	8 This drawing is unpublished.	RELEASED FOR PUBLICATION	7	6	
	C COPYRIGHT 20 BY TYCO ELEC PART REVISIO	DESCRIPTION	FEED TYPE	ATLANTIC VERSION TE INTERFACE ADAP	
	NUMBER NUMBER 2151731-1 D 2151731-2 D 5-2151731-1 D	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST SEAL STRIPPER CRIMPER	MECHANICAL PNEUMATIC MECHANICAL		
	5-2151731-2 D	TERMINATING UNIT SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC		
	7-2151731-1 D	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL		E
	7-2151731-2 D	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC		
D	7-2151731-7 A	CRIMP TOOLING KIT	_		
	APPLICATOR [CRIMP SIZE WIRE 2.54 mm [.100 INSUL 3.30 mm [.130 APPLICATOR INSTRUCT 408-35042	TYPE F O			
	TERMINAL DATA: TE TE		PECIFICATION	TERMINAL DATA: TE TERMINA TERMINAL NAME: SOCKET/F	
	TERMINAL NAME: SOCH WIRE STRIP LENGTH	INSULATION DIAME		WIRE STRIP LENGTH 🧲	INSULA
	.185217 IN [4.70-5.51 n TERMINAL APPLICATION	nm] Ø.089131 IN [2.2 14-13045 -	6-3.33 mm] -	.185217 IN [4.70-5.51 mm] TERMINAL APPLICATION	
С	SPECIFICATION		-	TERMINALS APPLIED 6	-
	TERMINALS APPLIE		TE TERMINAL ·	TE TERMINAL TE TERMIN	NAL TE TERM
	776492-1 7	76492-2 638078-1	638078-3	776493-1 776493-	2 776349
_	SIZE // mm 14 AWG 1.63 16 AWG 1.50	IMP HEIGHT CRIMP [INCH] CRIMP 8+/-0.05 [.064+/002] 0+/-0.05 [.059+/002] 7+/-0.05 [.054+/002]	HEIGHT 4 NCE SETTING 5.5 6.9 8.4		
	RECOMMENDED SP	ARE PARTS			
	2 REFER TO SUPPL & STORAGE OF AP	IED INSTRUCTION SHEET FOR CLEAD PLICATOR.	NING, LUBRICATION		
В		BER 1-23419-5 LOCTITE TO THREAD BER 2-23419-6 LOCTITE TO THREAD			
	APPLICATOR WAS	EFERENCE SETTING WAS THE SETTIN QUALIFIED AT THE FACTORY. ADJU RUNNING APPLICATOR IN THE FIEL	JSTMENT MAY BE		
	5 THIS CRIMP PARA	AMETER IS PROVIDED TO MEET A CU	USTOM AND UNIQUE		
		IP PARAMETER IS NOT LISTED AS A Plication specification. Teco	NNECTIVITY EXPRESS	ATION WITHIN A TE Y DISCLAIMS ANY AND ALL	
	AS STATED WITHIN WARRANTIES OF ME	THE PRODUCT WILL PERFORM SIMILARLY TE CONNECTIVITY APPLICATION SPECIFIC ERCHANTABILITY OR FITNESS FOR PARTI T THE CUSTOMER PERFORM FURTHER	CATIONS, INCLUDING E ICULAR PURPOSE. AS	UT NOT LIMITED TO IMPLIED SUCH, IT IS HIGHLY	
	PERFORMANCE IN	THE SPECIFIC APPLICATION.	ULIAILU LVALUA	TON TO ASSESS TRODUCT	
	7. UNLESS SPECIFIE	CANT IS RECOMMENDED. ED OTHERWISE TORQUE VALUES SHAI	ll be used per		
	DOCUMENT, 101-3	35000.			
				*WARN ONI	ING NSTALLATI(
					LARGEST W The value
А					R TO THE
	AMP 4805 REV 31MAR2000				

	ATLANTIC VERSION
	Shown on sheets 1 of 4 & 2 of 4
(Pacific	version shown on sheets 3 of 4 & 4 of 4)

٧G

Ī O N ,	SET	WIRE	DISC	TO C	CRIMP	HEIGH	T REFE	RENCE	SETTING
WIRE	SIZE	. CR]	[MP HE	IGHT	REFE	E R E N C E	SETTI	NGS GF	REATER
UE SF	I O W N	MAY (CAUSE	DAMA	AGE TO) THE	CRIMP	TOOLIN	IG,
I N S T	FRUCT	ION S	Sheet	FOR	PROPE	IR SET	UP AND	ADJUS	STMENTS.

tion,	SET	WIRE	DISC	TO CRI	MP HE	IGHT F	REFEREN	NCE SET	TING
WIRE	SIZE	. CR	IMP HE	IGHT F	REFERE	NCE SE	ETTINGS	S GREAT	ER
_UE SH	IOWN	MAY (CAUSE	DAMAGE	Ε ΤΟ Τ	HE CR	IMP TO(OLING,	
- T N L O -									

WIRE	CRIMP HEIGHT	CRIMP HEIGHT 4
SIZE 🛞 🕇	mm [INCH]	REFERENCE SETTING
1.50mm2	1.55+/-0.05 [.061+/002]	

TE CRIMP SPECIFICATION
ACT
NSULATION DIAMETER RANGE
.089131 IN [2.26-3.33 mm]
TERMINAL · TE TERMINAL
776349-1 776349-3

CRIMP HEIGHT 4 REFERENCE SETTING

9.0

10.0

5

TERMINAL NAME:	SOCKET/PIN C	CONTACT	
WIRE STRIP LE	ENGTH	INSULATION DI	AMETER RANGE
.185217 IN [4.70	-5.51 mm]	Ø.089131 IN [2.26-3.33 mm]
TERMINAL APPLICATION SPECIFICATION		-	-
TERMINALS AF	PLIED 6		
TE TERMINAL ·	TE TERMINAL ·	TE TERMINAL ·	TE TERMINAL
776492-1	776492-2		-

TION	TERMINA	L DATA:	TE TE	ERMINAL	
	TERMINA	L NAME:	SOCK	KET/PI	Ν
E	WIRE	STRIP L	ENGTH	-	1]=
	.185217	IN [4.7	0-5.51 n	mm]	
	TEDMINAL	\bigcirc		\triangle	

4

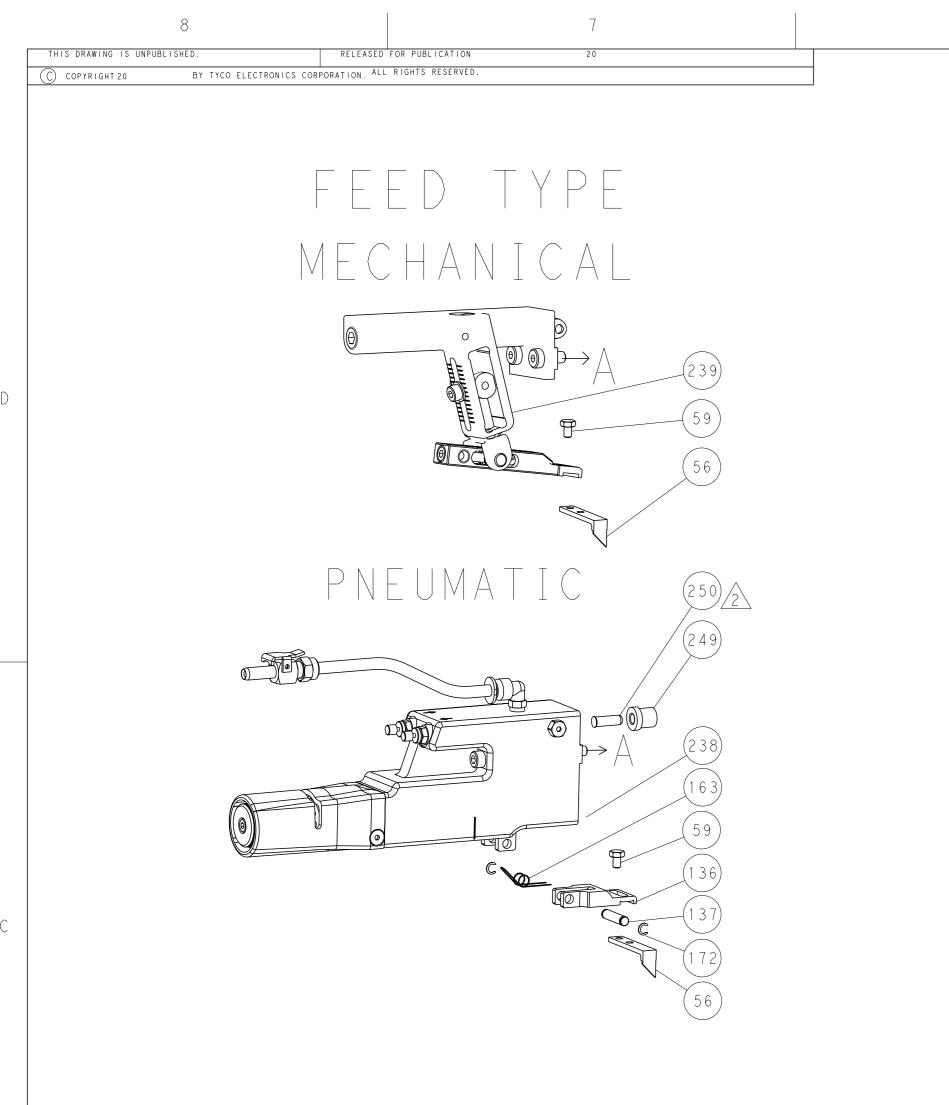
TE CRIMP SPECIFICATION

3

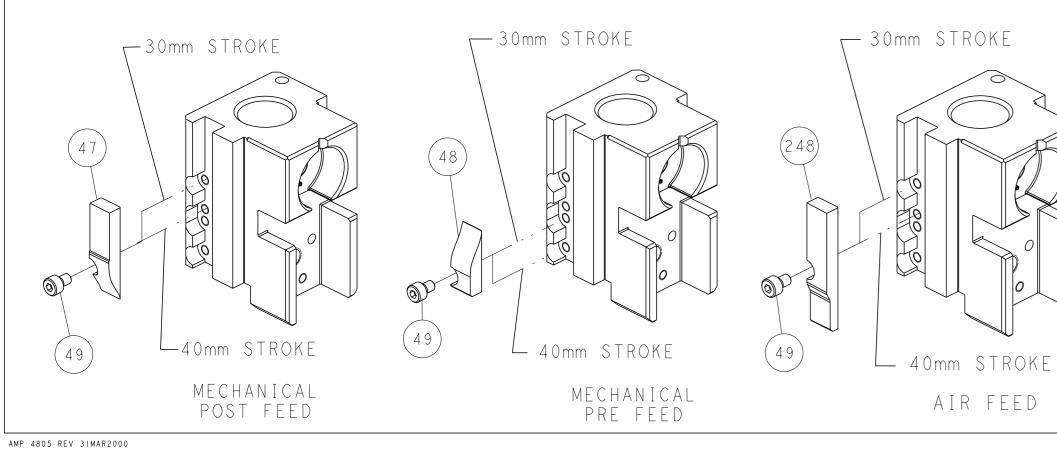
		2									
LOC DIST					REVISIONS	REVISIONS					
	А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD			
·				В	REVISED ECR-13-006346	15APR2013	СС	TE			
				B 1	ECR-17-006969	16MAY2017	ΜZ	ΚZ			
				С	ECR-17-008158	06JUNE2017	ТΒ	ΤE			
				D	ECR-18-009948	26JUN2018	LG	ΤE			

												l
		-	-	-	1	1	-	-		RAM ASSEMBLY, SF ATLANTIC	· 293 · 292	
	-	_	1	-	1	-	1	-		PUSH ROD, AIR FEED	250	
		-	1	-	1	-	1	-		BUSHING, FLANGED	· 249	
		-	1	1	1	1	1	- 1		FEED CAM, AIR FEED CAM, SNAIL, INSULATION ADJUSTMENT	· 248 · 244	D
		-	1	1	1	1	1	1		WASHER, WAVE SPRING, CREST-TO-CREST	243	
	<u>/3</u>	-	1			1		1		RETAINER, INSULATION DIAL	· 242 · 241	
	-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	. 239	
		-	1	-		- 1	1	-		AIR FEED MODULE STRIPPER, SIDE FEED	· 238 · 182	
	~	-	-	-	1	1	-	-	1 - 5018030 - 0	NUT, HEX, REG, RoHS, M3.5	181	
Z	<u>/3</u>	-	-	-	1	1	-	-		STANDOFF,HOLD-DOWN PIN, SLOTTED SPRING 3.0 X 20.0	· 180	
	-	-	-	-	1	1	-	-		SPRING, COMPRESSION	176	
		-	-	-	1	1	-	-		GUIDE PIN,HOLDDOWN	· 175 · 174	
	-	-	2	-	2	-	2	-		RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
ON]	-	REF	REF	REF	REF	REF			COUNTER, MAGNETIC	164	
	-	-	1	-	1	-		-		SPRING, FEED FINGER PIN, RETAIN, GRVD, 3/16 X .854	163	
	-	-	1	-	1	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136	
	6	-	1	1		1				WASHER, FLAT, REG M4 ASSY, LUBRICATOR, SIDE FEED	· 119 · 113	
		_	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99	
	-	-	1	1	1	1	1	1		POST, LOCKING SPACER, CRIMPER	· 98 · 82	С
	_	_	1	1	1	1	1	1		SPRING, COMPRESSION	• 77	
		-	1	1	1	1	1	1		HOLDER, INS	· 74 · 71	
]	-	1	1	1	1	1	1		TAG, IDENTIFICATION	. 67	
		-	2	2	2	2	2	2		SCREW, DRIVE, RH, ROHS, 2 x .188	66	
]	-	1	1	1	1	1	1		SCR, SKT HD CAP, R∘HS, M4 X 8.0 SCR, HEX HD CAP, M4 X 6.0	· 60 · 59	
NG		-	1	1	1	1	1	1		PIN, SLOTTED SPRING .062 X .250	58	
		-	4	4	4	4	4	4		PAWL, FEED SCR, SKT HD CAP, Rohs, M4 X 12.0	· 56 · 54	
	-	-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
		-	1			1				NUT, HEX, REG, RoHS, M3 BUMPER, HOLD DOWN	· <u>52</u> · <u>51</u>	
	-	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50	
		-	1	2	1	2	1	2		SCR, SKT HD CAP M4 X 6.0	49	
	-	-	-	1	-	1	-	1		FEED CAM, POST FEED	47	
		-	1	1	-	-	1	1		APPLICATOR BASIC ASSEMBLY, SF RAM ASSEMBLY, SF ATLANTIC	· 46 · 44	
	-	-	1	1	1	1	1	1		SCR, BHSC, RoHS (M8 X 25)	. 41	
		-	1	1	1	1	1	1		SUPPORT, TERMINAL	· 34 · 33	В
		-	2	2	2	2	2	2		SCR, BHSC, RoHS (M4 X 20) SPACER, CYLINDRICAL, STRIP GUIDE	30	
	-	-	1	1	1	1	1	1		ASSEMBLY, STRIP GUIDE	29	
		-	1	1	1	1				SPACER, CRIMPER STRIP GUIDE	· 28 · 24	
	-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
		-	1	1	-	-	$\frac{1}{1}$	$\begin{array}{c c} 1 \\ \hline 1 \end{array}$	<u>1-18028-2</u> 2119533-1	WASHER, FLAT, REG M4 STRIPPER, SIDE FEED	· 20 · 19	
Z	1	_	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13	
		-	1	1	1	1	1	1	3-22280-3 1-356885-4	SPRING, COMPRESSION	· 12 · 11	
Z	Λ	_	1	1		1		1	2119805-1	SHEAR HOLDER, FRONT	10	
Z	$\frac{1}{2}$	- 1	1	1	1		1		1803095-1 1633133-8	FLOATING SHEAR, FRONT	· 9 · 8	
Z	<u>′1 \</u>	 		-	-	-	-	-	-	- COMBINATION .100		
	-	_	-	-	-	- 4	-	-	-		6	
		-	1	1	1	1	1		1 - 2119780 - 1 4 - 238011 - 1	DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER	· 5 · 4	
Z	$\overline{1}$	1	2	2	1	1	1	1	1 - 1 8 0 3 0 1 9 - 9	CRIMPER, INSULATION O	3	
	\bigwedge	- 1	1	1	1	1	1	1		SPACER, CRIMPER CRIMPER, WIRE PREMIUM	2	
L	<u> </u>	-77	- 7 2	- 7 1	- 52	- 5 1	- 2	- 1	PART NO	DESCRIPTION	ITEM	А
							CTRONICS CORP EERING ORGANI VISION.		DWN 23NOV2012	TE Connectivity	NO	
			DIMENSI			TOLERAN	NCES UNLE	SS -	Снк 23NOV2012 L.ZHANG 23NOV2012 арvd 23NOV2012	Harrisburg, PA 17105-3608		
			mm		0 PL	LC :	±-		APVD Z3NOVZUTZ S.XI PRODUCT SPEC	Ocean Side Feed Applicator		
			\bigcirc	}-{	I PL 2 PL 3 PL	LC =	±- ±- ±-	ŀ	- APPLICATION SPEC	-		
		MATERIA	.L		4 PL ANGL FINI	LES	±- 		- WEIGHT _	$\begin{bmatrix} size \\ A \end{bmatrix} = \begin{bmatrix} cage \ code \\ 00779 \end{bmatrix} = \begin{bmatrix} cge \\ Cge \\ 2151731 \end{bmatrix}$	RICTED TO	
			-			- 			CUSTOMER ACCESSIBLE P		Rev D	
									CHEETC 3 8	4 ARE NOT REQUIRED FOR ATLANTIC VE		

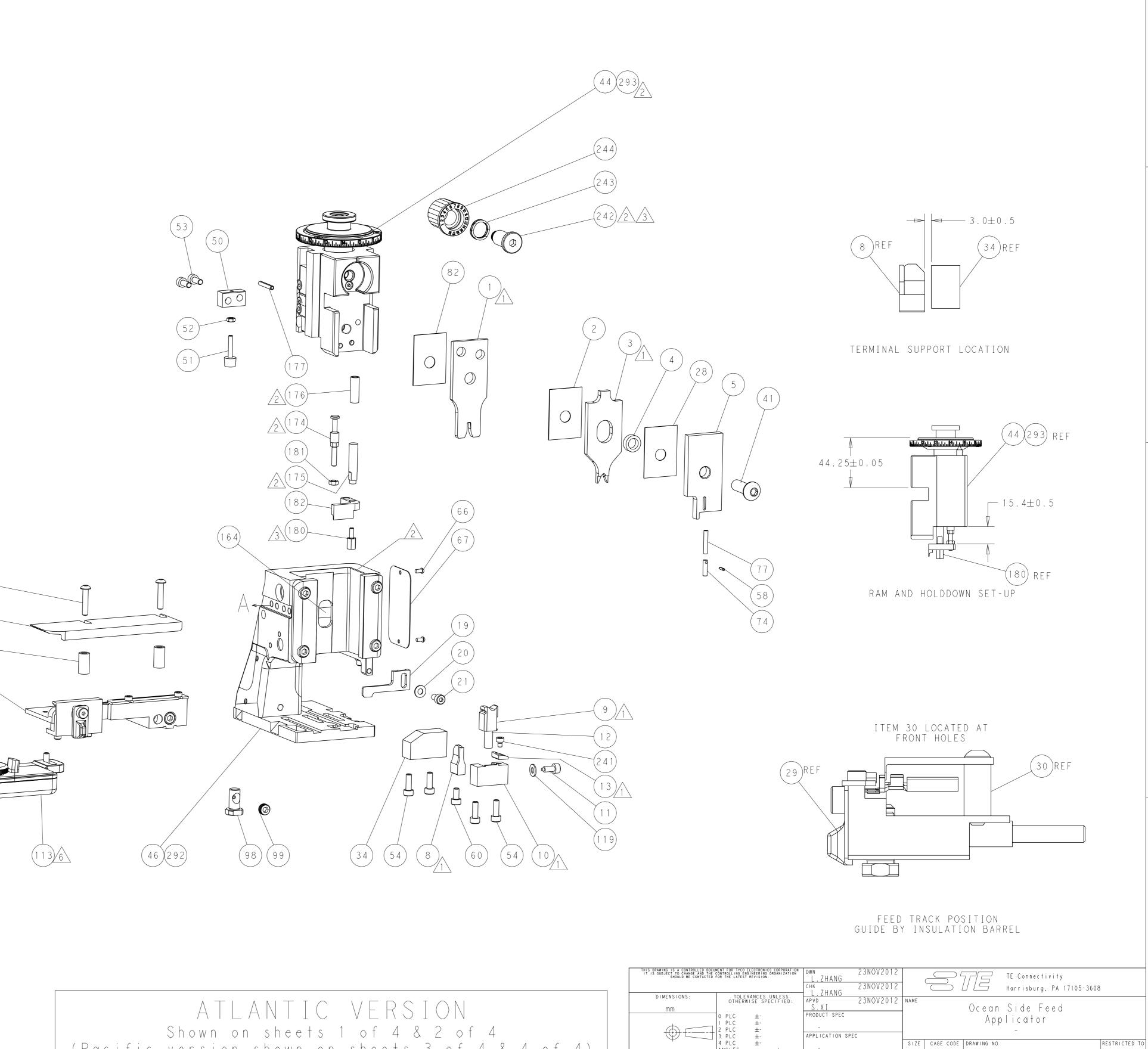
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION







P



ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) MATERIAL FINISH

3

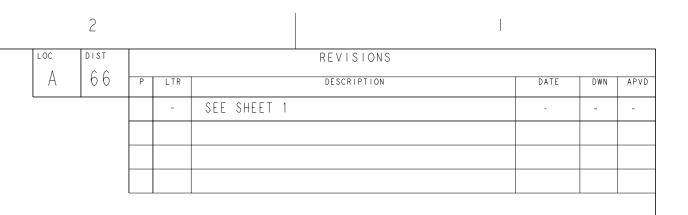
5

(33)

24

30

(29)





STOMER ACCESSIBLE PRODUCTION DRAWING SCALE 1:2 SHEET 2 OF 4 REV D SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

00779 C-2151731

	THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20	6	5	4	3	
	C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER				
	NUMBERREVISIONDESCRIPTIONFEED THPE2-2151731-1DFINE CRIMP HEIGHT ADJUSTMECHANICAL2-2151731-2DFINE CRIMP HEIGHT ADJUSTPNEUMATIC7-2151731-7ACRIMP TOOLING KIT-					
)	APPLICATOR DATA					
	CRIMPSIZETYPEWIRE2.54 mm [.100]FINSUL3.30 mm [.130]OAPPLICATOR INSTRUCTIONSO408-35042O					
	TERMINAL DATA: TE TERMINALTE CRIMP SPECIFICATIONTERMINAL NAME: SOCKET/PIN CONTACTWIRE STRIP LENGTHINSULATION DIAMETER RANGE.185217 IN [4.70-5.51 mm]Ø.089131 IN [2.26-3.33 mm]TERMINALAPPLICATIONSPECIFICATION-TERMINALS APPLIED 6	TERMINAL NAME: SOCKET/PIN CONTACT WIRE STRIP LENGTH	TER TION DIAMETER RANGE 131 IN [2.26-3.33 mm] - TER APP - SPE		TE CRIMP SPECIFICATION TACT INSULATION DIAMETER RANGE Ø.089131 IN [2.26-3.33 mm] 	
	TE TERMINAL TE TERMINAL TE TERMINAL TE TERMINAL 776492-1 776492-2 638078-1 638078-3	TE TERMINAL TE TERMINAL TE TERMI 776493-1 776493-2 776349-	NAL TE TERMINAL -1 776349-3	TE TERMINAL TE TERMINAL 776492-1 776492-2	TE TERMINAL TE TERMINAL	
	WIRE CRIMPHEIGHT <	WIRE CRIMP HEIGHT SIZE Image: CRIMP HEIGHT 18 AWG 1.32+/-0.05 [.052+/002] 20 AWG 1.22+/-0.05 [.048+/002]	CRIMP HEIGHT 4 REFERENCE SETTING 9.0 10.0	RE Image: CRIMP HEIGHT mm [INCH] 1.50mm2 1.55+/-0.05 [.061+/	CRIMP HEIGHT 4 REFERENCE SETTING /002] 6.9	
	RECOMMENDED SPARE PARTS					
	 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATI & STORAGE OF APPLICATOR. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THAPPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD. 					
	WARRANTIES THAT THE PRODUCT WILL PERFORM SIMILARLY TO VALIDATED AN AS STATED WITHIN TE CONNECTIVITY APPLICATION SPECIFICATIONS, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVAL	CONNECTIVITY. THIS LICATION WITHIN A TE SSLY DISCLAIMS ANY AND ALL D APPROVED APPLICATIONS, G BUT NOT LIMITED TO IMPLIED AS SUCH, IT IS HIGHLY				
	PERFORMANCE IN THE SPECIFIC APPLICATION. TERMINAL LUBRICANT IS RECOMMENDED. 7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.	*WARNING on installat:	ION, SET WIRE DISC ⁻	O CRIMP HFIGHT RFFF	ERENCE SETTING	
٨		FOR LARGEST W Than the valu	VIRÉ SIZE. CRIMP HE JE SHOWN MAY CAUSE E INSTRUCTION SHEET F	GHT REFERENCE SETTE AMAGE TO THE CRIMP	INGS GREATER TOOLING,	THIS DRAWING IS A CONTROLLED DOCUMENT FOR THCC ELECTRONIC THIS DRAWING IS A CONTROLLED DOCUMENT FOR THCC ELECTRONIC IT IS SUBJECT TO CHANGE AND DEVENTED THC ENGINEERING SHOULD BE CONTACTED FOR THE LATEST REVISION. DIMENSIONS: TOLERANCES
				ACIFIC VERSI on sheets 3 of 4 &		DIMENSIONS: mm 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- 4 PLC ±- 4 PLC ±-

D

AMP 4805 REV 31MAR2000

(Atlantic version shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

								C
		-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136	
	Δ	-	1	1		WASHER, FLAT, REG M4	119	
	6		1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
_		-	1	1	2844908-1	SCREW, LOCKING	. 99	
		-	1	1	2844907-1	POST, LOCKING	. 98	
		-	1	1	455888-5	SPACER, CRIMPER	. 82	
		-	1	1	22278-8	SPRING, COMPRESSION	. 77	
		-	1	1	854769-4	HOLDER, INS	74	
j		-	1	1	1803607-1	DOCUMENTATION PACKAGE	71	
		-	1	1	2119740-1	TAG, IDENTIFICATION	67	
		-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
		-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
		-	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58	
		-	1	1	1338685-1	PAWL, FEED	56	
		-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	• 53	
		-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
		-	1	1	811242-5	BUMPER, HOLD DOWN	51	
		-	1	1	690753-2	SPACER, TONKER	50	
		-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
		-	-	1	2119652-1	FEED CAM, PRE FEED	48	
		-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	· 41	
		-	1	1	1752356-6	SUPPORT, TERMINAL	· 34	В
		-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33	D
		-	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	. 30	
		-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
		-	1	1	455888-4	SPACER, CRIMPER	28	
		-	1	1	1320928-2	STRIP GUIDE	24	
		-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
		-	1	1	1 - 18028 - 2	WASHER, FLAT, REG M4	20	
		-	1	1	2119533-1	STRIPPER, SIDE FEED	19	
	\bigwedge_1	_	1	1	2119806-1	INSERT, SHEAR	13	
	<u>/</u>		1	1	3-22280-3	SPRING, COMPRESSION	12	
		-	1	1	1 - 356885 - 4	STOP, SHEAR	11	
	\bigwedge	_	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
	$\frac{1}{1}$		1	1	1803095-1	FLOATING SHEAR, FRONT -	9	
	$\frac{1}{1}$	1	1	1	1633133-8	ANVIL, COMBINATION .100	. 8	
	<u>/ </u>		-	_	-	-	· 7	
		-	-	-	_	-	6	
		-	1	1	1-2119780-1	DEPRESSOR, SHEAR	5	
		-	1	1	4 - 2 3 8 0 1 1 - 1	BLOCK, CRIMPER SPACER	• 4	
	\bigwedge	1	1	1	1 - 1 8 0 3 0 1 9 - 9	CRIMPER, INSULATION O	3	
	<u></u>	-	1	1	455888-5	SPACER, CRIMPER	· 2	
	\bigwedge	1	1	1	2 - 456407 - 0	CRIMPER, WIRE PREMIUM	· 1	
	<u>/ 1 (</u>		2.2	<u> </u>			ITEM	٨
		- / /	- 2 2		PART NO	DESCRIPTION	NŌ	A
	THIS DRAWING IS A CONTROLLED DOCUMENT IT IS SUBJECT TO CHANGE AND THE CONTR SHOULD BE CONTACTED FOR T	FOR TYCO ELEC OLLING ENGINE HE LATEST REV	TRONICS CORP ERING ORGANI ISION.	CRATION ZATION	DWN 23NOV2012 L.ZHANG			
1	DIMENSIONS:				снк 23NOV2012 L.ZHANG			
	mm	TOLERAN OTHERWISE	E SPECIFI	ED: 4	APVD 23NOV2012 S.XI	Ocean Side Feed		
	0 F	PLC :	±- ±-		PRODUCT SPEC	Applicator		
		PLC : PLC :	±- ±-	4	- APPLICATION SPEC			
	4 F ANC	PLC : GLES	- ±- ±-		-		TRICTED TO	
	MATERIAL - FIN	NISH .	-	V	VEIGHT _	$A \mid 00779 \square C = 2151731$		
	-		-		CUSTOMER ACCESSIBLE P	RODUCTION DRAWING SCALE 1:2 SHEET 3 of 4	Rev D	
	·				SHEFTS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VE	RSION	

DATE DWN APVE

REVISIONS

DESCRIPTION

PUSH ROD, AIR FEED

BUSHING, FLANGED

AIR FEED MODULE

COUNTER, MAGNETIC

SPRING, FEED FINGER

FEED CAM, AIR FEED

FEED CAM, POST FEED

RAM ASSEMBLY, SF PACIFIC

1-1803583-0 APPLICATOR BASIC ASSEMBLY, SF

3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

WASHER, WAVE SPRING, CREST-TO-CREST

RING, RETAIN, EXTERN, 3/16 CRESCENT

SCR, SKT HD CAP, RoHS, M4 X 16

SCR, SKT HD CAP, RoHS, M4 X 20

A 66

P LTR

2119640-1

1803259-1

2119082-9

2079764-1

2119083-1

7 - 1 8 0 2 3 - 7

2119580-1

2063440-1 21045-3

994970-2

240638-1

2119641-2

2168083-8

2168083-9

2119653-2

1803516-1

1 -

1

1 1

- 1 1

- 1 1

- <u>1</u> -- <u>2</u> -

- 1

- 1

- 1 1

4 4

- 1

- 1 1

- 1 1

- | 1 | -

- REF REF

- -

SEE SHEET 1

250

249

244

241

164

163

151

144

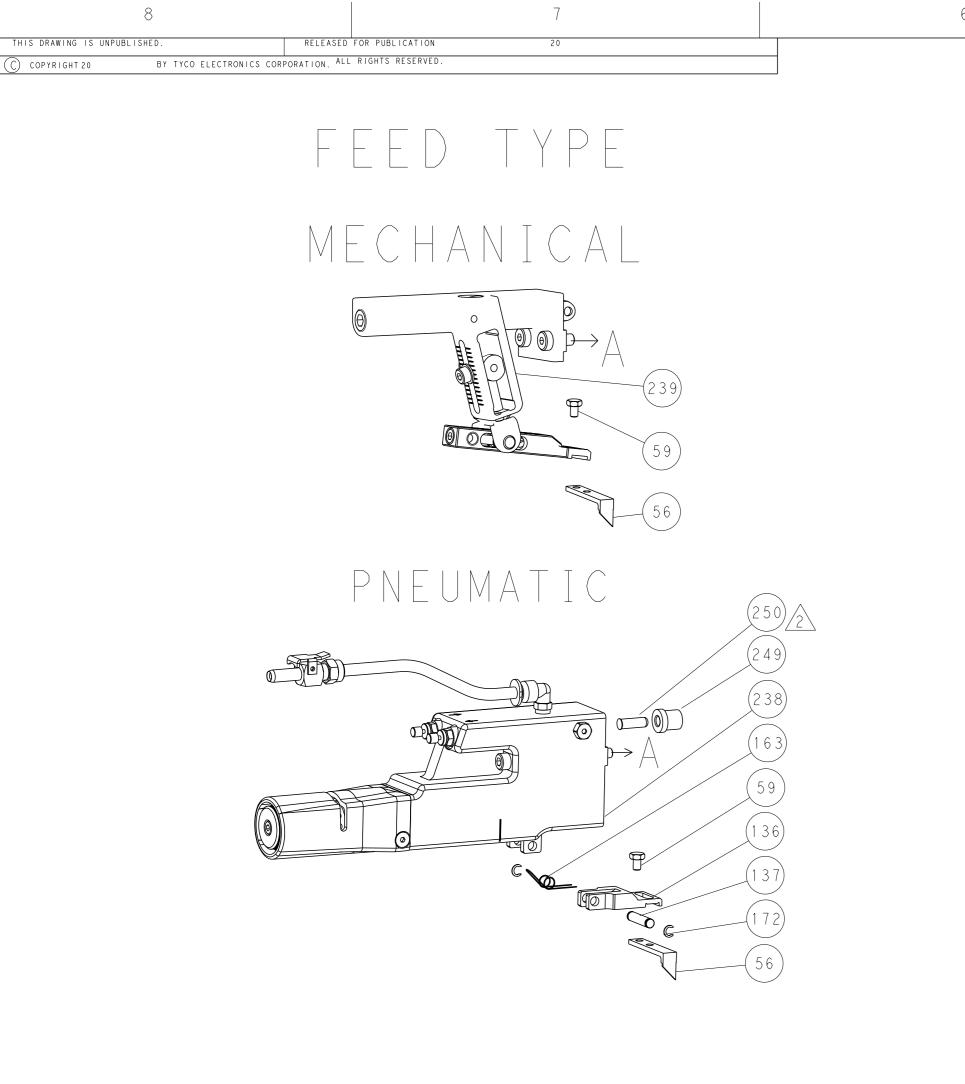
143

142

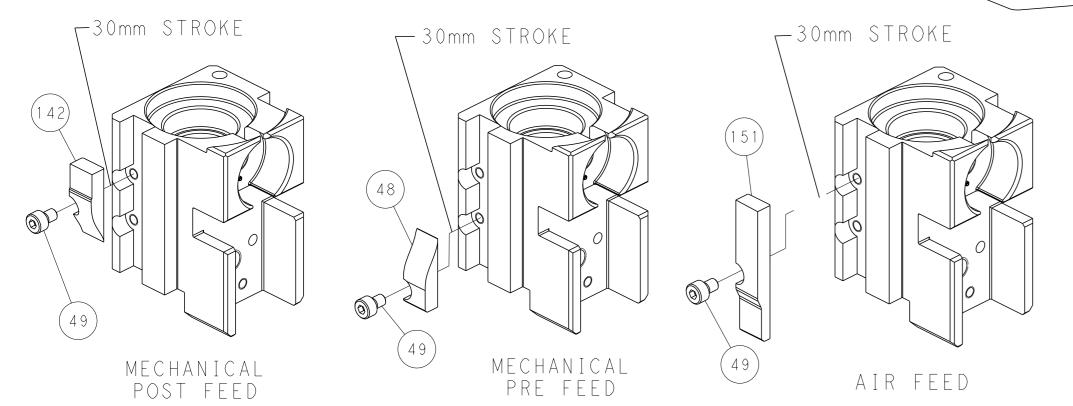
141

140

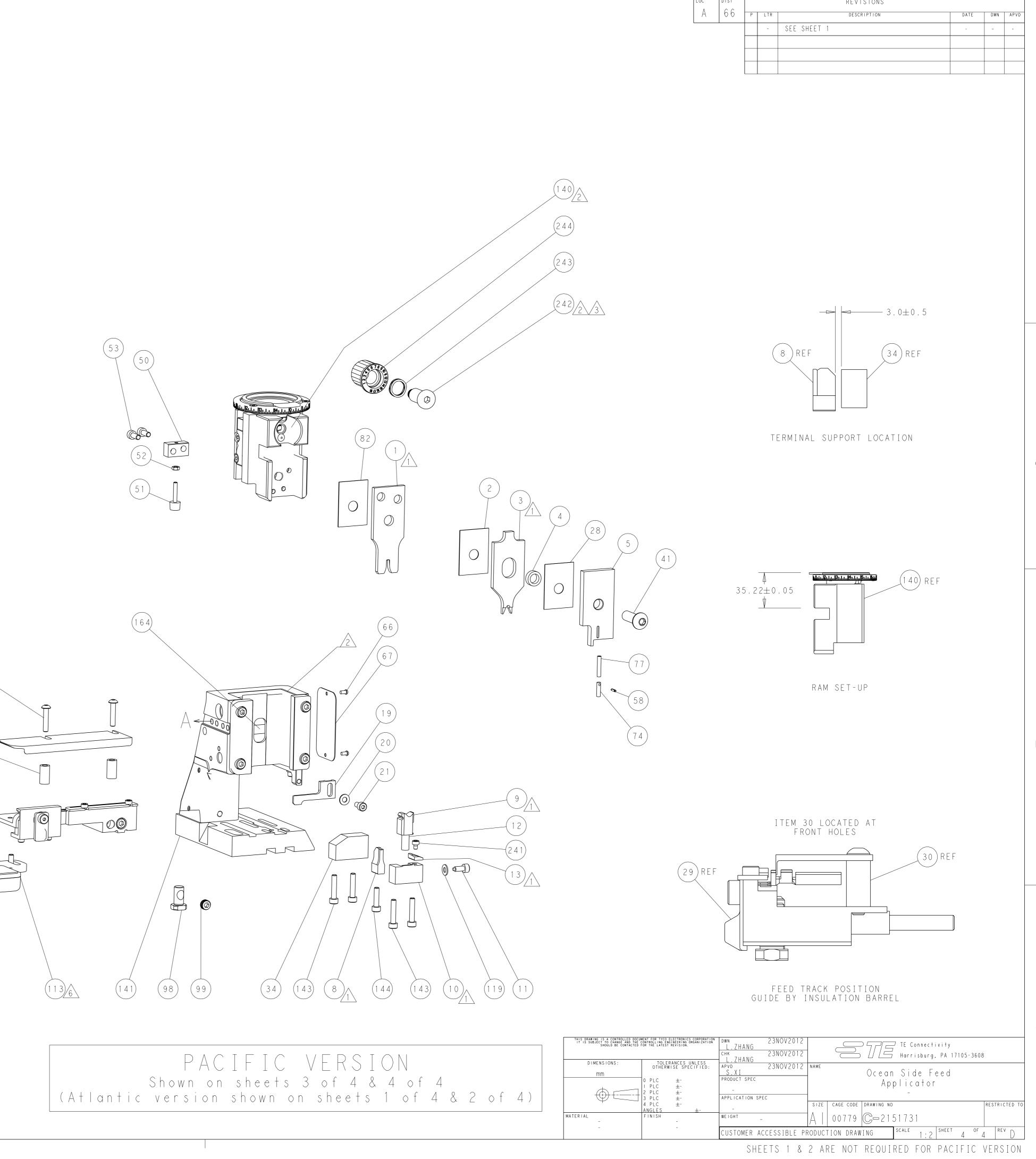
137







AMP 4805 REV 31MAR2000



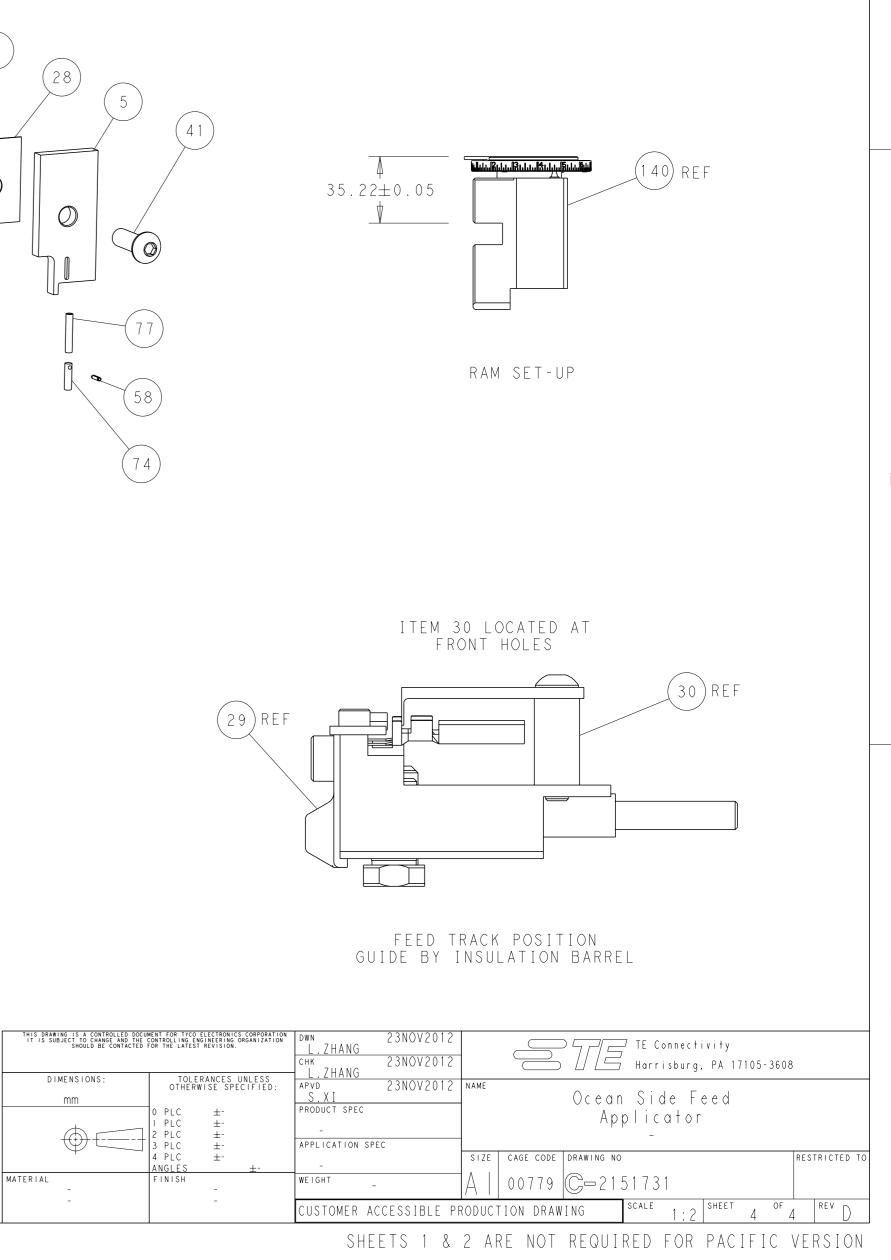
3

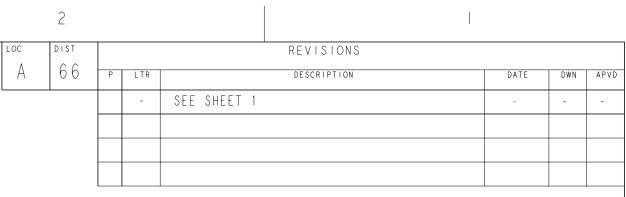
5

(33)

(24)

29











Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity: 2-2151731-1