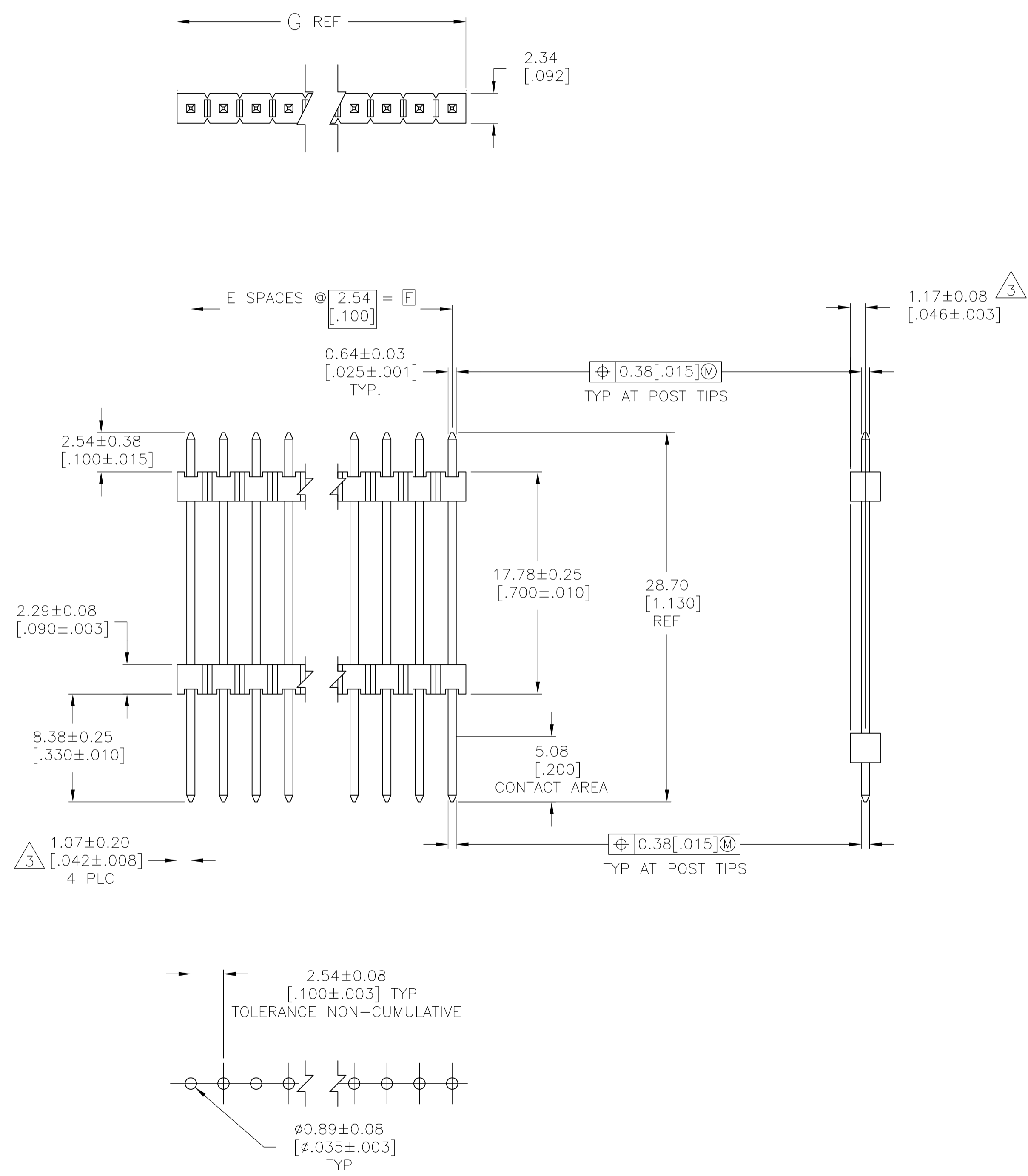


- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER
				1	146472-1
				2	146472-2
				3	146472-3
				4	146472-4
				5	146472-5
				6	146472-6
				7	146472-7
				8	146472-8
				9	146472-9
				10	1-146472-1
				11	1-146472-2
				12	1-146472-3
				13	1-146472-4
				14	1-146472-5
				15	1-146472-6
				16	1-146472-7
				17	1-146472-8
				18	1-146472-9
				19	2-146472-0
				20	2-146472-1
				21	2-146472-2
				22	2-146472-3
				23	2-146472-4
				24	2-146472-5
				25	2-146472-6
				26	2-146472-7
				27	2-146472-8
				28	2-146472-9
				29	3-146472-0
				30	3-146472-1
				31	3-146472-2
				32	3-146472-3
				33	3-146472-4
				34	3-146472-5
				35	3-146472-6
				36	3-146472-7
				37	3-146472-8
				38	3-146472-9
				39	4-146472-0
				40	4-146472-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

BRANDBERG 13MAR97
 G. DUBNICZKI 13MAR97
 G. DUBNICZKI 13MAR97

TE Connectivity

HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED

SIZE: A1 CASE CODE: 00779 DRAWING NO: 146472


WEIGHT: --

CUSTOMER DRAWING SCALE: 4:1 SHEET 1 OF 2 REV A1

LOC		DIST		REVISIONS				
AD	OO	REV	DATE	DESCRIPTION	DATE	BY	APPROV	
-	-	1	-	SEE SHEET 1	-	-	-	

NO.	DESCRIPTION	DATE	BY	APPROV
39		101.19		99.06
40		[3.984]		[3.900]
38		98.65		96.52
39		[3.884]		[3.800]
37		96.11		93.98
38		[3.784]		[3.700]
36		93.57		91.44
37		[3.684]		[3.600]
35		91.03		88.90
36		[3.584]		[3.500]
34		88.49		86.36
35		[3.484]		[3.400]
33		85.95		83.82
34		[3.384]		[3.300]
32		83.41		81.28
33		[3.284]		[3.200]
31		80.87		78.74
32		[3.184]		[3.100]
30		78.33		76.20
31		[3.084]		[3.000]
29		75.79		73.66
30		[2.984]		[2.900]
28		73.25		71.12
29		[2.884]		[2.800]
27		70.71		68.58
28		[2.784]		[2.700]
26		68.17		66.04
27		[2.684]		[2.600]
25		65.63		63.50
26		[2.584]		[2.500]
24		63.09		60.96
25		[2.484]		[2.400]
23		60.55		58.42
24		[2.384]		[2.300]
22		58.01		55.88
23		[2.284]		[2.200]
21		55.47		53.34
22		[2.184]		[2.100]
20		52.93		50.80
21		[2.084]		[2.000]
19		50.39		48.26
20		[1.984]		[1.900]
18		47.85		45.72
19		[1.884]		[1.800]
17		45.31		43.18
18		[1.784]		[1.700]
16		42.77		40.64
17		[1.684]		[1.600]
15		40.23		38.10
16		[1.584]		[1.500]
14		37.69		35.56
15		[1.484]		[1.400]
13		35.15		33.02
14		[1.384]		[1.300]
12		32.61		30.48
13		[1.284]		[1.200]
11		30.07		27.94
12		[1.184]		[1.100]
10		27.53		25.40
11		[1.084]		[1.000]
9		24.99		22.86
10		[.984]		[.900]
8		22.45		20.32
9		[.884]		[.800]
7		19.91		17.78
8		[.784]		[.700]
6		17.37		15.24
7		[.684]		[.600]
5		14.83		12.70
6		[.584]		[.500]
4		12.29		10.16
5		[.484]		[.400]
3		9.75		7.62
4		[.384]		[.300]
2		7.21		5.08
3		[.284]		[.200]
1		4.67		2.54
2		[.184]		[.100]
-		2.13		-
-		[.084]		-

△6

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN E BRANDBERG 13MAR97		 TE Connectivity	
DIMENSIONS: mm [INCHES]		CIR G DUBNICZKI 13MAR97			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROV G DUBNICZKI 13MAR97		NAME	
0 PLC ± - 1 PLC ± - 2 PLC ± 0.51[.02] 3 PLC ± 0.12[.005] 4 PLC ± 0.012[.0005] ANGLES ± -		PRODUCT SPEC		HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED	
MATERIAL		FINISH SEE TABLE		RESTRICTED TO	
WEIGHT		A1 00779		DRAWING NO. 146472	
CUSTOMER DRAWING		SCALE 1:1		SHEET 2 OF 2	

Mouser Electronics

Authorized Distributor

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[5-146472-4](#)