









































RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.
6. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.

\triangle_6	101.19 [3.984]	99.06 [3.900]	39	40	9-146469-0
\triangle_6	98.65 [3.884]	96.52 [3.800]	38	39	8-146469-9
\triangle_6	96.11 [3.784]	93.98 [3.700]	37	38	8-146469-8
\triangle_6	93.57 [3.684]	91.44 [3.600]	36	37	8-146469-7
\triangle_6	91.03 [3.584]	88.90 [3.500]	35	36	8-146469-6
\triangle_6	88.49 [3.484]	86.36 [3.400]	34	35	8-146469-5
\triangle_6	85.95 [3.384]	83.82 [3.300]	33	34	8-146469-4
\triangle_6	83.41 [3.284]	81.28 [3.200]	32	33	8-146469-3
\triangle_6	80.87 [3.184]	78.74 [3.100]	31	32	8-146469-2
\triangle_6	78.33 [3.084]	76.20 [3.000]	30	31	8-146469-1
\triangle_6	75.79 [2.984]	73.66 [2.900]	29	30	8-146469-0
\triangle_6	73.25 [2.884]	71.12 [2.800]	28	29	7-146469-9
\triangle_6	70.71 [2.784]	68.58 [2.700]	27	28	7-146469-8
\triangle_6	68.17 [2.684]	66.04 [2.600]	26	27	7-146469-7
\triangle_6	65.63 [2.584]	63.50 [2.500]	25	26	7-146469-6
\triangle_6	63.09 [2.484]	60.96 [2.400]	24	25	7-146469-5
\triangle_6	60.55 [2.384]	58.42 [2.300]	23	24	7-146469-4
\triangle_6	58.01 [2.284]	55.88 [2.200]	22	23	7-146469-3
\triangle_6	55.47 [2.184]	53.34 [2.100]	21	22	7-146469-2
\triangle_6	52.93 [2.084]	50.80 [2.000]	20	21	7-146469-1
\triangle_6	50.39 [1.984]	48.26 [1.900]	19	20	7-146469-0
\triangle_6	47.85 [1.884]	45.72 [1.800]	18	19	6-146469-9
\triangle_6	45.31 [1.784]	43.18 [1.700]	17	18	6-146469-8
\triangle_6	42.77 [1.684]	40.64 [1.600]	16	17	6-146469-7
\triangle_6	40.23 [1.584]	38.10 [1.500]	15	16	6-146469-6
\triangle_6	37.69 [1.484]	35.56 [1.400]	14	15	6-146469-5
\triangle_6	35.15 [1.384]	33.02 [1.300]	13	14	6-146469-4
\triangle_6	32.61 [1.284]	30.48 [1.200]	12	13	6-146469-3
\triangle_6	30.07 [1.184]	27.94 [1.100]	11	12	6-146469-2
\triangle_6	27.53 [1.084]	25.40 [1.000]	10	11	6-146469-1
\triangle_6	24.99 [.984]	22.86 [.900]	9	10	6-146469-0
\triangle_6	22.45 [.884]	20.32 [.800]	8	9	5-146469-9
\triangle_6	19.91 [.784]	17.78 [.700]	7	8	5-146469-8
\triangle_6	17.37 [.684]	15.24 [.600]	6	7	5-146469-7
\triangle_6	14.83 [.584]	12.70 [.500]	5	6	5-146469-6
\triangle_6	12.29 [.484]	10.16 [.400]	4	5	5-146469-5
\triangle_6	9.75 [.384]	7.62 [.300]	3	4	5-146469-4
\triangle_6	7.21 [.284]	5.08 [.200]	2	3	5-146469-3
\triangle_6	4.67 [.184]	2.54 [.100]	1	2	5-146469-2
\triangle_6	2.13 [.084]	-	-	1	5-146469-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

	101.19 [3.984]	99.06 [3.900]	39	40	4-146469-0
	98.65 [3.884]	96.52 [3.800]	38	39	3-146469-9
	96.11 [3.784]	93.98 [3.700]	37	38	3-146469-8
	93.57 [3.684]	91.44 [3.600]	36	37	3-146469-7
	91.03 [3.584]	88.90 [3.500]	35	36	3-146469-6
	88.49 [3.484]	86.36 [3.400]	34	35	3-146469-5
	85.95 [3.384]	83.82 [3.300]	33	34	3-146469-4
	83.41 [3.284]	81.28 [3.200]	32	33	3-146469-3
	80.87 [3.184]	78.74 [3.100]	31	32	3-146469-2
	78.33 [3.084]	76.20 [3.000]	30	31	3-146469-1
	75.79 [2.984]	73.66 [2.900]	29	30	3-146469-0
	73.25 [2.884]	71.12 [2.800]	28	29	2-146469-9
	70.71 [2.784]	68.58 [2.700]	27	28	2-146469-8
	68.17 [2.684]	66.04 [2.600]	26	27	2-146469-7
	65.63 [2.584]	63.50 [2.500]	25	26	2-146469-6
	63.09 [2.484]	60.96 [2.400]	24	25	2-146469-5
	60.55 [2.384]	58.42 [2.300]	23	24	2-146469-4
	58.01 [2.284]	55.88 [2.200]	22	23	2-146469-3
	55.47 [2.184]	53.34 [2.100]	21	22	2-146469-2
	52.93 [2.084]	50.80 [2.000]	20	21	2-146469-1
	50.39 [1.984]	48.26 [1.900]	19	20	2-146469-0
	47.85 [1.884]	45.72 [1.800]	18	19	1-146469-9
	45.31 [1.784]	43.18 [1.700]	17	18	1-146469-8
	42.77 [1.684]	40.64 [1.600]	16	17	1-146469-7
	40.23 [1.584]	38.10 [1.500]	15	16	1-146469-6
	37.69 [1.484]	35.56 [1.400]	14	15	1-146469-5
	35.15 [1.384]	33.02 [1.300]	13	14	1-146469-4
	32.61 [1.284]	30.48 [1.200]	12	13	1-146469-3
	30.07 [1.184]	27.94 [1.100]	11	12	1-146469-2
	27.53 [1.084]	25.40 [1.000]	10	11	1-146469-1
	24.99 [.984]	22.86 [.900]	9	10	1-146469-0
	22.45 [.884]	20.32 [.800]	8	9	146469-9
	19.91 [.784]	17.78 [.700]	7	8	146469-8
	17.37 [.684]	15.24 [.600]	6	7	146469-7
	14.83 [.584]	12.70 [.500]	5	6	146469-6
	12.29 [.484]	10.16 [.400]	4	5	146469-5
	9.75 [.384]	7.62 [.300]	3	4	146469-4
	7.21 [.284]	5.08 [.200]	2	3	146469-3
	4.67 [.184]	2.54 [.100]	1	2	146469-2
	2.13 [.084]	-	-	1	146469-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN E. BRANDBERG	06MAR97	POSITIONS			
		CHK G. DUBNICZKI	06MAR97	 TE Connectivity			
DIMENSIONS: mm [INCHES]		APVD G. DUBNICZKI	06MAR97			NAME	
TOLERANCES UNLESS SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± 0.51[.02] 3 PLC ± 0.127[.005] 4 PLC ± 0.0127[.0005] ANGLES ± —		PRODUCT SPEC		HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED			
		APPLICATION SPEC					
MATERIAL	FINISH	WEIGHT		SIZE		CAGE CODE	RESTRICTED TO
	SEE TABLE	—		A1 00779		 146469	—
CUSTOMER DRAWING				SCALE		REV	
				4:1		1 of 1	

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