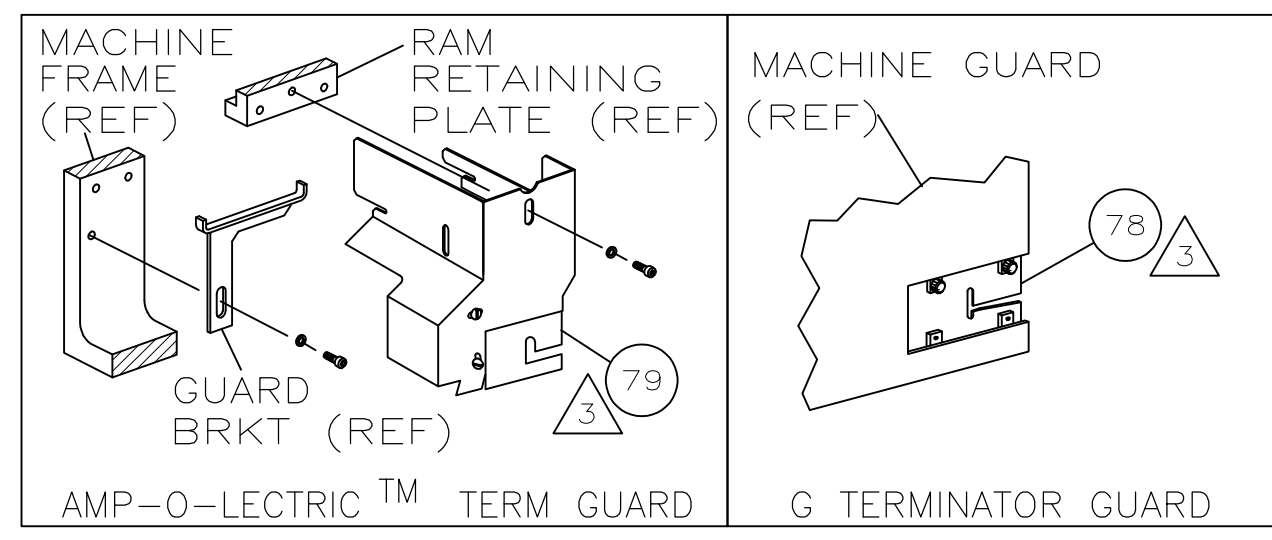


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PART NUMBER	REV	FIRST USED
1852016-1	C	122500-1
1852016-2	C	565435-5
1852016-3	C	354500-1



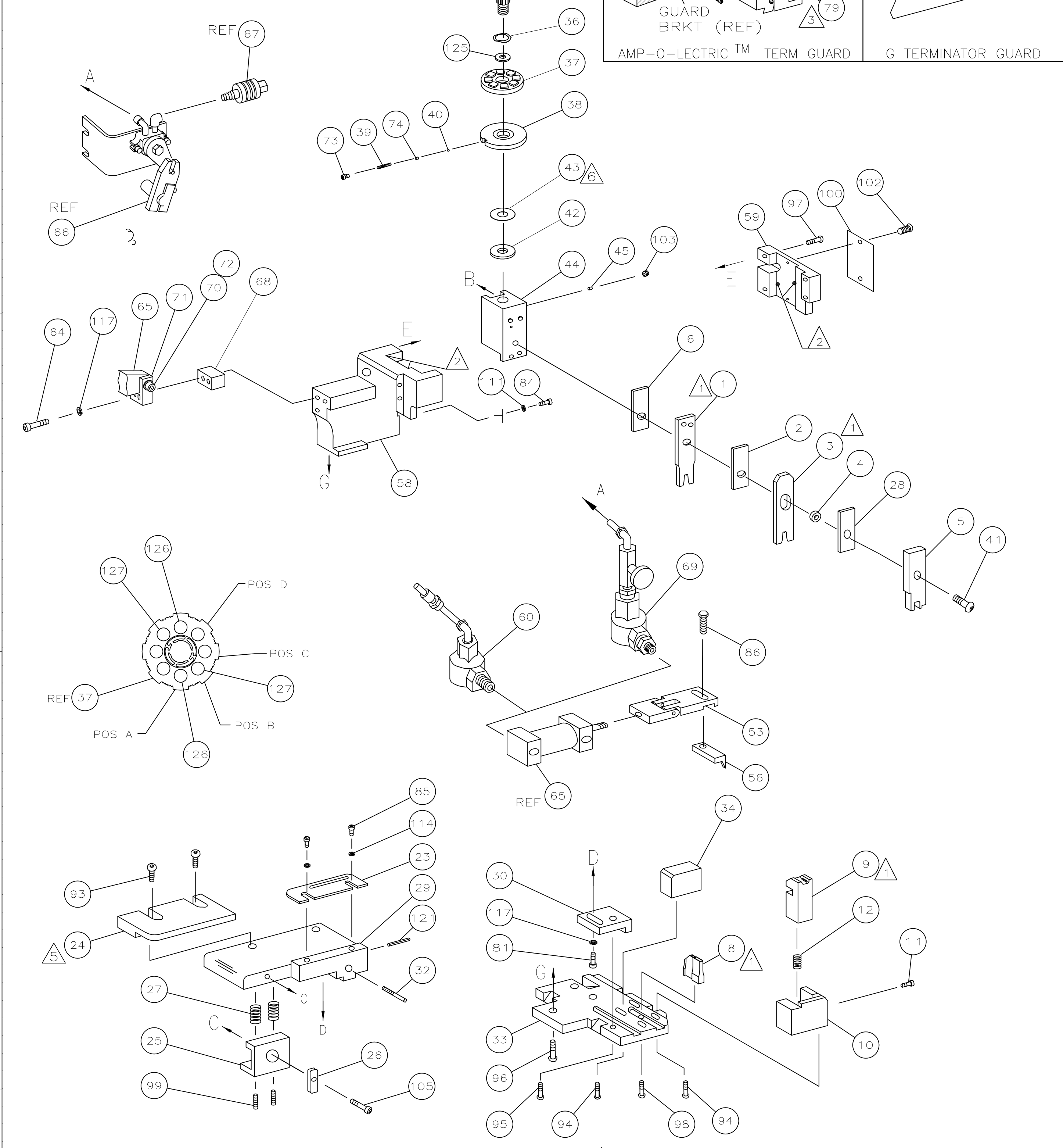
TERMINAL NAME: VERTICAL BULKHEAD CABLE RECP

AMP TERMINAL	AMP CRIMP SPECS
PAD LTR	CRIMP HEIGHT WIRE SIZE
A	.092 ±.002 [2.34 ±0.05mm] 12
B	.084 ±.002 [2.13 ±0.05mm] 14
C	NOT USED
D	NOT USED
CRIMP	SIZE TYPE RANGE
WIRE	.136 [3.45mm] F 12-14
INSUL	.170 [4.32mm] 0 .120-.156

WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.235-.265	NONE		.900	408-8040	458637-1	L2862

LOC	DIST	REV	DESCRIPTION	DATE	DN	APVD
A	66	C	ECR-08-023780	9-2008	MY	GB

REV	BY	DESCRIPTION
-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
1	1	1				129
						128
2	2	2	-	8-354778-6	PIN, WIRE DISC (.2925)B	127
2	2	2	-	7-354778-0	PIN, WIRE DISC (.2845)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
						120
						119
						118
3	3	3	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
1	1	1	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
						108
						107
						106
1	1	1	-	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.50)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	2-21002-4	SCR,BHC(8-32x.75)R STP GDE	93
						92
						91
						90
						89
						88
						87
1	1	1	-	2-21002-0	SCR,BHC(8-32x.25)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
						83
						82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
						80
						79
						78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	3-21001-4	SCR,SHC(3/8x.88)FEED MT	72
1	1	1	-	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
						70
						69
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1	1	1	-	461062-1	FEED FINGER ASSY	53
						52
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						45
1	1	1	-	690191-1	PLUG, NYLON	44
1	1	1	-	1-819307-0	RAM	43
1	1	1	-	690125-1	WASHER, LAMINATED	42
1	1	1	-	690124-6	WASHER, RAM	41
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	40
1	1	1	-	23241-6	BALL, STEEL	39
1	1	1	-	690170-1	SPRING, COMPRESSION	38
1	1	1	-	1-690142-1	DISC, INSULATION	37
1	1	1	-	354777-1	WIRE DISC, PLASTIC	36
1	1	1	-	22480-5	WASHER, SPRING	35
1	1	1	-	690212-1	POST, RAM	34
1	1	1	-	690786-3	SUPPORT, TERMINAL	33
1	1	1	-	455675-1	PLATE, BASE	32
1	1	1	-	690432-3	SCREW, ADJUSTMENT	31
						30
1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	29
1	1	1	-	458144-1	PLATE, STRIP GUIDE	28
1	1	1	-	1-455888-6	SPACER, FRONT SHEAR DEP	27
2	2	2	-	1-22284-0	SPRING, DRAG	26
1	1	1	-	356835-1	LEVER, DRAG RELEASE	25
1	1	1	-	240792-1	DRAG, TERMINAL	24
1	1	1	-	4-90765-5	GUIDE, STRIP (REAR)	23
1	1	1	-	693855-8	GUIDE, STRIP (FRONT)	22
1	1	1	-	1-456468-0	STRIPPER	21
						20
						19
						18
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						16
						15
						14
						13
1	1	1	-	3-22280-3	SPRING, SHEAR	12
1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-9	HOLDER, SHEAR (FRONT)	10
1	1	1	-	454276-4	SHEAR, FLOAT (FRONT)	9
1	1	1	-	9-662520-5	ANVIL	8
						7
						6
1	1	1	-	1-455888-6	SPACER, CRIMPER	5
1	1	1	-	2-455889-1	DEPRESSOR, SHEAR (FRONT)	4
1	1	1	-	1-238011-2	SPACER, BLOCK CRIMPER	3
1	1	1	-	4-683454-0	CRIMPER, INSULATION	2
1	1	1	-	455888-6	SPACER, CRIMPER	1
						0

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
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