         SKE, KEN CAP, KRASC         71           - 1         19324-8         SKE, SKE HD CAP, KRASC         71         -           - 2         2         186338-7         SKE, KEN CAP, KRASC         71           - 2         2         1863

INSERT, COUPLING

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MATERIAL

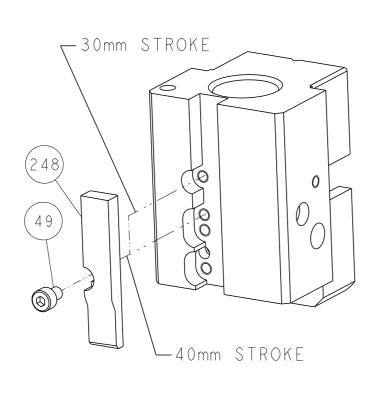


## RAM SET-UP

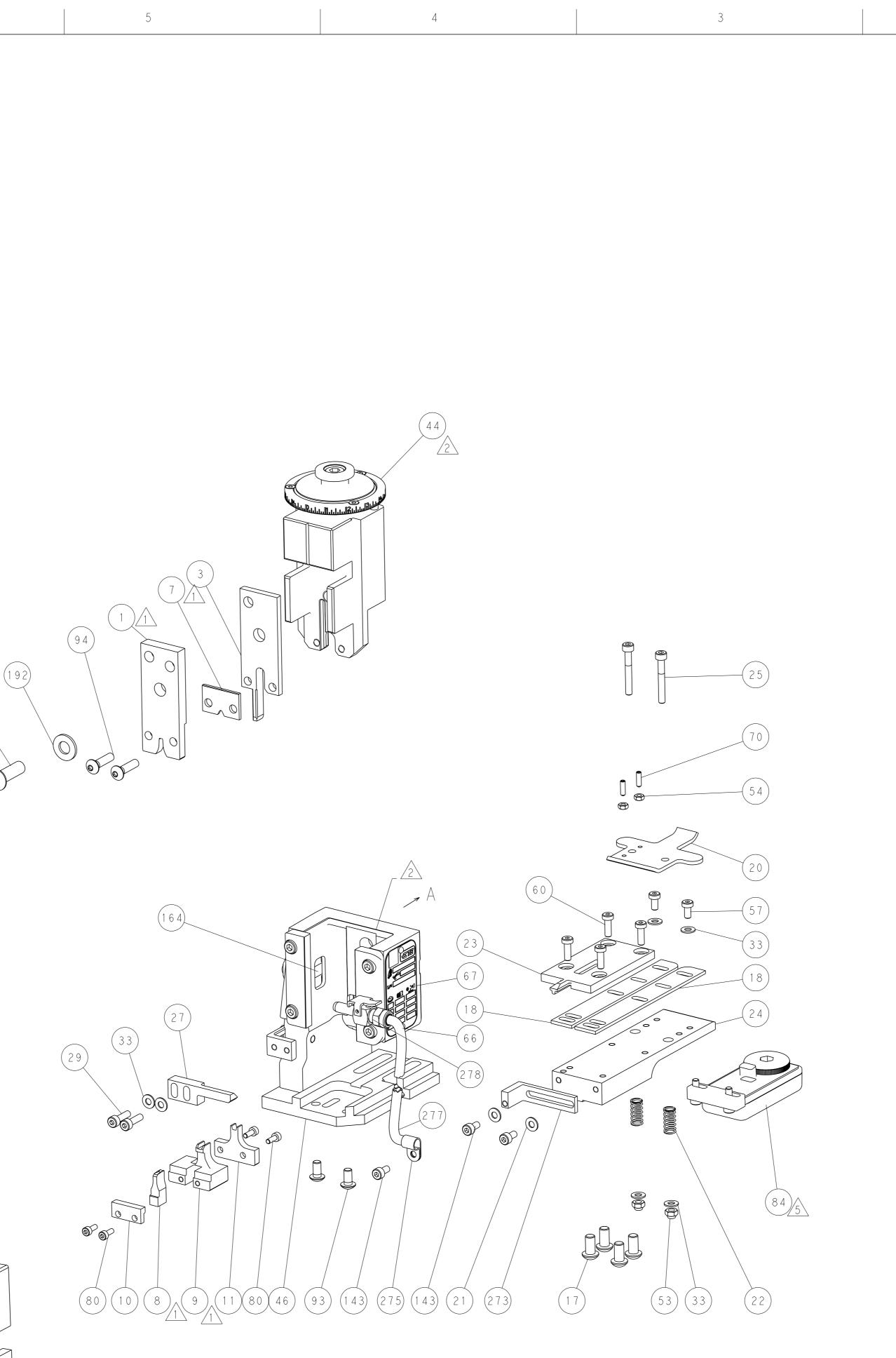
В

AMP 4805 REV 31MAR2000

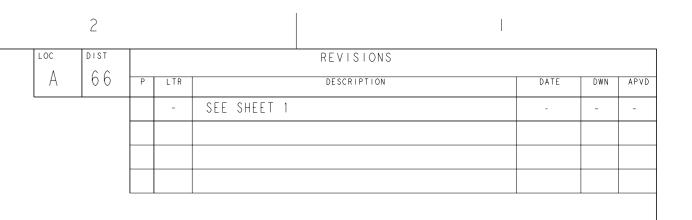
CAM POSITIONS

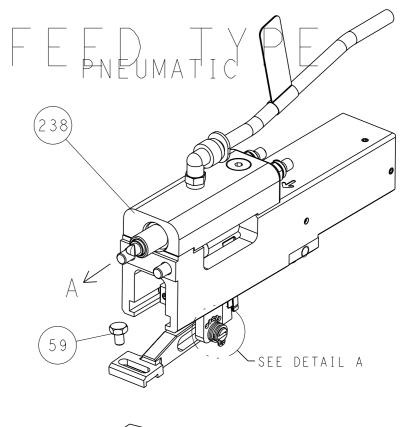


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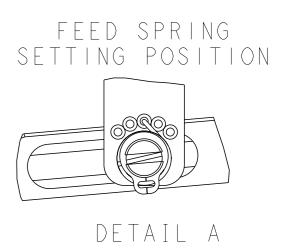


ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) MATERIAL I MATERIAL I MATERIAL









THIS DRAWING IS A CONTROLLED DOCUD IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEENING ORGANIZATION FOR THE LATEST REVISION.	DWN 16FEB2016 В. WEAVER снк 16FEB2016 G. BAILEY			TE Connectivity Harrisburg, PA 17105-36	08
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 16FEB2016	NAME			
mm		G. BAILEY			Ocean End Feed	
	0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	PRODUCT SPEC - APPLICATION SPEC	-		Applicator -	
+ -	4 PLC ±- ANGLES ±-	-	SIZE C	AGE CODE	DRAWING NO	RESTRICTED TO
IATERIAL -	FINISH -	WEIGHT _	1A    o	0779	C = 2150117	-
-	-	Customer Accessible Pr	roductic	on Draw	ing scale 1:1 sheet o	F REV E
		SHEETS 3 & 4	ARE	NOT R	REQUIRED FOR ATLANTIC	VERSION

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P A R T N U M B E R	REVISION	DES	SCRIPTION	FEED TYPE
2-2150117-2	E	FINE CRIM	P HEIGHT ADJUST	PNEUMATIC
'-2150117-7	А	CRIMP	TOOLING KIT	-

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER

APPLICATOR DATA				
CRIMP	SIZE	ΤΥΡΕ		
WIRE	2.79 mm [.110]	-		
APPL	_ INSTRUCTIONS 408-35043			

TERMINAL DATA:	TE TERMINAL	te crimf	P SPECIFICATION			
TERMINAL NAME:	TERMINAL NAME: SPLICE (AMPLIVAR)					
WIRE STRIP LE	INGTH -	INSULATION D	IAMETER RANGE			
6.86-7.88 mm [	6.86-7.88 mm [.270310 [N] Ø-					
TERMINAL	114-2003	-	-			
APPLICATION SPECIFICATION	-	-	-			
TERMINALS APPLIED 45						
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL			
(A) 62304-1	(A) 62000-1	(B) 62305-1	(B) 62305-4			
(A) 62304-2	(A) 62000-2	(B) 62305-2				
(A) 9-62304-1	(A) 622000-2	(B) 62305-3				

-			SPECIFIC SPECIFIC
			TERMIN
TERMINAL			TE TER
62305-4			(C) 62
			(C) 62
			[
`RIMP HFI(	GHT A		WIRE

WIRE SIZE 🛞 🕇 🗐		CRIMP HEIGHT /3 REFERENCE SETTING
3000 CMA 19+181/2 MAG(2951) (A)	1.64+/-0.05 [.065+/002]	7.6
3000 CMA 19+18½ MAG(2951) (B)	1.45+/-0.05 [.057+/002]	9.6
600 CMA 221/2 MAG(635) (A)	1.33+/-0.05 [.052+/002]	10.8
600 CMA 221/2 MAG(635) (B)	1.12+/-0.05 [.044+/002]	12.8

AMP 4805 REV 31MAR2000

1 RECOMMENDED SPARE PARTS

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

4 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

 $\frac{1}{5}$  terminal lubricant is recommended.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

TERMINAL DATA:	TE TERMINAL	TE CRIMI	P SPECIFICATION				
TERMINAL NAME: SPLICE (AMPLIVAR)							
WIRE STRIP L	ENGTH -+ +-	INSULATION DIAMETER RANGE					
6.86-7.88 mm [	.270310 [N]	∅2.20-3.00 mm [.087118 IN]					
TERMINAL 114-2003							
TERMINALS APPLIED 45							
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL				
(C) 62306-1	(C) 62305-3	(D) 62307-2	(C) 62040-2				
(C) 62306-2	(C) 9-62305-1	(C) 62040-1					

W I R E S I Z E		CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT 3 REFERENCE SETTING
5000 CMA 16	6+17 MAG(4936) (C)	-2.06+/-0.05 [.081+/002]	3.4
5000 CMA	())	·1.82+/-0.05 [.072+/002]	5.7
1500 CMA 22	21/2+22 MAG(1503) (C)	1.60+/-0.05 [.063+/002]	8.0
1500 CMA	(D)	·1.36+/-0.05 [.054+/002]	10.3

\*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED
DIMENSIONS:
mm
MATERIAL
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	2						
LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

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				INSENT, COULTINO		
	-	24	2030758-3	TUBING, POLYURETHANE	277	
	-	1	986220-3	CLAMP, CABLE, BLACK	275	
	_	1	2844280 - 1	MOUNT, AIR BLAST	273	
	_	1	2844940-3	AIR FEED MODULE	238	
		1	1 - 18028 - 0	WASHER, FLAT, REG M8	192	
		1				С
	-	4	2-18024-1	SCR, BTN SKT HD CAP (M6 X 25.0)	186	
	-	REF	994970-2	COUNTER, MAGNETIC	164	
	-		2119641-2	FEED CAM, AIR FEED	152	
	-	3	1 - 1 8 0 2 3 - 0	SCR, SKT HD CAP M4 X 8.0	143	
	-	1	2-2119655-2	APPLICATOR BASIC ASSEMBLY, EF	141	
	-	1	1803518-3	RAM ASSEMBLY, EF PACIFIC	140	
	-	2	1 - 1 8 0 2 4 - 3	SCR, BTN SKT HD CAP (M5 X 16.0)	95	
	-	2	1 - 1 8 0 2 4 - 4	SCR, BTN SKT HD CAP (M5 X 20.0)	94	
/=	- \/	1	2119955-2	ASSY, LUBRICATOR, END FEED	84	
	-	4	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	80	
	_	1	1803607-4	DOCUMENTATION PACKAGE	71	
	_	2	2 - 18032 - 2	SCR, SET, FLT PNT, M3 X 10.0	70	
	_	1	2119740-1		67	
				TAG, IDENTIFICATION		
	-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	60	
	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	2	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
	-	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
	-	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
	-	1	1-2063961-3	FEED FINGER	51	
	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	В
	_	8	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	33	D
	_	2	2-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 14	29	
	_	1	460276-2	STRIPPER, SPECIAL	27	
		2	1-2168083-5		25	
/				SCR, SKT HD CAP, Rohs, M4 X 30		
	1 -	1	3-1752371-0	PLATE, STRIP GUIDE	24	
	-		1 - 462932 - 0	PLATE, STRIP COVER	23	
	-	2	2 - 22281 - 3	SPRING, COMPRESSION	22	
	-	2	18027-2	WASHER, FLAT, REG M4	21	
	-	1	1803292-1	DRAG	20	
	-	2	1901259-4	GUIDE, LOWER STRIP	18	
	-	1	459684-3	PLATE GUIDE, RETAINING	11	
	-	1	459580-1	PLATE, RETAINING	10	
/.	1 -	1	2 - 459583 - 1	BODY, ANVIL	9	
	1 1	1	459582-4	ANVIL, AMPLIVAR SPLICE	8	
7.	1 -	1	459581-1	BLADE, SLUG	7	
	<u> </u>		-	-	6	
	<u> </u>			-	5	
	_		_	-	4	
/		1				
			459587-1	GUIDE, CRIMPER	3	
/	_ <u> </u>	-	-		2	
	1   1		459585-1	CRIMPER, BLUNT F		
	- 7	7-22	PART NO	DESCRIPTION	ITEM	А
ED DOCUME		I		2016	NO	
NU THE CO TACTED FO	NIKOLLING EN R THE LATEST	ELECTRONICS CO GINEERING ORGA REVISION.				
	TOLE	RANCES UNL VISE SPECII	G BATLEY			
		HISE SPECI	G. BAILEY	Ocean End Feed		
	) PLC   PLC	±- ±-	PRODUCT SPEC	Applicator		
]3	2 PLC 3 PLC	±- ±-	- APPLICATION SPEC			
A	4 PLC Angles	±-	<u>-</u>		ESTRICTED TO	
F	FINISH	-	WEIGHT _	A   00779 C-2150117	-	
		-		SCALE SHEET OF	REV	

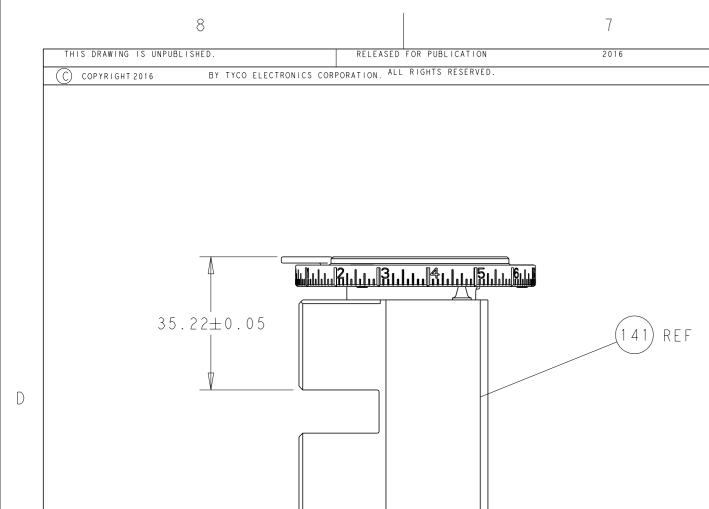
INSERT, COUPLING

23238-1

- | 1

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

Customer Accessible Production Drawing SCALE 1:1 SHEET 3 4 REV F

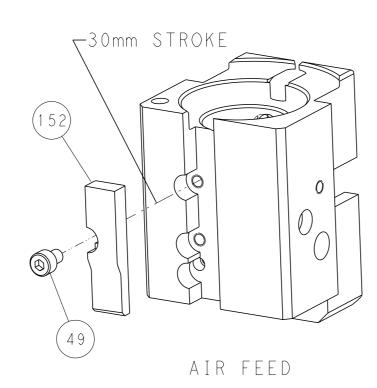


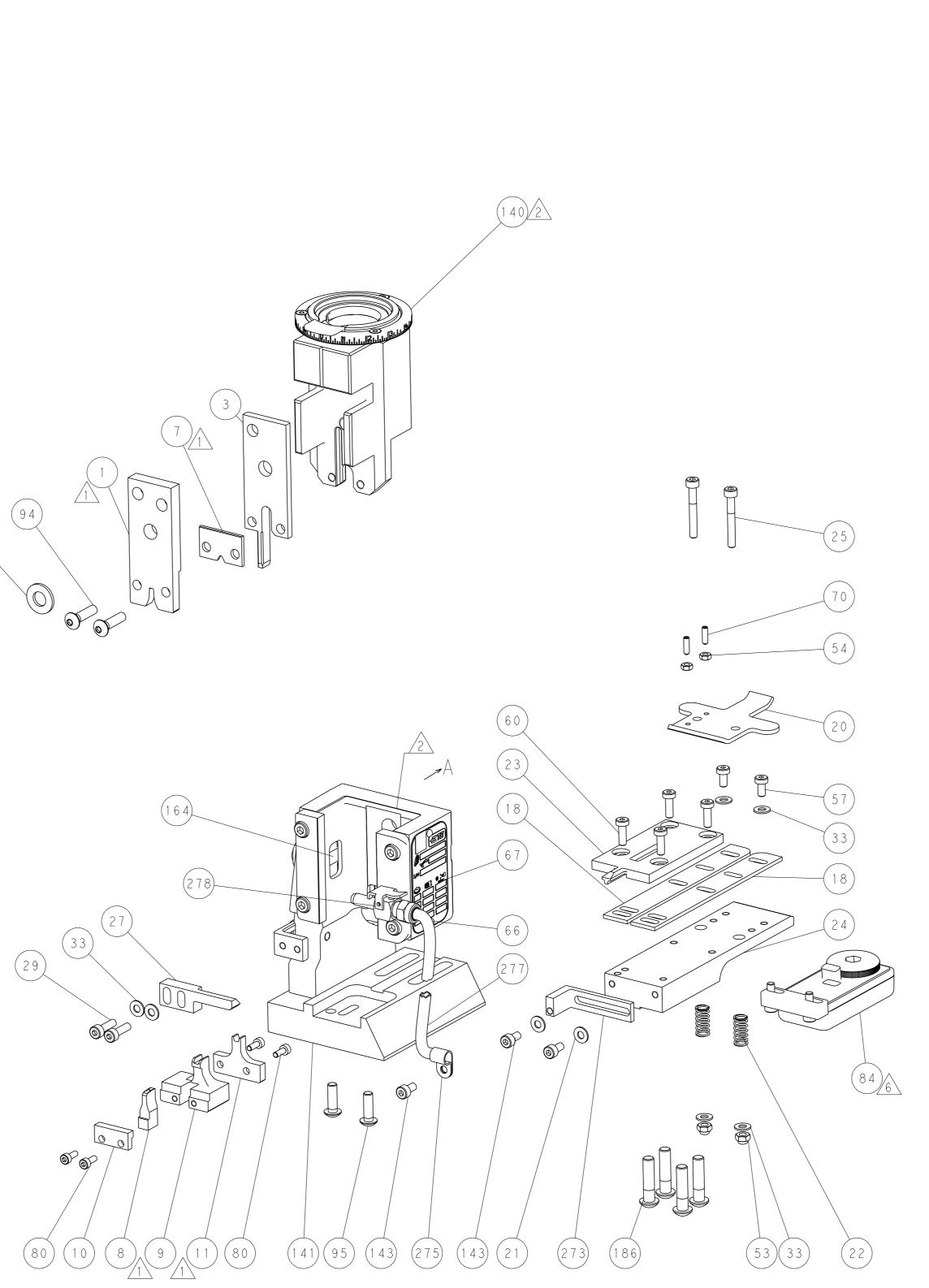
RAM SET-UP

AMP 4805 REV 31MAR2000

(192) (41) 5

CAM POSITIONS

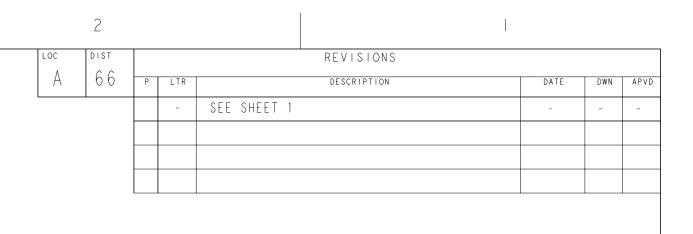




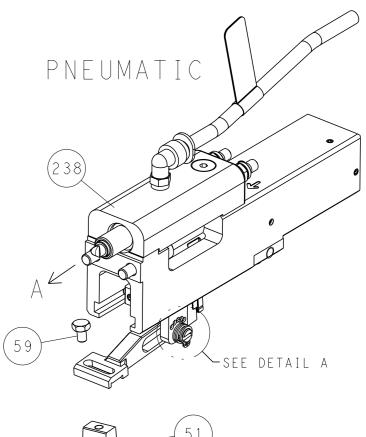
4

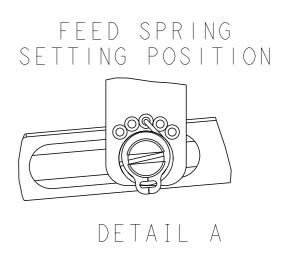


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C UI E ( D I	WENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 16FEB2016 В. WEAVER снк 16FEB2016 G. BAILEY	TE Connectivity Harrisburg, PA 17105-3608								
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APVD 16FEB2016 G. BAILEY PRODUCT SPEC - APPLICATION SPEC	Ocean End Feed Applicator -								
	4 PLC ±- ANGLES ±- FINISH		SIZE A I	CAGE CODE	DRAWING NO		7			REST	TRICTED TO
	-	Customer Accessible P	A I roduct	00779 ion Draw	C-21: ing	SCALE	/ 1 · 1	SHEET	0F		REV F
	I	SHEETS 1 &		RE NOT	5	red	FOR	PACI	FIC	VE F	 RSION

D

С

В

## **Mouser Electronics**

Authorized Distributor

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TE Connectivity: 7-2150117-7