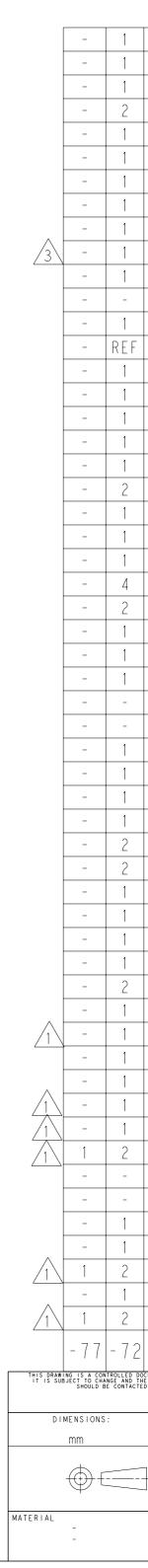
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|--|--|
| PART REVISION DESCRIPTION FEED TYPE | ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER |
| 2151321-1CFINE CRIMP HEIGHT ADJUSTMECHANICAL2151321-2DFINE CRIMP HEIGHT ADJUSTPNEUMATIC7-2151321-1CMECHANICAL AND CRIMP TOOLING KITMECHANICAL7-2151321-2DPNEUMATIC AND CRIMP TOOLING KITPNEUMATIC7-2151321-7ACRIMP TOOLING KIT- | |
| APPLICATOR DATACRIMPSIZEWIRE3.56 mm [.140]FINSUL4.57 mm [.180]FAPPLICATOR INSTRUCTIONS408-35042 | |
| TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION TERMINAL NAME: PIN, .140 PIN & SOCKET CONN. WIRE STRIP LENGTH INSULATION DIAMETER RANGE 4.78-7.92 mm [.188312 IN] Ø2.54-3.78 mm [.100149 IN] TERMINAL 114-1007 - APPLICATION - - SPECIFICATION - - TERMINAL S APPLIED - - TE TERMINAL TE TERMINAL TE TERMINAL TE TERMINAL 925712-1 925712-5 925713-4 350200-2 925712-2 925713-1 925713-7 350201-1 925712-4 925713-2 350200-1 350201-2 | TERMINAL DATA: TE TERMINALTE CRIMP SPECIFICATIONTERMINAL NAME: PIN, .140 PIN & SOCKET CONN.WIRE STRIP LENGTH.14-8.71 mm [.281343 IN]Ø3.81-4.57 mm [.150180 IN]TERMINALAPPLICATIONSPECIFICATIONTERMINALS APPLIEDTE TERMINALYestingTE TERMINAL925712-1925712-2925713-1925712-4925713-2350200-1350201-2 |
| WIRE CRIMP HEIGHT CRIMP HEIGHT A STAB SIZE Imm [INCH] CRIMP HEIGHT STAB 10 AWG 2.54+/-0.05 [.100+/002] 2.0 12 AWG 2.08+/-0.05 [.082+/002] 6.8 14 AWG 1.78+/-0.05 [.070+/002] 10.1 | |
| RECOMMENDED SPARE PARTS REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000. *WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFE THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO REFER TO THE INSTRUCTION SHEET FOR PROPER | HEIGHT REFERENCE SETTING RENCE SETTINGS GREATER) THE CRIMP TOOLING, |
| | |

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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)



FINISH

| | 2 | | | | | | |
|----|------|---|-----|---------------|-----------|-----|------|
| OC | DIST | | | REVISIONS | | | |
| А | 66 | Р | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | | А | RELEASED | 14JAN2015 | KS | ΤE |
| | | | В | ECR-16-004345 | 23MAR2016 | ХZ | ΤE |
| | | | С | ECR-18-015402 | 28SEP2018 | FL | ΤE |
| | | | D | ECR-20-017678 | 15DEC2020 | JAH | R K |

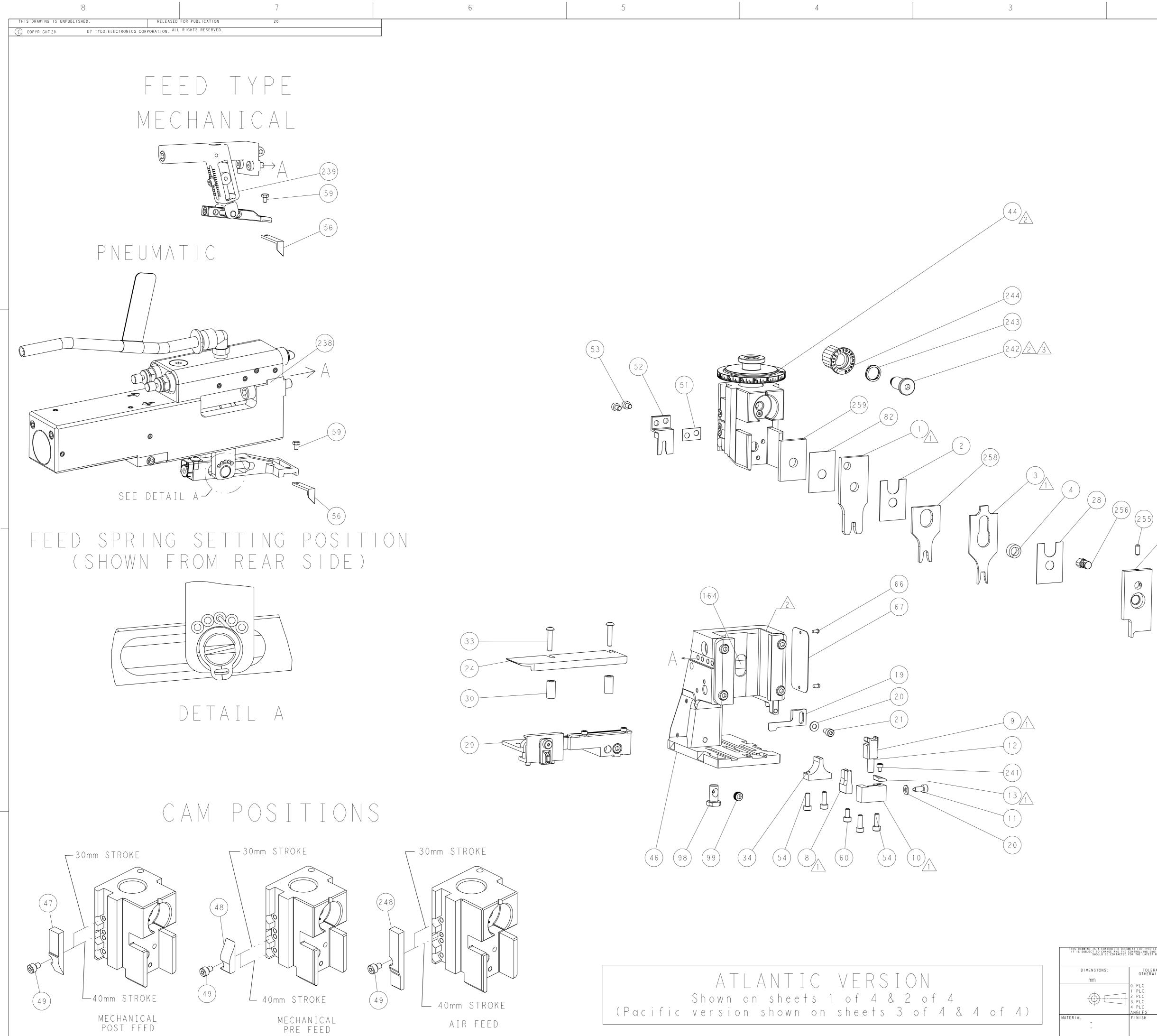
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| د 1 | 1 | 1 | 2119797-2 | | ER, CRIMPER, SPECIAL | · 2 |
| ו ר | 1 | | | | | · |
| Ĺ | | | 456411-7 | | IPER, WIRE PREMIUM | T T F 14 |
| -71 | - 2 | - 1 | PART NO | | DESCRIPTION | ITEM NO |
| MENT FOR | TYCO ELECT | RONICS CORPO RING ORGANIZ SION. | ATTION DWN 23SEP | L T 2 0 1 4 | | |
| OR THE | LATEST REVÎS | SION. | CHK 23SEP | T2014 | TE Connectivity Harrisburg, PA 17105-3608 | |
| 01 | TOLERANC | ES UNLES SPECIFIE | G BATLEY | T2014 | NAME | |
| O PLO | | | T. ELBIN PRODUCT SPEC | v I T | Ocean Side Feed | |
| 1 PL(2 PL(| 2 ± | - | - | | Applicator | |
| 2 PL0 3 PL0 4 PL0 | 2 ± | - | APPLICATION SPEC | | - SIZE CAGE CODE DRAWING NO | ESTRICTED TO |
| ANGL | ES | ±- | - WFIGHT | | $\begin{bmatrix} SIZE \\ CAGE CODE \\ OR = 0.151201 \\ \hline C = 0.151001 \\ \hline C = 0.151001 \\ \hline$ | JUNICIED IV |

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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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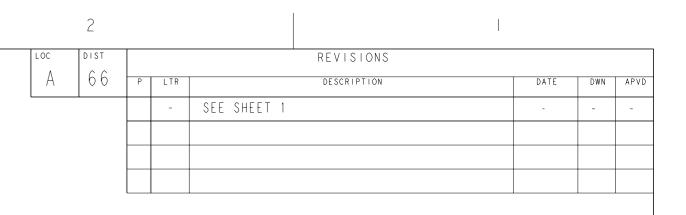


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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

MATERIAL

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TERMINAL SUPPORT LOCATION

(34) ref

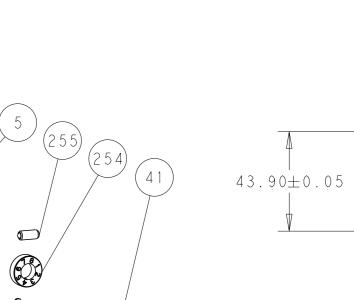




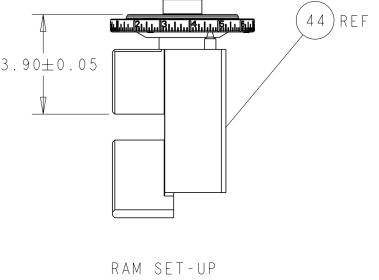


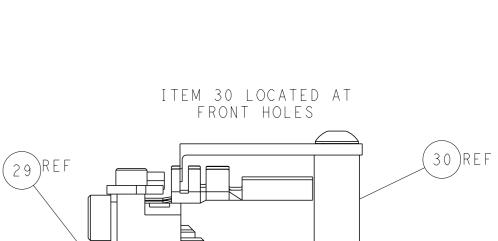
| | | TRACK POS / INSULATIC | | REL | | |
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| ELECTRONICS CORPORATION NGINEERING ORGANIZATION T REVISION. | DWN 23SEPT2014 К. STAKEM Снк 23SEPT2014 G. BAILEY | | | TE Connectivit Harrisburg, PA | | 8 |
| RANCES UNLESS WISE SPECIFIED: ±- ±- ±- ±- | APVD 23SEPT2014 T. ELBIN PRODUCT SPEC | NAME | | Side Fee licator | d | |
| ±- ±- ±- | APPLICATION SPEC - WEIGHT | | drawing no | 1 3 2 1 | | RESTRICTED TO |
| - | Customer Accessible Pr | | | scale 1:2 | ET OF | 4 REV D |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



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|--|---|---|--|------------------------|
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| NUMBERREVISIONDESCRIPTIONFEED TYPE2-2151321-1CFINE CRIMP HEIGHT ADJUSTMECHANICAL | | | | |
| 2-2151321-2DFINE CRIMP HEIGHT ADJUSTPNEUMATIC7-2151321-7ACRIMP TOOLING KIT- | | | | |
| | | | | |
| APPLICATOR DATACRIMPSIZEWIRE3.56 mm [.140]FINSUL4.57 mm [.180]FAPPLICATOR INSTRUCTIONS408-35042 | | | | |
| TERMINAL DATA: TE TERMINALTE CRIMP SPECIFICATIONTERMINAL NAME: PIN, .140 PIN & SOCKET CONN.WIRE STRIP LENGTH4.78-7.92 mm [.188312 IN]VIRE STRIP114-1007 | TERMINAL WIRE S | NAME: PIN, .140 PIN & SOC STRIP LENGTH INSULA .71 mm [.281343 IN] Ø3.81-4 | E CRIMP SPECIFICATION KET CONN. TION DIAMETER RANGE .57 mm [.150180 IN] | |
| SPECIFICATION TERMINALS APPLIED | SPECIFICA | ALS APPLIED | - | |
| TE TERMINALTE TERMINALTE TERMINALTE TERMINAL925712-1925712-5925713-4350200-2925712-2925713-1925713-7350201-1925712-4925713-2350200-1350201-2 | TE TERM 925712 925712 925712 | 2-1 925712-5 925713 2-2 925713-1 925713 | -4 350200-2 -7 350201-1 | |
| WIRE SIZE CRIMP HEIGHT REFERENCE SETTING SETT | | SCRIMP HEIGHT Mm [INCH] | CRIMP HEIGHT 4 REFERENCE SETTING | STABILIZER SETTINGS |
| 10 AWG 2.54+/-0.05 [.100+/002] 2.0 7 12 AWG 2.08+/-0.05 [.082+/002] 6.8 4 14 AWG 1.78+/-0.05 [.070+/002] 10.1 1 | 7 10 A 4 12 A 1 4 A | WG 2.08+/-0.05 [.082+/002] | 2.0 6.8 10.1 | <u> </u> |
| ▲ RECOMMENDED SPARE PARTS ▲ REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR. ▲ APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. ▲ APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. ▲ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD. 5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000. | | | | |
| *WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP H FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO REFER TO THE INSTRUCTION SHEET FOR PROPER | ENCE SETTINGS GREATER THE CRIMP TOOLING, | | | |
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

| 4

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MATERIAL

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| | - | 1 | 1 | 1338683-8 | FEED PAWL | 56 | |
| | - | 2 | 2 | 2168083-5 | SCR, SKT HD CAP, RoHS, M4 X 6.0 | 53 | |
| | - | 1 | 1 | 1 - 457754 - 0 | TOOL, SIZING | 52 | |
| | - | 1 | 1 | 2 - 2 4 0 6 4 1 - 1 | SPACER | 51 | |
| | - | 1 | 2 | 18023-9 | SCR, SKT HD CAP M4 X 6.0 | 49 | |
| | - | - | 1 | 2119652-1 | FEED CAM, PRE FEED | 48 | |
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| - | _ | 1 | 1 | 2844992-1 | ASSEMBLY, STRIP GUIDE | 29 | |
| | _ | 1 | 1 | 2119797-1 | SPACER, CRIMPER, SPECIAL | · 28 | |
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| _ | _ | 1 | 1 | 2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 8.0 | 21 | |
| - | _ | 2 | 2 | 1 - 18028 - 2 | WASHER, FLAT, REG M4 | 20 | |
| - | | 1 | 1 | 2119533-3 | STRIPPER, SIDE FEED | 19 | |
| | | 1 | 1 | 2119806-1 | | 13 | |
| <u> </u> | | 1 | 1 | | INSERT, SHEAR | 12 | |
| _ | - | 1 | | 3-22280-3 | SPRING, COMPRESSION | · 1 1 | |
| | _ | 1 | 1 | 1-356885-4 | STOP, SHEAR | · 1 0 | |
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| <u>_1</u> | | | | 1633926-7 | ANVIL, COMBINATION | 8 | |
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| _ | - | - | - | - | | 6 | |
| _ | - | 1 | | 2119349-2 | SHEAR DEPRESSOR, STAB. CRIMP ADJ. | 5 | |
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| <u>_1</u> | 1 | 1 | 1 | 456411-7 | CRIMPER, WIRE PREMIUM | . 1 | |
| - | -77 | - 2 2 | - 21 | PART NO | DESCRIPTION | I T E M N O | А |
| THIS DRAWING IS A CONTROLLED DOCL IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED | UMENT FOR CONTROLL FOR THE | TYCO ELECTR ING ENGINEER LATEST REVIS | (ONICS CORPOR LING ORGANIZA | IK. STAKEM | T2014 TE Connectivity | | |
| | | | | СНК 23SEP | T2014 Harrisburg, PA 17105-3608 | | |
| DIMENSIONS: | 01 | TOLERANC | ES UNLESS SPECIFIE | D: APVD 23SEP T. ELBIN | T2014 NAME Ocean Side Feed | | |
| mm | 0 PL | | | PRODUCT SPEC | Ocean Side reed Applicator | | |
| | PL(2 PL(3 PL(| c ± | - | - APPLICATION SPEC | | | |
| ψ | 4 PLO | c ± | | - | SIZE CAGE CODE DRAWING NO RES | TRICTED TO | |
| MATERIAL - | FINIS | | ±- | WEIGHT _ | $A \mid 00779 \bigcirc 2151321$ | - | |
| - | | - | | Customer Accessi | ble Production Drawing SCALE 1:2 SHEET 3 4 | REV D | |
| 1 | 1 | | | L | | | |
| | | | | SHEEIS | 1 & 2 ARE NOT REQUIRED FOR PACIFIC VE | NOIUN | |

1803078-3 SPACER, PRECISION

CRIMPER, STABILIZER O PREMIUM

SCR, SET, FLT PNT, M3 X 5.0

KNOB, STABILIZER CRIMP ADJUSTMENT

SPRING PLUNGER, M4

2119082-7 CAM, SNAIL, INSULATION ADJUSTMENT

2079764-1 WASHER, WAVE SPRING, CREST-TO-CREST

SNAIL CAM, STABILIZER CRIMP ADJUSTMENT

2119787-3

2119348-2

2079844-1

2119347-1

18032-1

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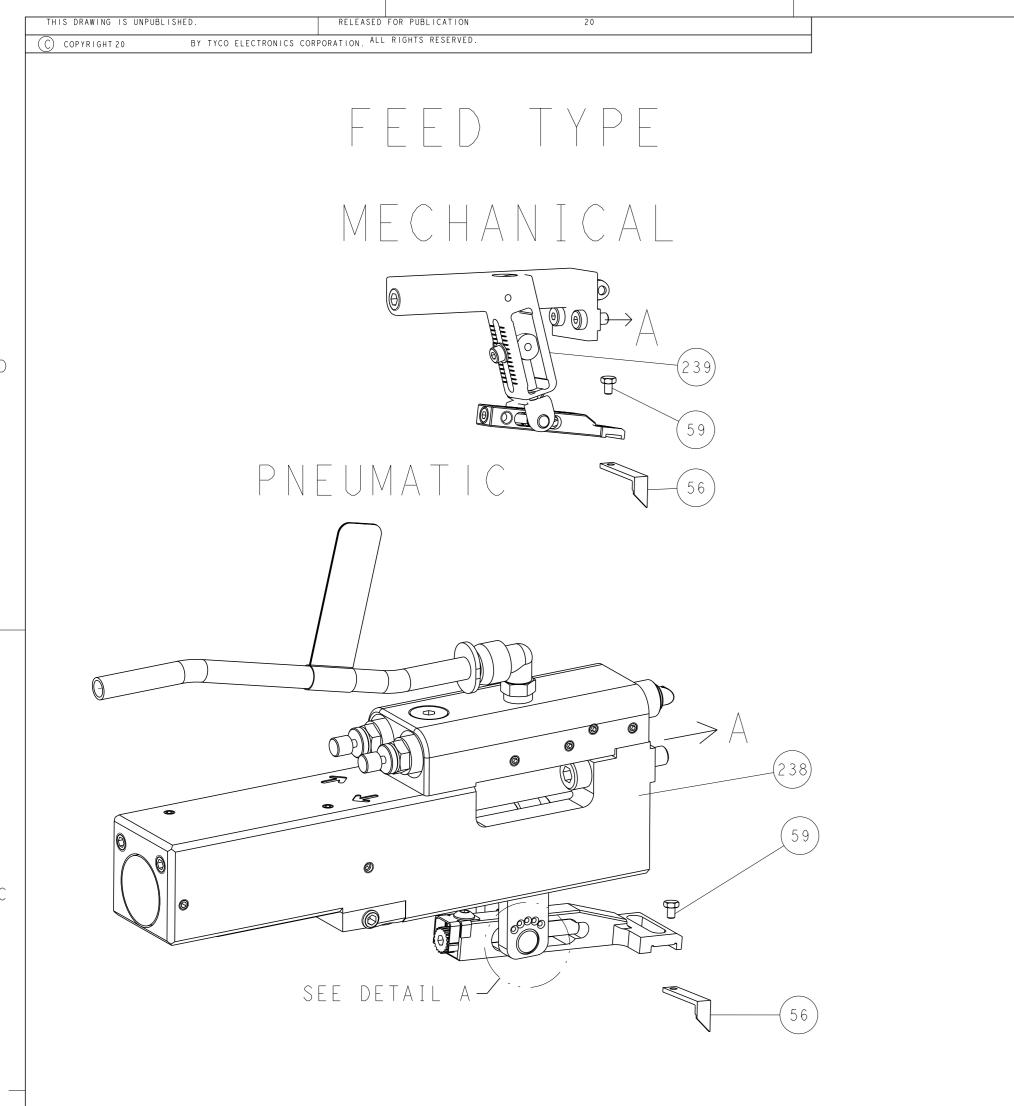
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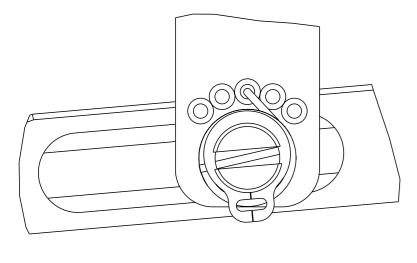
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REVISIONS A 66 DESCRIPTION DATE DWN APVE P LTR - SEE SHEET 1

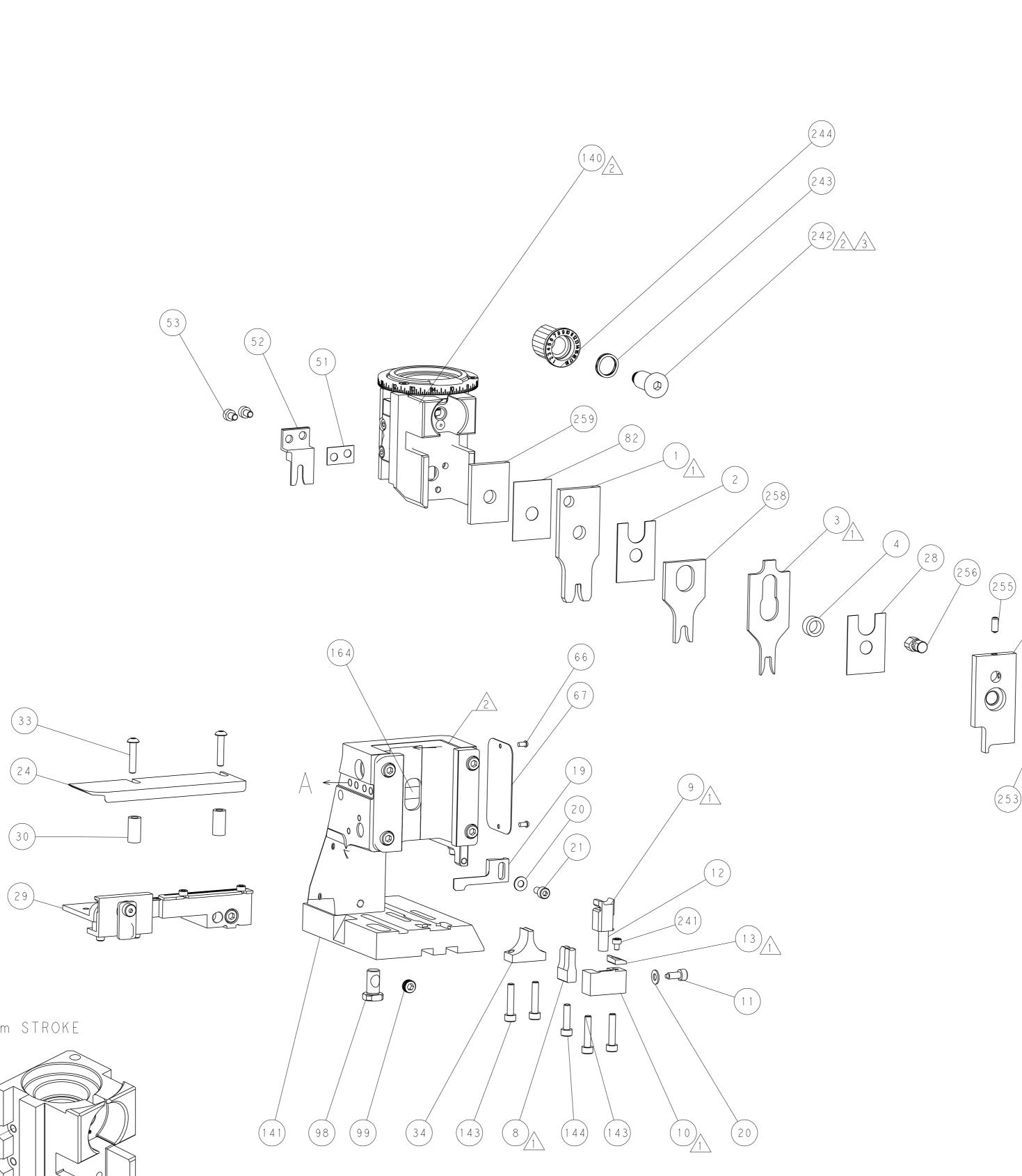
244 243



FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

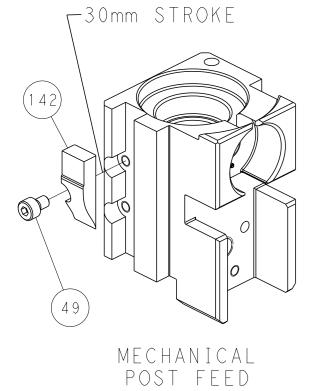


DETAIL A



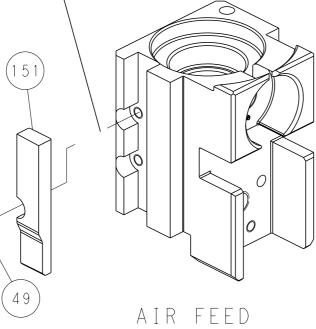
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CAM POSITIONS

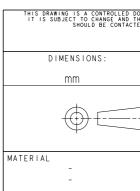


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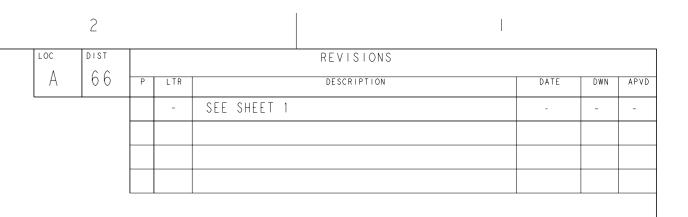
<u>,</u> − 30mm STROKE $\left(48\right)$ (49)MECHANICAL PRE FEED - 30mm STROKE



PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)



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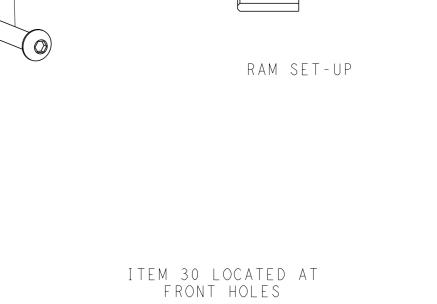
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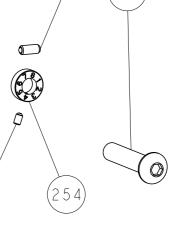
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| | | RACK POSITION NSULATION BARREL |
|--|---|--|
| DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION. | dwn 23SEPT2014 K. STAKEM снк 23SEPT2014 G. BAILEY | TE Connectivity Harrisburg, PA 17105-3608 |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: O PLC ±- I PLC ±- 2 PLC ±- 3 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±- FINISH | APVD 23SEPT2014 T. ELBIN PRODUCT SPEC - APPLICATION SPEC - WEIGHT | AAME Ocean Side Feed Applicator - size cage code drawing no A 00779 C=2151321 - |
| - | Customer Accessible Pr SHFFTS 1 & | |





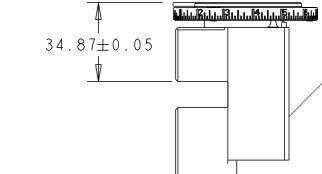




(29) REF

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(8) Ref 34) REF TERMINAL SUPPORT LOCATION

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity: 2151321-1