THIS DRAWING IS UNPUBLISHED. REVISIONS SET UP GAGE A 66 ALL RIGHTS RESERVED COPYRIGHT 20 DESCRIPTION DATE DWN APVO — ITEM 30 LOCATED 458637-1 AT FRONT HOLES DESCRIPTION REV | TERMINATOR FEED TYPE A RELEASED 27FEB2009 LG GB NUMBER B ECR-11-014439 | 12JUL2011 | MY | TE LEADMAKER | MECH POST FEED CUTS CARRIER 1530067-1 BENCH MECH PRE FEED CUTS CARRIER 1530067-2 LEADMAKER MECH POST FEED CONTINUOUS CARRIER 1530067-6 MECH POST FEED - I AND SPARE PARTS 7-1530067-1 LEADMAKER FEED TRACK POSITION MECH PRE FEED 7-1530067-2 BENCH -2 AND SPARE PARTS GUIDE BY INS. BARREL 1338705-3 DOCUMENTATION PACKAGE 7-1530067-6 MECH POST FEED -6 AND SPARE PARTS LEADMAKER 7-1530067-7 SPARE PARTS KIT -PLATE, IDENTIFICATION 461264-5 66 SCREW, DRIVE 21017-2 TE CRIMP SPECS TE TERMINAL CRIMP DATA TERMINAL NAME: BUTTON CONTACT SCR, SET, CUP POINT M6 X 6.0 3 - | 803 | - 0 TYPE RANGE CRIMP SIZE SCR, SET, FLT POINT M5 X 20.0 2-18032-5 2.29 [.090 IN] $0.5 - 1.4 \text{mm}^2 \text{ or } 20 - 16 \text{ AWG}$ 18024-7 SCR, BTN SKT HD CAP (M4 X 10.0) 2.29-3.18 [.090-.125 IN] DIA 3.30 [.130 IN] 5-18022-2 SCR, HEX HD CAP M4 X 8.0 WIRE STRIP LENGTH APPL INSTRUCTIONS 408-8322 & 408-8490 2.74-3.51 [.108-.138 IN] (3.9) - 1-18024-1 1338685-1 PAWL, FEED FEED TERMINAL SCR, BHC, M5xIO (REF) APPL SPEC 3.34 [.525 IN] SCR, BTN SKT HD CAP (M4 X 12.0) 18024-8 TERMINALS APPLIED LUBRICATOR ASSEMBLY (REF) -61165 170071 -49 18024-3 SCR, BTN SKT HD CAP (M3 X 10.0) 505034 48 -_ 1338675-1 CAM, UNIVERSAL PRE FEED CAM, UNIVERSAL POST-FEED 1338676-1 --46 APPLICATOR SUBASSEMBLY, HDI 1320999-3 $\mathbb{O}\mathbb{O}$ PLUG, NYLON 690191-1 REF SETTING CRIMP HEIGHT 4 4 1338660-1 В7 1.55 ± 0.05 [.06| $\pm .002$ |N] 2-18024-6 SCR, BTN SKT HD CAP (M8 X 25.0) DI 1.37 ± 0.05 [$.054 \pm .002$ | N] D 9 1.27 ± 0.05 [.050 $\pm .002$ IN] 0.51mm² (20AWG 690125-1 SHIM SUB-ASSY _ 469367-1 SHIM FINE ADJUST HEAD ASSEMBLY 879103-2 1 @ x 1, 1 - 18024 - 0 SCR. BIN SKT HD CAP (M4 X 20.0) 18027-2 |WASHER, FLAT, REG M4 SCR, SKT HD CAP M4 X 12.0 I-1320908-5 | SPACER, STRIP GUIDE STRIP GUIDE ASSEMBLY 1633073-1 SPACER, CRIMPER 1 - 455888 - 0 SPRING, COMPRESSION 1-22284-0 LEVER, DRAG RELEASE 356835-I 240792-1 DRAG, TERMINAL PLATE, STRIP GUIDE 1320928-1 RECOMMENDED SPARE PARTS. SCR, SKT HD SHLDR 5.0 DIA X 6.0 980371-4 690472-2 STRIPPER 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. SCR, SKT HD CAP M4 X 10.0 1-18023-1 WASHER, SPRG LOCK, REG M4 18025-2 3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE 690472-1 STRIPPER APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION. SHEAR HOLDER, FRONT 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION 1338684-1 SHEET SUPPLIED WITH THE APPLICATOR. PIN, SLOTTED SPRING .062 X .250 21028-2 1-22278-0 SPRING, COMPRESSION HOLDER, INS 854769-4 SPRING, COMPRESSION 3-22280-3 * WARNING 1-356885-0 STOP, SHEAR ON INSTALLATION, SET WIRE SHEAR HOLDER, FRONT, CUT 1320921-1 DISC TO LARGEST WIRE SIZE FLOATING SHEAR, FRONT 454276-1 SETTING. USE OF SETTINGS 8 - | 6 3 3 | 3 9 - | ANVIL, COMBINATION BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING. DEPRESSOR, SHEAR 854772-1 BLOCK, CRIMPER SPACER 1 - 2380 | 1 - 3 1 - 456 | 35 - 3 CRIMPER, INSULATION O PREMIUM ROTATED 180° VIEW B SPACER, CRIMPER 455888-2 SPACER, CRIMPER 455888-5 POST-FEED 40mm STROKE POST-FEED 30mm STROKE PRE-FEED 30mm STROKE PRE-FEED 40mm STROKE I-456406-8 | CRIMPER, WIRE PREMIUM ITEM A 81 DESCRIPTION PART NO 80 -THIS DRAWING IS A CONTROLLED DOCUMENT. 79 -TE Connectivity 78 -FINE ADJUST SIDE FEED mm [IN] HDI APPLICATOR -APPLICATION SPEC -IZE CAGE CODE DRAWING NO ITEM NO 77 | - 76 | - 72 | - 71 | - 6 | - 2 | DESCRIPTION PART NO ISTOMER ACCESSIBLE PRODUCTION DRAWING

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