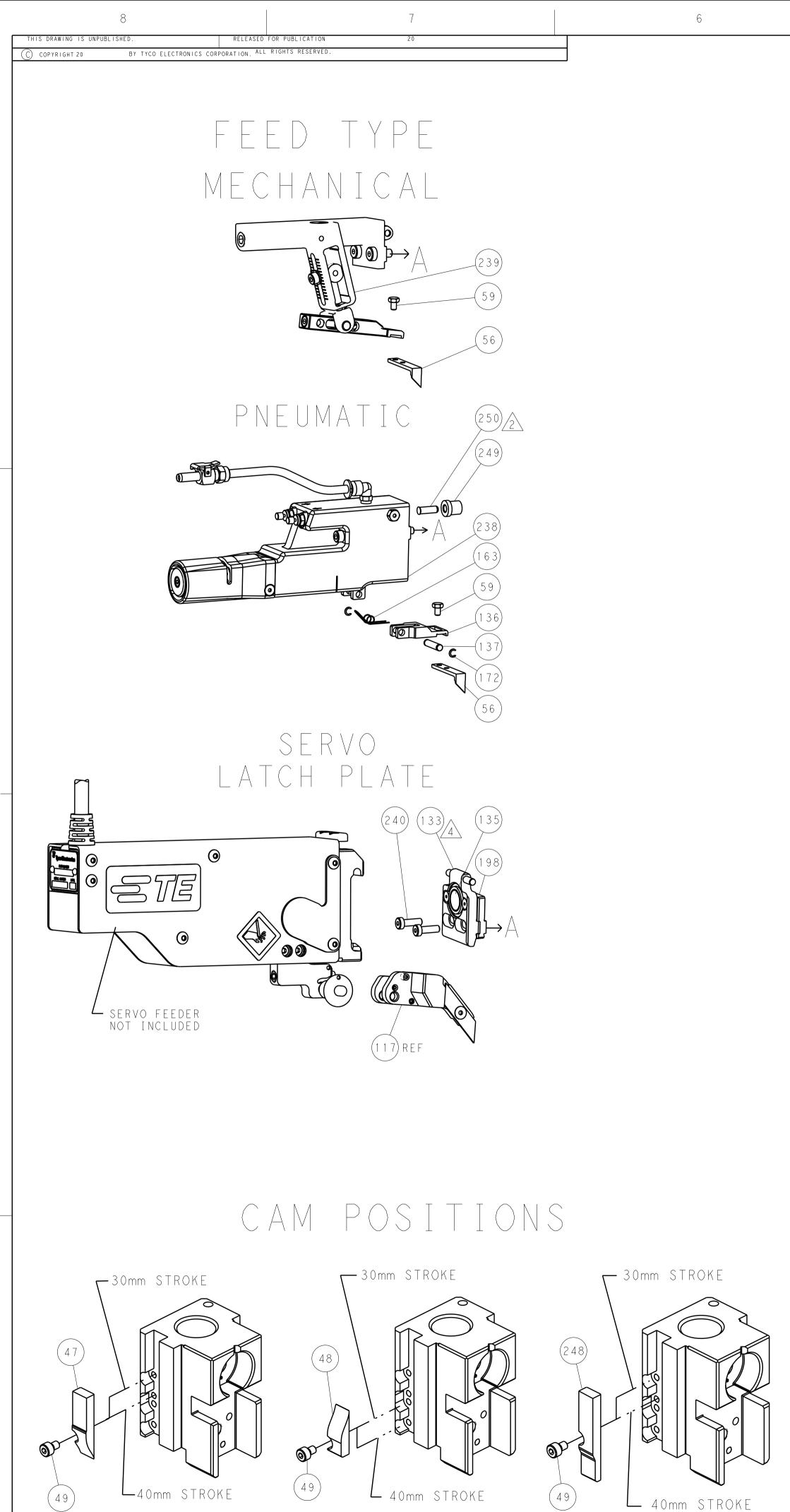
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	ATLANTIC VERSION TERMINATOR	PART	REVISIO	DESCRII	PTION	FEED TYPE				APPLIC	ATOR STYLE CON				
	INTERFACE ADAPTER	N U M B E R					CONVERT					NUMBERS REQUI			
		2836530-1	Α	FINE CRIMP HE	IGHT ADJUST	MECHANICAL	PNEUMATIC Servo latch		2119950-1 2119951-1	1338685-1	5-18022-5 8-2836530-5	2119641-1 1901094-3	- 2119799-1	2063440-1 2168400-6 (QUANT	
			/ \		10111 ///0001		SMART APPL		2161326-1	_	8-2836530-4	-	-	-	
			Δ				MECHANICAL		2119949-1	1338685-1	5-18022-5	2119653-1	-	-	
		2836530-2	A	FINE CRIMP HE	IGHI ADJUSI	PNEUMATIC	SERVO LATCH Smart appl		2119951-1 2161326-1	-	8-2836530-5 8-2836530-4	- 1901094-3		2168400-6 (QUANT -	
		2836530-5	Α	FINE CRIMP HE	IGHT ADJUST	SERVO	MECHANICAL	FEED	2119949-1	1338685-1	5 - 1 8 0 2 2 - 5	2119653-1	-	_	∠
						LATCH PLATE 4	PNEUMATIC	FEED	2119950-1	1338685-1	5-18022-5	- 2119641-1	- 2119799-1	- 2063440-1	
D		2836530-6	A	NON-CRIMP HE	IGHT ADJUST	ALATCH PLATE 12	-		_	_	-	-	_		
		2836530-7 7-2836530-7	A	FINE CRIMP HE		NONE	-		-	-	-	-	-	-	
		1 2030330 1	A												
	APPLICATOR CRIMP SIZE WIRE 2.13 mm [.08 INSUL - APPLICATOR INSTRUC 408-10389	TYPE 34] F -													Ĺ
С	APPLICATION SPECIFICATION TERMINALS APPLI	ICE INJ 30. xx Rev 1 -		- Inal escubedo te	NGE	2303692-1	. I C E . 201 INJ								Ĺ
_	0.5 + 0.5mm ² 1.2 0.25 + 0.5mm ² 1.2	RIMP HEIGHT [INCH] 50+/-0.03 [.059 35+/-0.03 [.053 25+/-0.03 [.049 15+/-0.03 [.045	+ / 001] + / 001] + / 001]	CRIMP HEIGHT REFERENCE SE 4.5 6.1 7.2 8.2	T T I NG	2 X 0.35mm ² 1.2	IMP HEIGHT [INCH] 38+/-0.03 [.054+ 25+/-0.03 [.049+ 20+/-0.03 [.047+	/001] /001]	CRIMP HEIG REFERENCE 5.8 7.6	3					
В	ASSEMBLY. SEE B MECHANICAL F PNEUMATIC FE SERVO FEED W SERVO FEED W 5. ADJUSTMENT OF T APPLICATOR BETW 6 APPLY PART NUME FOR -6 ONLY APP 7 GREASE THREADS, 8 MAGNET, ITEM 16 ACTUATE THE COU 9 CRIMP HEIGHT RE APPLICATOR WAS NECESSARY WHEN 10 SPARE FEED CAM FOR ADDITIONAL 11 TO CONVERT THE REMOVE ITEM 13 OF THE HOUSING. INFORMATION. 12 WHEN ASSEMBLING	SURFACES LIGH PER THE APPL WITH THE APPL CIFIC DATA TO ELOW FOR PART EED WITH "SMAR OF WITH "SMAR TH "FINE CRI TH "NON-CRIM HE STRIPPER M CEN BENCH AND BER 1-23419-5 LY PART NUMBE GROOVE AND C SER 1-23419-5 SER	ICATOR IN ICATOR. BE ENTER NUMBER: RT APPLIC MP HEIGHT AY BE REC LEADMAKE LOCTITE R 1-23419 O-RING ON ENTED CO NG WAS T THE FACTO CATOR IN TON REFE O A NON-C THE LOCA TRUCTION HEIGHT A CHIEVE A	ED INTO BLANK ME CATOR" CONVERSION ATOR" CONVERSION T ADJUST": ADJUST": ADJUST": QUIRED WHEN MOVIN ER APPLICATIONS. TO THREADS OF IT 9-5 LOCTITE TO TH ITEMS 35 & 252. RRECTLY IN ORDER HE SETTING USED ORY. ADJUSTMENT N THE FIELD. R TO INSTRUCTION ARRIER CUTTING S ATION ON THE BACK SHEET FOR ADDITE DJUST APPLICATOR NOMINAL SHIM HEE	MORY CHIP AT N: 8-2836530- 8-2836530- 8-2836530- 8-2836530- NG THE EM 62. IREADS OF ITE TO PROPERLY WHEN THE AAY BE SHEET TYLE, SHEET TYLE, SHEET TYLE, SHEET CONAL (-6) CGHT OF 4.3. UNIQUE CUSTO	4 5 6 M 37. MER REQUIREMENT.			LAR(BEL(INSTALLA Gest wir Ow minim	TION, SET E SIZE SE UM REQUIR DAMAGE TO	TTING. US Ed crimp	SE OF S height	ETTINGS	
	IT HAS BEEN EVA CUSTOMIZED CRIM TERMINAL MANUFA WARRANTIES THAT AS STATED WITHIN T IMPLIED WARRANTIE HIGHLY RECOMMEN	LUATED AND IS P PARAMETER IS CTURER'S SPEC THE PRODUCT WIL THE MANUFACTUR S OF MERCHANTA DED THAT THE G ANCE IN THE SP	CONDITIC SNOTLIS IFICATION LPERFORM RER'S APPLIC ABILITY OR I CUSTOMER PECIFICA	DNALLY SPECIFIED STED AS AN APPROV S. TE CONNECTIVITY I SIMILARLY TO VALID CATION SPECIFICATIO FITNESS FOR PARTICU PERFORM FURTHER APPLICATION AND C	BY TE CONNEC ED APPLICATIO (EXPRESSLY DIS ATED AND APPRO NS, INCLUDING B LAR PURPOSE. A DETAILED EVAN	TIVITY. THIS N WITHIN THE CLAIMS ANY AND ALL OVED APPLICATIONS, UT NOT LIMITED TO S SUCH, IT IS LUATION TO ASSESS			(Pac		ATLAN own on sh rsion sho	eets 1 of	4 & 2		4)

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				A	RELEASED	17JAN2017	ТΒ	GВ
				A 1	ECR-17-011341	04AUG2017	КН	JDG

1	_	_	_	2119957-2	APPLICATOR SHIM PACK	260	
-	1	1	1		O-RING, .676 ID, .070 DIA. MAT.	252	
-	-	1	-		PUSH ROD, AIR FEED	250	
-	-	1	-		BUSHING, FLANGED FEED CAM, AIR FEED	249	
-	1	1	1		DETENT PIN	247	D
-	1	1	1		SPRING, COMPRESSION	246	
1	-	-	- 1		RAM, AMP STYLE, SIDE FEED, NON-ADJ. SCR, SKT HD CAP M3 X 4.0	245	
2	2	-	-		SHCS, LOW HEAD, RoHS, M5 X 16	240	
-	_	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
-	-	1	-		AIR FEED MODULE TAG, IDENTIFICATION	238	
1	1	-	-		SPACER, FEEDER	198	
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		
1	1	1			MAGNET, RARE EARTH HIGH ENERGY	166	
KEF -	REF -	REF 1	REF		COUNTER, MAGNETIC SPRING, FEED FINGER	164	
_	-	1	-		PIN, RETAIN, GRVD, 3/16 X .854	137	
-		1	-		HOLDER, FEED FINGER, AF	136	
REF 1	REF 1	-	-		MEMORY CHIP, PROGRAMMED SERVO FEED LATCH ASM	· 135 · 133	
REF	REF	-	-		FEED FINGER ASSEMBLY, SF	117	
1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
1	1	1	1		SPACER, CRIMPER	82	
1	1	1	1		DOCUMENTATION PACKAGE DEPRESSOR, WIRE	70	С
1	1	1	1		WASHER, SPACER	69	C
-	-	1	1		TAG, IDENTIFICATION	67	
2	2	2	2		SCREW, DRIVE, RH, ROHS, 2 x .188 LIMITER, ADJUSTMENT BOLT	66	
-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62	
1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60	
-	-	1	1	5 - 18022 - 5 1338685 - 1	SCR, HEX HD CAP, M4 X 6.0 PAWL, FEED	59	
4	- 4	4	4	2168400-1	SHCS, LOW HEAD, Rohs, M4 X 12	54	
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	-	-	1		FEED CAM, PRE FEED	48	
- 1	- 1	-	1		FEED CAM, POST FEED APPLICATOR BASIC ASSEMBLY, SF	47	
-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44	
1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	1	1	1		DISC, NUMBERED FA WIRE ADJUSTMENT APPLICATOR SHIM PACK	40	
1	1	1	1		RAM WASHER, PRECISION	38	
1	1	1	1		FA HEAD, ATLANTIC STYLE	37	
- 1	1	1	1	2119092-1 469465-4	BOLT, ADJUSTMENT STOP, WIRE	35	
2	2	2	2		SCR, BHSC, RoHS (M4 X 20)	33	В
1	1	1	1		HEX HEAD, FLANGED, M5 x 8mm LONG	32	
1	1	1	1	1 3 2 0 9 0 8 - 1 2 1 1 9 9 5 9 - 1	SPACER, STRIP GUIDE ASSEMBLY, STRIP GUIDE	30	
1	1	1	1	455888-3	SPACER, CRIMPER	28	
1	1	1	1	1320928-2	STRIP GUIDE	24	
1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	21	
1	2	2	2 1	<u>1 - 1 8 0 2 8 - 2</u> 2 1 1 9 5 3 3 - 1	WASHER, FLAT, REG M4 STRIPPER, SIDE FEED	20	
1	1	1	1		INSERT, SHEAR	13	
1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
1	1	1	1 1	1 - 356885 - 4 2119805 - 1	STOP, SHEAR SHEAR HOLDER, FRONT	11	
1	1	1	1		FLOATING SHEAR, FRONT -	9	
1	1	1	1	1 - 1 8 0 3 1 9 0 - 5	ANVIL, COMBINATION	8	
_	_	-		-	-	6	
1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
-	_	-	-	-	-	· 4	
-	_	_	-	-	-	3	
-	1	1	1	- 3 - 1 8 0 3 2 2 4 - 0	- CRIMPER, WIRE	· <u> </u>	
- 6	- 5	- 2	- 1	PART NO	DESCRIPTION	ITEM	А
Ŷ	R TYCO ELEC LING ENGINEI LATEST REV			DWN 17.JAN2017	TE Connectivity	NO	
LED FOR THE				Т.BROOKENS снк 17JAN2017 R.KNEPPER	Harrisburg, PA 17105-3608		
	THERWISE		IED:		NAME Ocean Side Feed		
0 PL 1 PL 2 PL	.C =	E- E- E-		-	Applicator -		
3 PL 4 PL ANGL	.C = .ES	±- ±- <u>±</u> ·		APPLICATION SPEC		RICTED TO	
FINI				WEIGHT _	$A \mid 00779 \bigcirc = 2836530$	-	
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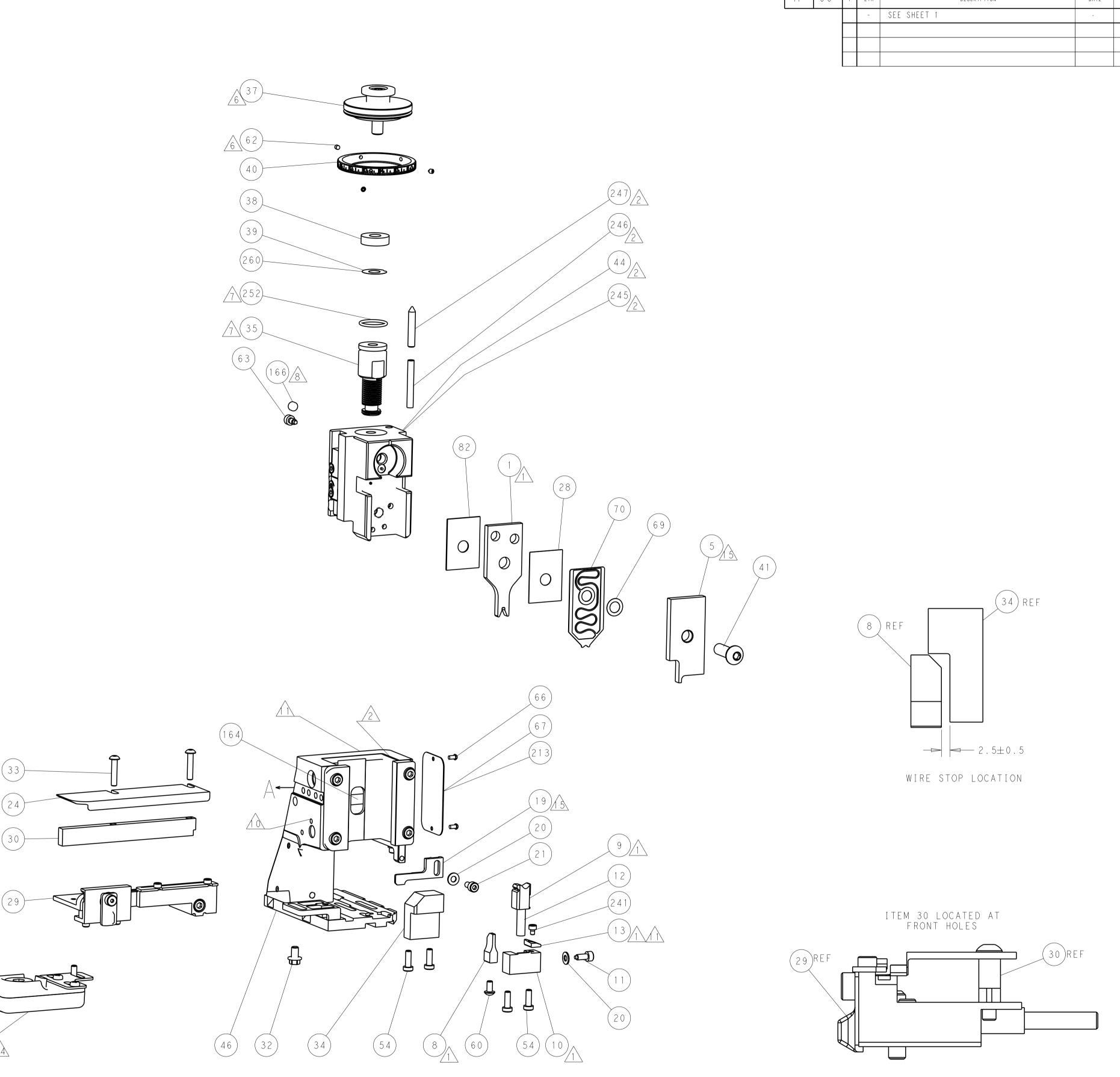
MECHANICAL Post feed

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L 40mm STROKE MECHANICAL PRE FEED

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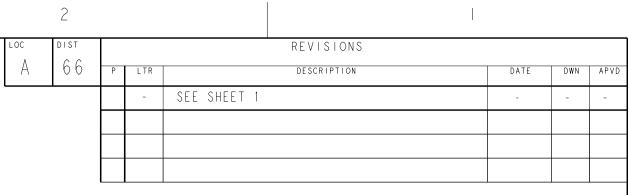


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DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm



FEED TRACK POSITION GUIDE BY WIRE BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		CHI	<u>. Brooke</u>	17.	JAN2017 JAN2017	7	TE Connectivity Harrisburg, PA 17105-3608						
	TOLE OTHERN 0 PLC 1 PLC 2 PLC 3 PLC	RANCES UNLES: NISE SPECIFIE ±- ±- ±- ±- ±-	D: APV		, 17.	JAN2017	7 NAME			Side Fee plicator -	e d		
	4 PLC ANGLES FINISH	±- ± _ _		- IGHT stomer	- Acces	sible	SIZE A Produc	cage code 00779 tion Drav	drawing no C=28 ving	36530	HEET OF	restricted to - 4	
	1			SHE	ЕТS	3 &	4 ARI	E NOT I	REQUIR	ed for at	LANTIC	VERSION	

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C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.											
PACIFIC VERSION PART TERMINATOR NUMBER REVISION DE	ESCRIPTION FEED TYPE		APPLIC/		IVERSION CHART						
INTERFACE ADAPTER NUMBER		CONVERT TO			NUMBERS REQUI						
2-2836530-1 A FINE CRI	MP HEIGHT ADJUST MECHANICAL	PNEUMATIC FEED21199SERVO LATCH PLATE21199		5-18022-5 8-2836530-5	2119641-2 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY 2)				
		SMART APPLICATOR 21613		8-2836530-4	-	-					
		MECHANICAL FEED 21199		5-18022-5	2119653-2	-					
2-2836530-2 A FINE CRI	MP HEIGHT ADJUST PNEUMATIC	SERVO LATCH PLATE 21199 SMART APPLICATOR 21613		8-2836530-5 8-2836530-4	- 1901094-3		2168400-6 (QUANTITY 2) -				
2-2836530-5 A FINE CRI	MP HEIGHT ADJUST	MECHANICAL FEED 21199		5-18022-5	2119653-2	-	-				
	MP HEIGHT ADJUST LATCH PLATE	PNEUMATIC FEED 21199		5-18022-5	2119641-2	- 2119799-1	2063440-1				
	P TOOLING KIT -		_	-	-	-	-				
APPLICATOR DATA CRIMP SIZE TYPE WIRE 2.13 mm [.084] F INSUL APPLICATOR INSTRUCTIONS 408-10389											
2303692-1 5130.00 2303692-2 2303692-3 5130.32 WIRE SIZE CRIMP HEIGHT 0.75 + 0.75mm² 1.50+/-0.03 [.059+/001] CRIMP HE	TER RANGE TER RANGE WIRE STRIP LENGT 4.34-5.11 mm [.171- TERMINAL APPLICATION TERMINALS APPLI BEDO TERMINAL 5130.24 WIRE @ TERMINAL 2303692-1 2303692-3 WIRE @ TERMINAL SIZE 3 X 0.35mm ²	ICE INSULATION DI .201 INJ Ø .202 INJ Ø .203 INJ Ø .203 INJ Ø .203 INJ Ø .203 INJ Ø <th>MP SPECIFICATION METER RANGE - - SCUBEDO TERMINAL 5130.24 PHEIGHT SENCE SETTING 5.8 7.1</th> <th></th> <th></th> <th></th> <th></th>	MP SPECIFICATION METER RANGE - - SCUBEDO TERMINAL 5130.24 PHEIGHT SENCE SETTING 5.8 7.1								
 0.25 + 0.25mm² 1.15+/-0.03 [.045+/001] A RECOMMENDED SPARE PARTS A GREASE BEARING SURFACES LIGHTLY 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BL ASSEMBLY. SEE BELOW FOR PART NUMBER: MECHANICAL FEED WITH "SMART APPLICATOR" CONV SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEL APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATOR ▲ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS ▲ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 	8.2 ANK MEMORY CHIP AT ANK MEMORY CHIP AT AVERSION: 8-2836530-4 CERSION: 8-2836530-4 8-2836530-5 N MOVING THE TIONS. S OF ITEM 62. 9 & 152.	UBRICANT IS RECOMMENDED. BE MOUNTED IN FRONT OF ITEM	5. LARGES BELOW	TALLATION T WIRE SI MINIMUM R	ZE SETTIN	NG. USE Crimp he	ITEM 40 TO OF SETTINGS IGHT SETTING ING.				
 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO ACTUATE THE COUNTER. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUST NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD SPARE FEED CAM STORAGE LOCATION REFER TO INSTR FOR ADDITIONAL INFORMATION. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUT REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON B. OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR INFORMATION. 	G USED WHEN THE TMENT MAY BE RUCTION SHEET TTING STYLE, ACK SIDE										
THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUST IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPEC CUSTOMIZED CRIMP PARAMETER IS NOT LISTED AS AN TERMINAL MANUFACTURER'S SPECIFICATIONS. TE CONN WARRANTIES THAT THE PRODUCT WILL PERFORM SIMILARLY T AS STATED WITHIN THE MANUFACTURER'S APPLICATION SPEC IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FU PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION MANUFACTURER FOR THIS CUSTOM REQUIREMENT.	CIFIED BY TE CONNECTIVITY. THIS APPROVED APPLICATION WITHIN THE ACTIVITY EXPRESSLY DISCLAIMS ANY AND ALL TO VALIDATED AND APPROVED APPLICATIONS, CIFICATIONS, INCLUDING BUT NOT LIMITED TO PARTICULAR PURPOSE. AS SUCH, IT IS URTHER DETAILED EVALUATION TO ASSESS			nown on sl	FIC VE heets 3 o own on st	f 4 & 4					

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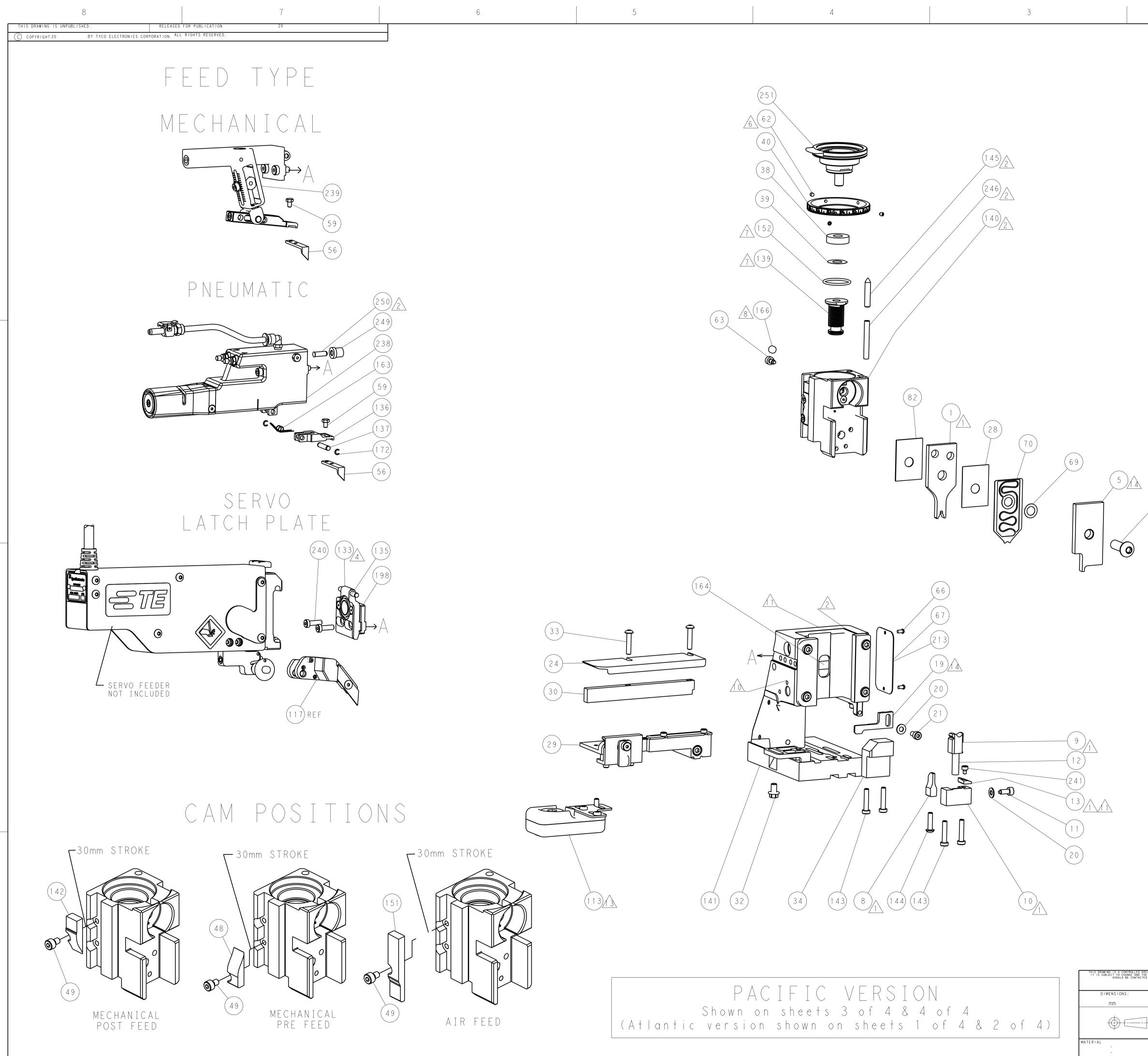
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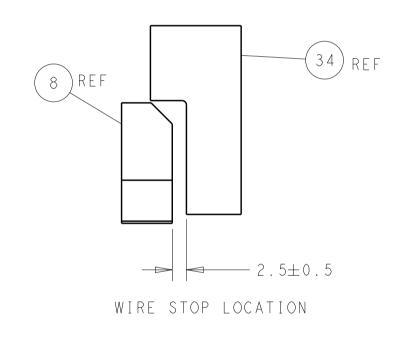
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SET UP GAUGE 2119599-1	гос Ч	^{DIST} 66	P	LTR		REVISIONS		DATE	DWN	APVD
				-	SEE SHEET 1			-	-	-
										<u> </u>

ſ	_	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	
_	_	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250	
-	-	-	-	1	-	1803259-1	BUSHING, FLANGED	249	D
-	-	1	1	1	1	1 - 22279 - 3	SPRING, COMPRESSION	246	
_	_	-	2	_	-	7-18023-7 2168400-6	SCR, SKT HD CAP M3 X 4.0 SHCS, LOW HEAD, R0HS, M5 X 16	241 240	
_	_	_	-	_	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
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8	_	- 1	1	1	- 1	994969-1	RING, RETAIN, EXTERN, 3/16 CRESCENT MAGNET, RARE EARTH HIGH ENERGY	166	
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_	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
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-	-	- 1	- 1	-	1	2119653-2	FEED CAM, POST FEED	1 4 2	
_	_	1	1	1	1	2119650-1	APPLICATOR BASIC ASSEMBLY, SF RAM, ASIAN STYLE, SIDE FEED	141	
$\sqrt{7}$	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
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-	_	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70	
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6	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62	
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	-	-	-	1	1	1338685-1 18023-9	PAWL, FEED SCR, SKT HD CAP M4 X 6.0	56	
_	-	-	_	_	1	2119652-1	FEED CAM, PRE FEED	48	
-	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	_	1	1	1	1	2119957-1 2119644-1	APPLICATOR SHIM PACK RAM WASHER, PRECISION	39 38	
_	-	1	1	1	1	469465-4	STOP, WIRE	34	
-	-	2	2	2	2	2079383-5	SCR, BHSC, Rohs (M4 X 20)	33	В
-	_	1	1	1		2161328-1 1320908-1	HEX HEAD, FLANGED, M5 x 8mm LONG SPACER, STRIP GUIDE	32	
_	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	
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	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
1	_	1	1	1	1	2119806-1	INSERT, SHEAR	13	
-	-	1	1	1		<u>3-22280-3</u> 1-356885-4	SPRING, COMPRESSION STOP, SHEAR	12	
1	_	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
	-	1	1	1	1	1803095-3	FLOATING SHEAR, FRONT -	9	
$\angle 1$	1	1	1	1	1	1 - 1803190 - 5	ANVIL, COMBINATION	8	
-	_	-	_	_	-	-	-	6	
	-	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
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mm		0 PI	LC :	E SPECIF ±-	ι E V :	G.BAILEY PRODUCT SPEC	Ocean Side Feed Applicator		
\bigcirc		PI 2 PI 3 PI	LC : LC :	±- ±- ±-		- APPLICATION SPEC			
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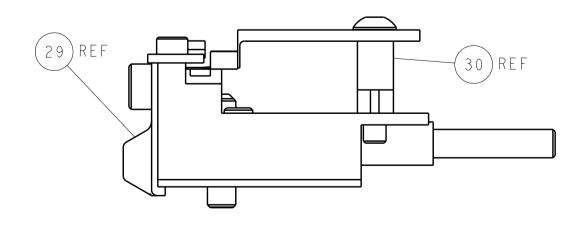


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LOC	DIST		REVISIONS												
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ITEM 30 LOCATED AT FRONT HOLES



FEED TRACK POSITION GUIDE BY WIRE BARREL

DOCU THE TED	MENT FOR TYCO ELECTRONICS COMPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 17JAN2017 <u>Т.BROOKENS</u> снк 17JAN2017 R.KNEPPER	08
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 17JAN2017 NAME Ocean Side Feed	
\neg	0 PLC ±- 1 PLC ±- 2 PLC ±-	PRODUCT SPEC Applicator	
J	3 PLC ±- 4 PLC ±- ANGLES ±-	APPLICATION SPEC _ SIZE CAGE CODE DRAWING NO _	RESTRICTED TO
	FINISH -	WEIGHT - A 00779 C-2836530	-
	_	Customer Accessible Production Drawing ^{SCALE} 1:2 ^{SHEET} 4	F 4 REV A 1
		SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC	VERSION

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