8					6	5
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ATLANTIC VERSION TERMINATOR	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE		
INTERFACE ADAPTER					CONVERT TO	2110050 1
	2151548-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED Servo latch plate	2119950-1 2119951-1
					SMART APPLICATOR	2161326-1 2119949-1
	2151548-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED Servo latch plate	2119951-1
					SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1
	2151548-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	PNEUMATIC FEED	2119950-1
	2151548-6	A	NON-CRIMP HEIGHT ADJUST	SERVO	-	-
	2151548-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	_
	7-2151548-7	A	CRIMP TOOLING KIT	-	-	-
2113247-1 26 WIRE ₩ IRE	TYPE 70] F 10] F TIONS Immlement (Lear) TERMING NI2 Immlement NONE -	INSULAT	CRIMP SPECIFICATION ION DIAMETER RANGE 00 IN [0.14-2.55 mm] - - AL 68H (Lear) TERMINAL REFERENCE SETTING			
20 AWG OR 0.50mm2 1. 0.35mm2 1. 0.35mm2 1. 1 RECOMMENDED SP. 2 GREASE BEARING 3. LUBRICATE DAILY SHEET SUPPLIED 4 APPLICATOR SPEC ASSEMBLY. SEE E MECHANICAL F PNEUMATIC FE SERVO FEED W SERVO FEED W 5. ADJUSTMENT OF T APPLICATOR BETW 6 APPLY PART NUMB 1 GREASE THREADS 8 MAGNET, ITEM 14	15+/-0.05 [.045 10+/-0.05 [.043 ARE PARTS SURFACES LIGH Y PER THE APPL WITH THE APPL CIFIC DATA TO BELOW FOR PART FEED WITH "SMAR VITH "FINE CRI VITH "FINE CRI VITH "FINE CRI VITH "NON-CRIM THE STRIPPER M VEEN BENCH AND BER 1-23419-5 , GROOVE AND C 66 MUST BE ORI	+/002] HTLY ICATOR INS ICATOR. BE ENTERE NUMBER: RT APPLICA MP HEIGHT P HEIGHT P HEIGHT P HEIGHT LOCTITE T D-RING ON	6.8 7.3 T.3 STRUCTION D INTO BLANK MEMORY CHIP AT ATOR" CONVERSION: 8-2151548-4 FOR" CONVERSION: 8-2151548-4 ADJUST": 8-2151548-4 ADJUS	4		* W A F O N L A F B E L W I L
ACTUATE THE COL	JNTER.		E SETTING USED WHEN THE			
APPLICATOR WAS NECESSARY WHEN	QUALIFIED AT RUNNING APPLI STORAGE LOCAT	THE FACTOR CATOR IN	RY. ADJUSTMENT MAY BE			 - 1
FOR ADDITIONAL TO CONVERT THE REMOVE ITEM 13	INFORMATION. APPLICATOR TO AND ATTACH TO) A NON-CA The Loca ⁻	RRIER CUTTING STYLE, FION ON THE BACK SIDE			 - 1 - 1
INFORMATION.	g -6 non-crimf	P HEIGHT A	SHEET FOR ADDITIONAL DJUST APPLICATOR ICATOR'S MAXIMUM			
WIRE CRIMP HEIG						
						(Pac
AMP 4805 REV 31MAR2000						

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r₀/ENGINEER DRAWING

	ATLANTIC VERSION	
(Pacific	Shown on sheets 1 of 4 & 2 of 4 version shown on sheets 3 of 4 & 4 of 4)	

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	_	1	1	1	8 - 2 1 0 8 4 - 0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	_	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	_	Ι	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	_	Ι	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	_	1	1	1	2119798-1	DETENT PIN	247
-	1	_	1	1	1	1 - 2 2 2 7 9 - 3	SPRING, COMPRESSION	246
-	-	1	-	-	_	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
- 7 7	- 7	- 6	- 5	- 2	- 1	PART NO	DESCRIPTION	I T E M NO

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1338685-1

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1338685-1

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1338685-1

1338685-1

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*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

2119799-1	2063440-1
-	2168400-6 (QUANTITY 2)
-	-
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-	2168400-6 (QUANTITY 2)
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2119799-1	2063440-1
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THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm

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PART NUMBERS REQUIRED

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2119653-1

1901094-3

2119653-1

2119641-1

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APPLICATOR STYLE CONVERSION CHART

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5-18022-5

8-2151548-5

8-2151548-4

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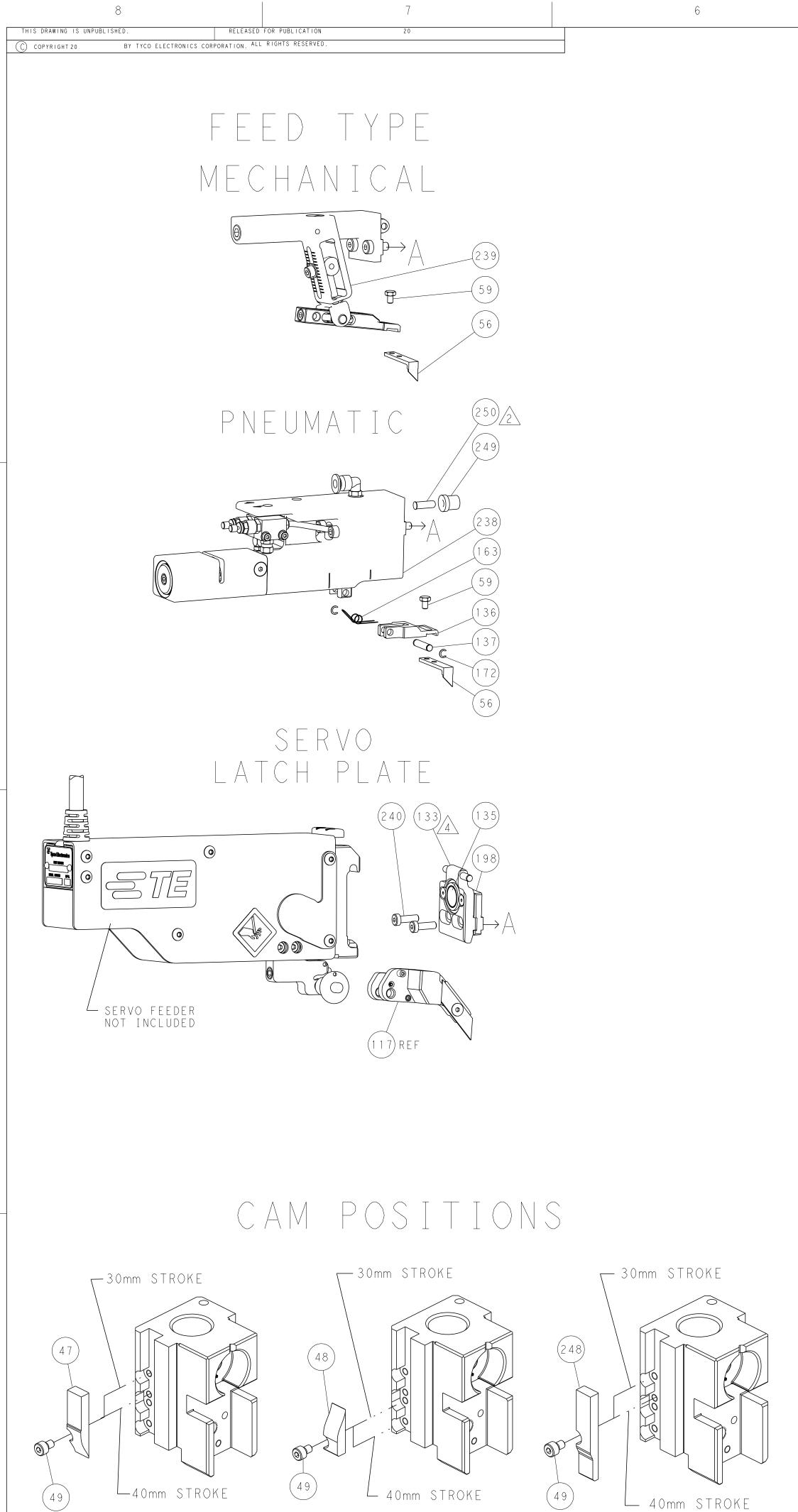
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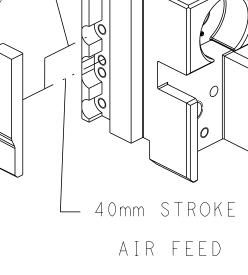
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1 1 1 10:23:1 SGD. SR. ID: CAR YEAK 5.0 22:7 2 2 - 2:76:37:44 SUGS. SUB 4:15 2:7:57 1 2:16:36:47 VEC-ATCAL 3:30:00 ASSEMDLY 2:3:57 1 1 2:16:36:47 VEC-ATCAL 3:30:00 ASSEMDLY 2:3:57 1 1 2:16:36:47 VEC-ATCAL 3:30:00 ASSEMDLY 2:3:57 1 1 1 2:16:37:40 2:0:0:17:2:37:78:18:5:0.8 17:3:57 1 1 1 3:40:10:40 2:0:11:10:10:10:10:10:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:11:10:10	1	1	1	1	2	079	9764	1	WAS	ΗE	R, WAVE SPRING, C	REST-			243
- - 1 C 1000000000000000000000000000000000000	1	1	1	1	_										
	2	2	-	-					-				16		
1 1	-	-	1	-					-					•	238
1 1 1 232111-1 FIN. S.OTES SELVE 3: 22.0 7.2 1 1 1 7763362-2 2012E F23.H0LD2689 7.5 1 1 1 763362-2 2012E F23.H0LD2689 7.5 1 1 1 24462-1 MASLET. 6482 F24.H13-F10467 2.8 2 1 1 24462-1 MASLET. 6482 F24.H13-F10467 2.8 2 1 1 244623-1 MASLET. 6481 F34.H. 5310, 5313, 54.6 5.7 - 1 211370+1 +CL2E. F216 F34.G 5.5 513, 54.6 5.7 - 1 211370+1 +CL2E. F216 F34.G 5.5 513, 56.4 5.7 4.1 1 763374.1 21187.4 1.00 3.8 1 1 1 654762-2 570414.S. 60*42.510.H 7.7 1 1 1 654762-2 5714.S. 614. 1.0 7.4 1 1 1 643763-1 507.5 7.5 7.5 7.5 1 1 1 643763-1 507.5 507.5 507.5 507.5 507.5 5	1	1	-	-					-					•	
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- 2 - 2104-58 SUBS. RELACY. EXTER. 2418 (RESCENT 72) H 1 SEREC. Read. I. RML APPLINEST (RESCENT 72) - 1 - 240035-1 COMMTR. MAG. APPL 1005 (REDGY) TSG - 1 - 240035-1 COMMTR. MAG. APPL 1005 (REDGY) TSG - 1 - 240035-1 COMMTR. MAG. APPL 1005 (REDGY) TSG 1 - - 323352-1 SEVE (RET. APPL 4005 (STG KAND) TSG 1 1 - 1533753-1 SEVE (RET. APPL 4005 (STG KAND) TSG 1 1 - 1533753-1 SEVE (RET. APPL 4005 (STG KAND) TSG 1 1 - 453884 (STG KAND) SEVE (RET. APPL 4005 (STG KAND) TSG 1 1 - 543703-4 - OLD (STG KAND) TSG 1 1 - 543703-4 - OLD (STG KAND) TSG 1 1 - 2118953-1 COMMAND SG TSG 1<	1	1	1	1					_					•	
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1 1 1 20.73383-7 SCR. DHSC. Rols 194 X 80 6.0 - 1 1 21.028-2 SCR. ITX ID CAP. M4 X 6.0 5.9 - 1 1 12.028-2 P.N. SLOTICS SPRING .062 X 250 5.8 - 1 1 13.83883-1 PAML. FIED 5.6 - 1 1 13.83883-1 PAML. FIED 5.6 - 1 1 1.50320-0 N.T. ITX. JGC. Rolfs. M4 X 12 5.2 1 1 1 2.106430-1 Secs. LOW +EAD. RoHS. M4 X 6.0 4.9 - 1 1 1.2119352-1 FIED CAM. FRETED 4.8 - - 1 2.113853-1 FIED CAM. FRETED 4.8 - - 1 2.113853-1 FIED CAM. FRETED 4.7 1 1 1.2119353-1 FIED CAM. FRETED 4.7 1 1 2.113845-1 D.SC. NEDSTIC FA WIR ADJUSTMENT 4.0 - 1 1.1213835-1 FRED CATOR SHOP FACK 3.9 - 1 1.211302-1 JANDIANT ANIT CANNIT ALANIT ANIT	-	1	1	1	2	119	9793	5 - 1	LIM	IT	ER, ADJUSTMENT BO	LT			63
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1 1 1 1 2-1901681-1 HCLDDOWN, TERVINAL 51 1 1 1 2-1752334-1 SCR, SKI HD CAP MA X 6.0 49 - 1 2119652-1 FEED CAM, P3E FEED 48 - - 1 2119653-1 FEED CAM, P3E FEED 47 1 1 1 2119653-1 FEED CAM, PST FEED 47 1 1 1 2119653-1 FEED CAM, PST FEED 47 1 1 1 2119673-1 RAM, AMP STYLL, SIDE (FED 42 1 1 1 2119644-1 DISC, NUMBERED FA WIRE ADJUSTWENT 40 1 1 1 2119644-1 DISC, NUMBERED FA WIRE ADJUSTWENT 40 1 1 1 2119644-1 DISC, NUMBERED FA WIRE ADJUSTWENT 35 1 1 1 2119645-1 FA HEAD, ATLANTIC STYLE 37 1 1 1 2119082-1 FA HEAD, ATLANTIC STYLE 37 1 1 1 2119082-1 FEED CAN, YEAD, FA MEAD, FA MEAD, MA X 8.0 32 1	4	4	4	4									12		
- 1 2 18C23 9 SCR. SKT HD CAP M4 x 6.0 49 - - 1 2119652-1 FEED CAM. PRE FED 47 1 1 1 2119652-1 FEED CAM. POST FEED 47 1 1 1 2119652-1 FEED CAM. POST FEED 47 1 1 1 2119653-1 RAPPLICATOR BASIC ASSEMBLY, SF 46 - 1 1 2119657-1 RAPPLICATOR BASIC ASSEMBLY, SF 46 - 1 1 2119657-1 RAPLICATOR SHIM PACK 39 1 1 1 2119657-1 APPLICATOR SHIM PACK 39 1 1 1 2119657-1 APPLICATOR SHIM PACK 39 1 1 1 2119657-1 APLICATOR SHIM PACK 39 1 1 1 2119657-1 APLICATOR SHIM PACK 39 1 1 1 2119652-1 FALHAD, ATLANTIC STHER 37 1 1 1 211962-2 2073935-5 SCR. SHSC. BHS (M4 X 2013 33 1 1 <t< td=""><td></td><td>1</td><td>1</td><td>1</td><td>2 -</td><td>19(</td><td>)168</td><td>51-1</td><td>HOLI</td><td>DD</td><td>OWN, TERMINAL</td><td></td><td></td><td></td><td>51</td></t<>		1	1	1	2 -	19()168	51-1	HOLI	DD	OWN, TERMINAL				51
- - 1 2119653-1 FEED CAM, POST FEED 47 1 1 1 2119656-9 APPLICATOR DASIC ASSEMDLY, SF 46 - 1 1 2119370-1 RAM, AMP STYLE, SIDE FEED 44 1 1 1 2109333-7 SCR, JESC, VUNDERED FA WIRE ADJUSTMENT 40 - 1 1 1 2119645-1 DISC, VUNDERED FA WIRE ADJUSTMENT 40 - 1 1 1 2119645-1 DISC, VUNDERED FA WIRE ADJUSTMENT 39 1 1 1 2119057-1 APPLICATOR SHIM PACK 39 1 1 1 2119059-1 BOLT, ADJUSTMENT 35 1 1 1 2161328-1 HEX HEAD, FLANGED, MS & Gmm LONG 32 1 1 1 1320928-3 SPACER, CRIMER 30 31 1 1 1 1320928-6 PLATE, STRIP GUIDE 29 1 1 1 1320928-6 PLATE, STRIP GUIDE 24 1 1 1 1320928-6 PLATE, STRIP GUIDE 24	-	-	1	2		18()23-	9	SCR			. 0			49
1 1 1 2119656-9 APP_ICATOR BASIC ASSEMBLY, SF 46 - 1 1 2119370-1 RAM, AMP STYLE, SIDE FEED 44 1 1 1 2079383-7 SCR, BHSC, RoHS (M8 X 25) 41 - 1 1 2019645-1 DISC, WUBBRED FA WIRE ADJUSTMENT 40 - 1 1 2119651-1 APP_ICATOR SHIM PACK 33 1 1 1 2119644-1 RAM WASHER, PRECISION 38 1 1 1 2119092-1 DOLT, ADJUSTMENT 35 1 1 1 2119092-1 DOLT, ADJUSTMENT 35 1 1 1 211902-1 DOLT, ADJUSTMENT 35 1 1 1 2119050-1 ASSIMI', STRIP GUIDE 30 1 1 1 11320908-3 <	-	-	-	1										•	
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- 1 1 1 2119957-' APP_ICATOR SHIM PACK 39 1 1 1 1 2119644-' RAM WASHER, PRECISION 38 1 1 1 2119085-' FA HEAD, ATLANTIC STYLE 37 - 1 1 1 2119085-' FA HEAD, ATLANTIC STYLE 37 - 1 1 1 2119092-' DOLT, ADJUSTMENT 35 1 1 1 2119092-' DOLT, ADJUSTMENT 35 1 1 1 2119092-' DOLT, ADJUSTMENT 34 2 2 2 2079383-5 SCR, 3HSC, RoHS (M4 X 20) 33 1 1 1 2119959-' ASSEMBLY, STRIP GUIDE 29 1 1 1 1219958-C PLATE, STRIP GUIDE 29 1 1 1 1320928-C PLATE, STRIP GUIDE 24 1 1 1 1406083-2 SCR, SKT HD CAP, ReHS, M4 X 8.0 21 1 1 1 1219533-' STRIPPER, SIDE FEED 19 1 </td <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>2</td> <td>079</td> <td>9383</td> <td>5 - 7</td> <td>SCR</td> <td>,</td> <td>BHSC, RoHS (M8 X</td> <td>25)</td> <td></td> <td>•</td> <td>41</td>	1	1	1	1	2	079	9383	5 - 7	SCR	,	BHSC, RoHS (M8 X	25)		•	41
1 1 1 2119085-1 FA HEAD, ATLANTIC STYLE 37 - 1 1 1 2119082-1 BOLT, ADJUSTMENT 35 1 1 1 2119082-1 BOLT, ADJUSTMENT 35 1 1 1 2119082-1 BOLT, ADJUSTMENT 35 2 2 2 2079383-5 SCR. BISC. RolS (M4 X 20) 33 1 1 1 2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG 32 1 1 1 1210959-1 ASSEM3_Y, STRIP GUIDE 30 1 1 1 1210959-1 ASSEM3_Y, STRIP GUIDE 29 1 1 1 1320928-6 PLATE, STRIP GUIDE 24 1 1 1 1408083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 1 1 1 1219808-1 INSERT, STRIP GUIDE 20 1 1 1 211953-1 STRIPPER, SIDE FEED 19 1 1 1 12119806-1 INSERT, SHEAR 13 1 1 1	-	1	1	1								ADJL	ISTMENT		
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MECHANICAL Post feed

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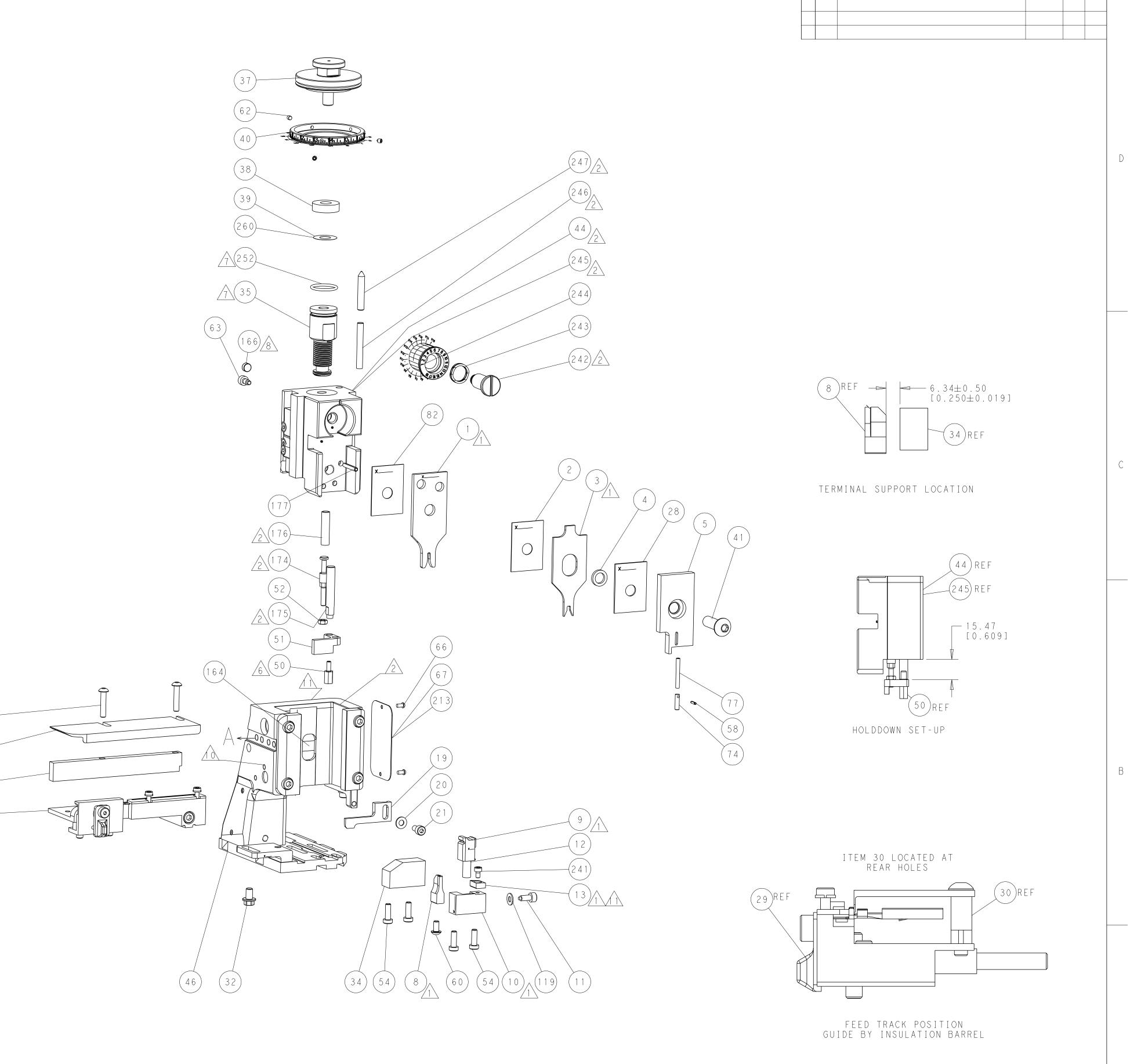
40mm STROKE MECHANICAL PRE FEED



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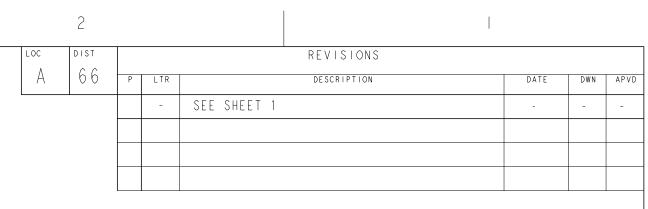
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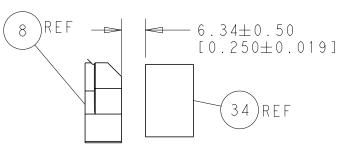


3

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS:





CONTROLLING ENGINEERING ORGANIZATION DWN 28DEC20 OR THE LATEST REVISION. THE LATEST REVISION. CHK 28DEC20 S.XI	TE Connectivity Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 APVD 28DEC2(I.CRUZ PRODUCT SPEC - - APVD 28DEC2(I.CRUZ - - APVD 28DEC2(I.CRUZ - - - - - - - - - - - - -	1 NAME Ocean Side Feed Applicator -	
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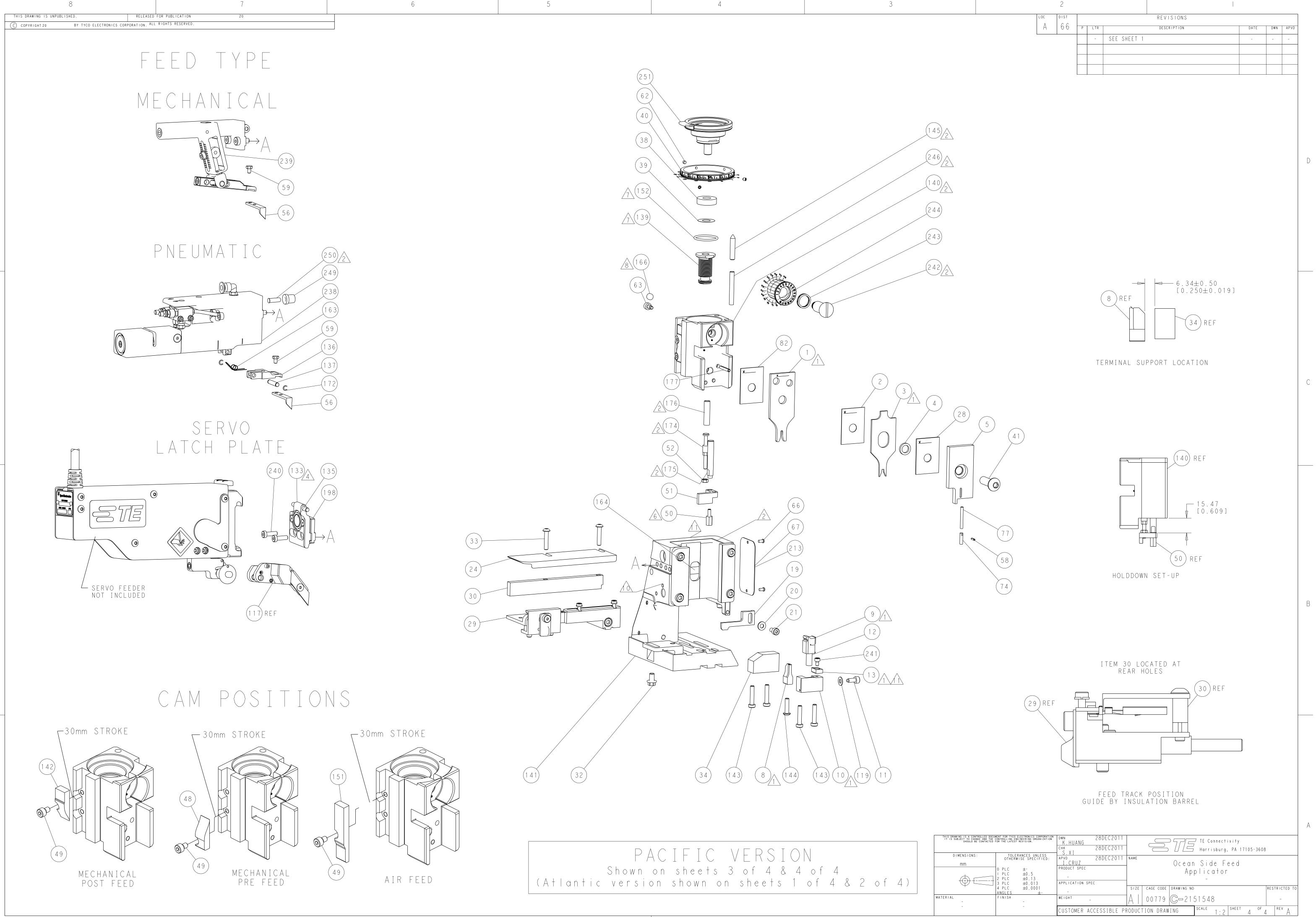
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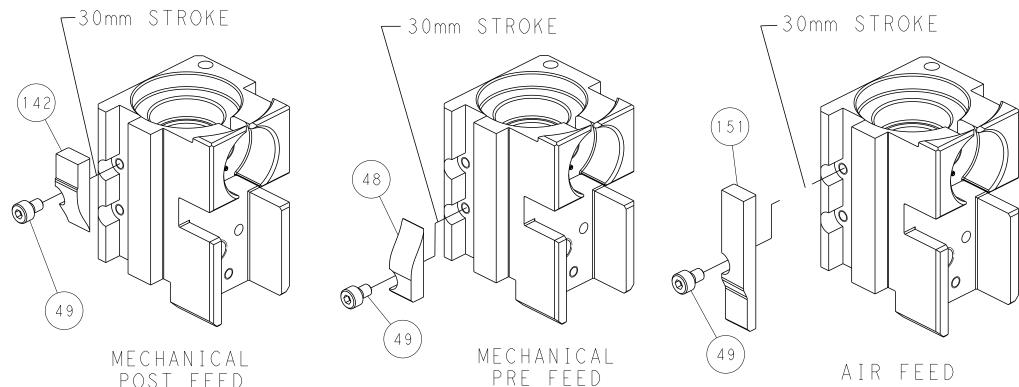
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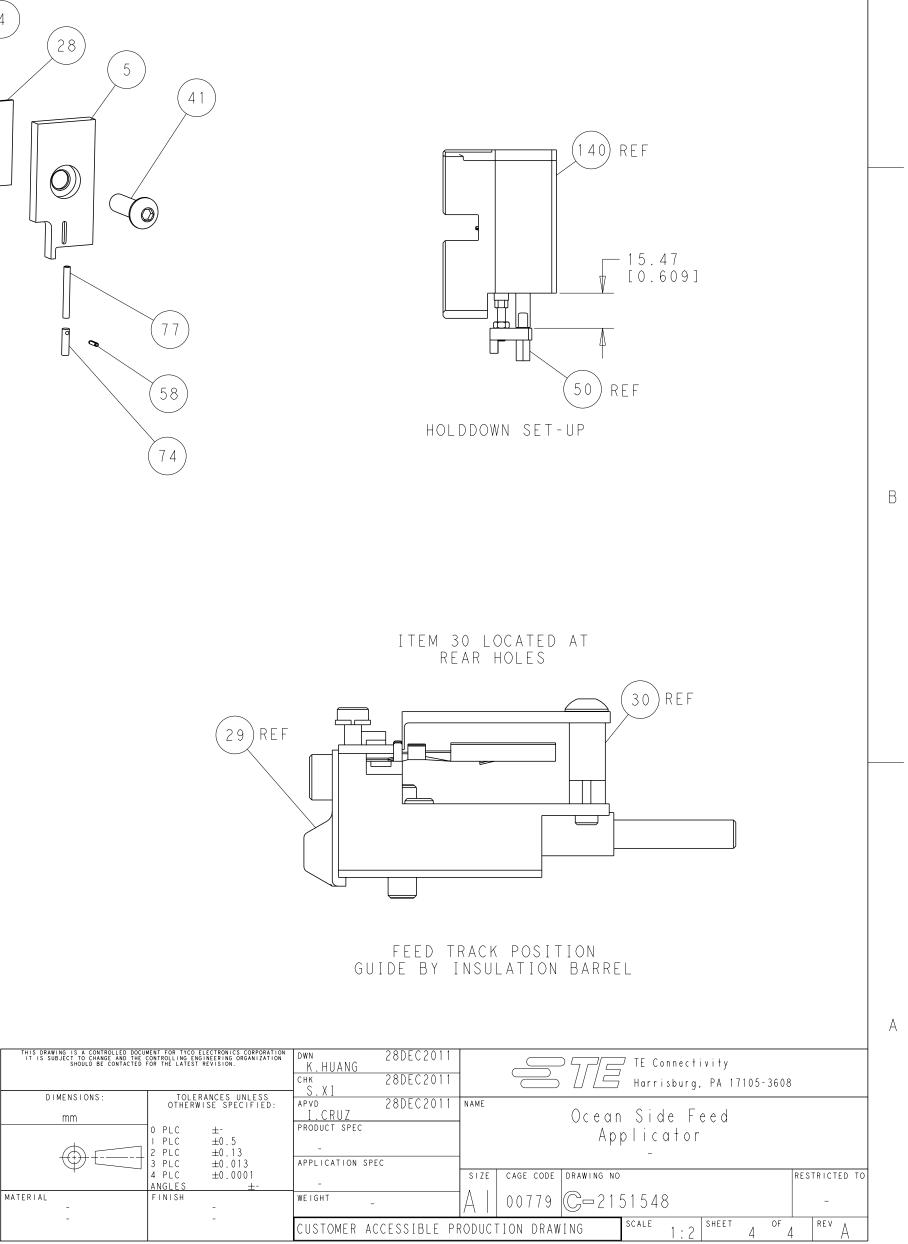
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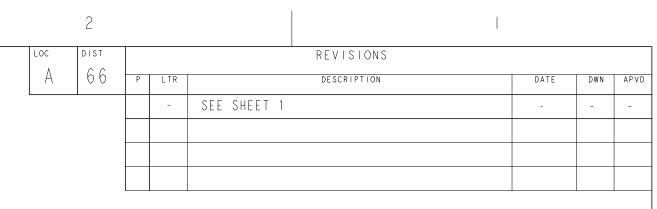
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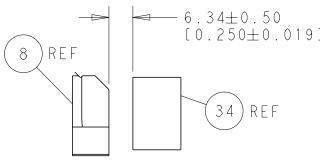




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