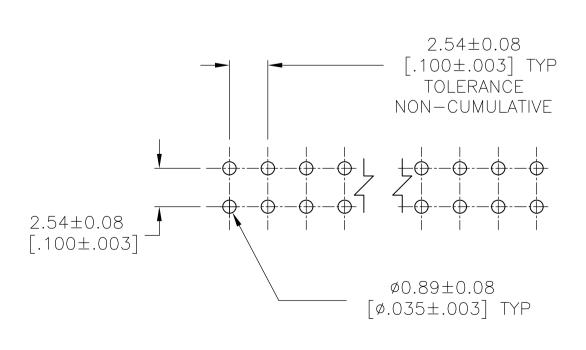
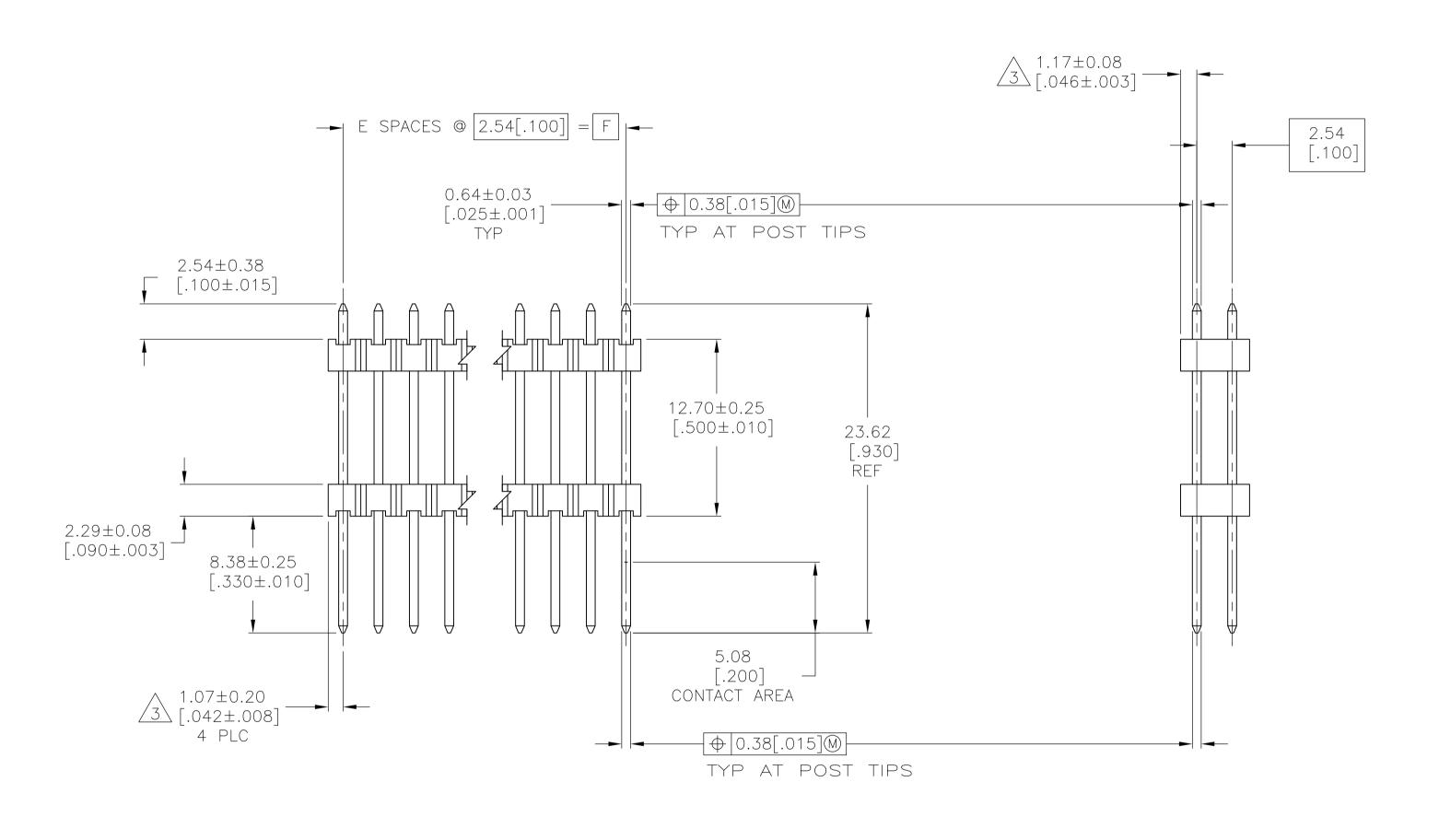
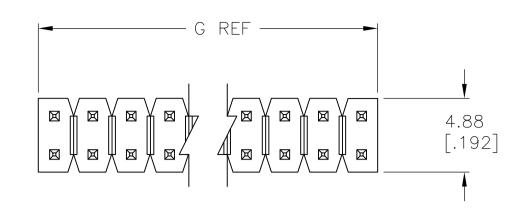
RECOMMENDED HOLE LAYOUT







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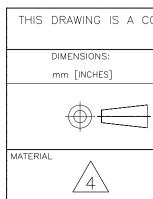
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	4	7	
5		4	
-		-	

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS 1

- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK, POST: COPPER ALLOY.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.
- 6 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254—0.00508 [.000100—.000200] MATTE TIN ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.



		2					1			
	LOC	DIST				REVISIONS				
	AD	00	Ρ	LTR		DESCRIPTION		DATE	DWN	APVD
-		• • • • •		В	REVISED PER	ECO-14-000264		08JUL2014	NK	MM

2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD

 $\boxed{3}$ The noted dimensions apply at the intersection of the post and housing

)(ONTROLLED DOCUMENT.	R BROWN		TE	ТГ	Connectivity	,
		снк 190СТ2006 J GESFORD		STE		connectivity	/
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 190CT2006 J GESFORD	NAME	HENDER	ASSEMBLY,		
1	0 PLC ± - 1 PLC ± 0.5[.02] 2 PLC ± 0.13[.005] 3 PLC ± -	PRODUCT SPEC		STACK	ING, DOUBL .POST, UNS	E ROW,	
J	$\begin{array}{cccccccccccccccccccccccccccccccccccc$		SIZE	CAGE CODE DRAWING NO			RESTRICTED TO
	FINISH SEE TABLE	WEIGHT	A1	00779 C -14	6494		_
		CUSTOMER DRAWING			scale 4:1	SHEET OF	2 ^{rev} B

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6	101.19 [3.984]	99.06 [3.900]	39	80	9-146494-0
6	98.65 [3.884]	96.52 [3.800]	38	78	8-146494-9
6	96.11 [3.784]	93.98 [3.700]	37	76	8-146494-8
6	93.57 [3.684]	91.44 [3.600]	36	74	8-146494-7
	91.03 [3.584]	88.90 [3.500]	35	72	8-146494-6
	88.49 [3.484]	86.36 [3.400]	34	70	8-146494-5
	85.95 [3.384]	83.82 [3.300]	33	68	8-146494-4
	83.41 [3.284]	81.28 [3.200]	32	66	8-146494-3
	80.87 [3.184]	78.74 [3.100]	31	64	8-146494-2
		76.20 [3.000]	30	62	8-146494-1
	<u>[3.084]</u> 75.79 [2.984]	73.66 [2.900]	29	60	8-146494-0
	2.984 <u>]</u> 73.25 2.884]	71.12 [2.800]	28	58	7-146494-9
	70.71	68.58	27	56	7-146494-8
	[2.784] 68.17	[2.700] 66.04	26	54	7-146494-7
	[2.684] 65.63	[2.600] 63.50	25	52	7-146494-6
	[2.584] 63.09	[2.500] 60.96	24	50	7-146494-5
	[2.484] 60.55	[2.400] 58.42	23	48	7-146494-4
	[2.384] 58.01	[2.300] 55.88	22	46	7-146494-3
	[2.284] 55.47	[2.200] 53.34	21	4.4	7-146494-2
	[2.184] 52.93	[2.100] 50.80	20	42	7-146494-1
	[2.084] 50.39	[2.000] 48.26	19	40	7-146494-0
	[1.984] 47.85	[1.900] 45.72	18	38	6-146494-9
	[1.884] 45.31	[1.800] 43.18	17	36	6-146494-8
	[1.784] 42.77	[1.700] 40.64	16	34	6-146494-7
	[1.684] 40.23	[1.600] 38.10	15	32	6-146494-6
	[1.584] 37.69	[1.500] 35.56	14	30	6-146494-5
	[1.484] 35.15	[1.400] 33.02	13	28	6 - 146494 - 4
	[1.384] 32.61	[1.300] 30.48	12	26	6-146494-3
	[1.284] 30.07	[1.200] 27.94	1 1	24	
	[1.184] 27.53	[1.100] 25.40			6-146494-2
	[1.084] 24.99	[1.000] 22.86	10	22	6-146494-1
	[.984] _22.45_	[.900] _20.32_		20	6-146494-0
	[.884]	[.800]	8	18	5-146494-9
	[.784]	[.700] 15.24	7	16	5-146494-8
	[.684]	[.600]	6	14	5-146494-7
	[.584]	[.500]	5	12	5-146494-6
	[.484]	[.400]	4	10	5-146494-5
	[.384]	[.300] 5.08	3	8	5-146494-4
	[.284] 4.67	[.200]	2	6	5-146494-3
	4.67 [.184] 2.13	[.100]	1	4	5-146494-2
6	[.084]	_	—	2 NO. OF	5-146494-1
PLATING	G	F		POSITIONS	PART NUMBER

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						AD 00 P	LTR	REVISIONS	DATE	DWN APVD
							– SEE SHEET 1			
										ſ
	101.19 [3.984]	99.06 [3.900]	39	80	4-146494-0					
5		96.52 [3.800]	38	78	3-146494-9					
	96.11 [3.784]	93.98 [3.700]	37	76	3-146494-8					
	93.57	91.44	36	74	3-146494-7					
	[3.684]	[3.600]	35	72	3-146494-6					l
$\boxed{5}$	[3.584] 88.49	[3.500] 86.36	34	70	3-146494-5					
<u></u>	<u>[3.484]</u> 85.95	[3.400] 83.82								
<u></u> 5	[3.384] 83.41	[3.300] 81.28	33	68	3-146494-4					
<u></u>	[3.284] 80.87	[3.200] 78.74	32	66	3-146494-3					
5	[3.184]	[3.100]	31	64	3-146494-2					
5	78.33 [3.084]	76.20	30	62	3-146494-1					
	75.79 [2.984]	73.66 [2.900]	29	60	3-146494-0					
5	73.25 [2.884]	71.12 [2.800]	28	58	2-146494-9					
5	70.71	68.58 [2.700]	27	56	2-146494-8					
<u></u> 5		66.04 [2.600]	26	54	2-146494-7					
	65.63 [2.584]	63.50 [2.500]	25	52	2-146494-6					
	63.09	60.96	24	50	2-146494-5					
\wedge	[2.484] 60.55	[2.400] 58.42	23	48	2-146494-4					
	[2.384] 58.01	[2.300] 55.88	22	46	2-146494-3					
	<u>[2.284]</u> 55.47	[2.200] 53.34								
5	[2.184] 52.93	[2.100] 50.80	21	44	2-146494-2					
5	[2.084] 50.39	[2.000] 48.26	20	42	2-146494-1					
<u></u> 5	<u>[1.984]</u> 47.85	[1.900] 45.72	19	40	2-146494-0					
5	[1.884]	[1.800]	18	38	1-146494-9					
5	45.31 [1.784]	43.18 [1.700]	17	36	1-146494-8					
5	42.77 [1.684]	40.64	16	34	1-146494-7					
5	40.23	38.10 [1.500]	15	32	1-146494-6					
5	37.69 [1.484]	35.56 [1.400]	14	30	1-146494-5					
	35.15 [1.384]	33.02 [1.300]	13	28	1-146494-4					
	<u>32.61</u> [1.284]	<u>30.48</u> 	12	26	1-146494-3					
	30.07	27.94	1 1	24	1-146494-2					
\wedge	[1.184] 27.53	[1.100] 25.40	10	22	1-146494-1					
	[1.084] 24.99	[1.000] 22.86	9	20	1-146494-0					
5		[.900]								
$\overline{5}$	[.884]	[.800]	8	18	146494-9					
5	[.784]	[.700]	7	16	146494-8					
	[.684]	[.600]	6	14	146494-7					
	584	[.500]	5	12	146494-6					
5	12.29 [.484]	10.16	4	10	146494-5					
<u></u> 5	9.75	7.62	3	8	146494-4					
5	7.21 [.284]	5.08	2	6	146494-3					
5	4.67	2.54	1	4	146494-2					
	2.13		_	2	146494-1					
PLATIN		F	E	NO. OF	PART NUMBER					
				POSITIONS						
					THIS DRAWING IS A CONTROLLED DO	CUMENT. DWN R BROWN	190CT2006			
					DIMENSIONS: TOLERANCES SI		190CT2006	-E TE	TE Connectivity	
						J GESFO PRODUCT SPEC)RD	HEADER ASSEME Stacking, DC		I

THIS DRAWING IS A
DIMENSIONS:
mm [INCHES]
MATERIAL

	J J GESFORD	130012000							
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD J GESFORD	190CT2006	NAME			ASSEMBLY,	МОР		
PLC ± - PLC ± 0.5[.02] PLC ± 0.13[.005]	PRODUCT SPEC				STACKI	NG, DOUBL .POST, UNS	E ROV	N,	
PLC ± – PLC ± – NGLES ± –	— —		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
INISH SEE TABLE	WEIGHT		Α1	00779	C- 14	6494			
	CUSTOMER DR	AWING				scale 4:1	SHEET	2 ^{OF} 2	2 ^{REV} B

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