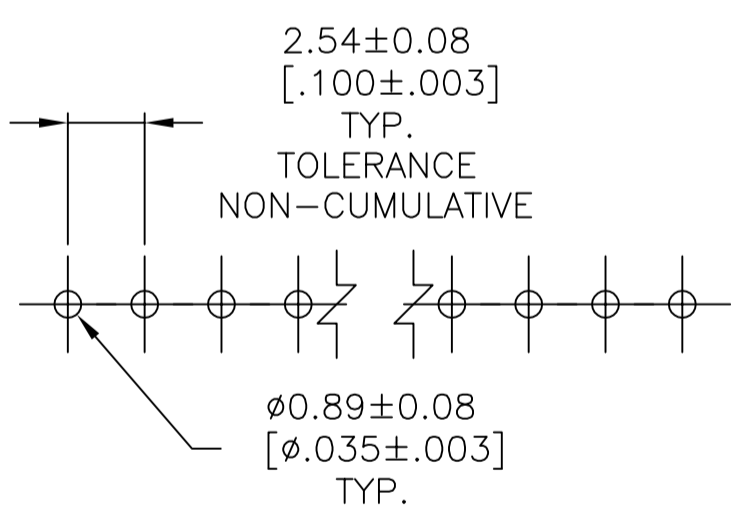
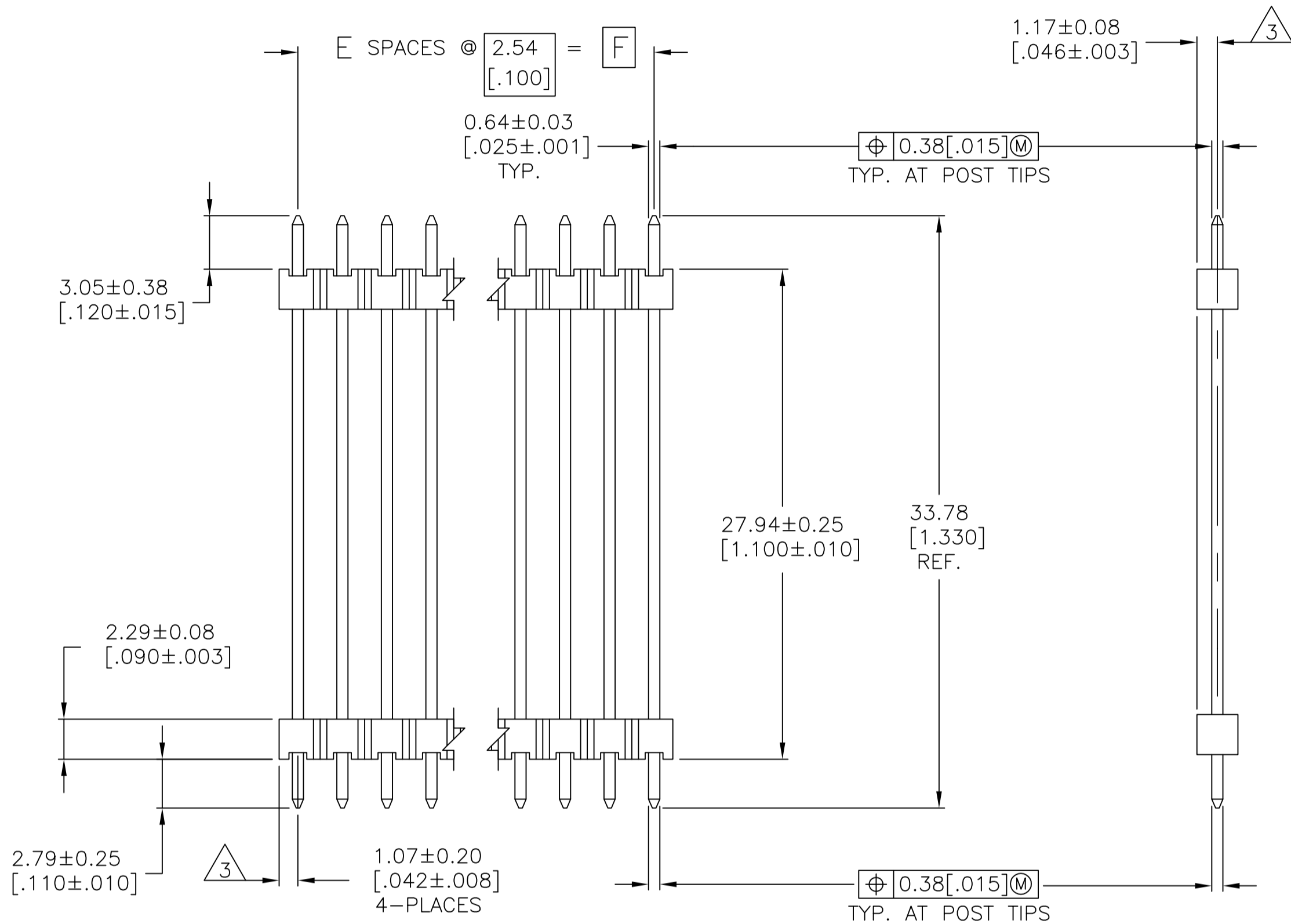
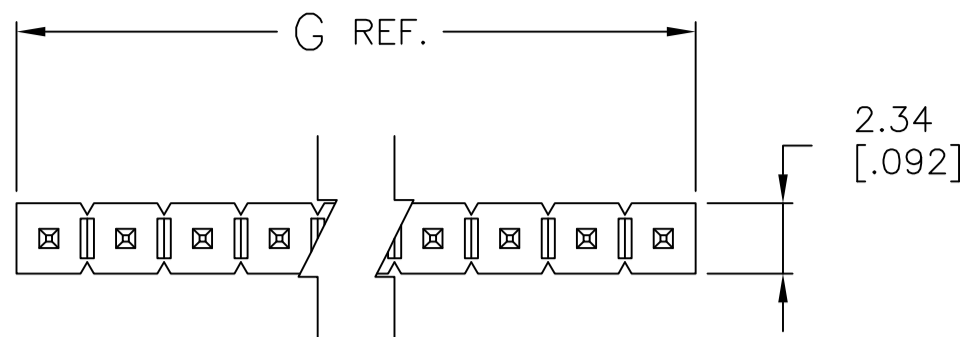
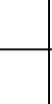
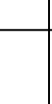
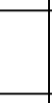
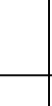

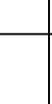
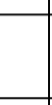

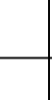
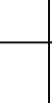
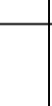
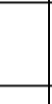
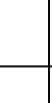


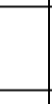
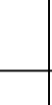

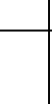
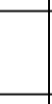
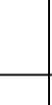

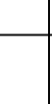
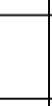
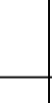

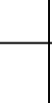
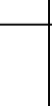
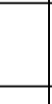
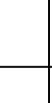

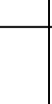











































REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	REVISED PER ECO-16-006302	06AUG2016	NK	MM
	A3	REVISED PER ECO-17-011874	16AUG2017	RS	MM


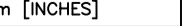



RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.00254-0.00508 [.000100-.000200] BRIGHT TIN-LEAD OVER 0.00127 [.000050] NICKEL ENTIRE POST.
6. FINISH: 0.00254-0.00508 [.000100-.000200] MATTE TIN OVER 0.00127 [.000050] NICKEL ENTIRE POST.

OBSOLETE		101.19 [3.984]	99.06 [3.900]	39	40	9-146477-0	
		98.65 [3.884]	96.52 [3.800]	38	39	8-146477-9	
		96.11 [3.784]	93.98 [3.700]	37	38	8-146477-8	
		93.57 [3.684]	91.44 [3.600]	36	37	8-146477-7	
		91.03 [3.584]	88.90 [3.500]	35	36	8-146477-6	
		88.49 [3.484]	86.36 [3.400]	34	35	8-146477-5	
		85.95 [3.384]	83.82 [3.300]	33	34	8-146477-4	
		83.41 [3.284]	81.28 [3.200]	32	33	8-146477-3	
		80.87 [3.184]	78.74 [3.100]	31	32	8-146477-2	
		78.33 [3.084]	76.20 [3.000]	30	31	8-146477-1	
		75.79 [2.984]	73.66 [2.900]	29	30	8-146477-0	
		73.25 [2.884]	71.12 [2.800]	28	29	7-146477-9	
		70.71 [2.784]	68.58 [2.700]	27	28	7-146477-8	
		68.17 [2.684]	66.04 [2.600]	26	27	7-146477-7	
		65.63 [2.584]	63.50 [2.500]	25	26	7-146477-6	
		63.09 [2.484]	60.96 [2.400]	24	25	7-146477-5	
		60.55 [2.384]	58.42 [2.300]	23	24	7-146477-4	
		58.01 [2.284]	55.88 [2.200]	22	23	7-146477-3	
		55.47 [2.184]	53.34 [2.100]	21	22	7-146477-2	
		52.93 [2.084]	50.80 [2.000]	20	21	7-146477-1	
		50.39 [1.984]	48.26 [1.900]	19	20	7-146477-0	
		47.85 [1.884]	45.72 [1.800]	18	19	6-146477-9	
		45.31 [1.784]	43.18 [1.700]	17	18	6-146477-8	
		42.77 [1.684]	40.64 [1.600]	16	17	6-146477-7	
	40.23 [1.584]	38.10 [1.500]	15	16	6-146477-6		
	37.69 [1.484]	35.56 [1.400]	14	15	6-146477-5		
OBSOLETE		35.15 [1.384]	33.02 [1.300]	13	14	6-146477-4	
		32.61 [1.284]	30.48 [1.200]	12	13	6-146477-3	
		30.07 [1.184]	27.94 [1.100]	11	12	6-146477-2	
		27.53 [1.084]	25.40 [1.000]	10	11	6-146477-1	
		24.99 [.984]	22.86 [.900]	9	10	6-146477-0	
		22.45 [.884]	20.32 [.800]	8	9	5-146477-9	
		19.91 [.784]	17.78 [.700]	7	8	5-146477-8	
		17.37 [.684]	15.24 [.600]	6	7	5-146477-7	
		14.83 [.584]	12.70 [.500]	5	6	5-146477-6	
		12.29 [.484]	10.16 [.400]	4	5	5-146477-5	
		9.75 [.384]	7.62 [.300]	3	4	5-146477-4	
		7.21 [.284]	5.08 [.200]	2	3	5-146477-3	
		4.67 [.184]	2.54 [.100]	1	2	5-146477-2	
		2.13 [.084]	— —	—	1	5-146477-1	
		PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

OBSOLETE		101.19 [3.984]	99.06 [3.900]	39	40	4-146477-0
		98.65 [3.884]	96.52 [3.800]	38	39	3-146477-9
		96.11 [3.784]	93.98 [3.700]	37	38	3-146477-8
		93.57 [3.684]	91.44 [3.600]	36	37	3-146477-7
		91.03 [3.584]	88.90 [3.500]	35	36	3-146477-6
		88.49 [3.484]	86.36 [3.400]	34	35	3-146477-5
		85.95 [3.384]	83.82 [3.300]	33	34	3-146477-4
		83.41 [3.284]	81.28 [3.200]	32	33	3-146477-3
		80.87 [3.184]	78.74 [3.100]	31	32	3-146477-2
		78.33 [3.084]	76.20 [3.000]	30	31	3-146477-1
		75.79 [2.984]	73.66 [2.900]	29	30	3-146477-0
		73.25 [2.884]	71.12 [2.800]	28	29	2-146477-9
		70.71 [2.784]	68.58 [2.700]	27	28	2-146477-8
		68.17 [2.684]	66.04 [2.600]	26	27	2-146477-7
		65.63 [2.584]	63.50 [2.500]	25	26	2-146477-6
		63.09 [2.484]	60.96 [2.400]	24	25	2-146477-5
		60.55 [2.384]	58.42 [2.300]	23	24	2-146477-4
		58.01 [2.284]	55.88 [2.200]	22	23	2-146477-3
		55.47 [2.184]	53.34 [2.100]	21	22	2-146477-2
		52.93 [2.084]	50.80 [2.000]	20	21	2-146477-1
		50.39 [1.984]	48.26 [1.900]	19	20	2-146477-0
		47.85 [1.884]	45.72 [1.800]	18	19	1-146477-9
		45.31 [1.784]	43.18 [1.700]	17	18	1-146477-8
		42.77 [1.684]	40.64 [1.600]	16	17	1-146477-7
		40.23 [1.584]	38.10 [1.500]	15	16	1-146477-6
		37.69 [1.484]	35.56 [1.400]	14	15	1-146477-5
		35.15 [1.384]	33.02 [1.300]	13	14	1-146477-4
		32.61 [1.284]	30.48 [1.200]	12	13	1-146477-3
		30.07 [1.184]	27.94 [1.100]	11	12	1-146477-2
		27.53 [1.084]	25.40 [1.000]	10	11	1-146477-1
		24.99 [.984]	22.86 [.900]	9	10	1-146477-0
		22.45 [.884]	20.32 [.800]	8	9	146477-9
		19.91 [.784]	17.78 [.700]	7	8	146477-8
	17.37 [.684]	15.24 [.600]	6	7	146477-7	
	14.83 [.584]	12.70 [.500]	5	6	146477-6	
	12.29 [.484]	10.16 [.400]	4	5	146477-5	
	9.75 [.384]	7.62 [.300]	3	4	146477-4	
	7.21 [.284]	5.08 [.200]	2	3	146477-3	
	4.67 [.184]	2.54 [.100]	1	2	146477-2	
	2.13 [.084]	— —	—	1	146477-1	
	PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN E. BRANDBERG 14-MAR-97		TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK G. DUBNICZKI 14-MAR-97			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. DUBNICZKI 14-MAR-97			
	0 PLC ± -	PRODUCT SPEC		HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ. POST, UNSHROUDED	
	1 PLC ± -	APPLICATION SPEC			
	2 PLC ± 0.51[.02]				
	3 PLC ± 0.127[.005]				
4 PLC ± 0.0127[.0005]	FINISH	WEIGHT		SIZE	CAGE CODE
	SEE TABLE	-		DRAWING NO.	
				A1 00779	
		CUSTOMER DRAWING		SCALE	REV
				4:1	A3

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