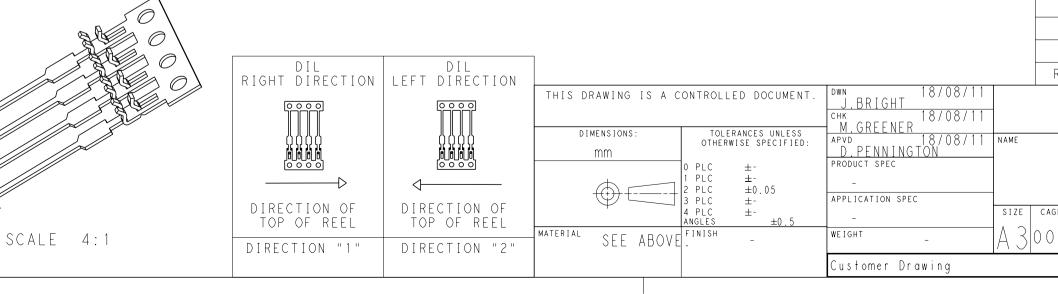


NOTE

BOWING: AFTER UPPER TIE BAR REMOVAL-1.5mm MAX. FOR 500mm PITCH: AFTER UPPER TIE BAR REMOVAL-2.54±0.127 INTERIOR RADS 0.1mm TYPICAL



1470-19 (3/11) Pro/ENGINEER DRAWING

0

В

А

A     03/11/11     JB     MG       5     04/04/13     MG     DP       30     0.17-0.06     0.06     0.06       DETAIL     A     SCALE     35:1       0°-8°     37     R0.1     131       0°-8°     37     R0.1     131       0°-8°     37     R0.1     131       0°-8°     32     1.5       0°-10°     33     1.5		1				
5     18/08/11     JB     MG       4     03/11/11     JB     MG       5     04/04/13     MG     DP       30     0.17.0     0     0       DETAIL     A     SCALE     35:1       0°+8°     37.00.1     131       30°+8°     37.00.1     131       30°+8°     37.00.1     131       30°+8°     37.00.9     131       30°+8°     37.00.9     131       30°+8°     37.00.9     131       30°+8°     37.00.9     131       30°+8°     37.00.9     131       31     33     1.5	REVISION	3				
A     03/11/11     JB     MG       5     04/04/13     MG     DP       30     0.17     0.06     0       DETAIL     A     SCALE     35:1       0°     8     37     RO.1     1       1     Sn over Ni     1544172-3       2     Sn     1544174-2       1     Sn     1544174-2       2     Sn     1544174-1       REELING     FINISH     PART NUMBER       TE Connectivity       DIL CONTACT	DESCRIPTION		DATE	DWN	APVD	
5       04/04/13       MG       DP         30       0.17       0.06       0.06       0.06         DETAIL       A       SCALE       35:1       1.31         0°       +8°       37       R0.1       1.31         0°       +8°       37       R0.1       1.31         30°       +8°       32       32       1.55         30°       -2°       32       32       33         1       Sn over Ni       1544172-3         2       Sn       1544174-1         REELING       FINISH       PART NUMBER         TE Connectivity         DIL CONTACT       -         -       -       -         ESTRE	5		18/08/11	JB	MG	
30       0.17       0.06         DETAIL       A         SCALE       35:1         0°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         30°       +8°         32       32         33       -1.5         33       -1.5	4		03/11/11	JB	MG	Γ
DETAIL A SCALE 35:1	5		04/04/13	MG	DP	U
DETAIL A SCALE 35:1						
1       Sn over Ni       1544172-3         2       0.90         30       -20         30       -20         30       -20         30       -20         30       -20         32       -20         32       -20         32       -20         32       -20         32       -20         32       -20         32       -20         33       -20         -20       -33         -20       -33         -20       -33         -33       -20         -33       -20         -33       -33         -33       -33         -33       -33         -33       -33         -33       -33         -33       -33         -33       -33         -33       -33         -34       -34         -35       -34         -35       -34         -36       -36         -37       -37         -37       -37         -37       -37         -37<				-		
25       0.9*0.15         33       1.5         1.5       33         1.5       33         1.5       1.5         1.5       1.5         1.5       1.5         1.5       1.5         1.5       1.5         1.5       1.5         1.5       1.5         1.5       1.5         1.5       1.5         1.5       1.5         1.5       1.5         2       Sn         1.544174-2         1       Sn         1.544174-1         REELING       FINISH         PART NUMBER         TE Connectivity         DIL CONTACT         - <td< th=""><th><math>30^{\circ} + 8^{\circ}</math></th><th></th><th></th><th></th><th></th><th>С</th></td<>	$30^{\circ} + 8^{\circ}$					С
2     Sn     1544174-2       1     Sn     1544174-1       REELING     FINISH     PART NUMBER         TE     Connectivity         DIL     CONTACT         -         CAGE     CODE         PARWING NO         RESTRICTED	25	$= 0.9^{+0.}_{0}$	15			В
1     Sn     1544174-1       REELING     FINISH     PART NUMBER       TE     Connectivity       DIL     CONTACT       -     -       CAGE     CODE   Restricted to	1	Sn over Ni	1544	172-	3	
REELING     FINISH     PART NUMBER       TE     Connectivity       DIL     CONTACT       -     -       CAGE     CODE       DRAWING NO     RESTRICTED TO	2	S n	1544	174-	2	
TE Connectivity DIL CONTACT - CAGE CODE DRAWING NO RESTRICTED TO						
DIL CONTACT - - CAGE CODE DRAWING NO	REELING	FINISH	PART	NUMB	ER	
DIL CONTACT - - CAGE CODE DRAWING NO		TF TE CO	nnectivit	y		
			·			
CAGE CODE DRAWING NO RESTRICTED TO		IL CONTACT				
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V / / S = 15441/4						
	01191 <u>C</u> -		T			
SCALE NTS SHEET 1 OF 1 REV H		NTS SHEE	' 1 <sup>OF</sup> 1	KE	۲H	

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TE Connectivity: 1544174-2