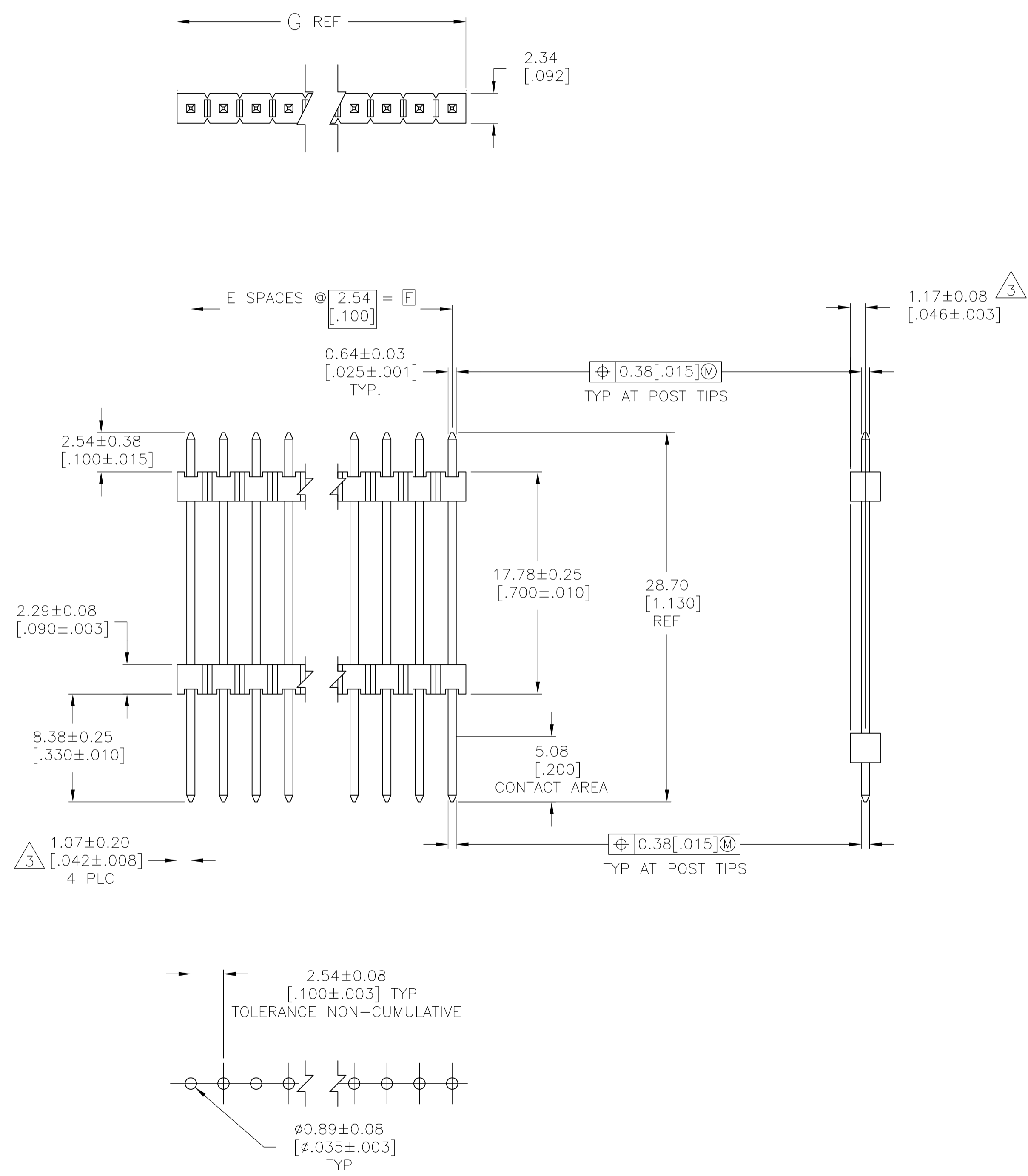


- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER
				1	146472-1
				2	146472-2
				3	146472-3
				4	146472-4
				5	146472-5
				6	146472-7
				7	146472-8
				8	146472-9
				9	146472-0
				10	146472-1
				11	146472-2
				12	146472-3
				13	146472-4
				14	146472-5
				15	146472-6
				16	146472-7
				17	146472-8
				18	146472-9
				19	2-146472-0
				20	2-146472-1
				21	2-146472-2
				22	2-146472-3
				23	2-146472-4
				24	2-146472-5
				25	2-146472-6
				26	2-146472-7
				27	2-146472-8
				28	2-146472-9
				29	3-146472-0
				30	3-146472-1
				31	3-146472-2
				32	3-146472-3
				33	3-146472-4
				34	3-146472-5
				35	3-146472-6
				36	3-146472-7
				37	3-146472-8
				38	3-146472-9
				39	4-146472-0
				40	4-146472-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

BRANDBERG 13MAR97
 G. DUBNICZKI 13MAR97
 G. DUBNICZKI 13MAR97

TE Connectivity

HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED


SIZE: A1 CASE CODE: 00779 DRAWING NO: 146472

SCALE: 4:1 SHEET 1 OF 2 REV A1

LOC		DIST		REVISIONS				
AD	OO	REV	DATE	DESCRIPTION	DATE	BY	APPROV	
-	-	1	-	SEE SHEET 1	-	-	-	

NO.	DESCRIPTION	DATE	BY	APPROV
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THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN E BRANDBERG 13MAR97		 TE Connectivity	
DIMENSIONS: mm [INCHES]		CIR G DUBNICZKI 13MAR97			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROV G DUBNICZKI 13MAR97		NAME	
0 PLC ± - 1 PLC ± - 2 PLC ± 0.51[.02] 3 PLC ± 0.12[.005] 4 PLC ± 0.012[.0005] ANGLES ± -		APPLICATION SPEC		PRODUCT SPEC	
MATERIAL		FINISH		NO. OF POSITIONS	
SEE TABLE		WEIGHT		PART NUMBER	
4		A1		00779-146472	
CUSTOMER DRAWING		SCALE 1:1		SHEET 2 OF 2	

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[3-146472-1](#)