

## **Notice for TAIYO YUDEN Products**

Please read this notice before using the TAIYO YUDEN products.

#### **!** REMINDERS

#### Product Information in this Catalog

Product information in this catalog is as of March 2023. All of the contents specified herein and production status of the products listed in this catalog are subject to change without notice due to technical improvement of our products, etc. Therefore, please check for the latest information carefully before practical application or use of our products.

Please note that TAIYO YUDEN shall not be in any way responsible for any damages and defects in products or equipment incorporating our products, which are caused under the conditions other than those specified in this catalog or individual product specification sheets.

#### Approval of Product Specifications

Please contact TAIYO YUDEN for further details of product specifications as the individual product specification sheets are available. When using our products, please be sure to approve our product specifications or make a written agreement on the product specification with TAIYO YUDEN in advance.

#### Pre-Evaluation in the Actual Equipment and Conditions

Please conduct validation and verification of our products in actual conditions of mounting and operating environment before using our products.

#### Limited Application

#### 1. Equipment Intended for Use

The products listed in this catalog are intended for general-purpose and standard use in general electronic equipment for consumer (e.g., AV equipment, OA equipment, home electric appliances, office equipment, information and communication equipment including, without limitation, mobile phone, and PC) and other equipment specified in this catalog or the individual product specification sheets, or the equipment approved separately by TAIYO YUDEN.

TAIYO YUDEN has the product series intended for use in the following equipment. Therefore, when using our products for these equipment, please check available applications specified in this catalog or the individual product specification sheets and use the corresponding products.

Application	Product Series	Quality Grade*3	
Application	Equipment *1 Category (Part Number Code **		Quality Grade 9
Automotive	Automotive Electronic Equipment (POWERTRAIN, SAFETY)	А	1
Adtornotive	Automotive Electronic Equipment (BODY & CHASSIS, INFOTAINMENT)	С	2
Industrial	Telecommunications Infrastructure and Industrial Equipment	В	2
Medical	Medical Devices classified as GHTF Class C (Japan Class III)	M	2
iviedicai	Medical Devices classified as GHTF Classes A or B (Japan Classes I or II)	L	3
Consumer	General Electronic Equipment	S	3
Consumer	Only for Mobile Devices *4	E	4

<sup>\*</sup>Notes:1. Based on the general specifications required for electronic components for such equipment, which are recognized by TAIYO YUDEN, the use of each product series for the equipment is recommended. Please be sure to contact TAIYO YUDEN before using our products for equipment other than those covered by the product series.

<sup>2.</sup> On each of our part number, the 2nd code from the left is a code indicating the "Category" as shown in the above table. For details, please check the explanatory materials regarding the part numbering system of each of our products.

<sup>3.</sup> Each product series is assigned a "Quality Grade" from 1 to 4 in order of higher quality. Please do not incorporate a product into any equipment with a higher Quality Grade than the Quality Grade of such product without the prior written consent of TAIYO YUDEN.

<sup>4.</sup> The applications covered by this product series are limited to mobile devices (smartphone, tablet PC, smartwatch, handheld game console, etc.) among general electronic equipment for consumer. The design, specifications and operating environment, etc. differ from those of the product series for "General Electronic Equipment" (Category: S), so please check the individual product specification sheets for details. The product series for "General Electronic Equipment" (Category: S) can also be used for mobile devices.

<sup>▶</sup> This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our product specification sheets. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our website (http://www.ty-top.com/).

#### 2. Equipment Requiring Inquiry

Please be sure to contact TAIYO YUDEN for further information before using the products listed in this catalog for the following equipment (excluding intended equipment as specified in this catalog or the individual product specification sheets) which may cause loss of human life, bodily injury, serious property damage and/or serious public impact due to a failure or defect of the products and/or malfunction attributed thereto.

- (1) Transportation equipment (automotive powertrain control system, train control system, and ship control system, etc.)
- (2) Traffic signal equipment
- (3) Disaster prevention equipment, crime prevention equipment
- (4) Medical devices classified as GHTF Class C (Japan Class III)
- (5) Highly public information network equipment, data-processing equipment (telephone exchange, and base station, etc.)
- (6) Any other equipment requiring high levels of quality and/or reliability equal to the equipment listed above

#### 3. Equipment Prohibited for Use

Please do not incorporate our products into the following equipment requiring extremely high levels of safety and/or reliability.

- (1) Aerospace equipment (artificial satellite, rocket, etc.)
- (2) Aviation equipment \*1
- (3) Medical devices classified as GHTF Class D (Japan Class IV), implantable medical devices \*2
- (4) Power generation control equipment (nuclear power, hydroelectric power, thermal power plant control system, etc.)
- (5) Undersea equipment (submarine repeating equipment, etc.)
- (6) Military equipment
- (7) Any other equipment requiring extremely high levels of safety and/or reliability equal to the equipment listed above
- \*Notes:1. There is a possibility that our products can be used only for aviation equipment that does not directly affect the safe operation of aircraft (e.g., in-flight entertainment, cabin light, electric seat, cooking equipment) if such use meets requirements specified separately by TAIYO YUDEN. Please be sure to contact TAIYO YUDEN for further information before using our products for such aviation equipment.
  - 2. Implantable medical devices contain not only internal unit which is implanted in a body, but also external unit which is connected to the internal unit.

#### 4. Limitation of Liability

Please note that unless you obtain prior written consent of TAIYO YUDEN, TAIYO YUDEN shall not be in any way responsible for any damages incurred by you or third parties arising from use of the products listed in this catalog for any equipment that is not intended for use by TAIYO YUDEN, or any equipment requiring inquiry to TAIYO YUDEN or prohibited for use by TAIYO YUDEN as described above.

#### Safety Design

When using our products for high safety and/or reliability-required equipment or circuits, please fully perform safety and/or reliability evaluation. In addition, please install (i) systems equipped with a protection circuit and a protection device and/or (ii) systems equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault for a failsafe design to ensure safety.

#### Intellectual Property Rights

Information contained in this catalog is intended to convey examples of typical performances and/or applications of our products and is not intended to make any warranty with respect to the intellectual property rights or any other related rights of TAIYO YUDEN or any third parties nor grant any license under such rights.

#### Limited Warranty

Please note that the scope of warranty for our products is limited to the delivered our products themselves conforming to the product specifications specified in the individual product specification sheets, and TAIYO YUDEN shall not be in any way responsible for any damages resulting from a failure or defect in our products. Notwithstanding the foregoing, if there is a written agreement (e.g., supply and purchase agreement, quality assurance agreement) signed by TAIYO YUDEN and your company, TAIYO YUDEN will warrant our products in accordance with such agreement, provided, however, that our products shall be used for general-purpose and standard use in the equipment specified in this catalog or the individual product specification sheets.

#### ■ TAIYO YUDEN's Official Sales Channel

The contents of this catalog are applicable to our products which are purchased from our sales offices or authorized distributors (hereinafter "TAIYO YUDEN's official sales channel"). Please note that the contents of this catalog are not applicable to our products purchased from any seller other than TAIYO YUDEN's official sales channel.

#### Caution for Export

Some of our products listed in this catalog may require specific procedures for export according to "U.S. Export Administration Regulations", "Foreign Exchange and Foreign Trade Control Law" of Japan, and other applicable regulations. Should you have any questions on this matter, please contact our sales staff.

2023

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# **Medical Application Guide**

According to the medical devices classified as GHTF Classes A to C (Japan Classes I to III), we have the corresponding product series (the 2nd code from the left side of the part number is "M" or "L") intended for use in the medical devices. Therefore, when using our products for the medical devices, please be sure to check the classification based on the GHTF Rules and use the corresponding product series.

On the other hand, we don't have the product series intended for use in (i) all medical devices classified as GHTF Class D (Japan Class IV) and (ii) implantable medical devices (bone-anchored hearing aid, artificial retina system, and external unit which is connected to internal unit which is implanted in a body, etc.). Therefore, please do not incorporate our products into these medical devices. Should you have any questions on this matter, please contact us.

Risk Level		Low					High	
		Class I General Medical Devices (GHTF Class A)	Med	Class II Controlled dical Devices HTF Class B)	Class III Specially-cont Medical Devi (GHTF Class	rolled ices	Class IV Specially-controlled Medical Devices (GHTF Class D)	
	g to an ules)	Medical devices with extremely low risk to the human body in case of problems	relativel	devices with y low risk to the body in case of is	Medical devices relatively high ris human body in c problems	k to the	Medical devices highly invasive to patients and with life-threatening risk in case of problems	
Japan	Classification according to the PMD Act of Japan (based on the GHTF Rules)	<ul> <li>[Ex.]</li> <li>In Vitro Diagnostic Devices</li> <li>Nebulizer</li> <li>Blood Gas Analyzer</li> <li>Plethysmographs</li> <li>Breathing Sensor</li> <li>AC-powered Operating Table</li> <li>Surgical Light</li> <li>Cholesterol Analysis Device</li> <li>Blood Type Analysis Device, etc.</li> </ul>	Diagnostic  Press		[Ex.] Dialysis Machine Radiation Therapy Equipment Infusion Pump Respirator Glucose Monitoring System AED (Automated External Defibrillator) Skin Laser Scanner Electric Surgical Unit Insulin Pump, etc.		[Ex.]     Cardiac Pacemaker     Video Flexible     Angioscope     Implantable Infusion     Pump     Cardiac Electrosurgical     Unit     Inspection Device with     Cardiac Catheter     Defibrillator, etc.	
	ation	<b>Class I</b> General Controls		General C	ss II ontrols and Controls		Class III General Controls and Premarket Approval	
U.S.A.	FDA Classification	Medical devices without the possibility of causing serious injury or harm to the patient or user even if there is a defect or malfunction in such medical devices		Medical devices possibility of cau harm to the patie there is a defect in such medical	sing injury or ent or user if or malfunction	possib injury, patien malfun	Medical devices with the cossibility of causing serious njury, disability or death to the catient or user if a defect or nalfunction occurs in such nedical devices	
Corresponding TAIYO YUDEN Product Series		Product Series for classified as GHT (Japan Cla (The 2nd Code from the Numb	F Classo	es A or B	Product Serie Medical Dev classified as ( Class C (Japan ( (The 2nd Code the Left Side of the Number: "M (See the Note be	ices GHTF Class III) from he Part I")	N/A	

<sup>\*</sup> Note: It is prohibited that our products are used in some medical devices such as implantable medical devices even if such medical devices are classified as GHTF Class C (Japan Class III).

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# Wire-wound Ferrite Power Inductors LMXH series for Medical Devices classified as GHTF Class C (Japan Class III)

Code in front of Series have been extracted from Part number, which describes the segment of products, such as kinds and characteristics.

REFLOW

■PART NUMBER

\*Operating Temp.: -40~125°C (Including self-generated heat)

L	М	Χ	Н	F	6	0	6	0	Υ	Ε	L	1	0	0	М	М	R	
	(1	)		2			3)		(2	1)	<b>⑤</b>		6		7		8	

(1)Series

1001103	
Code	
(1)(2)(3)(4)	
I MXH	Wire-wound Ferrite Power Inductor for Medical Devices classified as GHTF Class C (Japan Class III)

(1) Product Group

<u> </u>	•
Code	
L	Inductors

(2) Category

(2) 54585.9								
Code	Recommended equipment	Quality Grade						
М	Medical Devices classified as GHTF Class C (Japan Class III)	2						

(3) Type

Code	
X	Ferrite Wire-wound (Drum type)

(4) Features, Characteristics

Code	
Н	Hybrid power choke

②Features

Code	Feature
F	Bottom electrode (Ag × solder) for fillet

3Dimensions (L × W)

Code	Dimensions (L × W) [mm]
3030	3.0 × 3.0
4040	4.0 × 4.0
5050	5.0 × 5.0
6060	6.0 × 6.0

4 Dimensions (H)

Code	Dimensions (H) [mm]
QK	1.5
WK	2.0
WB	2.2
XK	3.0
XA	3.1
YE	4.5

**5**Packaging

Code	Packaging
Т	Taping
L	Taping

6 Nominal inductance

~	
Code (example)	Nominal inductance[µH]
2R2	2.2
100	10
101	100

XR=Decimal point

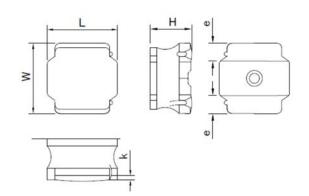
7Inductance tolerance

Code	Inductance tolerance
М	±20%
N	±30%

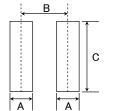
8 Internal code

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#### ■STANDARD EXTERNAL DIMENSIONS / STANDARD QUANTITY



#### Recommended Land Patterns

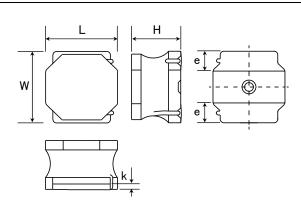


Туре	Α	В	С
3030	1.3	2.3	2.7
4040	1.5	3.3	3.5
5050	1.9	4.2	3.8
6060	2.4	5.0	4.8

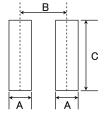
 $\mathsf{Unit}\!:\!\mathsf{mm}$ 

Type	L	W	Н	е	k(ref)	Standard quantity [pcs] Taping
3030QK	3.0±0.2 (0.118±0.008)	3.0±0.2 (0.118±0.008)	1.5 max (0.059 max)	0.8±0.3 (0.031±0.012)	0.1 min (0.004 min)	2000
4040WK	4.0±0.2 (0.158±0.008)	4.0±0.2 (0.158±0.008)	2.0 max (0.079 max)	1.0±0.3 (0.039±0.012)	0.1 min (0.004 min)	700
5050WB	5.0±0.2 (0.197±0.008)	5.0±0.2 (0.197±0.008)	2.2 max (0.088 max)	1.3±0.3 (0.051±0.012)	0.2 min (0.008 min)	800
5050XA	5.0±0.2 (0.197±0.008)	5.0±0.2 (0.197±0.008)	3.1 max (0.122 max)	1.3±0.3 (0.051±0.012)	0.2 min (0.008 min)	500
6060XK	6.0±0.2 (0.236±0.008)	6.0±0.2 (0.236±0.008)	3.0 max (0.118 max)	1.65±0.3 (0.053±0.012)	0.3 min (0.012 min)	2000

Unit:mm(inch)



#### Recommended Land Patterns



Туре	Α	В	С
6060	2.4	5.0	4.8

Unit:mm

Туре	L	W	Н	е	k(ref)	Standard quantity [pcs] Taping
6060YE	6.0±0.2 (0.236±0.008)	6.0±0.2 (0.236±0.008)	4.5 max (0.177 max)	1.65±0.3 (0.053±0.012)	0.3 min (0.012 min)	1500

Unit:mm(inch)

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#### PART NUMBER

· All the Wire-wound Ferrite Power Inductors of the catalog lineup are RoHS compliant.

#### Notes)

- The exchange of individual specifications is necessary depending on your application and/or circuit condition. Please contact TAIYO YUDEN's official sales channel.
- The products are for Medical Devices classified as GHTF Class C (Japan Class III).

Please consult with TAIYO YUDEN's official sales channel for the details of the product specifications, etc.,

and please review and approve the product specifications before ordering.

#### 3030QK type

	014	Managard to decidence		DC Resistance		Rated current ※) [A]		Managara
New part number	Old part number (for reference)	Nominal inductance [ μ H]	Inductance tolerance	[mΩ] Max (Typ)	Saturation current Idc1 Max (Typ)	Temperature rise current① Idc2 Max (Typ)	Temperature rise current② Idc2 Max (Typ)	Measuring frequency[MHz]
LMXHF3030QKTR47MNR	NRM3015T R47MNRS8	0.47	±20%	23 (18)	3.10 (4.50)	2.20 (2.60)	4.00 (4.55)	0.1
LMXHF3030QKT1R0MNR	NRM3015T 1R0MNRS8	1	±20%	33 (28)	2.30 (3.20)	1.70 (2.10)	3.20 (3.60)	0.1
LMXHF3030QKT1R5MNR	NRM3015T 1R5MNRS8	1.5	±20%	46 (38)	1.80 (2.25)	1.60 (2.00)	2.60 (2.95)	0.1
LMXHF3030QKT2R2MNR	NRM3015T 2R2MNRS8	2.2	±20%	72 (60)	1.50 (1.90)	1.40 (1.80)	2.30 (2.60)	0.1
LMXHF3030QKT3R3MNR	NRM3015T 3R3MNRS8	3.3	±20%	96 (80)	1.20 (1.63)	1.20 (1.60)	1.90 (2.20)	0.1
LMXHF3030QKT4R7MNR	NRM3015T 4R7MNRS8	4.7	±20%	120 (100)	1.00 (1.40)	1.00 (1.40)	1.70 (1.90)	0.1
LMXHF3030QKT6R8MNR	NRM3015T 6R8MNRS8	6.8	±20%	168 (140)	0.90 (1.15)	0.85 (1.20)	1.40 (1.60)	0.1
LMXHF3030QKT100MNR	NRM3015T 100MNRS8	10	±20%	228 (190)	0.76 (0.91)	0.75 (1.00)	1.24 (1.40)	0.1
LMXHF3030QKT220MNR	NRM3015T 220MNRS8	22	±20%	504 (420)	0.51 (0.66)	0.53 (0.70)	0.85 (0.95)	0.1
LMXHF3030QKT470MNR	NRM3015T 470MNRS8	47	±20%	980 (820)	0.29 (0.39)	0.38 (0.50)	0.60 (0.65)	0.1
LMXHF3030QKT101MNR	NRM3015T 101MNRS8	100	±20%	2028 (1690)	0.21 (0.27)	0.24 (0.33)	0.40 (0.45)	0.1

#### 4040WK type

	Old part number	Managard Sankarakana	Inductance tolerance	DC Resistance [mΩ] Max (Typ)		Rated current ※) [A]		Managara
New part number	(for reference)	Nominal inductance [ μ H]			Saturation current Idc1 Max (Typ)	Temperature rise current① Idc2 Max (Typ)	Temperature rise current② Idc2 Max (Typ)	Measuring frequency[MHz]
LMXHF4040WKT1R0MNR	NRM4020T 1R0MNRR8	1	±20%	31 (26)	4.60 (5.30)	2.43 (3.36)	3.66 (4.15)	0.1
LMXHF4040WKT2R2MNR	NRM4020T 2R2MNRR8	2.2	±20%	52 (43)	3.00 (3.40)	1.91 (2.65)	3.00 (3.37)	0.1
LMXHF4040WKT4R7MNR	NRM4020T 4R7MNRR8	4.7	±20%	84 (70)	2.00 (2.40)	1.50 (2.08)	2.27 (2.60)	0.1
LMXHF4040WKT100MNR	NRM4020T 100MNRR8	10	±20%	156 (130)	1.50 (1.70)	1.05 (1.45)	1.63 (1.85)	0.1
LMXHF4040WKT220MNR	NRM4020T 220MNRR8	22	±20%	360 (300)	1.00 (1.20)	0.71 (0.99)	1.09 (1.25)	0.1
LMXHF4040WKT470MNR	NRM4020T 470MNRR8	47	±20%	660 (550)	0.70 (0.80)	0.53 (0.73)	0.80 (0.85)	0.1
LMXHF4040WKT101MNR	NRM4020T 101MNRR8	100	±20%	1512 (1260)	0.46 (0.57)	0.34 (0.48)	0.53 (0.56)	0.1
LMXHF4040WKT221MNR	NRM4020T 221MNRR8	220	±20%	3360 (2800)	0.33 (0.37)	0.23 (0.32)	0.36 (0.375)	0.1

#### 5050WB type

	Old part number	Managard Sankarkana		DC Resistance [mΩ] Max (Typ)		Rated current ※)[A]		Measuring
New part number	(for reference)	Nominal inductance [ μ H]	Inductance tolerance		Saturation current Idc1 Max (Typ)	Temperature rise current① Idc2 Max (Typ)	Temperature rise current② Idc2 Max (Typ)	frequency[MHz]
LMXHF5050WBTR47NMR	NRM5020T R47NMRR8	0.47	±30%	14.4 (12)	6.60 (7.40)	3.60 (5.00)	6.00 (6.80)	0.1
LMXHF5050WBT1R0NMR	NRM5020T 1R0NMRP8	1	±30%	24 (20)	5.00 (5.50)	2.60 (3.60)	4.40 (4.90)	0.1
LMXHF5050WBT1R5NMR	NRM5020T 1R5NMRP8	1.5	±30%	32 (27)	4.00 (4.50)	2.40 (3.30)	4.00 (4.50)	0.1
LMXHF5050WBT2R2NMR	NRM5020T 2R2NMRP8	2.2	±30%	36 (30)	3.20 (3.60)	2.10 (2.90)	3.50 (4.00)	0.1
LMXHF5050WBT3R3NMR	NRM5020T 3R3NMRR8	3.3	±30%	49 (42)	2.50 (2.90)	1.90 (2.60)	3.10 (3.60)	0.1
LMXHF5050WBT4R7MMR	NRM5020T 4R7MMRR8	4.7	±20%	69.6 (58)	2.10 (2.40)	1.50 (2.10)	2.60 (2.90)	0.1
LMXHF5050WBT100MMR	NRM5020T 100MMRR8	10	±20%	127.2 (106)	1.50 (1.70)	1.10 (1.50)	1.80 (2.00)	0.1
LMXHF5050WBT220MMR	NRM5020T 220MMRR8	22	±20%	280 (230)	1.10 (1.20)	0.80 (1.10)	1.30 (1.50)	0.1
LMXHF5050WBT470MMR	NRM5020T 470MMRR8	47	±20%	520 (435)	0.73 (0.81)	0.58 (0.80)	0.97 (1.00)	0.1
LMXHF5050WBT101MMR	NRM5020T 101MMRR8	100	±20%	1020 (850)	0.50 (0.56)	0.42 (0.58)	0.69 (0.78)	0.1

#### 5050XA type

	Old a cut accords an	Manada al Santa akan a		DC Resistance		Rated current ※) [A]		Managemen
New part number	Old part number (for reference)	Nominal inductance [ μ H]	Inductance tolerance	[mΩ] Max (Typ)	Saturation current Idc1 Max (Typ)	Temperature rise current① Idc2 Max (Typ)	Temperature rise current② Idc2 Max (Typ)	Measuring frequency[MHz]
LMXHF5050XATR47NMR	NRM5030T R47NMRP8	0.47	±30%	13 (10)	11.00 (12.00)	4.10 (5.50)	6.80 (7.70)	0.1
LMXHF5050XAT1R0NMR	NRM5030T 1R0NMRP8	1	±30%	18.5 (14)	7.50 (8.00)	3.10 (4.30)	5.10 (5.80)	0.1
LMXHF5050XAT1R5NMR	NRM5030T 1R5NMRP8	1.5	±30%	21.6 (18)	6.30 (6.80)	2.80 (3.70)	4.50 (5.10)	0.1
LMXHF5050XAT2R2NMR	NRM5030T 2R2NMRP8	2.2	±30%	29 (24)	5.10 (5.60)	2.50 (3.40)	4.00 (4.60)	0.1
LMXHF5050XAT3R3NMR	NRM5030T 3R3NMRP8	3.3	±30%	37 (32)	4.30 (4.80)	2.10 (2.90)	3.50 (3.90)	0.1
LMXHF5050XAT4R7MMR	NRM5030T 4R7MMRP8	4.7	±20%	52 (43)	3.50 (3.90)	1.90 (2.50)	3.00 (3.40)	0.1
LMXHF5050XAT6R8MMR	NRM5030T 6R8MMRP8	6.8	±20%	78 (65)	3.00 (3.40)	1.35 (1.95)	2.25 (2.50)	0.1
LMXHF5050XAT100MMR	NRM5030T 100MMRP8	10	±20%	115 (96)	2.50 (2.75)	1.10 (1.60)	1.90 (2.10)	0.1
LMXHF5050XAT220MMR	NRM5030T 220MMRP8	22	±20%	228 (190)	1.70 (1.90)	0.80 (1.10)	1.30 (1.50)	0.1
LMXHF5050XAT470MMR	NRM5030T 470MMRP8	47	±20%	360 (300)	0.85 (1.00)	0.60 (0.85)	1.00 (1.20)	0.1
LMXHF5050XAT101MMR	NRM5030T 101MMRQ8	100	±20%	733 (611)	0.55 (0.60)	0.45 (0.60)	0.70 (0.80)	0.1
LMXHF5050XAT221MMR	NRM5030T 221MMRQ8	220	±20%	1692 (1412)	0.38 (0.41)	0.28 (0.38)	0.46 (0.53)	0.1
LMXHF5050XAT471MMR	NRM5030T 471MMRQ8	470	±20%	3672 (3060)	0.25 (0.28)	0.17 (0.24)	0.30 (0.35)	0.1

- \*\*) The temperature rise current value (Idc2)① is the DC current value having temperature increase up to 20°C. (at 20°C)
- $\label{eq:continuous} \begin{tabular}{ll} \b$
- ※) The rated current is the DC current value that satisfies both of current value saturation current value and temperature rise current value.

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#### PART NUMBER

●6060XK type

	Old part number	Nominal inductance	Inductance tolerance	DC Resistance [mΩ] Max (Typ)			Measuring	
New part number	(for reference)	[ $\mu$ H]			Saturation current Idc1 Max (Typ)	Temperature rise current① Idc2 Max (Typ)	Temperature rise current② Idc2 Max (Typ)	frequency[MHz]
LMXHF6060XKL1R0NMR	NRM6030T 1R0NMRP8	1	±30%	17 (14)	7.50 (8.10)	3.40 (4.90)	5.80 (6.60)	0.1
LMXHF6060XKL2R2NMR	NRM6030T 2R2NMRP8	2.2	±30%	24 (20)	4.80 (6.00)	2.90 (4.00)	4.70 (5.40)	0.1
LMXHF6060XKL4R7MMR	NRM6030T 4R7MMRR8	4.7	±20%	36 (30)	3.30 (3.80)	2.30 (3.30)	3.80 (4.40)	0.1
LMXHF6060XKL100MMR	NRM6030T 100MMRR8	10	±20%	72 (60)	2.20 (2.60)	1.60 (2.25)	2.70 (3.10)	0.1
LMXHF6060XKL220MMR	NRM6030T 220MMRR8	22	±20%	150 (125)	1.50 (1.80)	1.10 (1.60)	1.90 (2.20)	0.1
LMXHF6060XKL470MMR	NRM6030T 470MMRR8	47	±20%	320 (270)	1.00 (1.20)	0.76 (1.10)	1.27 (1.48)	0.1
LMXHF6060XKL101MMR	NRM6030T 101MMRR8	100	±20%	660 (550)	0.73 (0.85)	0.53 (0.74)	0.88 (0.99)	0.1

6060YE type

00001E type				DC Resistance		Rated current ※) [A]		
	Old part number (for reference)	Nominal inductance [ μ H]	Inductance tolerance	[mΩ] Max (Typ)	Saturation current Idc1 Max (Typ)	Temperature rise current① Idc2 Max (Typ)	Temperature rise current② Idc2 Max (Typ)	Measuring frequency[MHz]
LMXHF6060YEL1R0NMR	NRM6045T 1R0NMRR8	1	±30%	13 (10)	13.50 (14.50)	4.00 (6.00)	6.20 (7.00)	0.1
LMXHF6060YEL1R5NMR	NRM6045T 1R5NMRR8	1.5	±30%	19 (14)	10.00 (11.00)	3.40 (4.70)	5.50 (6.40)	0.1
LMXHF6060YEL2R2NMR	NRM6045T 2R2NMRR8	2.2	±30%	23 (18)	8.50 (9.50)	3.00 (4.00)	4.40 (5.10)	0.1
LMXHF6060YEL3R3MMR	NRM6045T 3R3MMRS8	3.3	±20%	27.6(23)	7.00 (7.50)	2.50 (3.50)	4.00 (4.50)	0.1
LMXHF6060YEL4R7MMR	NRM6045T 4R7MMRR8	4.7	±20%	36 (30)	6.00 (6.50)	2.20 (3.00)	3.60 (3.90)	0.1
LMXHF6060YEL6R8MMR	NRM6045T 6R8MMRR8	6.8	±20%	52 (43)	5.10 (5.60)	1.90 (2.60)	3.10 (3.50)	0.1
LMXHF6060YEL100MMR	NRM6045T 100MMRS8	10	±20%	60 (50)	4.00 (4.40)	1.80 (2.40)	2.60 (3.20)	0.1
LMXHF6060YEL150MMR	NRM6045T 150MMRR8	15	±20%	105 (87)	3.10 (3.50)	1.40 (1.80)	2.15 (2.45)	0.1
LMXHF6060YEL220MMR	NRM6045T 220MMRR8	22	±20%	132 (110)	2.50 (3.00)	1.20 (1.60)	1.80 (2.00)	0.1
LMXHF6060YEL330MMR	NRM6045T 330MMRR8	33	±20%	216 (180)	1.75 (1.95)	0.75 (0.95)	1.25 (1.35)	0.1
LMXHF6060YEL470MMR	NRM6045T 470MMRR8	47	±20%	272 (227)	1.55 (1.70)	0.70 (0.90)	1.20 (1.30)	0.1
LMXHF6060YEL680MMR	NRM6045T 680MMRR8	68	±20%	385 (320)	1.20 (1.30)	0.65 (0.85)	1.05 (1.20)	0.1
LMXHF6060YEL101MMR	NRM6045T 101MMRR8	100	±20%	600 (475)	1.05 (1.15)	0.55 (0.70)	0.85 (0.95)	0.1
LMXHF6060YEL151MMR	NRM6045T 151MMRR8	150	±20%	816 (680)	0.83 (0.90)	0.48 (0.65)	0.76 (0.85)	0.1
LMXHF6060YEL221MMR	NRM6045T 221MMRR8	220	±20%	1320 (1100)	0.70 (0.75)	0.35 (0.50)	0.57 (0.65)	0.1
LMXHF6060YEL331MMR	NRM6045T 331MMRR8	330	±20%	1872 (1580)	0.55 (0.60)	0.29 (0.39)	0.45 (0.54)	0.1
LMXHF6060YEL471MMR	NRM6045T 471MMRR8	470	±20%	2760 (2300)	0.45 (0.50)	0.22 (0.30)	0.38 (0.45)	0.1

- $\frak{\%}$ ) The saturation current value (Idc1) is the DC current value having inductance decrease down to 30%. (at 20°C)
- $\frak{\%}$ ) The temperature rise current value (Idc2)(1) is the DC current value having temperature increase up to 20°C. (at 20°C)
- orall) The temperature rise current value (Idc2)2 is the DC current value having temperature increase up to 40°C. (at 20°C)
- X) The rated current is the DC current value that satisfies both of current value saturation current value and temperature rise current value.

#### Derating of Rated Current

#### LMXH series

Derating of current is necessary for LMXH series depending on ambient temperature. Please refer to the chart shown below for appropriate derating of current.

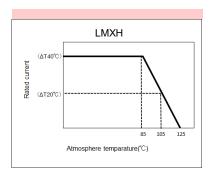


Fig. This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/).

# Wire-wound Ferrite Power Inductors LSXN/LSXP/LCXN/LCXP/LBXN/LBXP/LLXN/LLXP/LMXN/LMXP series

#### Wire-wound Ferrite Power Inductors LAXH/LCXH/LBXH/LMXH series

Wire-wound Ferrite Inductors for Class D Amplifier LCXA

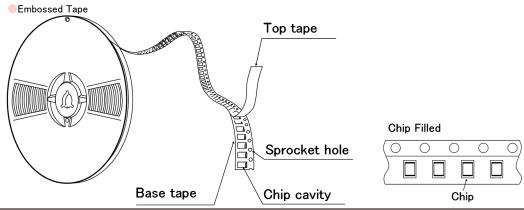
#### PACKAGING

#### 1 Minimum Quantity

Type	Standard Quantity [pcs]
Type	Tape & Reel
2020KK	2500
2020MK	2500
2424KK	2500
2424MK	2500
3030KK	2000
3030MK	2000
3030QK	2000
4040KK	5000
4040MK	4500
4040TK	3500
4040WK	700

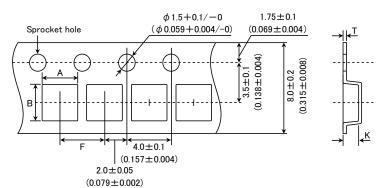
Туре	Standard Quantity [pcs]
Type	Tape & Reel
5050KK	1000
5050MK	1000
5050PK	1000
5050WB	800
5050WK	800
5050WD	2500
5050WE	2500
5050XK	500
5050XA	300
5050YA	1500
5050YK	1300
6060KK	1000
6060MK	1000
6060PK	1000
6060WK	2500
6060WH	2000
6060XK	2000
6060YE	1500
8080XK	1000
8080YK	1000
8080YB	1000

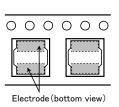
#### ②Tape Material



#### 3 Taping dimensions

Embossed tape 8mm wide (0.315 inches wide)



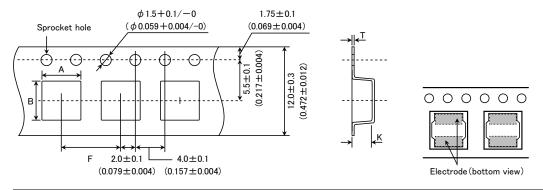


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Туре	Chip cavity		Insertion pitch	Tape thickness	
туре	Α	В	F	Т	K
2020KK 2020MK	2.2±0.1 (0.102±0.004)	2.2±0.1 (0.102±0.004)		0.25±0.05 (0.009±0.002)	1.3±0.1 (0.051±0.004)
2424KK 2424MK	2.6±0.1 (0.087±0.004)	2.6±0.1 (0.102±0.004)		0.25±0.05 (0.009±0.002)	1.3±0.1 (0.051±0.004)
3030KK			4.0±0.1 (0.157±0.004)		1.4±0.1 (0.055±0.004)
3030MK	3.2±0.1 (0.126±0.004)	3.2±0.1 (0.126±0.004)		0.3±0.05 (0.012±0.002)	1.6±0.1 (0.063±0.004)
3030QK					1.9±0.1 (0.075±0.004)

Unit:mm(inch)

#### Embossed tape 12mm wide (0.47 inches wide)

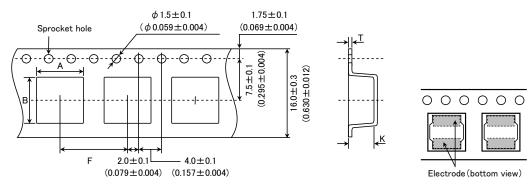


T	Chip	cavity	Insertion pitch	Tape th	ickness
Туре	Α	В	F	Т	K
4040KK					$1.4 \pm 0.1$
					$(0.055 \pm 0.004)$
4040MK	4.3±0.1	4.3±0.1			1.6±0.1
-	$(0.169 \pm 0.004)$	$(0.169 \pm 0.004)$			$(0.063 \pm 0.004)$
4040TK					2.1±0.1
4040WK					(0.083±0.004)
5050KK				00101	$1.4 \pm 0.1$
				0.3±0.1 (0.012±0.004)	(0.055±0.004) 1.4±0.1
5050MK				(0.012 ± 0.004)	(0.055±0.004)
	5.25±0.1	5.25±0.1			1.6±0.1
5050PK	$(0.207 \pm 0.004)$	$(0.207 \pm 0.004)$			$(0.063 \pm 0.004)$
5050WB	(,	(,			2.3±0.1
5050WK			8.0±0.1		$(0.091 \pm 0.004)$
5050WD					2.7±0.1
5050WE					$(0.106 \pm 0.004)$
5050XK	5.15±0.1	5.15±0.1	$(0.315 \pm 0.004)$		3.2±0.1
5050XA	(0.203±0.004)	$(0.203\pm0.004)$			$(0.126 \pm 0.004)$
5050YK	5.15±0.1	5.15±0.1			$4.2 \pm 0.1$
5050YA	(0.203±0.004)	$(0.203\pm0.004)$			$(0.165 \pm 0.004)$
6060KK			,		1.4±0.1
					$(0.055 \pm 0.004)$
6060MK					1.6±0.1
-				0.4±0.1	(0.063±0.004)
6060PK	6.2 ± 0.1	6.3±0.1		(0.016±0.004)	1.6±0.1 (0.063±0.004)
	6.3±0.1 (0.248±0.004)	(0.248±0.004)			2.3±0.1
6060WK	(0.240 ± 0.004)	(0.240 ± 0.004)			(0.090±0.004)
6060WH					3.1±0.1
6060XK					$(0.122 \pm 0.004)$
					4.7±0.1
6060YE					$(0.185 \pm 0.004)$

Unit:mm(inch)

<sup>►</sup> This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/).

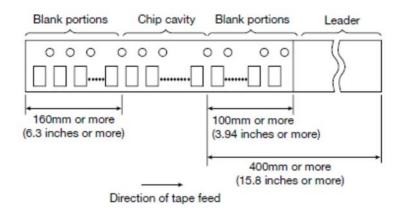
#### Embossed tape 16mm wide (0.63 inches wide)



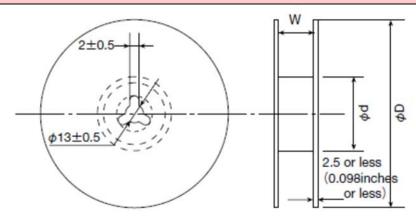
Туре	Chip	cavity	Insertion pitch	Tape th	nickness
Type	Α	В	F	Т	K
8080XK	8.3±0.1	8.3±0.1	12.0±0.1	0.5±0.1	3.4±0.1 (0.134±0.004)
8080YK 8080YB	$(0.327 \pm 0.004)$	$(0.327 \pm 0.004)$	$(0.472 \pm 0.004)$	$(0.020 \pm 0.004)$	4.5±0.1 (0.177±0.004)

Unit:mm(inch)

#### 4 Leader and Blank portion



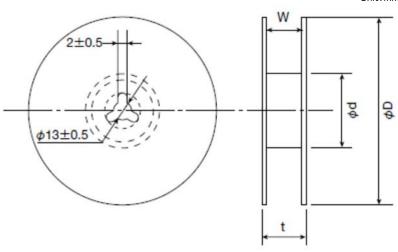
#### **5**Reel size



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T	F	Reel size (Reference value	s)
Туре	φD	<b>ø</b> d	W
2020KK			
2020MK			
2424KK	100   05	00 1 1 0	100115
2424MK	180±0.5 (7.087±0.019)	60±1.0 (2.36±0.04)	10.0±1.5
3030KK	(7.007±0.019)	(2.30 ± 0.04)	$(0.394 \pm 0.059)$
3030MK			
3030QK			
4040WK			
5050KK			
5050MK			
5050PK			
5050WB	180±3.0	60 + 0 0	14.0±1.5
5050WK		60±2.0	
5050XK	(7.087±0.118)	(2.36±0.08)	$(0.551 \pm 0.059)$
5050XA			
6060KK			
6060MK			
6060PK			

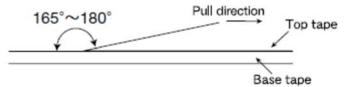




-		Reel size (Re	ference values)	
Туре	φD	<b>ø</b> d	t(max.)	W
4040KK				
4040MK				
4040TK				
5050WD				
5050WE			10.5	105-10
5050YA			18.5	13.5±1.0
5050YK	330±3.0	$80 \pm 2.0$	(0.72)	$(0.531 \pm 0.04)$
6060WK	$(12.99 \pm 0.118)$	$(3.15 \pm 0.078)$		
6060WH				
6060XK				
6060YE				
8080XK			00.5	17.5-1.0
8080YK			22.5 (0.89)	$17.5 \pm 1.0$ $(0.689 \pm 0.04)$
8080YB			(0.89)	(0.089±0.04)
				Unit:mm(inch)

#### ⑥Top Tape Strength

The top tape requires a peel-off force of 0.1 to 1.3N in the direction of the arrow as illustrated below.



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### Wire-wound Ferrite Power Inductors LBXH series for Telecommunications Infrastructure and Industrial Equipment Wire-wound Ferrite Power Inductors LMXH series for Medical Devices classified as GHTF Class C (Japan Class III)

#### RELIABILITY DATA

erature Range
-40~+125°C (Including self-generated heat)
Including self-generated heat
ature Range
-40~+125°C
$-5$ to $40^{\circ}\text{C}$ for the product with taping.
Within the specified tolerance
Within the specified tolerance
Measuring equipment : LCR Meter (HP 4285A or equivalent) Measuring frequency : 100kHz, 1V
Within the specified tolerance
Measuring equipment : DC ohmmeter (HIOKI 3227 or equivalent)
aracteristic
Inductance change: Within ±20%
Measurement of inductance shall be taken at temperature range within -40°C~+125°C.  With reference to inductance value at +20°C., change rate shall be calculated.  Change of maximum inductance deviation in step 1 to 5  Step Temperature (°C)  1 20  2 Minimum operating temperature  3 20 (Standard temperature)  4 Maximum operating temperature

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#### 7. Resistance to flexure of substrate Specified Value No damage The test samples shall be soldered to the test board by the reflow. As illustrated below, apply force in the direction of the arrow indicating until deflection of the test board reaches to 2 mm. : 100 × 40 × 1.6 mm Test board material : glass epoxy-resin Force Rod Solder cream thickness : 0.10mm ( 3030~4040 type) : 0.15mm ( 5050~6060 type) Board Test Methods and Remarks Unit:mm Land dimension В С Type 1.3 3030 1.0 2.7 4040 1.5 1.8 3.5 5050 1.9 2.3 3.8 6060 2.4 2.6 4.8

Specified Value	Shall not come off PC boar	_
Specified value	Shall not come on PC boar	u
	The test samples shall be	soldered to the test board by the reflow.
	Applied force	: 10N
	Duration	: 5s.
Test Methods and Remarks	Solder cream thickness	: 0.10mm(3030~4040 type)
		: 0.15mm(5050~6060 type)

	ibration			
Specified Value	Inductance change : Withi			
No significant abnormality in appearance.				
	The test samples shall b	e soldered to the test board by the reflow.		
	Then it shall be submitte	Then it shall be submitted to below test conditions.		
	Frequency Range	10∼55Hz		
T4 M -41 4-	Total Amplitude	1.5mm (May not exceed acceleration 196m/s²)		
Test Methods and Remarks	Sweeping Method	10Hz to 55Hz to 10Hz for 1min.		
and Remarks		X		
	Time	Y For 2 hours on each X, Y, and Z axis.		
		Z		
	Recovery : At least 2hr	s of recovery under the standard condition after the test, follow	ed by the measurement within 48hrs.	

10. Solderability			
Specified Value	At least 90% of surface of terminal electrode is covered by new solder.		
Test Methods and	The test samples shall be Flux : Ethanol solution con	lipped in flux, and then immersed in molten solder as shown in below table. aining rosin 25%.	
Remarks	Solder Temperature	245±5°C	
	Time	5±1.0 sec.	
	XImmersion depth : All signal  in the signal is a s	es of mounting terminal shall be immersed.	

11. Resistance to s	soldering heat
Specified Value	Inductance change : Within ±10%  No significant abnormality in appearance.
Test Methods and Remarks	The test sample shall be exposed to reflow oven at $230\pm5^{\circ}$ C for 40 seconds, with peak temperature at $260\pm5^{\circ}$ C for 5 seconds, 2 times.  Test board material : glass epoxy-resin  Test board thickness : 1.0mm

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12. Thermal shock					
Specified Value	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.				
	The test samples shall be soldered to the test board by the reflow. The test samples shall be placed at specified temperature for specified time by step 1 to step 4 as shown in below table in sequence. The temperature cycle shall be repeated 1000 cycles.  Conditions of 1 cycle				
Test Methods	段階	Temperature (°C)	Duration (min)		
and Remarks	1	-40±3	30±3	7	
	2	Room temperature	Within 3	1	
	3	+105±3	30±3	1	
	4	Room temperature	Within 3	]	

13. Damp heat				
Specified Value	Inductance change : Within ±10%  No significant abnormality in appearance.			
Test Methods	The test samples shall be soldered to the test board by the reflow.  The test samples shall be placed in thermostatic oven set at specified temperature and humidity as shown in below table.			
and Remarks	Temperature	85±2°C		
	Humidity	85%RH		
	Time	1000+24/-0 hour		

14. Low temperatur	e life test			
Specified Value	Inductance change : Within ±10%  No significant abnormality in appearance.			
Test Methods	The test samples shall be soldered to the test board by the reflow. After that, the test samples shall be placed at test conditions as shown in below table.			
and Remarks	Temperature	-40±2°C		
	Time	1000+24/-0 hour		

15. High temperatur	re life test			
Specified Value	Inductance change : Within ±10%  No significant abnormality in appearance.			
Test Methods	The test samples shall be soldered to the test board by the reflow. After that, the test samples shall be placed at test conditions as shown in below table.			
and Remarks	Temperature	125±3℃		
	Time	1000 hour		

16. Loading at high	temperature life test		
Specified Value	Inductance change: Within ±10%  No significant abnormality in appearance.		
	The test samples sh	nall be soldered to the test boar	rd by the reflow soldering.
Test Methods and Remarks	Temperature	1) 85±2°C 2) 105±3°C	
	Applied current	1) Rated current (+40°C) 2) Rated current (+20°C)	
	Time	1000+24/-0 hour	

	Time	1000+24/-0 hour	
17. Standard cond	tion		
	Standard test cond Unless otherwise sp		15°C and 65 $\pm$ 20%of relative humidity.
Specified Value	When there is any of temperature, 65±5	-	ment result: In order to provide correlation data, the test shall be condition of $20\pm2^{\circ}\!\text{C}$ of
	Inductance is in acc	cordance with our measured v	value.

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Wire-wound Ferrite Power Inductors LAYP series for Automotive Powertrain and safety

Wire-wound Ferrite Power Inductors LAXH series for Automotive Powertrain and safety

Wire-wound Ferrite Power Inductors LCXN/LCXP series for Automotive Body & Chassis and Infotainment

Wire-wound Ferrite Power Inductors LCXH series for Automotive Body & Chassis and Infotainment

Wire-wound Ferrite Inductors for Class D Amplifier LCXA for Automotive Body & Chassis and Infotainment

Wire-wound Ferrite Power Inductors LCRN series for Automotive Body & Chassis and Infotainment

Wire-wound Ferrite Power Inductors LBXN/LBXP series

for Telecommunications Infrastructure and Industrial Equipment

Wire-wound Ferrite Power Inductors LBXH series

for Telecommunications Infrastructure and Industrial Equipment

Wire-wound Ferrite Power Inductors LBRN series

for Telecommunications Infrastructure and Industrial Equipment

Wire-wound Ferrite Power Inductors LMXN/LMXP series

for Medical Devices classified as GHTF Class C (Japan Class III)

Wire-wound Ferrite Power Inductors LMXH series

for Medical Devices classified as GHTF Class C (Japan Class III)

Wire-wound Ferrite Power Inductors LMRN series

for Medical Devices classified as GHTF Class C (Japan Class III)

#### **■**PRECAUTIONS

#### 1. Circuit Design

Precautions

◆Verification of operating environment, electrical rating and performance

- 1. A malfunction in medical equipment, spacecraft, nuclear reactors, etc. may cause serious harm to human life or have severe social ramifications. As such, any inductors to be used in such equipment may require higher safety and/or reliability considerations and should be clearly differentiated from components used in general purpose applications.
- 2. When inductors are used in places where dew condensation develops and/or where corrosive gas such as hydrogen sulfide, sulfurous acid, or chlorine exists in the air, characteristic deterioration may occur. Please do not use inductors under such environmental
- ◆Operating Current (Verification of Rated current)
  - 1. The operating current including inrush current for inductors must always be lower than their rated values.
  - 2. Do not apply current in excess of the rated value because the inductance may be reduced due to the magnetic saturation effect.
  - ◆Temperature rise

Temperature rise of power choke coil depends on the installation condition in end products.

Make sure that temperature rise of power choke coils in actual end products is within the specified temperature range.

## 2. PCB Design

#### **♦**Land pattern design

Precautions

Technical

considerations

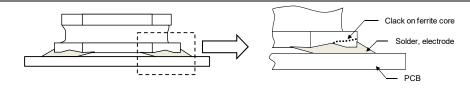
- 1. Please refer to a recommended land pattern.
- 2. There is stress, which has been caused by distortion of a PCB, to the inductor. (LAXH/LCXN/LCXP/LBXN/LBXP/LMXN/LMXP, LCXH/LCXA/LBXH/LMXH)
- 3. Please consider the arrangement of parts on a PCB.
  - (LAXH/LCXN/LCXP/LBXN/LBXP/LMXN/LMXP, LCXH/LCXA/LBXH/LMXH)

#### ◆Land pattern design

#### Surface Mounting

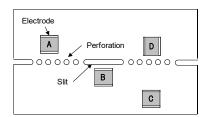
- 1. Mounting and soldering conditions should be checked beforehand.
- 2. Applicable soldering process to this products is reflow soldering only.
- 3. Please use the recommended land pattern shown as below. Electrical characteristics and the mounting ability of the product are being considered in the recommended land pattern. If a PCB is designed with other dimensions, defective soldering and stress to a product may occur due to misalignment. The performance of the product may not be brought out. If an adopted land pattern is different from the recommended land pattern, stress to the product will increase. It may cause cracks or defective electrical characteristics of the product. Please conduct validation completely before studying adoption of this product and please judge the pros and cons of adoption of this product with taking on responsibility.
  - (LAXH/LCXN/LCXP/LBXN/LBXP/LMXN/LMXP, LCXH/LCXA/LBXH/LMXH)
- 4. As coefficients of thermal expansion between an inductor and a PCB differs, cracks may occur on a ferrite core when thermal stress is applied to them after mounting an inductor. (Please refer to the drawings below.) Please conduct validation completely before studying adoption of this product and please judge the pros and cons of adoption of this product with taking on responsibility. (LAXH/LCXN/LCXP/LBXN/LBXP/LMXN/LMXP, LCXH/LCXA/LBXH/LMXH)

This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/)



5. SMD inductors should be located to minimize any possible mechanical stresses from board warp or deflection. When splitting the PC board after mounting inductors and other components, care is required so as not to give any stresses of deflection or twisting to the board

(LAXH/LCXN/LCXP/LBXN/LBXP/LMXN/LMXP, LCXH/LCXA/LBXH/LMXH)



A product tends to undergo stress in order "A>C>B≡D".

Please consider the layouts of a product to minimize any stresses.

# Precautions Adjustment of mounting machine 1. Excessive impact load should not be imposed on the products when mounting onto the PC boards. 2. Mounting and soldering conditions should be checked beforehand. Adjustment of mounting machine 1. When installing products, care should be taken not to apply distortion stress as it may deform the products. 2. Stress may be applied to a product with a warp or a twist in handling of the product. Please conduct validation completely before studying adoption of this product and please judge the pros and cons of adoption of this product with taking on responsibility. (LAXH/LCXN/LCXP/LBXN/LBXP/LMXN/LMXP, LCXH/LCXA/LBXH/LMXH) Technical considerations

#### 4. Soldering

- ◆Reflow soldering
- 1. Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified.
- 2. The product shall be used reflow soldering only.
- 3. Please do not add any stress to a product until it returns in normal temperature after reflow soldering.
- ◆Lead free soldering
- Precautions
- 1. When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, soldering etc sufficiently.
- ◆Recommended conditions for using a soldering iron(Repair)
  - Put the soldering iron on the land-pattern.
  - Soldering iron's temperature Below 350°C
  - Duration 3 seconds or less
  - The soldering iron should not directly touch the inductor.

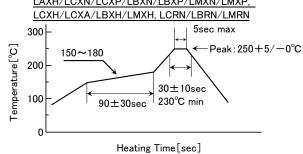
#### ◆Reflow soldering

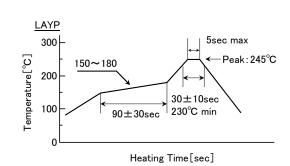
1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.

Recommended reflow condition (Pb free solder)

LAXH/LCXN/LCXP/LBXN/LBXP/LMXN/LMXP,

# Technical considerations





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5. Cleaning	
Precautions	◆Cleaning conditions 1. Washing by supersonic waves shall be avoided.
Technical considerations	◆Cleaning conditions  1. If washed by supersonic waves, the products might be broken.

6. Handling	
Precautions	<ul> <li>✦Handling</li> <li>1. Keep the product away from all magnets and magnetic objects.</li> <li>✦Breakaway PC boards (splitting along perforations)</li> <li>1. When splitting the PC board after mounting product, care should be taken not to give any stresses of deflection or twisting to the board.</li> <li>2. Board separation should not be done manually, but by using the appropriate devices.</li> <li>✦Mechanical considerations</li> <li>1. Please do not give the product any excessive mechanical shocks.</li> <li>2. Please do not add any shock and power to a product in transportation.</li> <li>✦Pick-up pressure</li> <li>1. Please do not push to add any pressure to a winding part. Please do not give any shock and push into a ferrite core exposure part.</li> <li>✦Packing</li> <li>1. Please avoid accumulation of a packing box as much as possible.</li> </ul>
Technical considerations	<ul> <li>✦Handling</li> <li>1. There is a case that a characteristic varies with magnetic influence.</li> <li>✦Breakaway PC boards (splitting along perforations)</li> <li>1. The position of the product on PCBs shall be carefully considered to minimize the stress caused from splitting of the PCBs.</li> <li>✦Mechanical considerations</li> <li>1. There is a case to be damaged by a mechanical shock.</li> <li>2. There is a case to be broken by the handling in transportation.</li> <li>✦Pick-up pressure</li> <li>1. Damage and a characteristic can vary with an excessive shock or stress.</li> <li>✦Packing</li> <li>1. If packing boxes are accumulated, that could cause a deformation on packing tapes or a damage on the products.</li> </ul>

Precautions	<ul> <li>♦ Storage</li> <li>1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.</li> <li>• Storage conditions         Ambient temperature: -5~40°C         Humidity: Below 70% RH     </li> <li>• The recommended ambient temperature is below 30°C. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes.</li> <li>For this reason, product should be used within 6 months from the time of delivery.</li> <li>In case of storage over 6 months, solderability shall be checked before actual usage.</li> </ul>
Technical considerations	◆Storage  1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.

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