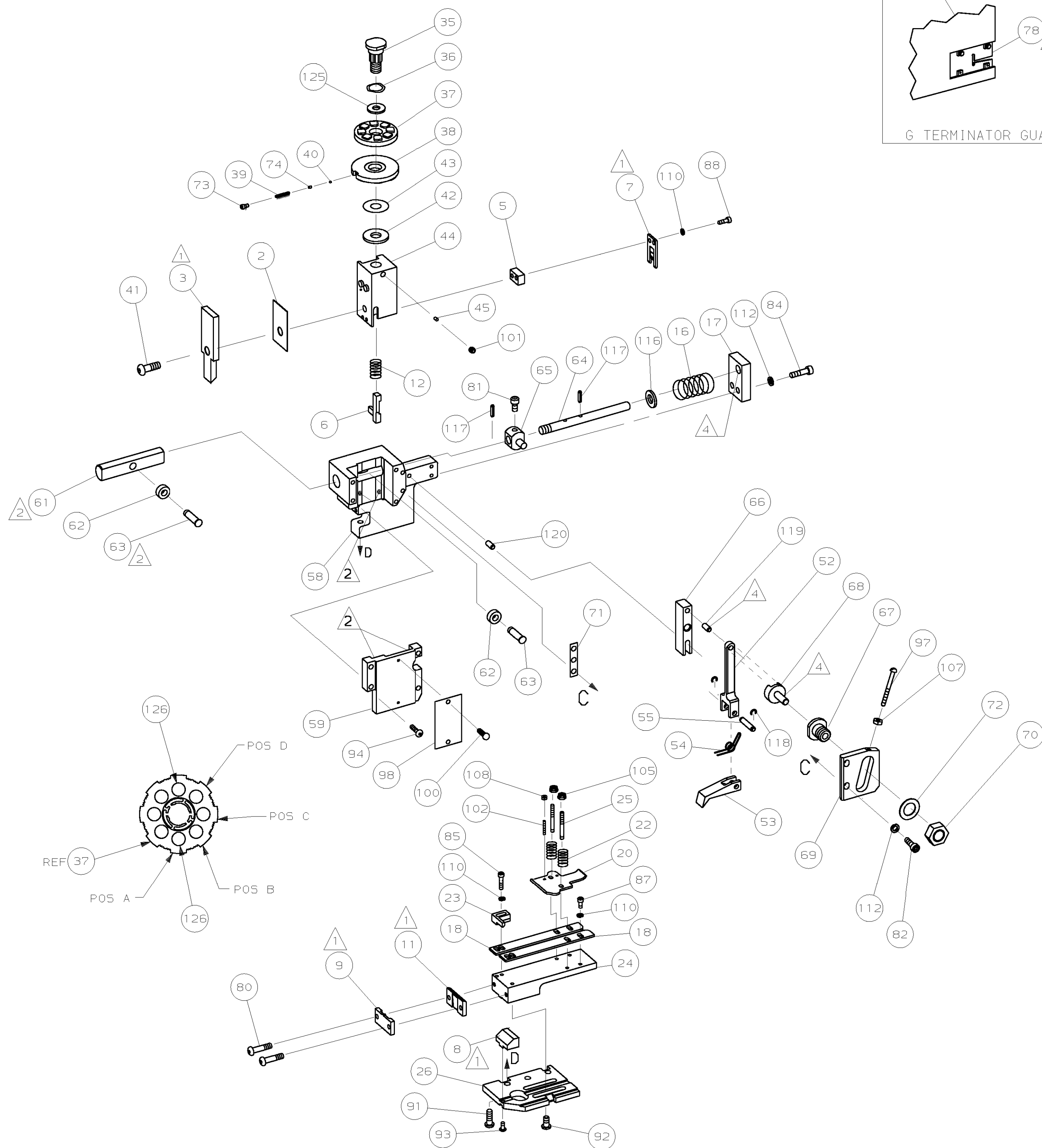
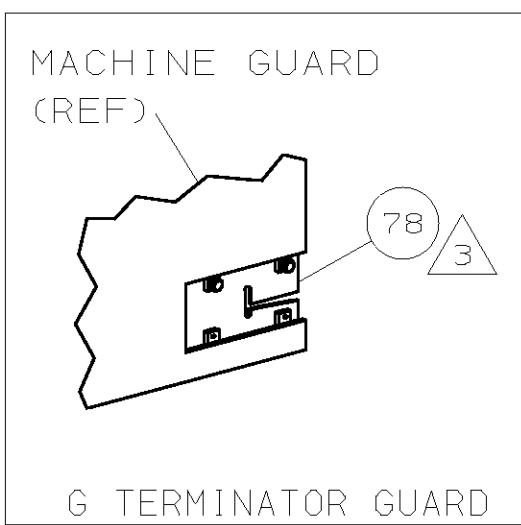


PART NUMBER	REV	FIRST USED
1385032-1	A	122500-1



CRIMP DATA (AMP TERMINAL)	CRIMP HEIGHT	WIRE SIZE	
A	.2930 PIN	-	
B	NOT	USED	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	-	-	-
INSUL	-	-	-

WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	NONE		.760	408-8039	458638-1	L2342

-1	LEADMAKER & BENCH MODEL G	MECH POST FEED
----	---------------------------	----------------

REF	QTY	REV	PART NO	DESCRIPTION	ITEM NO
REF	-	A	22594-8	NUT, HEX	70
REF	-	B	240628-1	PLATE, ADJ	69
REF	-	B	240626-1	SHAFT, PIVOT	68
REF	-	B	240633-1	BUSHING	67
REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	-	B	240629-1	BLOCK, PIVOT	65
REF	-	A	240632-2	SCR, ADJ	64
REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	-	B	240658-1	CAM, ROLLER	62
REF	-	B	454398-1	ROD, FEED	61
REF	-	C	454220-1	CAP, RAM	59
REF	-	D	453736-1	HOUSING	58
REF	-	B	240624-1	PIN, FEED FINGER	55
REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	-	B	240635-1	FINGER, FEED	53
REF	-	B	240634-1	LEVER, TERMINAL	52
1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	455674-1	RAM	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	-	A	23241-6	BALL, STEEL	40
1	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
1	-	D	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
REF	-	C	455676-1	PLATE, BASE	26
2	-	A	22354-8	DRAG, STUD	25
1	-	B	455678-1	PLATE, STRIP GUIDE	24
1	-	C	240825-9	PLATE, STRIP HOLD DOWN	23
2	-	A	4-22281-1	SPRING, DRAG	22
1	-	A	454177-1	DRAG, STOCK	20
2	-	C	454204-1	GUIDE, STRIP (FRONT)	18
REF	-	A	454178-1	GUIDE, FEED ROD	17
REF	-	A	4-22284-9	SPRING, FEED RETURN	16
1	-	A	23846-1	SPRING, HOLD DOWN	12
1	-	B	240644-1	PLATE, REAR SHEAR	11
1	-	B	690482-6	PLATE, FRONT SHEAR	9
1	-	D	1338474-1	ANVIL	8
1	-	B	690474-6	BLADE, SLUG	7
1	-	D	2-455892-1	HOLD DOWN, TERMINAL	6
1	-	C	240641-7	SPACER, SLUG BLADE	5
1	-	C	1338473-2	CRIMPER, INSULATION	3
1	-	B	1-455888-9	SPACER, CRIMPER	2

POST-FEED 1 5/8 STROKE

6 TERMINATOR BENCH MACHINE

RECOMMENDED SPARE PARTS.

GREASE LIGHTLY.

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

LUBRICATE DAILY USING NO. 20 MACHINE OIL.

ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.

ITEM 78 USED WITH 6 TERMINATOR ONLY.

QTY	REV	PART NO	DESCRIPTION	ITEM NO	
2	-	C	8-354778-7	PIN, WIRE DISC (.2930)A	126
1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	-	-	4088039	EF APPL INST 408-8039	123
REF	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50) H56	120
REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	119
REF	-	A	21045-3	RING, RET "C" (Ø.187) FD PIN	118
REF	-	A	5-21028-1	PIN, STD SPRING (Ø.12) FD ADJ ROD	117
REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
REF	-	A	21024-5	WASHER, LOCK (NO.10) FD ROD GDE	112
7	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
REF	-	A	21018-5	NUT, HEX (6-32) FD ADJ PL	107
2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	-	B	461264-1	PLATE, IDENTIFICATION	98
REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	97
REF	-	A	2-21002-9	SCR, BHC (10-32x.75) H56 CAP	94
1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST 6D PL	92
REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91
5	-	A	2-21000-6	SCR, SHC (8-32x.38) SLUG BLADE	88
1	-	B	318848-1	AIR BLAST ASSY	87
2	-	A	2-21000-7	SCR, SHC (8-32x.50) R STP GUIDE	85
REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GDE	84
REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FEED ADJ PL	82
REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLOCK	81
2	-	A	3-21002-0	SCR, BHC (10-32x.88) SHEAR PL	80
REF	-	A	679532-1	INSERT, GUARD	78
1	-	A	690603-1	SPRING, ASSIST	74
1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
REF	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
REF	-	A	690517-1	SPACER	71

QTY	REV	PART NO	DESCRIPTION	ITEM NO	
-1	U/M	Dwg SIZE	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±
 3 PLC DEC ±
 4 PLC DEC ±
 ANGLES ±
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

DR B.HIGMAN	29FEB00	APP T.ELBIN	29FEB00
CHK B.HIGMAN	REL		

NAME: END FEED HDM APPLICATOR MACHINE REF: MINI APPL

SCALE: 1 OF 1
 DWG NO: 1385032
 SHEET: 1 OF 1
 REV: A

THIS DRAWING IS A CONTROLLED DOCUMENT.

THIS DRAWING IS UNRELEASED. RELEASED FOR PUBLICATION BY AMP INCORPORATED. ALL RIGHTS RESERVED. COPYRIGHT 1988 AMP 1756 REV 3-92

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385032-1](#)