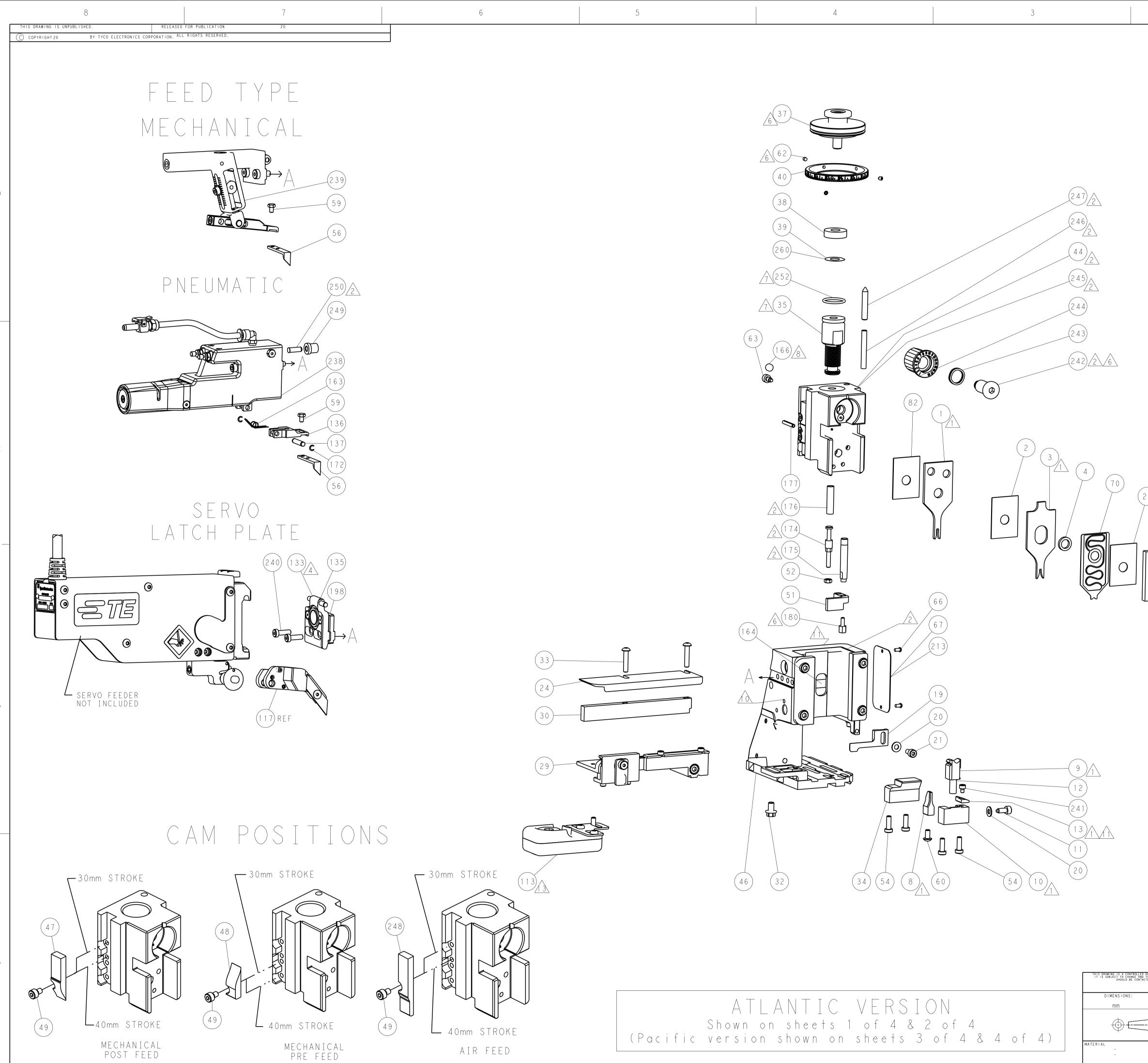
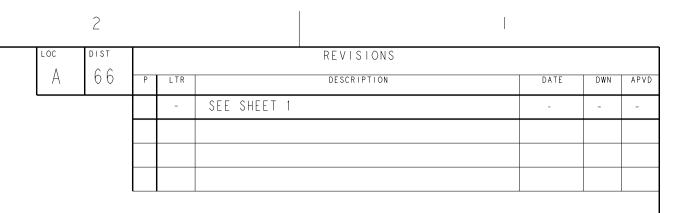
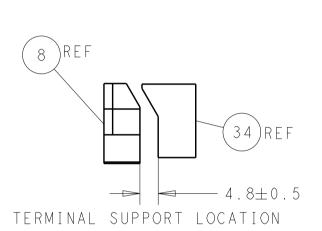
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		2836493-2	Α	FINE CRIMP HEIGHT	ADJUST	PNEUMATIC	SMART APPL MECHANICA SERVO LATC	L FEED	2119949-1	- 1338685-1 -	8-2836493-4 5-18022-5 8-2836493-5	- 2119653-1 1901094-3	- - 1752354-8	- - 2168400-6 (QUANTITY 2		1	1
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		2836493-5	A	FINE CRIMP HEIGHT		SERVO LATCH PLATE	PNEUMATIC		2119950-1	1338685-1	5 - 1 8 0 2 2 - 5	2119641-1	2119799-1	2063440-1		- 1	2
D		2836493-6	А	NON-CRIMP HEIGHT		SERVO ALATCH PLATE 12	-		-	-	-	-	-	-			-
		2836493-7 7-2836493-7	A A	FINE CRIMP HEIGHT CRIMP TOOLING		NONE -	-			-	-	-	-	- -		 	
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	RECOMMENDED SPA	ARE PARTS									RE SIZE SE 10m requir					- 1	- 1
	GREASE BEARING	SURFACES LIG	HTLY								DAMAGE TC				<u>_6</u>	- 1	
В	3. LUBRICATE DAILY SHEET SUPPLIED	PER THE APPL WITH THE APPL	LICATOR IN LICATOR.	STRUCTION											-	- 1 - 2	2
	ASSEMBLY. SEE B	BELOW FOR PAR ⁻	T NUMBER:	D INTO BLANK MEMORY											-	- 1 - 1	
	PNEUMATIC FE Servo feed w	ED WITH "SMAF /ITH "FINE CRI	RT APPLICA IMP HEIGHT		2836493-4 2836493-5										-	- 1 - 1	
	5. ADJUSTMENT OF T	/ITH "NON-CRIN The stripper n	MAY BE REQ	UIRED WHEN MOVING TH	2836493-6 IE										-	- 1	
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	APPLY PART NUMB FOR -6 ONLY APP	BER 2-23419-6 PLY PART NUMBE	LOCTITE T ER 1-23419	O THREADS OF ITEM 24 -5 LOCTITE TO THREAD	2. S of item	37.										- 1	1
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	ACTUATE THE COU	JNTER.		RECTLY IN ORDER TO F												- 1 1	1
	9 CRIMP HEIGHT RE APPLICATOR WAS	EFERENCE SETT QUALIFIED AT RUNNING APPL	ING WAS TH THE FACTO	E SETTING USED WHEN RY. ADJUSTMENT MAY B THE FIELD.	THE E				-	- 1 -			CATOR SHIM PAC G, .676 ID, .0		-	 	-
	10 SPARE FEED CAM	STORAGE LOCA		TO INSTRUCTION SHEE					-		1 - 2119	640-1 PUSH	ROD, AIR FEED NG, FLANGED	70 DIA. MAT. 252 250 249		- 1 - 1	
	FOR ADDITIONAL	APPLICATOR T	o a non-ca	RRIER CUTTING STYLE	,				-		1 - 2119		CAM, AIR FEED	243		- <u>1</u> - <u>1</u>	
А	REMOVE ITEM 13	AND ATTACH TO	O THE LOCA	TION ON THE BACK SID Sheet for additional	Ε				- 7	7 - 7 - 6 - 5		T NO	DESCRIF			-77 -7	
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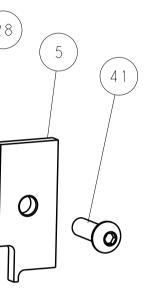
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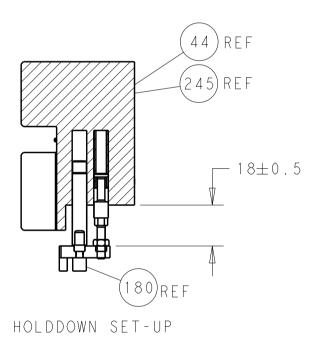
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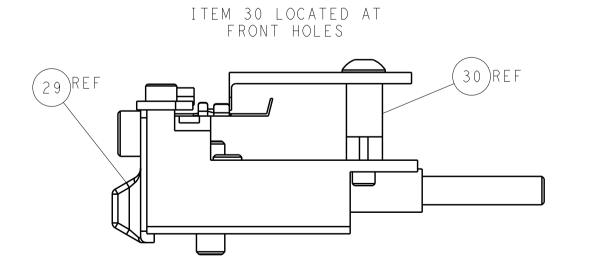












FEED TRACK POSITION GUIDE BY WIRE BARREL

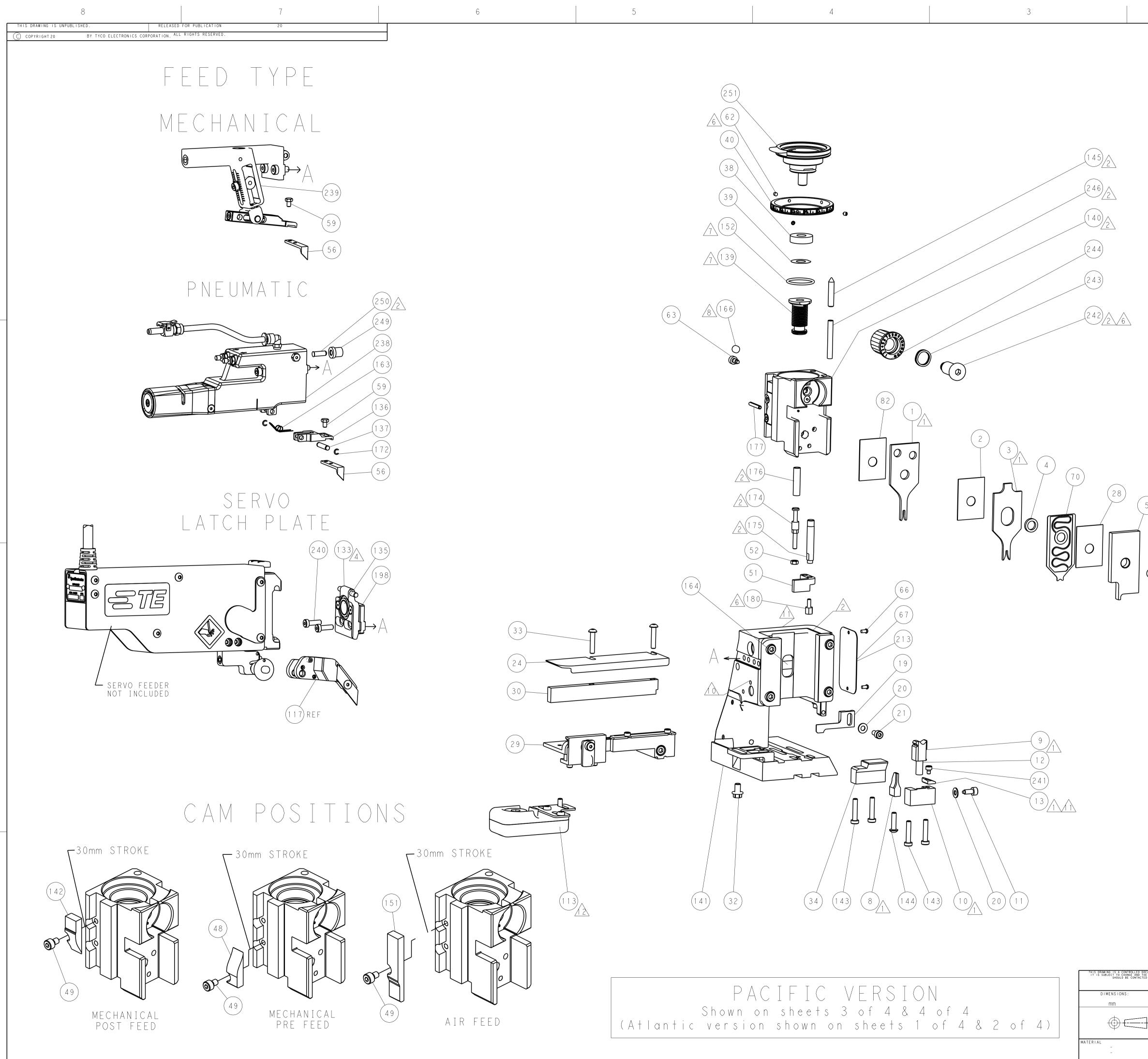
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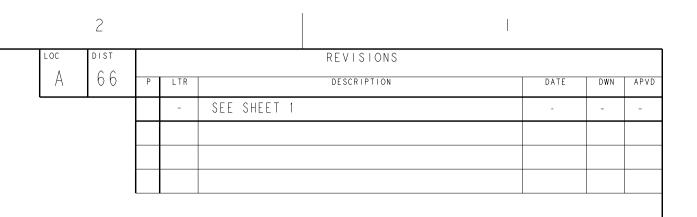
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		2-2836493-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	-	8-2836493-5 8-2836493-4		1752354-8	2168400-6 (QUANTITY 2) -
		2 - 2836493 - 5		FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1338685-1 1338685-1	5-18022-5 5-18022-5	2119653-2 2119641-2	- 2119799-1	- 2063440-1
D		2-2836493-7 7-2836493-7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	- NONE			-	-	-	-	
	TERMINAL NAME: TE WIRE STRIP LENG 3.29-4.05 mm [.12915 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL	TYPE 067] F 070] F CTIONS ENGYAO TERMINA ERMINAL TH 59 IN] GTONG SPEC Rev - -	INSULAT ∅0.95-1.	G CRIMP SPECIFICATION ION DIAMETER RANGE 27 mm [.037050 IN] - - NAL ZHENGYAO TERMINAL								
		CRIMP HEIGHT nm [INCH] .28+0/-0.10 [.05		CRIMP HEIGHT 9 REFERENCE SETTING 4.1								
В	ASSEMBLY MECHANIC, PNEUMATIC SERVO FEI 5. ADJUSTMENT APPLICATOR I APPLY PART APPLY PART APPLY PART AREASE THRE	LING SURFACES L AILY PER THE AF IED WITH THE AF SPECIFIC DATA SEE BELOW FOF AL FEED WITH "SN ED WITH "FINE C OF THE STRIPPEF BETWEEN BENCH A NUMBER 1-23419 NUMBER 2-23419 ADS, GROOVE AN BE ORIENTED C COUNTER.	PPLICATOR PPLICATOR. TO BE ENTE R PART NUMI SMART APPL MART APPLIG CRIMP HEIG R MAY BE R AND LEADMA -5 LOCTITE -6 LOCTITE D O-RING O ORRECTLY I	RED INTO BLANK MEMORY CHIP BER: ICATOR" CONVERSION: 8-28364 CATOR" CONVERSION: 8-28364	93-4 93-4 93-5			LARGES ⁻ Below M	TALLATION T WIRE SIZ	ZE SETTI EQUIRED GE TO CR	NG. USE CRIMP HE IMP TOOL	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
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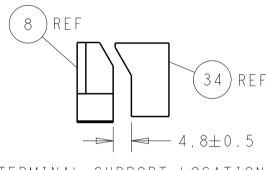
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$\angle $	-	1	1	1	1			53961- 5888-5	SPACER, CRIMPER	<u> </u>
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mm		0 P	LC :	e specif	L	APVD <u>L.ZHA</u> PRODUCT S		140012	Ocean Side Feed	
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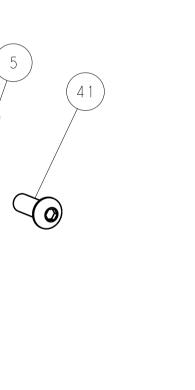
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

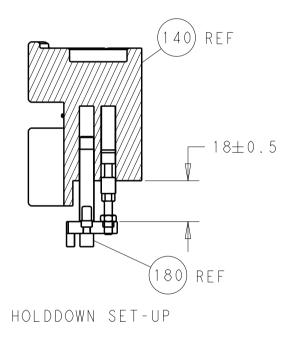




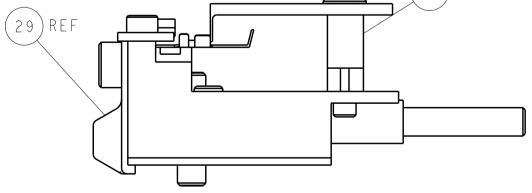












FEED TRACK POSITION GUIDE BY WIRE BARREL

DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn 140CT2016 K.HUANG		TE Connectivity
		снк 140СТ2016 L.ZHANG	-	——————————————————————————————————————
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 140CT2016	NAME	Occarp Side Food
	0 PLC ±-	PRODUCT SPEC	-	Ocean Side Feed Applicator
-1	I PLC ±- 2 PLC ±-	-		Appricator -
J	3 PLC ±- 4 PLC ±-	APPLICATION SPEC	SIZE	E CAGE CODE DRAWING NO RESTRICTED TO
	ANGLES ±-	-		
	-	WEIGHT _	ΑI	$00779 \ C = 2836493 $ -
	-	Customer Accessible F	roduct	ction Drawing SCALE 1:2 SHEET 4 4 A REV A
		SHEETS 1 &	2 AF	ARE NOT REQUIRED FOR PACIFIC VERSION

Mouser Electronics

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TE Connectivity: 2836493-2