## SPECIFICATION CONTROL DRAWING

**CHEMINAX** 

100 OHM, AWG 22, 19 STRANDS OF AWG 34. TWINAXIAL CABLE, OUTER SPACE USE

1-10-12 Date Revision Α

100 ± 10 ohms, Method C at 1 MHz

0022S2662

THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

## CONSTRUCTION DETAILS

ELECTRICAL CHARACTERISTICS

DIMENSIONS ARE NOMINAL VALUES IN INCHES UNLESS OTHERWISE DESIGNATED

.0315

.095

.197

.215

MUTUAL CAPACITANCE **CONDUCTORS** AWG 22, 19 Starnds of

(Dual Extruded) Colors - Light Blue/White

Modified ETFE

**DIELECTRICS** 

AWG 34, Silver-Coated

Radiation-Crosslinked.

SHIELD

Flat, .0015 Strand Thickness Silver-Coated Copper

JACKET

Radiation-Crosslinked, Modified ETFE

ADDITIONAL REQUIREMENTS

18 pF/ft. (nominal)

**COMPONENT WIRE PRIOR TO CABLING (Test Procedures per SAE AS22759)** 

CROSSLINKING PROOF TEST 300 ± 3°C for 1 hour, 1.00 inch mandrel,

1.00 lb., 2.5 kV dielectric test

INSULATION (DIELECTRIC)

CHARACTERISTIC IMPEDANCE

(total insulation) **ELONGATION** 50% (minimum) 5000 lbf/in2 (minimum) TENSILE STRENGTH

**INSULATION FLAWS** SPARK TEST 3.0 kV (rms)

**IMPULSE TEST** 8.0 kV (peak) **INSULATION RESISTANCE** 5000 megohms for 1000 ft. (minimum)

-65 ± 3°C for 4 hours, .750 inch mandrel, LOW TEMPERATURE-COLD BEND 1.00 lb., 2.5 kV dielectric test

**SHRINKAGE** 200 ± 3°C for 1 hour,

.125 inch (maximum) in 12 inches

**FINISHED CABLE** (Test Procedures per NEMA WC 27500, unless otherwise specified)

**BLOCKING** 200°C for 6 hours

CROSSLINKED VERIFICATION 300 ± 5°C for 6 hours, 6.00 inch mandrel **FLAMMABILITY** 3 seconds (maximum); 3 inches (maximum);

no flaming of facial tissue (Method B of Spec 1200)

**JACKET** 

**ELONGATION** 50% (minimum) TENSILE STRENGTH 5000 lbf/in2 (minimum)

JACKET FLAWS

SPARK TEST 1.0 kV (rms) 6.0 kV (peak) **IMPULSE TEST JACKET THICKNESS** .009 inch (nominal)

LOW TEMPERATURE-COLD BEND -55 ± 5°C for 4 hours, 6.00 inch mandrel

SHIELD COVERAGE 90% (minimum) **VOLTAGE WITHSTAND** 1500 volts (rms)

(DIELECTRIC)

WEIGHT 23.5 lbs/1000 ft. (nominal)

**OUTER SPACE REQUIREMENTS** 

RADIATION RESISTANCE 500 megarads/6.50 inch mandrel

1.0 kV dielectric test **VACUUM STABILITY** 

TOTAL MASS LOSS (TML) 1.00% (maximum) **VOLATILE CONDENSABLE** 0.10% (maximum)

MATERIAL (VCM) WEIGHT LOSS

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics Corporation

(Per Raychem Spec 55/): 0.45% (maximum)

specified. Designate outer jacket color with a dash number in accordance with MIL-STD-681. Other codes and suffixes may be added to

Outer jacket color will be white (designated by a "-9" appended

to the part number, e.g. 0022S2662-9) unless otherwise

the part number, as necessary, to capture any additional requirements imposed by the purchase order.

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