

138504		35042							/home/amp26	— — — 3971/Арј	
NING MACHINE GUARD	TERMINAL NAME	: JUNIOR-POWER-TIMER C 963708-1 CRIMP	DATA (AMP TERMINAL)		-1 leadm -2 bench m			MECH POST FEED MECH PRE FEED			$\left \begin{array}{c} \leftarrow \\ \leftarrow \\ \leftarrow \\ \end{array} \right $
(REF) (REF)			IMP HEIGHT WIRE SIZE	_	-3 BENCH M			MECH PRE FEED			
$1 \qquad \qquad$			02 [0.86 ±0.05mm] 24		EF REF REF	_	B	22594-8	NUT, HEX (1/2-20)	70	
			02 [0.84 ±0.05mm] 26		EF REF REF	_	BB	240628-1 240626-1	PLATE, ADJUSTMENT Shaft, pivot	69 68	
		C .031 ±.0	02 [0.79 ±0.05mm] 28		EF REF REF	_	B	240633-1	BUSHING	67	\mathbf{F}
379			NOT USED		EF REF REF	_	A	455680-1	LEVER, INTERMEDIATE	66	
			SIZE TYPE RANGE		EF REF REF	_	B A	240629-1 240632-2	BLOCK, PIVOT SCREW, ADJ FEED ROD	65 64	
GUARD G TERMINATOR GUARD			[1.40mm] F 28-24	R	EF REF REF	_	B	240659-3	PIN, CAM ROLLER	63	
(102)	WIRE STRIP LENGTH	INSUL .090 Term appl spec feed	[2.29mm]0.059071APPL INSTRUCTION SET UP GAGE LAYOUT		EF REF REF	_	BB	240658-1 454398-2	ROLLER, CAM Rod, Feed	62 61	
	.125172	114-18022 .551	408-8040 458637-1 L2352		EF REF REF	_	A	454178-1	GUIDE, FEED ROD	60	
					EF REF REF	_	C	454220-1	CAP, RAM	59	
	2 2 2	- C 5-354779-0 - C 4-354779-6	PIN, WIRE DISC (.3240)C 128 PIN, WIRE DISC (.3220)B 127	KI	EF REF REF	_		454485-1	HOUSING	58 57	
$ \mathbf{A} = \mathbf{A} $	2 2 2	- C 4-354779-4	PIN, WIRE DISC (.3210)A 126		1 1 1	_	В	458537-2	PAWL, FEED	56	
		- A 986950-1 - A 217238-1	WASHER, FLAT PRECISION 125 GENERAL INSTRUCTION PACKAGE 124		EF REF REF	_	BB	240624-1 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	55 54	
\wedge		4088040	SF APPL INST 408-8040 123		EF REF REF	_	B	690541-1	HOLDER, FEED FINGER	53	
2			122	R	EF REF REF		A	455679-2	LEVER, TERMINAL FEED ARM	52	
	REF REF REF	- A 1-21030-1	PIN,DOWEL(Ø.187×.50)LEVER 120		I I I 1 1 1 1	_	A	811242-2 690753-1	BUMPER, HOLDDOWN Spacer, Tonker	51	
	REF REF REF	- A 1-21030-6	PIN, DOWEL (Ø. 187×1.25) HOUSING 119		1 – –	_	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
	REFREFREF111	- A 21045-3 - A 21024-5	RING,RET "C" (Ø.187)FD FING PIN 118 WASHER, LOCK (#10)ADJ BLOCK 117		<u>- 1 -</u> <u>- - 1</u>	_	BB	<u> 690602-5 </u>	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48 47	
$\begin{pmatrix} 2 \end{pmatrix}$ $\begin{pmatrix} 1 \end{pmatrix}$	REF REF REF	- A 21024-5	WASHER, LOCK (#10) ADJ PLATE 116		1 1 1		B	459456-2	APPLICATOR, BASIC (SUBASSY)	46	
Ε	REF REF REF	- A 21024-5	WASHER,LOCK (#10) FEED GDE ROD 115		1 1 1 1 1 1	_	A	690191-1	PLUG, NYLON Dam	45	
	REF REF REF	- A 21024-2 - A 5-21028-1	WASHER,LOCK(#4)FRONT STP GUIDE 114 PIN,SLT SPR(Ø.125×.50)ADJ ROD 113		I I I 1 1 1	_	A	455673-1 690125-1	RAM WASHER, LAMINATED	44	C
			112		1 1 1	_	A	690124-1	WASHER, RAM	42	
	444REFREFREF	- A 21024-4 - A 21899-4	WASHER,LOCK(#8)STRIPPER 111 Washer,Flat(ø5/16)screw adj 110		1 1 1	_	A	7-21002-9 23241-6	BOLT, CRIMPER(5/16×1.00) BALL, STEEL	41	
			109		1 1 1	_	A	690170-1	SPRING, COMPRESSION	39	
	1 1 1 REF REF REF	- A 21018-5	NUT, HEX (NO. 6) HOLDDOWN 108		1 1 1 1 1 1	_	C	690142-1	DISC, INSULATION	38	
(69)		- A 21068-5	NUT,HEX(6-32)FEED ADJ 107 106		I I I 1 1 1 1	_		354777-1 22480-5	WIRE DISC, PLASTIC WASHER, SPRING	37 36	
(116)			105		1 1 1	_	B	690212-1	POST, RAM	35	
		- A 992031-1 - A 21009-2	PIN, CLEVIS 104 SCR,SKT_SET(1/4-20×.25 LW)RAM 103	R	1 1 1 EF REF REF	_	B	690786-3 455675-1	SUPPORT, TERMINAL Plate, base	34 33	
(82) REF	2 2 2	- A 21017-2	SCR, DRIVE (#2×.19) ID PLATE 102							32	$\langle \rangle$
	REF REF REF	- A 6-23715-5	SCR, PAN HD (6-32×1.50) FEED ADJ 101					 ۱/۲۲٬۵۵		31	
		- B 461264-1 - A 3-21002-0	PLATE, IDENTIFICATION 100 SCR,BHC(10-32×.88)DRAG 99		EF REF REF	_	B C	455689-1 318756-1	BLOCK, STRIP GUIDE ADJ STRIP GUIDE PLATE ASSY	30 29	
		- A 22733-8	SCR,BHC(8-32×.38 LW)ANVIL 98		1 1 1	_	C	1-455888-1	SPACER, FRONT SHEAR DEP	28	
(70)	REF REF REF	- A 2-21002-9 - A 2-22733-8	SCR,BHC(10-32x.75)CAP 97 SCR,BHC(1/4-20x.62)HOUSING 96		2 2 2 2 1 1 1		A B	<u>1-22284-0</u> 690546-1	SPRING, DRAG LEVER, DRAG RELEASE	27 26	
	REF REF REF	- A 2-21002-7	SCR,BHC(10-32×.50)5G ADJ BLOCK 95		1 1 1	_	B	240792-1	DRAG, TERMINAL	25	
FENCE SET-UP DIM	6 6 6	- A 2-21002-2	SCR,BHC(8-32×.50)TERM H DWN 94 93		1 1 1 1 1 1			7-690504-9 690438-1	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24 23	
			93		<u>1</u>		B	690438-1	STRIPPER	22	
9/1	1 1 1	- A 1-21002-7	SCR, BHC (6-32x.38) CAM 91	R	EF REF REF	_	A	4-22284-9	SPRING, FEED RETURN	21	В
		- A 7-21000-9	90 SCR,SHC(4-40×.19)STRIPPER 89		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	_	A B	679218-1 458949-1	STRIPPER WIRE STOP ASSY STRIPPER	20 19	
$\bigcup_{i=1}^{n} (12) (11)$			88							18	
	2 2 2 1 1 1	- A 2-21000-8 - A 2-22603-0	SCR, SHC (4-40×.19) STRIPPER 87 SCR, HEX HD (8-32×.31) FEED FINGER 86		1 1 1		B	318563-1	GUARD, CHIP, FRONT	17 16	
	2 2 2	- A 1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE 85						OUARD, CHIL, LINGHT	15	
	1 1 1 REF REF REF	- A 2-21000-7	SCR, SHC (8-32×.50) STRIPPER 84 SCR, SHC (10-32×.75) FEED ROD GD 83							14	
	REF REF REF	- A 3-21000-7 - A 3-21000-6	SCR, SHC (10-32×.62) FD ADJ BLK 82		1 1 1	_	A	4-22280-9	SPRING, SHEAR	12	
		- A 3-21000-4	SCR, SHC(10-32x.38)SG ADJ BL 81		1 1 1	_	B	690461-1	STOP, SHEAR	11	
	REF REF REF	- A 3-21000-4 - B 455749-1	SCR,SHC(10-32×.38)PIVOT BLK 80 GUARD, WINDOW 79	î\	1 1 1 1	_	C C	690459-1 454276-1	HOLDER, SHEAR (FRONT) SHEAR, FLOAT (FRONT)	<u> </u>	
	REF – –	- B 679532-1	INSERT, GUARD 78		1 1 1	_	C	1-662183-4	ANVIL	8	
			77		1 1 1	_	C	2-240641-4	SPACER, DEPRESSOR (REAR)	7 6	
PARTS.			75		1 1 1	_	С	455889-9	DEPRESSOR, SHEAR (FRONT)	5	
		- A 690603-1	SPRING, ASSIST 74	$ \vdash$	1 1 1	_	B	238011-4	SPACER, BLOCK CRIMPER	4	
LACE WHEN OPERATING	REF REF REF	- A 23030-1 - A 458109-1	SCR, SHC (6-32x.25 SL) INS DISC73WASHER, SPECIAL72	1	I I I 1 1 1 1	_	C C	683453-4 455888-8	CRIMPER, INSULATION SPACER, CRIMPER	 	
NCH MACHINE.	REF REF REF	- A 690517-1	SPACER 71 /1	1	1 1 1	_	C	456402-1	CRIMPER, WIRE	1	4
ING NO. 20 MACHINE OIL.	<u>-3</u> <u>-2</u> <u>-1</u> <u>u</u>	J/M DWG PART NO	DESCRIPTION		-3 -2 -1	U/M	DWG SIZE	PART NO	DESCRIPTION SY NO (WHEN BLANK, USE DWG REVIS	ITEM NO	
REF SPECIFIED (EXCEPT	QTY REQD PER ASS	Y	PARTS LIST		QTY REQD PER AS	6SY			PARTS LIST	LOND	
RE USED ON ITEM 46.					MENSIONS IN INC) NOT SCALE PRIN		MATL	_ HT TR	_ FIN _		
				то от	DLERANCES UNLESS THERWISE SPECIFI		DR	13MAROO APP 13MAROO			
					2 PLC DEC ±.02 3 PLC DEC ±- 4 PLC DEC ±-			T.ELBIN MAROO REL - -			
				AN	4 PLC DEC ±- ANGLES ± - SURF TEXTURE: √		^{NAME} S	IDE FEED HDI	APPLICATOR MACHINE RE		
			A REVISED TK 3-0 P F LTR REVISION RECORD APP DA	00 _{RF}	JRF TEXTURE: MOVE BURRS, BRE HARP EDGES R.015	Ak	SCALE	D DWG		EV A	
5	\Diamond	4	B B B B B B B B B B B B B B B B B B B				i Mer	AND ASSEMBL			
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