TERMINAL NAME: .250 SERIES RECEPTACLE, ULTRA—POD™											
	521632 521637	* @		CRIMPIN	A						
	521637	SETTING	3	CRIMP	HEIGHT		WIRE SIZE				
	02100	B5	.076	±.002 [1	.93 ±0.0)5mm]	#14				
		C5	.071	±.002 [1	.80 ±0.0)5mm]	2- #18				
		D3	.067	±.002 [1	.70 ±0.0)5mm] #16	6 or (1)#18 + (1)#20				
		E3	.061	±.002 [1	.55 ±0.0)5mm]	#18 or (2)#20				
		CRIMP	SIZ	ZE	TYPE		RANGE				
		WIRE	.110 [2	2.79mm]	F		-#18 or (2)#18 or 1)#20 or #18 or (2)#20				
		INSUL	.240 [6	S.09mm]	F	.110-	.170 or 2105 MAX				
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INST	RUCTION	SET UP GAGE	LAYOUT				
.210240	114-02	2124	.760	408-8095 &	408-8098	_	_				

1 RECOMMENDED SPARE PARTS

1 ITEMS NOT SHOWN $\sqrt{3}$ TOL ±.25

4. SPRING LOADED TONKER REQUIRED WHEN RUNNING APPLICATOR ON LEADMAKER.

5. WIRE PLACEMENT AND STRAIGHTNESS IS EXTREMELY CRITICAL FOR CONSISTANT TERMINAL BARREL. IF THE WIRE COLLECTION OF THE WIRE INTO THE PRESENTATION IS NOT CORRECT OR CONSISTANT, FAULTY TERMINATIONS WILL RESULT.

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Г											
-								174			
\wedge								173			
/2/	_	REF	_	_	_	679532-1	INSERT, GUARD	172			
	2	2	2	2	_	21017-2	SCR., DRIVE 2 X .19	171			
_	1	1	1	1	_	461264-5	TAG, IDENTIFICATION	170			
								169			
		_	1	_	_	28582-1	LUBRICATOR	168			
		_	2	_	_	22311-2	NIPPLE	167			
(27)		_	1	_	_	28580-1	FILTER, MINATURE	166			
	_	_	1	_	_	23791-2	TEE, FEMALE BRANCH	165			
_								164			
		_	1	_	_	22307-1	BUSHING, PIPE FITTING	163			
								162			
2	_	_	1	_	_	26108-1	BODY,QUICK CONNECT	161			
	1	1	1	2	_	19832-1	TIE,WIRE	160			
								159			
								158			
	2	2	2	2	_	4-21000-3	SHCS, 10-32 X 2.00	157			
	2	2	2	2	_	21024-5	WASHER. LOCK #10	156			
_ [1	1	1	1	_	21024-8	WASHER, LOCK	155			
/2\	80	65	65	65	IN	27319-4	TUBING, NYLON .250 DIA	154			
	2	2	1	2	_	23238-1	INSERT, COUPLING	153			
_								152			
/2\	_	_	1	_	_	455755-8	GUARD ASS'Y	151			
								150			
	_	_	_	_	_	_	_	149			
								148			
-								147			
								146			
	1	1	1	1	_	21009-7	SCR,LOC,SET(1/4-20x.75)	145			
	1	1	1	1	_	459610-3	MOUNT, FEED BRACKET	144			
								143			
-								142			
-								141			
	-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO			
						PARTS LIST					
		QTY	' REQD	PER A	SSY						

								110]								
								140		1	1	1	1	_	852245-2	CAM, INSERT	70 69
								138									68
								137 136		1	1	1	1	_	852246-1	CAM,VALVE	67 66
								135		1	1	1	1	_	 856287-1	RAM	65
	1	1	1	1	_	690125-1	WASHER, LAMINATED	134									64
	1	1	1	1	_	21009-2	SCR.,SOC SET 1/4-20 X .25 LG	133		1	1	_	1	_	22374-7	EXAUST, QUICK	63
	1	1	1	1	_	690191-1	PLUG,NYLON	132		2	1	_	1	_	22304-1	NIPPLE, HEX 1/8 NPT	62
	1	1	1	1	_	461690-1	SPACER	131		1	_		_	_	22306-1	ELBOW, MALE 1/8NPT	61
2	_		1		_	692655-1	VALVE ASSY	130		18	_		_	<u> </u>	23054-1 27319-8	VALVE, FLOW CONTROL TUBING, POLY FLOW, 156	60 59
/ _ \	2	2	2	2	_	2-21002-9	SCR. BUT HD 10-32 X .75	128		1	_	_	_	_	1424324-1	AIR LINE KIT, .250 TO 4mm	58
	2	2	2	2	_	3-21000-7	SCR. SOC HD 10-32 X .75	127		_	_	_	_	_	_	_	57
	1	1	1	1	_	852224-1	FINGER, FEED	126		_	1	1	1	_	1338042-7	WIRE DEPRESSOR	56
	1	1	1	1	_	461062-6	FEED FINGER ASSY	125		_	1	1	1	_	1338042-5	WIRE DEPRESSOR	55
	1	1	1	1	_	3-21001-4	SCREW, SOC HD CP 3/8-16 X .88 LG	124		2	2	2	2	_	6-21002-1	SCR. BUT HD 10-24 X .25	54
					_	852289-1	AIR FEED ASSY	123			1	1	1	_	1338043-1 1338044-1	CAP, DEPRESSOR WIRE DEPRESSOR HOLDER	53 52
								121	\bigwedge_1	1	1	1	1	_	1-1338056-3	ANVIL, INSUL FLAT	51
	2	2	2	2	_	1-23030-2	SCR,SOC.HD.8-32X.75 LOK-WEL	120		_	1	1	1	_	1338041-1	SUPPORT, LOWER WIRE	50
	1	_	_	_	_	1-455888-0	SPACER, CRIMPER	119		_	1	1	1	_	1-21000-9	SCR,SOC HD(6-32x.38)	49
1	1	1	1	1	_	852253-1	BLADE,SLUG	118									48
	1	_	_	_	_	1490524-2	SPACER, DEPRESSOR	117		1	1	1	1	_	879103-3	FINE ADJUST SUBASSY	47
	1	_		_	_	1490525-1	DEPRESSOR	116		1	1	1	1	_	469367-9	SHIM	46
	I	_		_	_	1424350-1	PIN, HOLDER	115									45
								113									43
	_	1	1	1	_	1338045-1	PLATE, DEPRESSOR	112									42
	3	_	_	_	_	2-23147-2	COMPRESSION SPRING	111									41
								110		1	1	1	1	_	852250-1	GUIDE, FRONT STRIP	40
	1	1	1	1	_	21024-4	WASHER #8	109		2	2	2	2	_	22354-7	STUD,8-32	39
	1		1	1	_	2-22603-1	SCR,HEX(8-32x.38)	108		1	1		1	_	852251-2	DRAG	38
	4	4	4	4	_	2-21002-6	SCR,BHC(10-32x.38)	107		2	2	2	2	_	2-22280-9	SPRING, COMP. LC-032C-6	37 36
	_	2	2	2	_	2-21000-7 1-21003-3	SCR, SHC 8-32 X .50 LG. SCR, FHC 4-40 X .25 LG.	105		2	1		1	_	21021-3 90594-1	NUT,FLEXLOC 8-32 GUIDE, REAR STRIP	35
	_	4	4	4	_	7-22280-3	SPRING, COMPRESSION	104		4	4	4	4	_	21055-6	WASHER, FLAT #8	34
	1	1	1	1	_	1673936-2	RAM CAP PLATE	103	_		·	· ·				, , , , , , , , , , , , , , , , , , ,	33
	_	1	1	1	_	1-455888-6	SPACER,CRIMPER	102	1	1	1	1	1	_	90591-1	SHEAR, LEFT	32
	_	1	1	1	_	455888-4	SPACER, CRIMPER	101									31
,	1	1	1	1	_	1424388-2	CAP, RAM	100	1	1	1	1	1	_	853981-1	SHEAR, RIGHT	30
$\backslash 1 \backslash \}$	1	1		1	_	6-1490019-6	CRIMPER, WIRE	99									29
	1	1	1	1	_	6-1424909-6 238011-2	CRIMPER,INS "F" BLOCK, CRIMPER SPACER	97		1	1		1	_	 1338060-1	PLATE, STRIP GUIDE	27
	1	1	1	1	_	1-455888-5	SPACER, CRIMPER	96		1	_		_	_	455888-1	SPACER, CRIMPER	26
	1	1	1	1	_	2-24921-5	SCR.,BUT. HD.5/16 UNF-24 X 1.25	95		1	_	_	_	_	1633303-1	HOLDER, STABILIZER	25
	1	_	_	_	_	455888-5	SPACER, CRIMPER	94		1	_	_	_	_	1-21002-3	SCR, BHC (4-40x.25)	24
	1	1	1	1	_	1-22183-7	PIN, GROOVE TYP 67 .125 DIA X .63	93		1	_		_	_	1633289-2	STABILIZER	23
	1	1	1	1	_	2-22286-2	SPRING, EXT. LE-031B-2	92		1	_		_	_	3-238009-7	BLOCK, CRIMPER SPACER	22
	1	1	1	1	_	1-21919-1 852281-2	PIN,DOWEL .094 DIA X .375 ROLLER	91		4	4	4	4	_	23030-2	SCR. SOC.HD. 6-32X.38 LOK-WEL	21
	1	1	1	1	_	354385-4	PNEUMATIC ASSY	89									19
	1	1	1	1	_	852287-1	PLATE, RETAINER	88									18
	1	1	11	1	_	852286-1	LATCH, INSERT	87		2	2	2	2	_	22733-9	SCR,BHC,SELF-LOCKING(8-32x.50)	17
	2	2	2	2	_	852521-1	PIN, DOWEL MOD094 DIA X .49	86									16
	1	1	1	1	_	852284-1	ARM, LATCH	85									15
	1	1	1	1	_	1-21030-7	PIN, DOWEL .188 DIA X 1.50	84		1	1	1	1		751007 1		14
								83		1	1	1	1	_	354993-1 22733-8	AIR CYL 1 1/8 X .63	13
								81		2	2	2	2	_	2-21002-2	SCR,BHC,SELF-LOCKING(8-32x.38) SCR, BHC (8-32x.50)	11
	3	2	2	2	_	980282-3	CONNECTOR, MALE 1/8NPTX.25	80		1	1	1	1	_	1-23470-7	SPRING, COMP. LC-035C-19	10
	_	1	_	1	_	980285-2	ELBOW, MALE, SWIVEL 1/8NPTx.25	79		1	1	1	1	_	90777-1	GIB, HOUSING	9
								78		1	1	1	1	_	318198-1	INSERTOR, POD	8
								77		12	12	12	12	_	2-21002-1	SCR, BHC $(8-32x.38)$	7
								76 75						_	90775-1	HOUSING, INSERT SLIDE	6
								74		1	1	1	1	_	 1338955-1	HOLDDOWN	4
								73		3	3	3	3	_	2-22733-8	SCR. BUT HD 1/4-20 X .62	3
								72		1	1_	1	1	_	1424368-3	PLATE, BASE	2
	2	2	2	2	_	22733-3	SCR,BUT HD CP 6-32 X .25 LOK-WEL	71		1	1	1	1	_	1424387-1	HOUSING, APPLICATOR	1
	-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO		-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
			DEAD	PER AS	267		PARTS LIST				OTY	DEAD	PER AS	257		PARTS LIST	
		QIY	NEWD	ı LIX AS	ا ب						QI1	NEQU	I LIX AS	ا ب	DWN	9-27-95 MATERIAL HEAT TREAT	
										-				DIFRANCES UN	R O WILSON	9-28-95	-

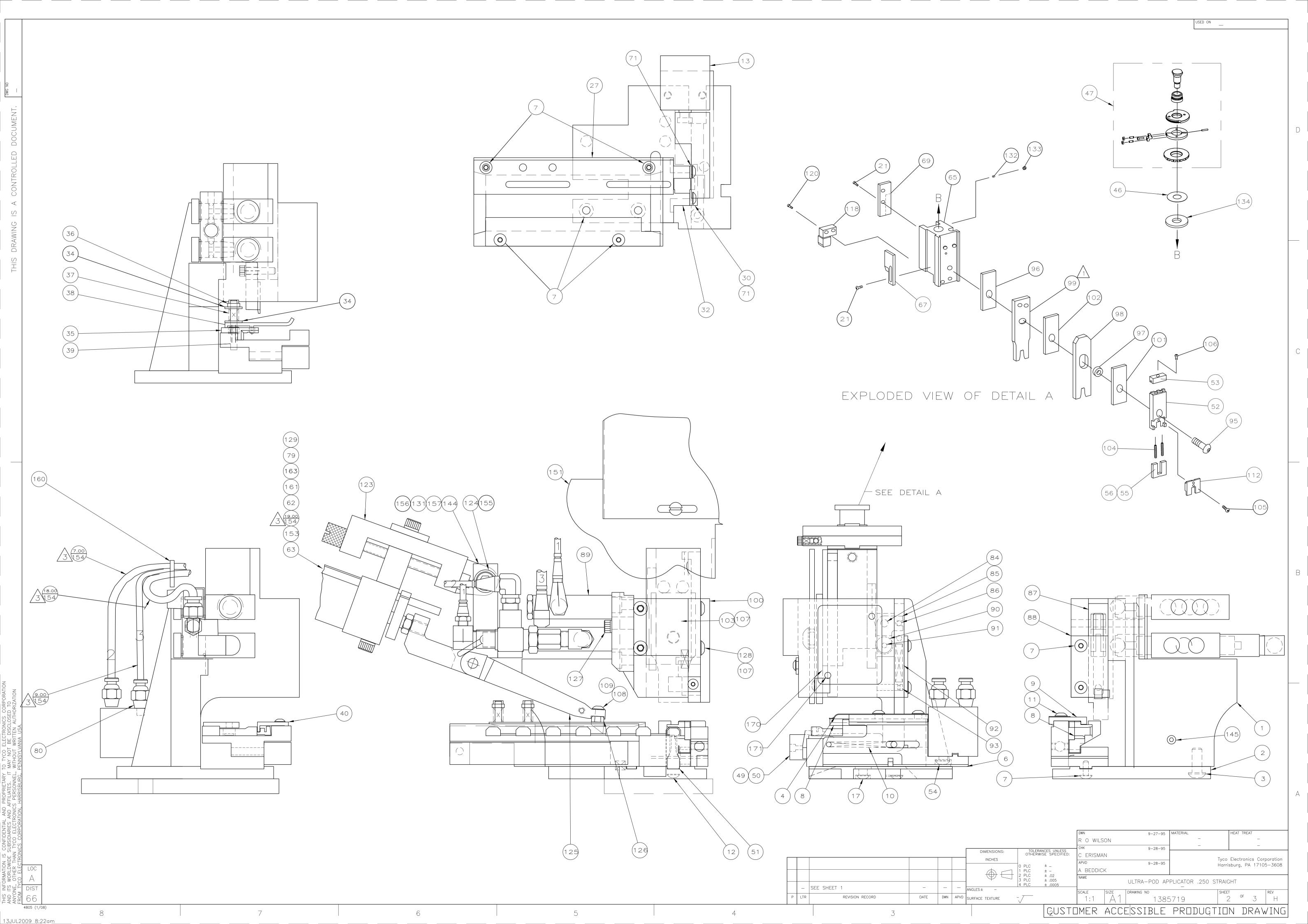
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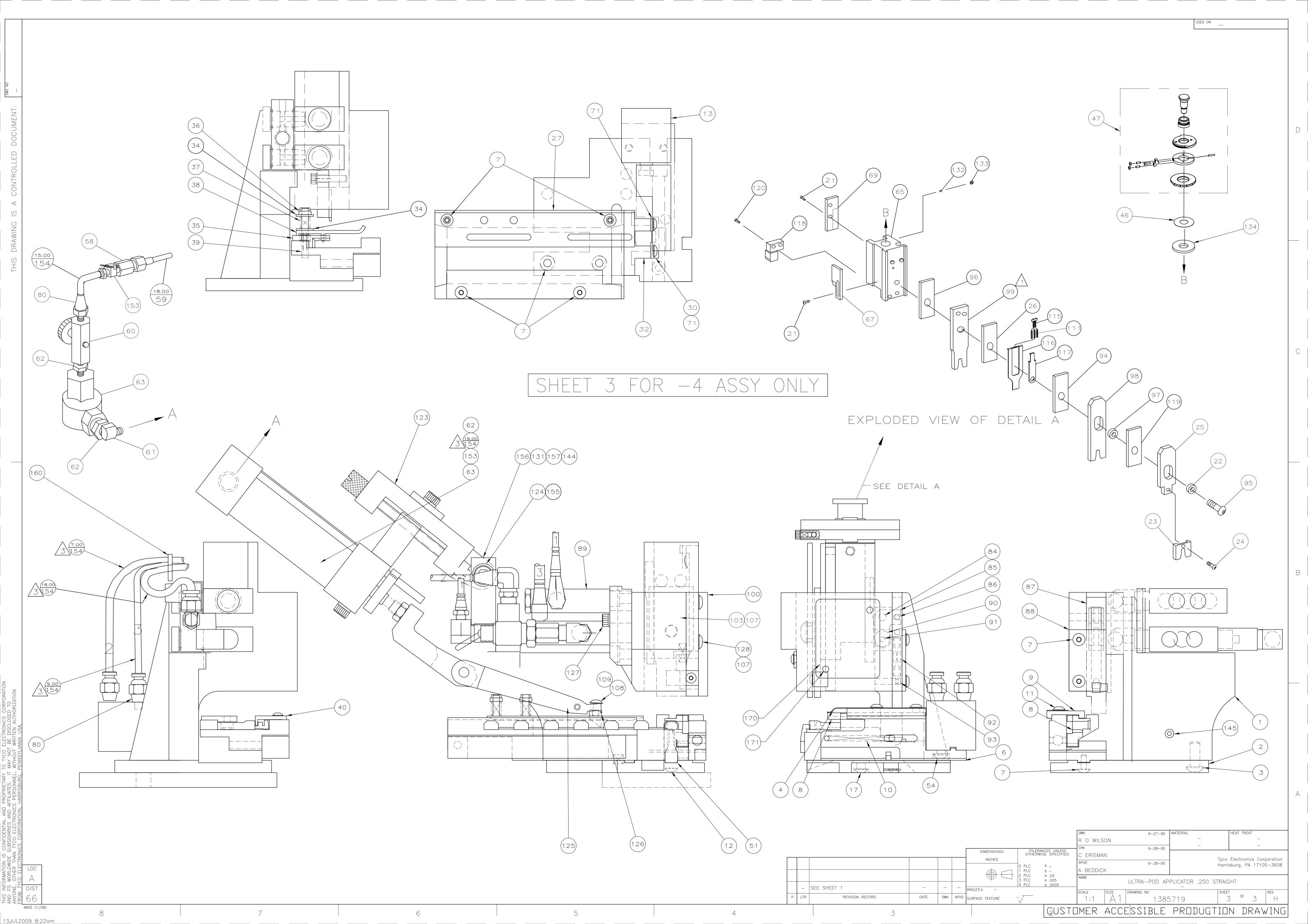
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