
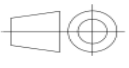


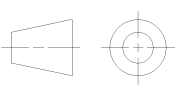

THIS DRAWING IS UNPUBLISHED. COPYRIGHT 2016 TE Connectivity Germany GmbH ALL INTERNATIONAL RIGHT RESERVED. 2016 RELEASED FOR PUBLICATION	<table border="1"> <tr> <th>LOC</th> <th>DIST</th> <th colspan="6">REVISIONS</th> </tr> <tr> <td>A1</td> <td>00</td> <td>P</td> <td>LTR</td> <td>DESCRIPTION</td> <td>DATE</td> <td>DWN</td> <td>APVD</td> </tr> <tr> <td></td> <td></td> <td></td> <td>F</td> <td>ECR-19-014115</td> <td>12SEP2019</td> <td>MG</td> <td>LB</td> </tr> </table>	LOC	DIST	REVISIONS						A1	00	P	LTR	DESCRIPTION	DATE	DWN	APVD				F	ECR-19-014115	12SEP2019	MG	LB
	LOC	DIST	REVISIONS																						
	A1	00	P	LTR	DESCRIPTION	DATE	DWN	APVD																	
				F	ECR-19-014115	12SEP2019	MG	LB																	
	CRIMP DATA (TE TERMINAL)																								
	TERMINAL NAME		SHIELD CRIMP HVP 800, 90 DEG																						
	CRIMP	SIZE	TYPE			RANGE																			
	WIRE	COROPLAST	(X)			25 SQMM																			
	INSULATION	(X)	HEX			Pos. F 12.2 +/- 0.2																			
	WIRE STRIP LENGTH	see 114-94052	APPLICATOR INSTRUCTION			-																			
TERMINAL APPLICATION SPEC 114-94052		PRODUCT SPECIFICATION -			FEED																				
TERMINALS APPLIED				SEALS																					
2141157-3																									
WIRE SIZE		CRIMP HEIGHT			REF SETTINGS																				
25 SQMM		POS. G 16.6 ±0.2																							
		POS. H 21 max.																							
REMARK: Applicator only used in combination of products and wire in appl.-spec. 114-94052.																									
TYPE: Applicator for loose piece terminals.																									
TERMINATOR: HV CRIMPING MACHINE 528008-4 (see appl.-spec. 114-94052).																									
DIMENSION: mm		DWN 20SEP2019 M.Goetz		MATERIAL		FINISH																			
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		CHK 20SEP2019 B.Muth		 TE Connectivity																					
		APVD 20SEP2019 G.Stegmayer																							
		PRODUCT SPEC		NAME DIE SET SHIELD CRIMP HVP800 90DEG.16SQMM																					
		APPLICATION SPEC 114-94052		SIZE A4	CAGE CODE 00779	DRAWING NO. G 1-528041-5		RESTRICTED TO —																	
WEIGHT 0.8kg		CUSTOMER DRAWING				SCALE -	SHEET 1 of 3																		
						REV F																			



POS	QTY	TE P/N	REV	DESCRIPTION	S=Spare Parts S W	W=Wear Parts
1	1	7-1579019-2	C	DIE SET SHIELD CRIMP HVP800 90DEG.25SQMM	<input checked="" type="checkbox"/>	<input type="checkbox"/>
2	1	6-563080-4	A	TOOL ASSEMBLY, HVP800	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3	1	9-519637-2	A	TYPE PLATE, HV TOOLING	<input checked="" type="checkbox"/>	<input type="checkbox"/>
4	2	2168078-1	A	SCREW,DRIVE,ROUND HD,METALLIC,	<input checked="" type="checkbox"/>	<input type="checkbox"/>

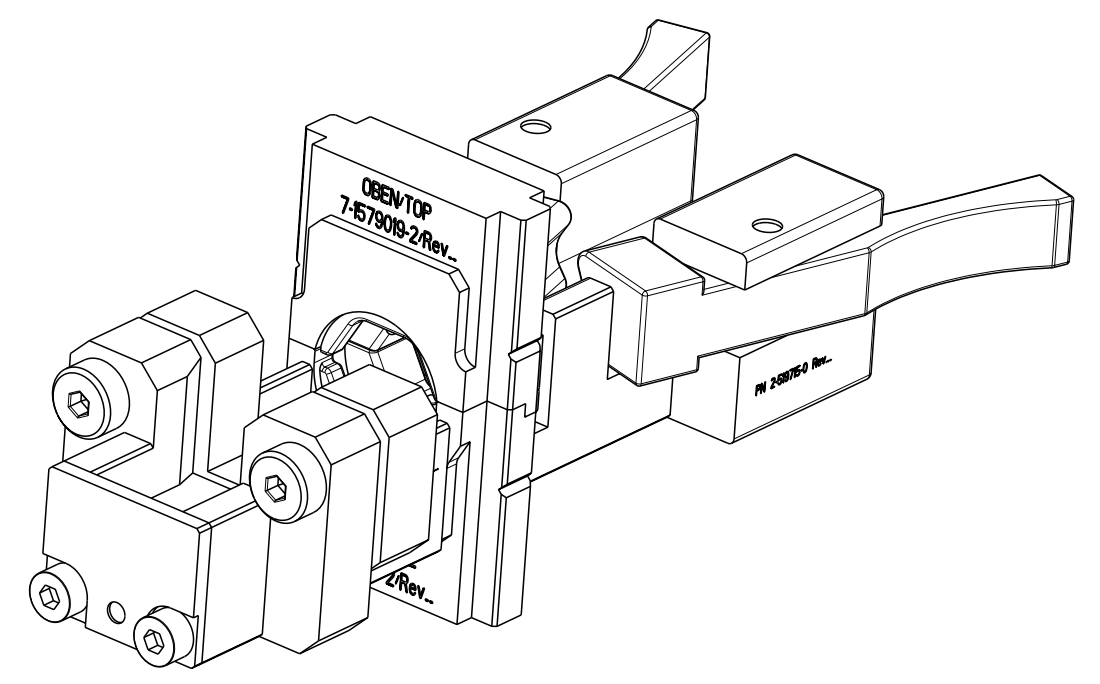
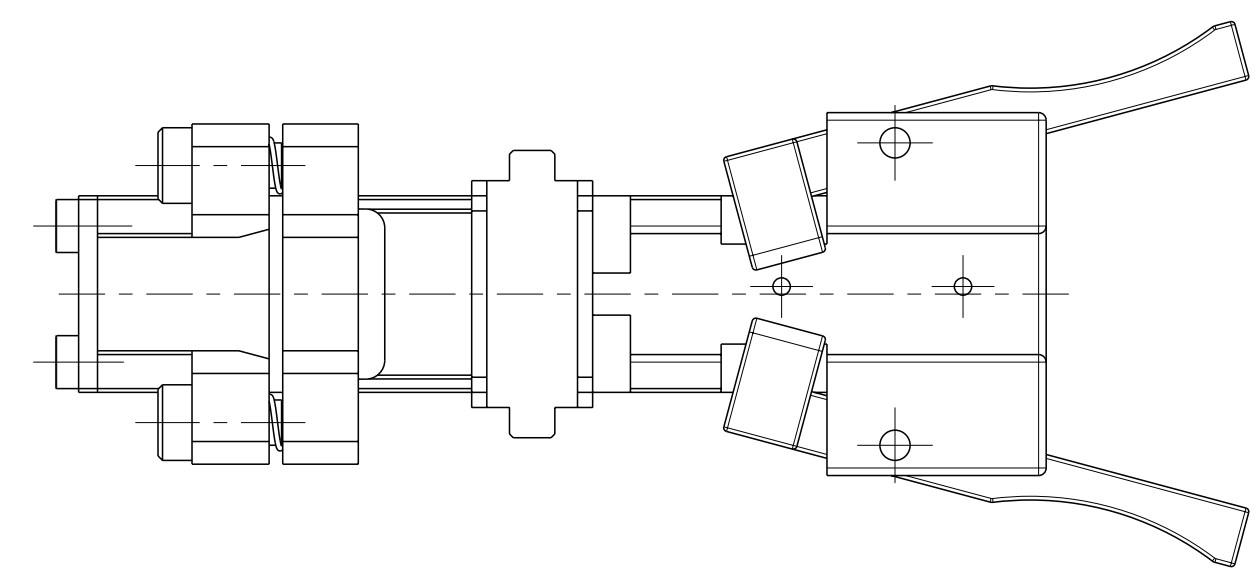
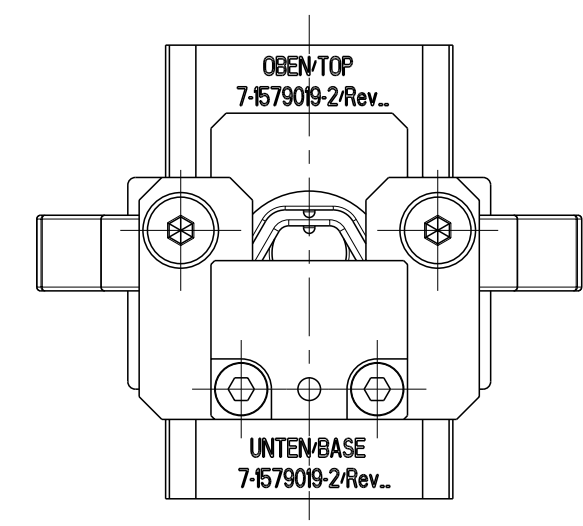
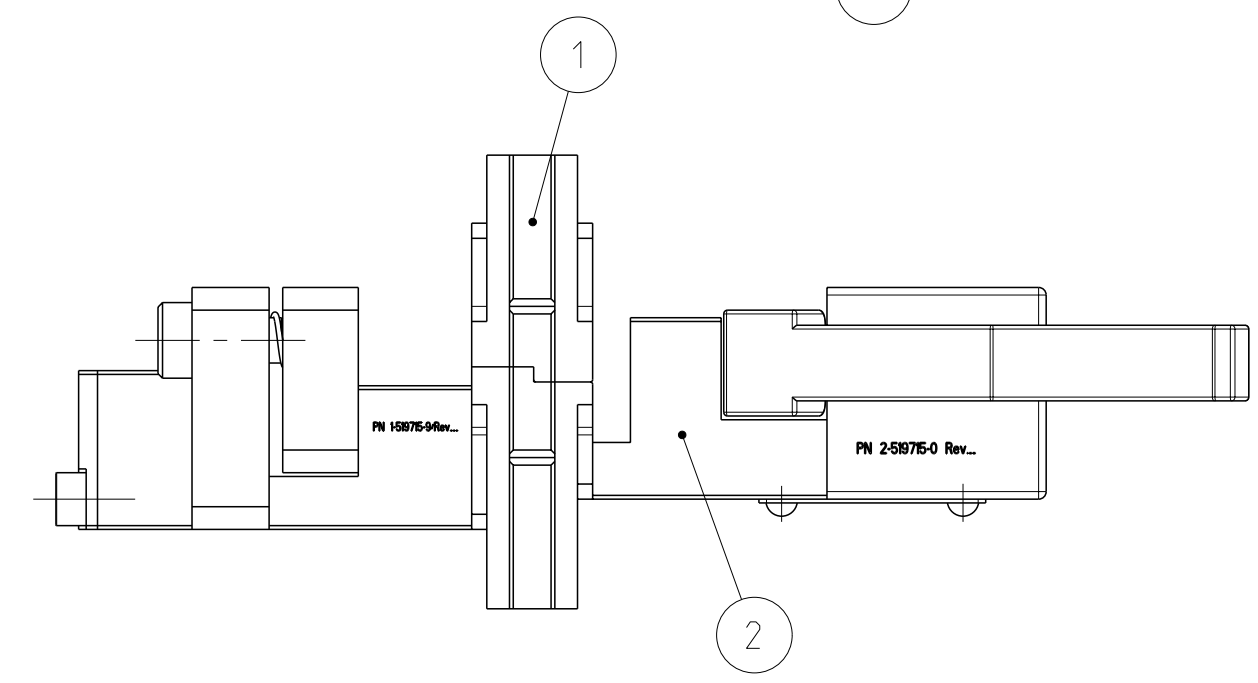
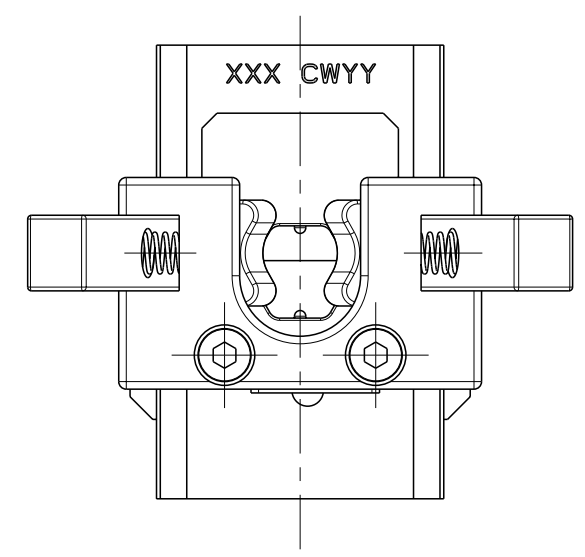
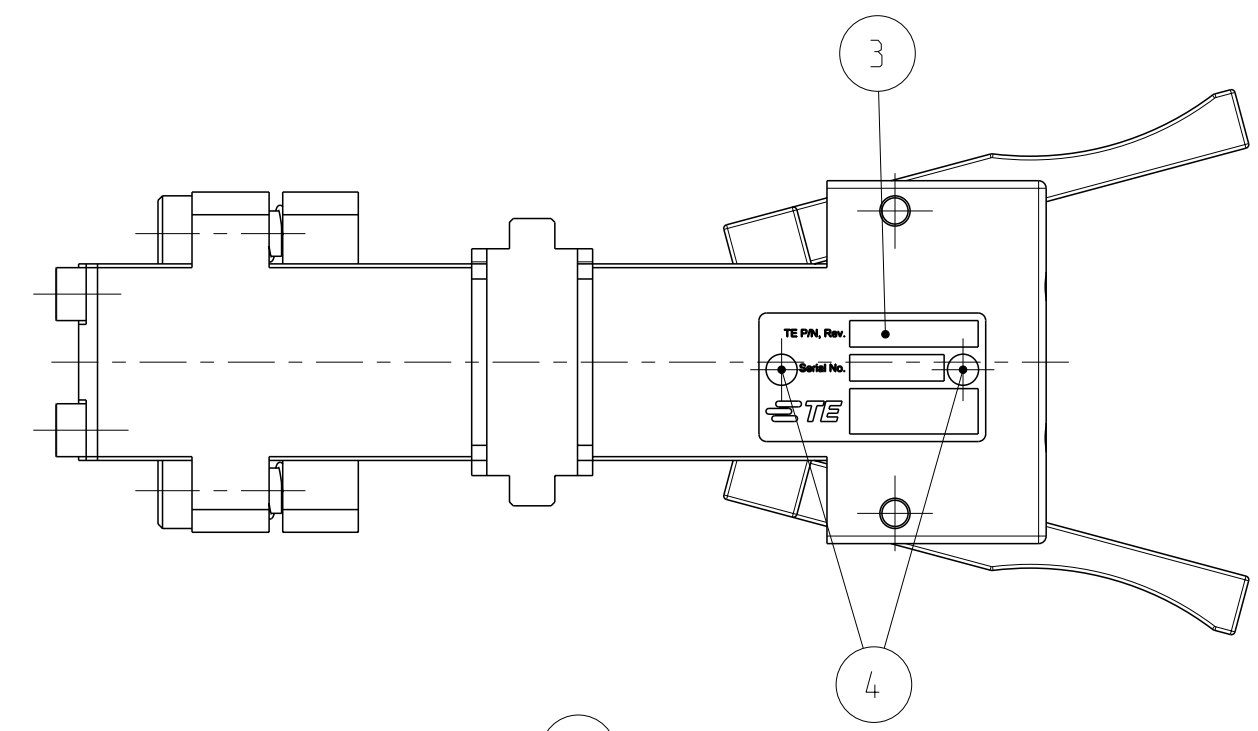
REMARKS:	USED ON -
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P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN	17SEP19	CHK	17SEP19	APVD	17SEP19
-	-	SEE SHEET 1	-	-	-	17SEP19	M.Goetz		B.Muth		G.Stegmayer	


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	NAME										RESTRICTED TO	
	DIE SET SHIELD CRIMP HVP800 90DEG.25SQMM										-	
SCALE	SIZE	DRAWING NO				SHEET	REV					
-	A4	C-1-528041-5				2 / 3	F					

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LOC	DIST	REVISIONS					
A1	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
				SEE SHEET 1			



Matrize in Kombination mit hydraulischer Handzange TE PN 9-1579009-1 verwendbar
 Use this die set in combination with hydraulic hand tool TE PN 9-1579009-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MJTH 05DEC2011	 TE Connectivity															
DIMENSIONS: mm		CHK G. STEGMAYER 05DEC2011																
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. STEGMAYER 05DEC2011	NAME DIE SET SHIELD CRIMP HVP800 90DEG. 25 SQMM															
<table border="1"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±</td></tr> <tr><td>2 PLC</td><td>±</td></tr> <tr><td>3 PLC</td><td>±</td></tr> <tr><td>4 PLC</td><td>±</td></tr> <tr><td>ANGLES</td><td>±°</td></tr> <tr><td>FINISH</td><td></td></tr> </table>		0 PLC	±	1 PLC	±	2 PLC	±	3 PLC	±	4 PLC	±	ANGLES	±°	FINISH		PRODUCT SPEC -	SIZE A2	CAGE CODE 00779
0 PLC	±																	
1 PLC	±																	
2 PLC	±																	
3 PLC	±																	
4 PLC	±																	
ANGLES	±°																	
FINISH																		
MATERIAL -		APPLICATION SPEC -	DRAWING NO C-1-528041-5	RESTRICTED TO -														
		WEIGHT 0.8kg	SCALE 1:1 SHEET 3 OF 3 REV F															
		Customer Drawing																

Mouser Electronics

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[1-528041-5](#)