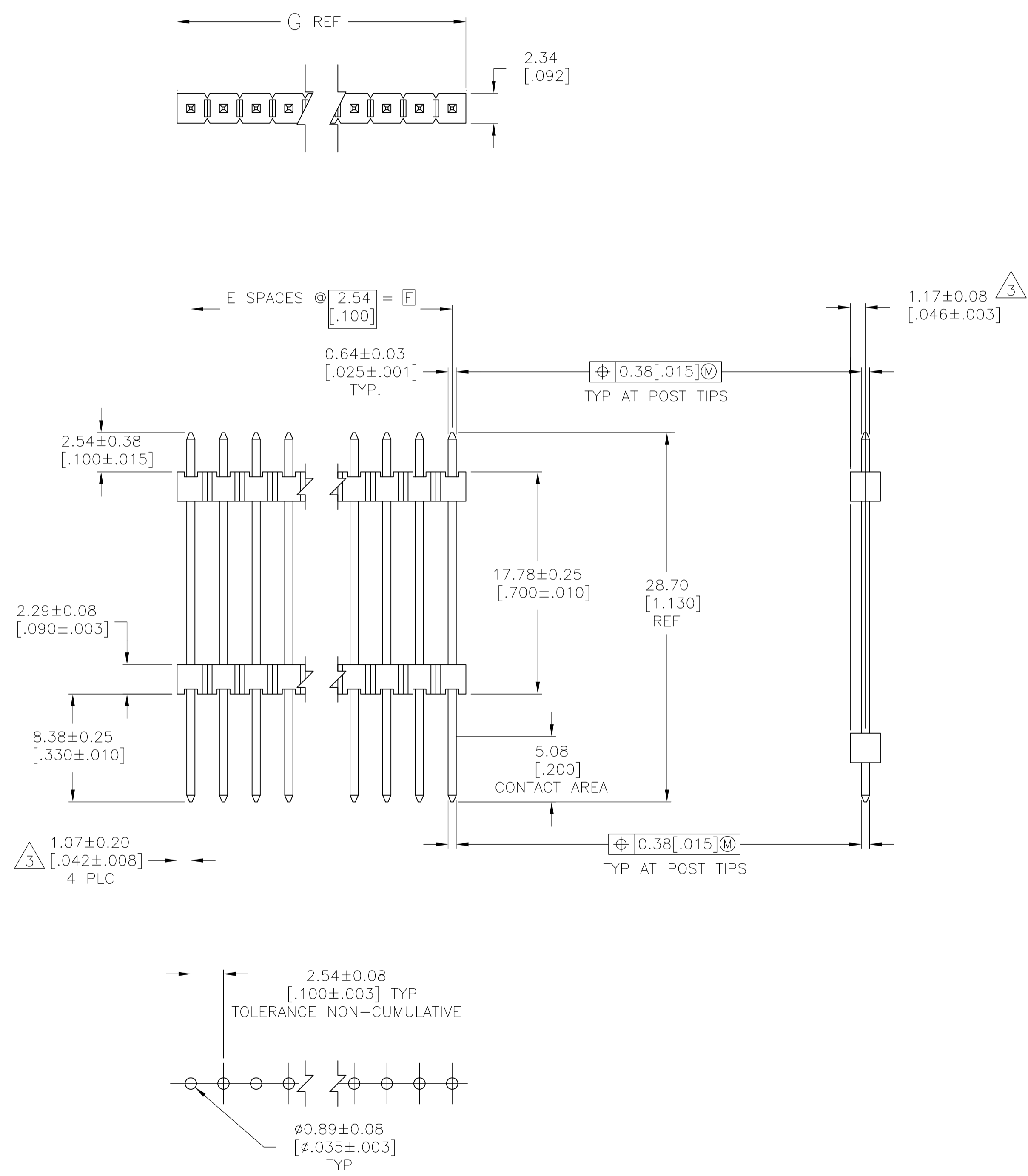


- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

NO. OF POSITIONS	PLATING	NO. OF POSITIONS	PLATING	PART NUMBER
1	G	F	E	146472-1
2	G	F	E	146472-2
3	G	F	E	146472-3
4	G	F	E	146472-4
5	G	F	E	146472-5
6	G	F	E	146472-6
7	G	F	E	146472-7
8	G	F	E	146472-8
9	G	F	E	146472-9
10	G	F	E	146472-1
11	G	F	E	146472-2
12	G	F	E	146472-3
13	G	F	E	146472-4
14	G	F	E	146472-5
15	G	F	E	146472-6
16	G	F	E	146472-7
17	G	F	E	146472-8
18	G	F	E	146472-9
19	G	F	E	146472-0
20	G	F	E	146472-1
21	G	F	E	146472-2
22	G	F	E	146472-3
23	G	F	E	146472-4
24	G	F	E	146472-5
25	G	F	E	146472-6
26	G	F	E	146472-7
27	G	F	E	146472-8
28	G	F	E	146472-9
29	G	F	E	146472-0
30	G	F	E	146472-1
31	G	F	E	146472-2
32	G	F	E	146472-3
33	G	F	E	146472-4
34	G	F	E	146472-5
35	G	F	E	146472-6
36	G	F	E	146472-7
37	G	F	E	146472-8
38	G	F	E	146472-9
39	G	F	E	146472-0
40	G	F	E	146472-1

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TE Connectivity

HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED


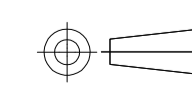
0 PLC ± -
1 PLC ± -
2 PLC ± 0.51(.02)
3 PLC ± 0.12(.005)
4 PLC ± 0.012(.0005)
ANGLES ± -

WEIGHT -
SCALE 4:1 SHEET 1 OF 2 REV A1

LOC	DIST	REVISIONS			
AD	OO	REV	DATE	BY	APPROV
-	-	1	SEE SHEET 1	-	-

NO.	DESCRIPTION	DATE	BY	APPROV	
39	40	9-146472-0			
38	39	8-146472-9			
37	38	8-146472-8			
36	37	8-146472-7			
35	36	8-146472-6			
34	35	8-146472-5			
33	34	8-146472-4			
32	33	8-146472-3			
31	32	8-146472-2			
30	31	8-146472-1			
29	30	8-146472-0			
28	29	7-146472-9			
27	28	7-146472-8			
26	27	7-146472-7			
25	26	7-146472-6			
24	25	7-146472-5			
23	24	7-146472-4			
22	23	7-146472-3			
21	22	7-146472-2			
20	21	7-146472-1			
19	20	7-146472-0			
18	19	6-146472-9			
17	18	6-146472-8			
16	17	6-146472-7			
15	16	6-146472-6			
14	15	6-146472-5			
13	14	6-146472-4			
12	13	6-146472-3			
11	12	6-146472-2			
10	11	6-146472-1			
9	10	6-146472-0			
8	9	5-146472-9			
7	8	5-146472-8			
6	7	5-146472-7			
5	6	5-146472-6			
4	5	5-146472-5			
3	4	5-146472-4			
2	3	5-146472-3			
1	2	5-146472-2			
-	1	5-146472-1			
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

△6

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN E BRANDBERG 13MAR97	 TE Connectivity
DIMENSIONS: mm [INCHES]		CHK G. DUBNICZKI 13MAR97	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROV G. DUBNICZKI 13MAR97	NAME
0. PLC ± -		PRODUCT SPEC	HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED
1. PLC ± 0.51[.02]		APPLICATION SPEC	SIZE
2. PLC ± 0.12[.005]		WEIGHT	CAGE CODE
3. PLC ± 0.012[.0005]		FINISH	DRAWING NO
4. ANGLE ±	SEE TABLE	RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING	SCALE 1:1 SHEET 2 OF 2 REV A1

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