

AMP 4805 REV 31MAR2000

<u>23JUN2009</u> 10:<u>0</u>6am

5					Z	1			3						2			1		
MACHINE GUARD	ERMINA	al NA		Ø.140 92784	SOCKET & PI 1	CKET & PIN CRIMPING DATA					LOC			LOC DIST A 66	P LTR	REVISIONS	DATE DW	DWN APVD		
(REF)					3 92784					e size				L		E ECR-09-014162		6-2007 M`	Y TE	
						A .056	±.002 [1.42 ±0		1.00mr			-1		.EADM#		MECH POST FEE				
							±.002 [1.33 ±		.75mm	n <sup>2</sup>	_	-2 -3			ODEL K ODEL G	MECH PRE FEE				
							±.002 [1.24 ±0	).05mm]	.50mm			-77			ODEL O	SPARE PARTS				
							NOT		USED			_	REF	ref   f	ref —	22594-8		-20)	70	
						CRIMP WIRE	SIZE 080 [2.03mm]	TYPE F	.50-1.0			_	REF	ref f	ref —	240628-1	PLATE, ADJUS	TMÉNT	69	
G TERMINATOR GUARD							110 [2.79mm]	OVL	Ø1.20-2						REF —	240626-1 240633-1	BUSHING	-	68	
	WI	re stri .234-					FEED APPL	INST 8040	set up gage 458637-1			_	REF f	REF F	ref —	455680-1	LEVER, INTER		66	
		.207	.20		117	1007		00+0	+30037 1	L2000	]				REF —	<u>240629-1</u> 240632-2	BLOCK, PIVOT SCREW, ADJ F		65 64 D	
												_	REF		REF —	240659-3	PIN, CAM ROL		63	
(102)															REF —	<u>240658-1</u> 454398-2	ROLLER, CAM ROD, FEED		62	
		1										_	REF		REF —	454178-1	GUIDE, FEED	ROD	60	
		2	2	2		2-354779-6	PIN, WIRE	DISC (3	12 120)C 12	9 8					REF —	<u>454220-1</u> 454485-1	CAP, RAM HOUSING		59 58	
	_	2	2	2	_	2-354779-0	PIN, WIRE	DISC (.3	090)B 12	7									57	
°	_	2	2	2	_	1-354779-1 986950-1	PIN, WIRE WASHER, FL			6 5		-	1 REF F	1	1 — REF —	458537-2 240624-1	PAWL, FEED PIN, FEED FII	NGER	56	
-	_	REF F	ref r	REF	_	21045-3	RING,RET "C"			4		_	REF	ref f	ref —	691499-1	SPRING, FEED	FINGER	54	
-	_	REF F	REF R	RE	_	5-21028-1	PIN,SLT SPR(9	$(125 \times 50)$	12 Adj rod 12	3					REF —	<u>690541-1</u> 455679-2	HOLDER, FEED		53	
-	_	1	1	1	-	4-21028-0	PIN,SLT SPR(Ø	.093x.75)ST	GDE PL 12	21 /7	<u>}</u>	_	1	1	1 –	811242-2	BUMPER, HOLD	DOWN	51	
-			REF R REF R	REF	_	<u>1-21030-1</u> 1-21030-6	PIN,DOWEL(Ø. PIN,DOWEL(Ø.1	,		0	<u> </u>	_	1	1	1 —	<u>690753-1</u> 690602-6	SPACER, TONK CAM, PRE-FEE		50	
-			1\	1				· · · · ·	11	8		_	_	1		690602-5	CAM, PRE-FEE	D 1 1/8 ST	48	
		1 REF F	1 REF R	1 REF	_	21024-5 21024-5	WASHER, LOC WASHER,LOCK			7		_	 	 1	1 — 1 —	690501-4 459456-2	CAM, POST-FE	ED 1 5/8 ST Asic (subassy)	47	
$\begin{pmatrix} 3 \\ 3 \end{pmatrix}$	_			REF	_	21024-5	WASHER,LOCK(#	10)FEED GI	DE ROD 11	5		_	1	1	1 —	690191-1	PLUG, NYLON	ASIC (SOBASSI)	45	
	_	2	2	2	-	21024-2	WASHER,LOCK(	#4)FRONT S	TP GUIDE 11	4		-	1	1	1 —	<u>817855-4</u> 690125-1	RAM WASHER, LAMI		44	
									11			_	1	1	1 —	690124-1	WASHER, RAM		42 C	
(41)		REF F	RE R	PE		21899-4	WASHER,FLAT	(05/16)	11 Rew Adi 11			_	1	1	1 —	<u>690686-1</u> 23241-6	BOLT, CRIMPE BALL, STEEL	ER(5/16x1.00)	41	
						210001	WASTILI, I LAT	(\$3/10)30	10			_	1	1	1 —	690170-1	SPRING, COMF	PRESSION	39	
	_	1 REF F	1 REF R	1 REF	_	21018-5 21018-5	NUT,HEX (6 NUT,HEX(6-	,	10 ADJ 10			-	1	1	1 — 1 —	<u>690142-1</u> 354777-1	DISC, INSULA WIRE DISC, F		38	
	_	1	1	1	_	4-240641-0		JZ/ILLU	10	6		_	1	1	1 —	22480-5	WASHER, SPRI		36	
(116)	_	1	1	1	_	2-240641-1	SPACER		10	-		_	1	1	1 —	<u>690212-1</u> 690786-1	POST, RAM Support, tef	2MINAI	35	
$\sim$	_	1	1	1	_	21009-2	SCR,SKT SET(1	/4-20x.25		3			REF I	REF F	REF -	455675-1	PLATE, BASE		33	
(82)	_		~	2 REF	_	21017-2 6-23715-5	SCR,DRIVE(7 SCR,PAN HD(6	,				-	1	1	1 —	690432-3	SCREW, ADJUS	STMENT	32	
	_	1	1	1	_	461264-1	PLATE, IDE	NTIFICAT	FION 10			_	REF	ref f	REF —	455689-1	BLOCK, STRIP		30	
-	_	2	2	2	_	5-21006-6 22733-8	SCR,SET(10- SCR,BHC(8-					-	1	1	1 —	<u>455671-1</u> 2-455888-0	PLATE, STRIP SPACER,CRIMP		29	
-	_			REF	-	2-21002-9	SCR,BHC(10		)CAP 97	7		_	2	2	2 –	1-22284-0	SPRING, DRAG	7	27	
-	_		REF R REF R	REF REF	_	2-22733-8 2-21002-7	SCR,BHC(1/4 SCR,BHC(10-3					_	1	1	1 —	<u>690546-1</u> 240792-1	LEVER, DRAG DRAG, TERMIN		26	
-	_	4	4	4	_	2-21002-2	HOLDER, IN	,	N 92	1		_	1	1	1 —	8-690504-9	GUIDE, STRIP	(REAR)	24	
-									93			-	1	1	1 —	<u>690438-1</u> 690472-9	GUIDE, STRIP	(FRONT)	23	
	_	1	1	1	_	1-21002-7	SCR,BHC(6-	-32x.38)0	CAM 9	1		_	REF	REF F	REF —	4-22284-9	SPRING, FEED	RETURN	21 <sub>B</sub>	
									90			_	1	1		691353-1	STRIPPER		20	
$\int 12$	_	2	~	2	-	3-21000-0	SCR,SHC(8-3	,	88		8	-	1	1	1 —	1338766-1	TOOL SIZING		18	
(16) $(11)/7$	_	2	2	2	_	2-21000-8 2-22603-0	SCR,SHC(8-3 SCR,HEX HD(8-	•	D FINGER 86			_	1	1	1 —	691667-1	GUARD, CHIP	(FRONT)	17	
	_	2	2	2	_	1-21000-3	SCR,SHC(4-40	Dx.25)F ST	GUIDE 85	5		_	1	1	1	2-240641-9			15	
A		REF F	REF R	REF	_	2-21000-7 3-21000-7	SCR,SHC(8-3 SCR,SHC(10-3)				/ / \	_	1	1	1 –	455888-4	SPACER, DEPH SPACER, CRIM	Ressor (rear) Iper	) 14   13	
	_	REF F	REF R	REF	_	3-21000-6 3-21000-4	SCR,SHC(10-3	2x.62)FD A	DJ BLK 82			_	1	1	1 —	3-22280-3	SPRING, SHEA	R	12	
		REF F	ref r	REF	_	3-21000-4 3-21000-4	SCR,SHC(10-3 SCR,SHC(10-	,				_	1	1 1	1 <u> </u>	690461-1 690459-1	STOP, SHEAR HOLDER, SHEA	AR (FRONT)	10	
		– F	REF	-	_	455749-1	GUARD, WINI	WOC	79	/1		-	1	1	1 —	454276-1	SHEAR, FLOAT	· · · · · · · · · · · · · · · · · · ·	9 8	
			_	-	_	679532-1	INSERT, GU		77	7		-	1	1	1 –	1338767-1 238011-2	ANVIL SPACER, BLOC	k crimper	7	
S.	_		1	1	_	22859-7 1-453412-6	PLUNGER, S Shaft, Sta		76			_	1	1	1 —	817852-4 1-455889-4	CRIMPER, ST		6	
-		1	1	1	_	690603-1	SPRING, AS		72			_	1	1	1 <u> </u>	238011-7	DEPRESSOR, S SPACER, BLOC		) 5 .	
WHEN OPERATING	_	1 REF F	1 REF R	1 REF	_	23030-1 458109-1	SCR,SHC(6-3 WASHER, SF		NS DISC 73	$\frac{3}{2}$	1	1	1	1	1 —	854830-1 455888-6	CRIMPER, INS SPACER, CRIM		3	
MACHINE. No. 20 Machine oil.				REF	_	438109-1 690517-1	SPACER		7	·	$\bigwedge_1$	1	1	1	1 —	1-817854-9	CRIMPER, WIR			
SPECIFIED (EXCEPT	-77	-3 -	-2 -	- 1	U/M	PART NO	DES	CRIPTION	ITE NC			-77	-3	-2	— 1 U/M	PART NO		DESCRIPTION	ITEM NO	
SED ON ITEM 46.		QTY F	reqd pe	ER ASS	SY		PARTS LIS	ST							ER ASSY		PARTS LIST		A	
MUST BE TURNED SO				A			87 AND 100			THIS DF	RAWING	IS A C	ONTROLLE	ED DOCUI	MENT. DWN W.HOC	2/21/00	CO Elect Ectronics Harrisburg.	ronics Corporation , PA 17105-3608		
IGHT SIDE OF RAM) (A,B OR C) AS SHOWN: REQ'D FOR 927841.											DIMENSIONS: TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD T.ELBIN					2/21/00 NAME	AN ELECTORICS HIGHIDDIG, FX 17100 0000			
IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII												$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$								
					REQ'[	D FOR 92784	3.			MATERIAL	ΨĽ		3 PLC 4 PLC ANGLES FINISH	± - ± - ±		SIZE (			TRICTED TO	
										-		HCIVIL	-		AT	)0779 <b>C=</b> 1385025		REV F		
											I									

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