

46662	25 🗢	466625								/home/us016926/	DMTECmod	
INING MACHINE GUARD		TERMINAL NAM Box contact f	PIN-CRIMP	CRIMPING DATA	e size			H MODEL K H MODEL K	A IRFEED A IRFEED) V
REF) (REF)			531201	A .036 ±.002	22		-4 BENCH	H MODEL G	AIRFEED		70 (()))
	78				24 26	A	- 1	- C	692655-5	AIR FEED VALVE ASSY	69 \	-
					SED Range	Â	– REF – REF	- A - C	24042-2 692655-6	VALVE, SHUT OFF AIR FEED VALVE ASSY	67 66	
79					26-22		1 1 2 2	- B - A	461065-1 3-21000-7	AIR FEED ASSEMBLY SCR,SHC 10-32×.75 AIR ASSY	65 [64	Э
M GUARD G TERMINATOR GUARD)				36054 Gage Layout		1 – 1 –	- A - A	22294-6 23238-1	ELBOW, TUBING 1/8 NPT QUICK DISCONNECT	63 62	
7 (100) (102)		TERM APPL SPE		250 408-8040 458637 Re strip length .135165	-1 920		21.0018.00	IN A	27319-4	TUBING, POLY-FLO Ø.25	61 60	
	2 2	- C	6-354779-2	PIN, WIRE DISC (.3300)C	129 128		1 1 1 1	- C - D	454220-1 454485-1	CAP, RAM Housing	59 58	
	2 2 2 2	- C - C	5-354779-4 5-354779-0	PIN, WIRE DISC (.3260)B PIN, WIRE DISC (.3240)A	127 126		1 1	- B	694433-4	PAWL, FEED	57 56	
	1 1	— A	986950-1	WASHER, FLAT PRECISION	125	~					55 54 —	_
					123	4	1 1	– B	461062-1	FEED FINGER ASSY	53	
	1 1	— A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	120						51	
					119						49	
$\begin{pmatrix} 2 \\ \hline \end{pmatrix}$	4 4	— A	21024-5	WASHER, LOCK(#10)ADJ BLOCK	116		1 1		000101 1		47	
	2 2	— — A	21024-2	WASHER,LOCK(#4)FRONT STP GUID	± 114		1 1 1 1	- A - C	690191-1 455673-1	PLUG, NYLON RAM	45	\sim
	4 4		21024-4	WASHER,LOCK(#8)STRIPPER	112		1 1 1 1 1 1	— Α — Α — Δ	690125-1 690124-1 7-21002-9	WASHER, LAMINATED WASHER, RAM BOLT, CRIMPER(5/16×1.00)	43 (42 41	~
			21899-2	WASHER, FLAT (NO.10) LUB ASSY	110			— Α — Δ	23241-6 690170-1	BALL, STEEL SPRING, COMPRESSION	40	
					108		1 1	- C - D	690142-1 354777-1	DISC, INSULATION WIRE DISC, PLASTIC	38 37	
					106		1 1	- A - B	22480-5 690212-1	WASHER, SPRING POST, RAM	36	
	1 1	– A – A	992031-1 21009-2	PIN, CLEVIS SCR,SKT SET(1/4-20×.25 LW)RAM	104		1 1	- D	455675-1	PLATE, BASE	34	
	2 2	– A	21017-2	SCR, DRIVE (#2x.19) ID PLATE			1 1	– A – B	690432-3 1-240641-7	SCREW, ADJUSTMENT Spacer. Hold Down	32 () 31	
	1 1 2 2	- B - A	461264-1 3-21002-0	PLATE, IDENTIFICATION SCR,BHC(10-32×.88)DRAG	100		1 1 1 1	- B - C	455689-1 455671-2	BLOCK, STRIP GUIDE ADJ PLATE, STRIP GUIDE	30 29	
	1 1 4 4	- A - A	22733-8 2-21002-9	SCR, BHC (8-32×.38 LW) ANVIL SCR, BHC (10-32×.75) CAP	- 98 97		1 1 2 2	- C - A	2-455888-7 1-22284-0	SPACER, FRONT SHEAR DEP Spring, Drag	28 27	
	3 3 1 1	- A - A	2-22733-8 2-21002-7	SCR,BHC(1/4-20x.62)HSG SCR,BHC(10-32x.50)SG ADJ BLK	96 95		1 1 1 1	- B - B	690546-1 240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL	26 25	
	6 6	— A	2-21002-2	SCR,BHC(8-32×.50)SHEAR	94		1 1 1 1	- D - A	6-690504-4 690438-1	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24 23	
9 <u>1</u>					92						22 21 E	3
	1 1	— A	7-21000-9	SCR, SHC (4-40×.19) STRIPPER			1 1	- A - B	679218-1 458949-1	STRIPPER WIRE STOP ASSY STRIPPER	20	
	2 2 2	- A - A	1-21000-8 2-21000-9 2-22603-0	SCR, SHC (6-32×.25) R SHEAR PLATE SCR, SHC (8-32X.72) DEP-HOLD	88 87			- B	814350-1	HOLDER, TERMINAL	18 17 16	
	2 2	- A	<u> </u>	SCR,HEX HD(8-32x.31)FEED FINGER SCR,SHC(4-40x.25)F ST GUIDE SCR,SHC(8-32x.50)STRIPPER	85	\triangle	1 1	- B - B	690464-4 690462-2	PLATE, SHEAR (REAR) HOLDER, SHEAR (REAR)	15	
					83	\triangle	1 1 2 2	- C	690805-1 6-22279-3	SHEAR, FLOAT (REAR) SPRING, SHEAR	13	
	2 2	- A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81		222 111	- B - C	690461-5 690459-3	STOP, SHEAR HOLDER, SHEAR (FRONT)	11	
	– 1 REF –	– B		GUARD ASSY Insert, guard	79 78		1 1	- C - C	690804-2 4-690512-9	SHEAR, FLOAT (FRONT) ANVIL	9	
	1 1	- C	1-465184-0	LUBRICATOR ASSY	77 76		1 1 1 1	- C - A	2-240641-9 690468-1	SPACER, DEPRESSOR (REAR) DEPRESSOR, SHEAR (REAR)	7	
PARTS.	1 1	– A	690603-1	SPRING, ASSIST	75 74		1 1 1 1	- C - B	458157-3 238011-6	DEPRESSOR, SHEAR (FRONT) Spacer, block crimper	5	
PLACE WHEN OPERATING	1 1 1 1	- A - A	23030-1 4-21002-8	SCR,SHC(6-32x.25 SL)INS DISC SCR,BHC(3/8×1.00)FEED M			1 1 1 1	- C - C	8-456135-4 455888-4	CRIMPER, INSULATION Spacer, crimper	3	
ENCH MACHINE.	1 1 -4 -3	-2 U/M SIZ		MOUNT, FEED BRACKET Description	71 ITEM NO		<u> 1 1 1 1 </u>	- C 2 U/M ^{Dwg} size	456401-9 part no	CRIMPER, WIRE description	1 ITEM NO	
ASSEMBLY.	QTY REQD	PER ASSY	REVISION OF EAC	ASSY NO (WHEN BLANK, USE DWG REVI Parts list	510N)		QTY REQD PER	ASSY		ASSY NO (WHEN BLANK, USE DWG REVIS Parts list	ION) A	7
							DIMENSIONS IN I DO NOT SCALE PF TOLERANCES UNLE	RINT.	- HT TF			
						OTHERWISE SPECI 2 PLC DEC ±.25 3 PLC DEC ±- 4 PLC DEC ±-	D.SALT CHK 1-		TE AMP Incorporated 4 Harrisburg, PA 17105-	3608		
				M1 ECN 0150-1354-0 M 0150-0443-02 L 0150-5124-94	4 TE CE CE		ANGLES ± – Surf texture:		DIDE FEED HE	MAPPLICATOR MACHINE REMINIA	PPL	
5			4	P F LTR REVISION RE			CAGE CODE CONTROLOGY	D15 MAX -	AND ASSEMBI	400020 1 of 1	M1	
			1	L L								- 1

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