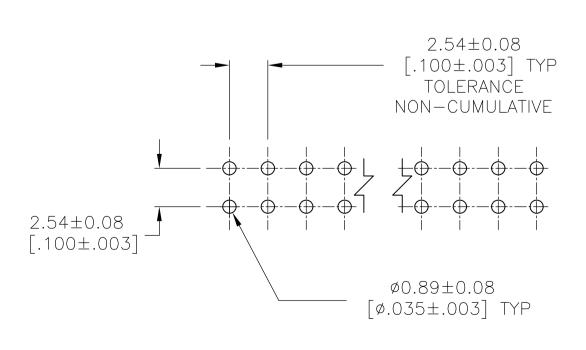
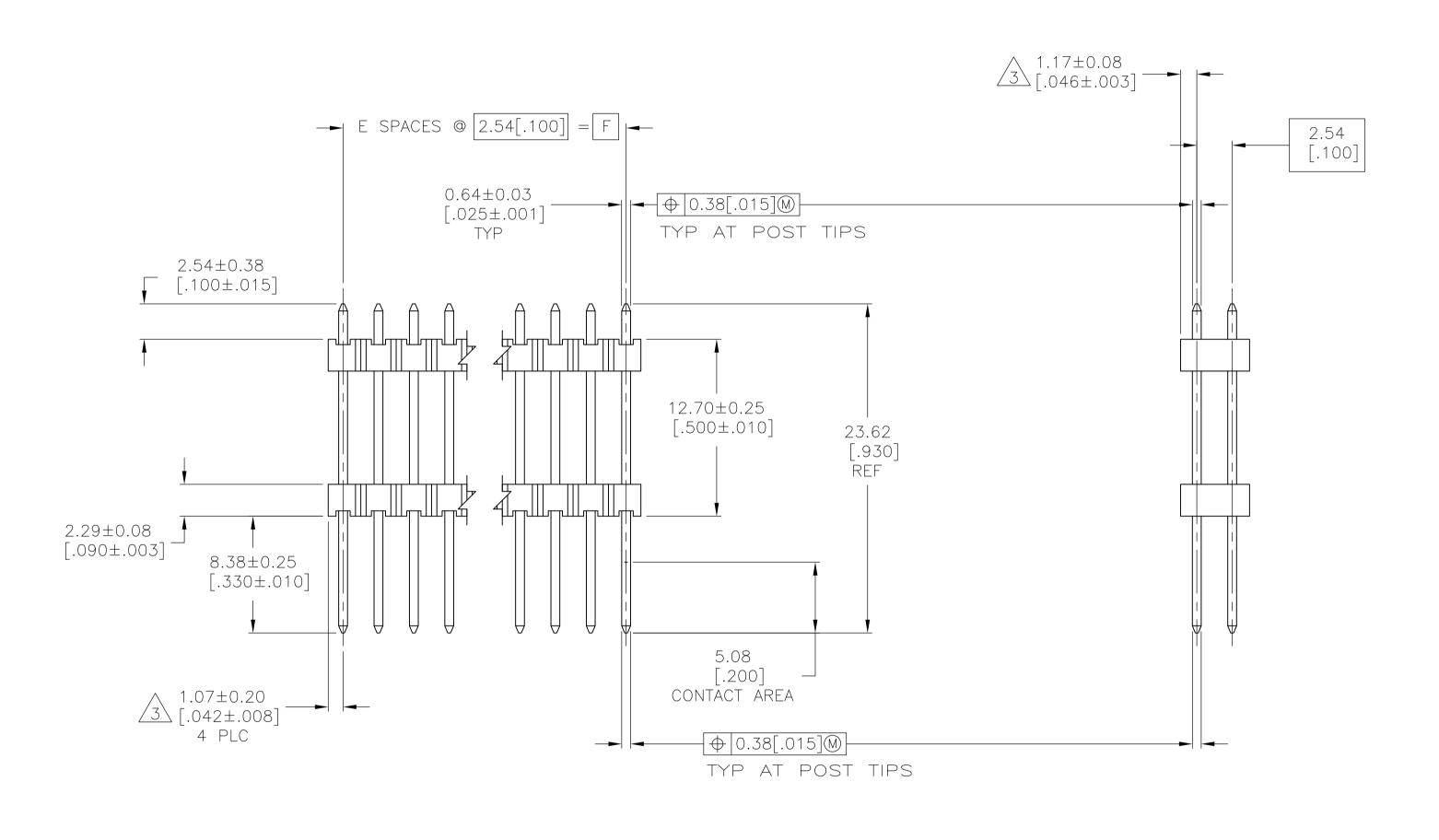
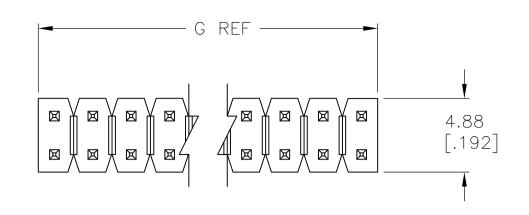
## RECOMMENDED HOLE LAYOUT







6

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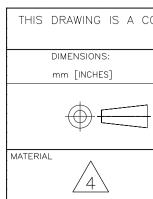
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4805 (3/11)

|   | 4 | 7 |  |
|---|---|---|--|
| 5 |   | 4 |  |
|   |   |   |  |
| - |   | - |  |
|   |   |   |  |

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS 1

- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK, POST: COPPER ALLOY.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.
- 6 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254—0.00508 [.000100—.000200] MATTE TIN ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.



|   |     | 2         |   |     |             |               | 1 |           |     |      |
|---|-----|-----------|---|-----|-------------|---------------|---|-----------|-----|------|
|   | LOC | DIST      |   |     |             | REVISIONS     |   |           |     |      |
|   | AD  | 00        | Ρ | LTR |             | DESCRIPTION   |   | DATE      | DWN | APVD |
| - |     | • • • • • |   | В   | REVISED PER | ECO-14-000264 |   | 08JUL2014 | NK  | MM   |
|   |     |           |   |     |             |               |   |           |     |      |

2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD

 $\boxed{3}$  The noted dimensions apply at the intersection of the post and housing

| )( | ONTROLLED DOCUMENT.  | R BROWN                     |      | TE                   | ТГ                       | Connectivity | ,                  |
|----|--|-----------------------------|------|----------------------|--------------------------|--------------|--------------------|
|    |  | снк 190СТ2006<br>J GESFORD  |      | STE                  |                          | connectivity | /                  |
|    | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:                        | APVD 190CT2006<br>J GESFORD | NAME | HENDER               | ASSEMBLY,                |              |                    |
| 1  | 0 PLC ± -<br>1 PLC ± 0.5[.02]<br>2 PLC ± 0.13[.005]<br>3 PLC ± - | PRODUCT SPEC                |      | STACK                | ING, DOUBL<br>.POST, UNS | E ROW,       |                    |
| J  | $\begin{array}{cccccccccccccccccccccccccccccccccccc$             |                             | SIZE | CAGE CODE DRAWING NO |                          |              | RESTRICTED TO      |
|    | FINISH<br>SEE TABLE  | WEIGHT                      | A1   | 00779 <b>C</b> -14   | 6494                     |              | _                  |
|    |  | CUSTOMER DRAWING            |      |                      | scale 4:1                | SHEET OF     | 2 <sup>rev</sup> B |

В

А

| 6       | 101.19<br>[3.984]                  | 99.06<br>[3.900]  | 39  | 80          | 9-146494-0     |
|---------|------------------------------------|-------------------|-----|-------------|----------------|
| 6       | 98.65<br>[3.884]                   | 96.52<br>[3.800]  | 38  | 78          | 8-146494-9     |
| 6       | 96.11<br>[3.784]                   | 93.98<br>[3.700]  | 37  | 76          | 8-146494-8     |
| 6       | 93.57<br>[3.684]                   | 91.44<br>[3.600]  | 36  | 74          | 8-146494-7     |
|         | 91.03<br>[3.584]                   | 88.90<br>[3.500]  | 35  | 72          | 8-146494-6     |
|         | 88.49<br>[3.484]                   | 86.36<br>[3.400]  | 34  | 70          | 8-146494-5     |
|         | 85.95<br>[3.384]                   | 83.82<br>[3.300]  | 33  | 68          | 8-146494-4     |
|         | 83.41<br>[3.284]                   | 81.28<br>[3.200]  | 32  | 66          | 8-146494-3     |
|         | 80.87<br>[3.184]                   | 78.74<br>[3.100]  | 31  | 64          | 8-146494-2     |
|         |                                    | 76.20<br>[3.000]  | 30  | 62          | 8-146494-1     |
|         | <u>[3.084]</u><br>75.79<br>[2.984] | 73.66<br>[2.900]  | 29  | 60          | 8-146494-0     |
|         | 2.984 <u>]</u><br>73.25<br>2.884]  | 71.12<br>[2.800]  | 28  | 58          | 7-146494-9     |
|         | 70.71                              | 68.58             | 27  | 56          | 7-146494-8     |
|         | [2.784]<br>68.17                   | [2.700]<br>66.04  | 26  | 54          | 7-146494-7     |
|         | [2.684]<br>65.63                   | [2.600]<br>63.50  | 25  | 52          | 7-146494-6     |
|         | [2.584]<br>63.09                   | [2.500]<br>60.96  | 24  | 50          | 7-146494-5     |
|         | [2.484]<br>60.55                   | [2.400]<br>58.42  | 23  | 48          | 7-146494-4     |
|         | [2.384]<br>58.01                   | [2.300]<br>55.88  | 22  | 46          | 7-146494-3     |
|         | [2.284]<br>55.47                   | [2.200]<br>53.34  | 21  | 4.4         | 7-146494-2     |
|         | [2.184]<br>52.93                   | [2.100]<br>50.80  | 20  | 42          | 7-146494-1     |
|         | [2.084]<br>50.39                   | [2.000]<br>48.26  | 19  | 40          | 7-146494-0     |
|         | [1.984]<br>47.85                   | [1.900]<br>45.72  | 18  | 38          | 6-146494-9     |
|         | [1.884]<br>45.31                   | [1.800]<br>43.18  | 17  | 36          | 6-146494-8     |
|         | [1.784]<br>42.77                   | [1.700]<br>40.64  | 16  | 34          | 6-146494-7     |
|         | [1.684]<br>40.23                   | [1.600]<br>38.10  | 15  | 32          | 6-146494-6     |
|         | [1.584]<br>37.69                   | [1.500]<br>35.56  | 14  | 30          | 6-146494-5     |
|         | [1.484]<br>35.15                   | [1.400]<br>33.02  | 13  | 28          | 6 - 146494 - 4 |
|         | [1.384]<br>32.61                   | [1.300]<br>30.48  | 12  | 26          | 6-146494-3     |
|         | [1.284]<br>30.07                   | [1.200]<br>27.94  | 1 1 | 24          |                |
|         | [1.184]<br>27.53                   | [1.100]<br>25.40  |     |             | 6-146494-2     |
|         | [1.084]<br>24.99                   | [1.000]<br>22.86  | 10  | 22          | 6-146494-1     |
|         | [.984]<br>_22.45_                  | [.900]<br>_20.32_ |     | 20          | 6-146494-0     |
|         | [.884]                             | [.800]            | 8   | 18          | 5-146494-9     |
|         | [.784]                             | [.700]<br>15.24   | 7   | 16          | 5-146494-8     |
|         | [.684]                             | [.600]            | 6   | 14          | 5-146494-7     |
|         | [.584]                             | [.500]            | 5   | 12          | 5-146494-6     |
|         | [.484]                             | [.400]            | 4   | 10          | 5-146494-5     |
|         | [.384]                             | [.300]<br>5.08    | 3   | 8           | 5-146494-4     |
|         | [.284]<br>4.67                     | [.200]            | 2   | 6           | 5-146494-3     |
|         | 4.67<br>[.184]<br>2.13             | [.100]            | 1   | 4           | 5-146494-2     |
| 6       | [.084]                             | _                 | —   | 2<br>NO. OF | 5-146494-1     |
| PLATING | G                                  | F                 |     | POSITIONS   | PART NUMBER    |

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|                | 4                       |                  |     | 3         |                                 | 2                       |               |                               | 1               |          |
|----------------|-------------------------|------------------|-----|-----------|---------------------------------|-------------------------|---------------|-------------------------------|-----------------|----------|
|                |                         |                  |     |           |                                 | AD 00 P                 | LTR           | REVISIONS                     | DATE            | DWN APVD |
|                |                         |                  |     |           |                                 |                         | – SEE SHEET 1 |                               |                 |          |
|                |                         |                  |     |           |                                 |                         |               |                               |                 | ſ        |
|                | 101.19<br>[3.984]       | 99.06<br>[3.900] | 39  | 80        | 4-146494-0                      |                         |               |                               |                 |          |
| 5              |                         | 96.52<br>[3.800] | 38  | 78        | 3-146494-9                      |                         |               |                               |                 |          |
|                | 96.11<br>[3.784]        | 93.98<br>[3.700] | 37  | 76        | 3-146494-8                      |                         |               |                               |                 |          |
|                | 93.57                   | 91.44            | 36  | 74        | 3-146494-7                      |                         |               |                               |                 |          |
|                | [3.684]                 | [3.600]          | 35  | 72        | 3-146494-6                      |                         |               |                               |                 | l        |
| $\boxed{5}$    | [3.584]<br>88.49        | [3.500]<br>86.36 | 34  | 70        | 3-146494-5                      |                         |               |                               |                 |          |
| <u></u>        | <u>[3.484]</u><br>85.95 | [3.400]<br>83.82 |     |           |                                 |                         |               |                               |                 |          |
| <u></u> 5      | [3.384]<br>83.41        | [3.300]<br>81.28 | 33  | 68        | 3-146494-4                      |                         |               |                               |                 |          |
| <u></u>        | [3.284]<br>80.87        | [3.200]<br>78.74 | 32  | 66        | 3-146494-3                      |                         |               |                               |                 |          |
| 5              | [3.184]                 | [3.100]          | 31  | 64        | 3-146494-2                      |                         |               |                               |                 |          |
| 5              | 78.33 [3.084]           | 76.20            | 30  | 62        | 3-146494-1                      |                         |               |                               |                 |          |
|                | 75.79<br>[2.984]        | 73.66<br>[2.900] | 29  | 60        | 3-146494-0                      |                         |               |                               |                 |          |
| 5              | 73.25<br>[2.884]        | 71.12 [2.800]    | 28  | 58        | 2-146494-9                      |                         |               |                               |                 |          |
| 5              | 70.71                   | 68.58<br>[2.700] | 27  | 56        | 2-146494-8                      |                         |               |                               |                 |          |
| <u></u> 5      |                         | 66.04<br>[2.600] | 26  | 54        | 2-146494-7                      |                         |               |                               |                 |          |
|                | 65.63<br>[2.584]        | 63.50<br>[2.500] | 25  | 52        | 2-146494-6                      |                         |               |                               |                 |          |
|                | 63.09                   | 60.96            | 24  | 50        | 2-146494-5                      |                         |               |                               |                 |          |
| $\wedge$       | [2.484]<br>60.55        | [2.400]<br>58.42 | 23  | 48        | 2-146494-4                      |                         |               |                               |                 |          |
|                | [2.384]<br>58.01        | [2.300]<br>55.88 | 22  | 46        | 2-146494-3                      |                         |               |                               |                 |          |
|                | <u>[2.284]</u><br>55.47 | [2.200]<br>53.34 |     |           |                                 |                         |               |                               |                 |          |
| 5              | [2.184]<br>52.93        | [2.100]<br>50.80 | 21  | 44        | 2-146494-2                      |                         |               |                               |                 |          |
| 5              | [2.084]<br>50.39        | [2.000]<br>48.26 | 20  | 42        | 2-146494-1                      |                         |               |                               |                 |          |
| <u></u> 5      | <u>[1.984]</u><br>47.85 | [1.900]<br>45.72 | 19  | 40        | 2-146494-0                      |                         |               |                               |                 |          |
| 5              | [1.884]                 | [1.800]          | 18  | 38        | 1-146494-9                      |                         |               |                               |                 |          |
| 5              | 45.31<br>[1.784]        | 43.18<br>[1.700] | 17  | 36        | 1-146494-8                      |                         |               |                               |                 |          |
| 5              | 42.77<br>[1.684]        | 40.64            | 16  | 34        | 1-146494-7                      |                         |               |                               |                 |          |
| 5              | 40.23                   | 38.10<br>[1.500] | 15  | 32        | 1-146494-6                      |                         |               |                               |                 |          |
| 5              | 37.69<br>[1.484]        | 35.56<br>[1.400] | 14  | 30        | 1-146494-5                      |                         |               |                               |                 |          |
|                | 35.15<br>[1.384]        | 33.02<br>[1.300] | 13  | 28        | 1-146494-4                      |                         |               |                               |                 |          |
|                | <u>32.61</u><br>[1.284] | <u>30.48</u><br> | 12  | 26        | 1-146494-3                      |                         |               |                               |                 |          |
|                | 30.07                   | 27.94            | 1 1 | 24        | 1-146494-2                      |                         |               |                               |                 |          |
| $\wedge$       | [1.184]<br>27.53        | [1.100]<br>25.40 | 10  | 22        | 1-146494-1                      |                         |               |                               |                 |          |
|                | [1.084]<br>24.99        | [1.000]<br>22.86 | 9   | 20        | 1-146494-0                      |                         |               |                               |                 |          |
| 5              |                         | [.900]           |     |           |                                 |                         |               |                               |                 |          |
| $\overline{5}$ | [.884]                  | [.800]           | 8   | 18        | 146494-9                        |                         |               |                               |                 |          |
| 5              | [.784]                  | [.700]           | 7   | 16        | 146494-8                        |                         |               |                               |                 |          |
|                | [.684]                  | [.600]           | 6   | 14        | 146494-7                        |                         |               |                               |                 |          |
|                | 584                     | [.500]           | 5   | 12        | 146494-6                        |                         |               |                               |                 |          |
| 5              | 12.29<br>[.484]         | 10.16            | 4   | 10        | 146494-5                        |                         |               |                               |                 |          |
| <u></u> 5      | 9.75                    | 7.62             | 3   | 8         | 146494-4                        |                         |               |                               |                 |          |
| 5              | 7.21<br>[.284]          | 5.08             | 2   | 6         | 146494-3                        |                         |               |                               |                 |          |
| 5              | 4.67                    | 2.54             | 1   | 4         | 146494-2                        |                         |               |                               |                 |          |
|                | 2.13                    |                  | _   | 2         | 146494-1                        |                         |               |                               |                 |          |
| PLATIN         |                         | F                | E   | NO. OF    | PART NUMBER                     |                         |               |                               |                 |          |
|                |                         |                  |     | POSITIONS |                                 |                         |               |                               |                 |          |
|                |                         |                  |     |           | THIS DRAWING IS A CONTROLLED DO | CUMENT. DWN<br>R BROWN  | 190CT2006     |                               |                 |          |
|                |                         |                  |     |           | DIMENSIONS: TOLERANCES SI       |                         | 190CT2006     | -E TE                         | TE Connectivity |          |
|                |                         |                  |     |           |                                 | J GESFO<br>PRODUCT SPEC | )RD           | HEADER ASSEME<br>Stacking, DC |                 | I        |

THIS DRAWING IS A
DIMENSIONS:
mm [INCHES]
MATERIAL

|   | J J GESFORD       | 130012000 |      |           |              |                         |       |                   |                    |
|---|-------------------|-----------|------|-----------|--------------|-------------------------|-------|-------------------|--------------------|
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:     | APVD<br>J GESFORD | 190CT2006 | NAME |           |              | ASSEMBLY,               | МОР   |                   |                    |
| PLC ± -<br>PLC ± 0.5[.02]<br>PLC ± 0.13[.005] | PRODUCT SPEC      |           |      |           | STACKI       | NG, DOUBL<br>.POST, UNS | E ROV | N,                |                    |
| PLC ± –<br>PLC ± –<br>NGLES ± –               | — —               |           | SIZE | CAGE CODE | DRAWING NO   |                         |       |                   | RESTRICTED TO      |
| INISH<br>SEE TABLE                            | WEIGHT            |           | Α1   | 00779     | <b>C-</b> 14 | 6494                    |       |                   |                    |
|   | CUSTOMER DR       | AWING     |      |           |              | scale 4:1               | SHEET | 2 <sup>OF</sup> 2 | 2 <sup>REV</sup> B |

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