Product Environmental Profile

ATV630 CAB INT IP00/UL type 12 90KW 400V WO KEYPAD

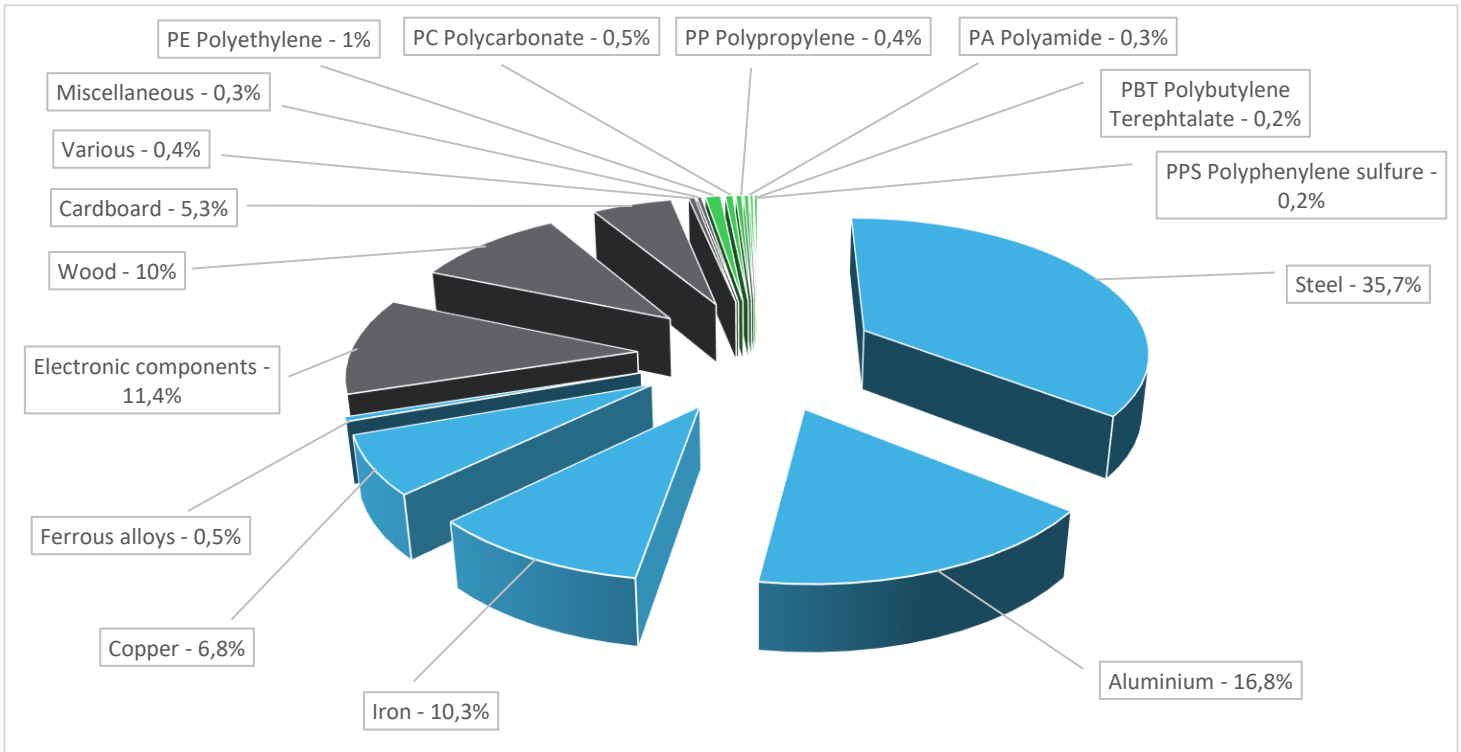
Altivar Process

General information

Representative product	ATV630 CAB INT IP00/UL type 12 90KW 400V WO KEYPAD - ATV630D90N4ZU
Description of the product	The main function of the Altivar Process product range is the speed control and variation of a synchronous, asynchronous or reluctance electric motor for fluid management and industrial applications.
Description of the range	This range consists of products Altivar 630 and Altivar 930 with ratings from 55 to 90 kW for operation on 400V, 3-phase supplies IP00/UL type 12. The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.
Functional unit	To adapt the speed and torque of synchronous, asynchronous or reluctance motor to the machine's operating point for 90 kW electric motors for fluid management and industrial applications in IP00/UL type 12 conditions, at 380V to 480V rated 3-phase voltage supply. Calculation of the environmental impacts is based on 10 years of product service lifetime. The usage profile taken into account is 80% uptime in use phase at 75% loading rate and 20% uptime in stand by phase.

Constituent materials

Reference product mass	67200 g including the product, its packaging and additional elements and accessories



	Plastics	2,6%
	Metals	70,1%
	Others	27,4%

Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2011/65/EU of 2 January 2013, amended in March 2015, 2015/863/EU and in November 2017, 2017/2102/EU) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers – PBDE), Bis (2-ethylhexyl)phthalate - DEHP, Benzyl butyl phthalate– BBP, Dibutyl phthalate - DBP, Diisobutyl phthalate - DIBP) as mentioned in the Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website

http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page

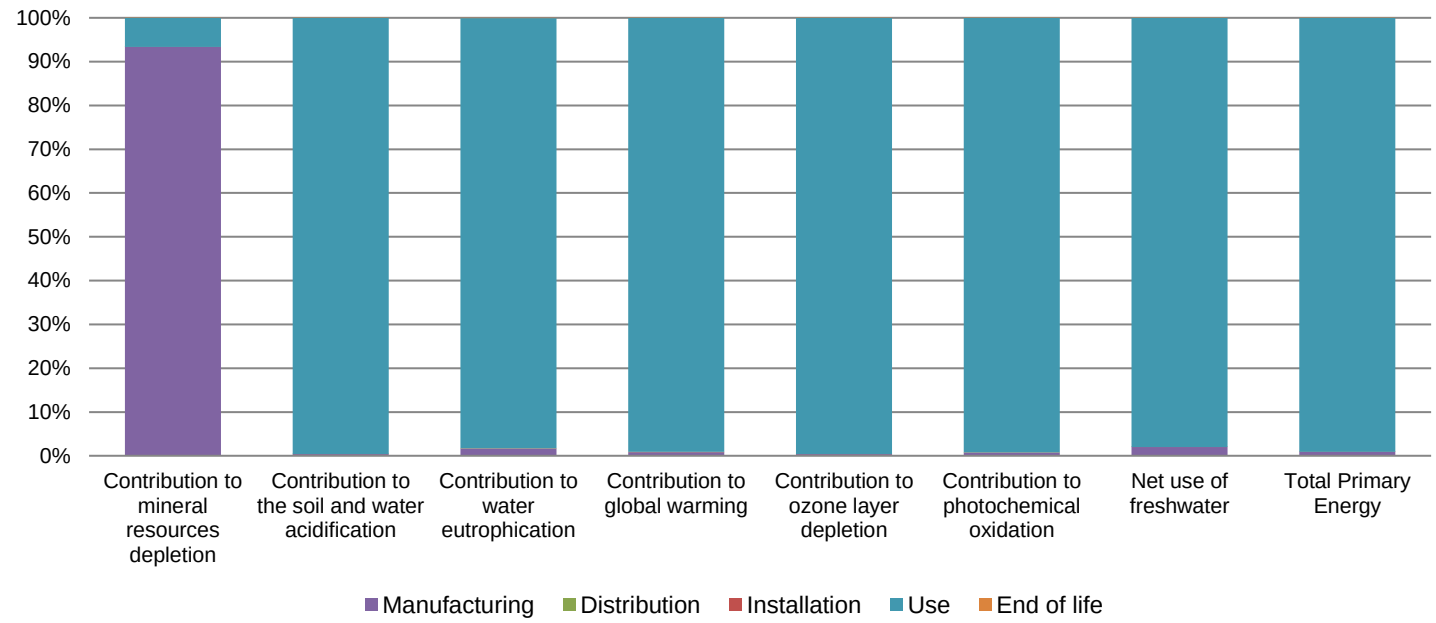
Additional environmental information

The ATV630 CAB INT IP00/UL type 12 90KW 400V WO KEYPAD presents the following relevent environmental aspects	
Design	The variable speed drive saves up to 50% energy by optimising the operating cycles of the machines used for fluid applications with Altivar Process.
Manufacturing	Manufactured at a Schneider Electric production site ISO14001 certified
Distribution	Weight and volume of the packaging optimized, based on the European Union's packaging directive Packaging weight is 10158,2 g, consisting of wood (65%), cardboard (34%), paper (1%), dessicant dryer (0,8%), PE film (0,3%) and Polypropylene (0,1%) Product distribution optimised by setting up local distribution centres
Installation	The product does not require any installation operation.
Use	The product does not require special maintenance operations.
End of life	End of life optimized to decrease the amount of waste and allow recovery of the product components and materials This product contains Electronic Board (4808 g), Electrolyte capacitors (3200 g) and cables (1272 g) that should be separated from the stream of waste so as to optimize end-of-life treatment. The location of these components and other recommendations are given in the End of Life Instruction document which is available on the Schneider-Electric Green Premium website http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page Recyclability potential: **77%** Based on “ECO’DEEE recyclability and recoverability calculation method” (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

Environmental impacts

Reference life time	10 years			
Product category	Other equipments - Active product			
Installation elements	The disposal of the packaging materials are accounted for during the installation phase (including transport to disposal).			
Use scenario	The product is in active phase 80% of the time at 75% loading rate with a power use of 1374 W and in stand-by phase 20% of the time with a power use of 30 W, for 10 years.			
Geographical representativeness	Europe			
Technological representativeness	The main function of the Altivar Process product range is the speed control and variation of a synchronous, asynchronous or reluctance electric motor for fluid management and industrial applications.			
Energy model used	**Manufacturing**	**Installation**	**Use**	**End of life**
	Energy model used: China	Electricity Mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity Mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity Mix; AC; consumption mix, at consumer; < 1kV; EU-27

Compulsory indicators		ATV630 CAB INT IP00/UL type 12 90KW 400V WO KEYPAD - ATV630D90N4ZU					
Impact indicators	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to mineral resources depletion	kg Sb eq	3,90E-02	3,64E-02	0*	0*	2,60E-03	0*
Contribution to the soil and water acidification	kg SO_2 eq	4,34E+02	1,78E+00	0*	0*	4,32E+02	0*
Contribution to water eutrophication	kg PO_4^{3-} eq	1,65E+01	2,68E-01	9,12E-03	1,95E-03	1,62E+01	6,02E-03
Contribution to global warming	kg CO_2 eq	5,77E+04	4,89E+02	8,67E+00	7,11E+00	5,72E+04	1,34E+01
Contribution to ozone layer depletion	kg CFC11 eq	1,39E-02	5,30E-05	0*	0*	1,39E-02	0*
Contribution to photochemical oxidation	kg C_2H_4 eq	2,06E+01	1,46E-01	2,83E-03	0*	2,04E+01	0*
Resources use	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Net use of freshwater	m3	1,52E+02	3,01E+00	0*	0*	1,49E+02	0*
Total Primary Energy	MJ	1,17E+06	1,06E+04	1,23E+02	0*	1,16E+06	0*



Optional indicators		ATV630 CAB INT IP00/UL type 12 90KW 400V WO KEYPAD - ATV630D90N4ZU					
Impact indicators	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to fossil resources depletion	MJ	5,94E+05	5,11E+03	1,22E+02	0*	5,89E+05	7,68E+01
Contribution to air pollution	m³	2,52E+06	7,17E+04	3,69E+02	0*	2,45E+06	6,64E+02
Contribution to water pollution	m³	2,45E+06	4,35E+04	1,43E+03	0*	2,40E+06	2,24E+03
Resources use	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Use of secondary material	kg	1,24E+01	1,24E+01	0*	0*	0*	0*
Total use of renewable primary energy resources	MJ	8,32E+04	3,80E+02	0*	0*	8,29E+04	0*
Total use of non-renewable primary energy resources	MJ	1,09E+06	1,03E+04	1,22E+02	0*	1,08E+06	0*
Use of renewable primary energy excluding renewable primary energy used as raw material	MJ	8,30E+04	1,74E+02	0*	0*	8,29E+04	0*
Use of renewable primary energy resources used as raw material	MJ	2,07E+02	2,07E+02	0*	0*	0*	0*
Use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	1,09E+06	1,01E+04	1,22E+02	0*	1,08E+06	0*
Use of non renewable primary energy resources used as raw material	MJ	1,54E+02	1,54E+02	0*	0*	0*	0*
Use of non renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*
Use of renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*

Waste categories	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Hazardous waste disposed	kg	6,85E+02	6,08E+02	0*	0*	0*	7,72E+01
Non hazardous waste disposed	kg	2,14E+05	3,31E+02	0*	0*	2,14E+05	0*
Radioactive waste disposed	kg	1,75E+02	2,60E-01	0*	0*	1,74E+02	0*
Other environmental information	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Materials for recycling	kg	5,26E+01	4,72E+00	0*	5,45E+00	0*	4,24E+01
Components for reuse	kg	0,00E+00	0*	0*	0*	0*	0*
Materials for energy recovery	kg	2,09E+00	0*	0*	0*	0*	2,09E+00
Exported Energy	MJ	4,43E+00	3,81E-01	0*	4,05E+00	0*	0*

** represents less than 0.01% of the total life cycle of the reference flow*

Life cycle assessment performed with EIME version EIME v5.8.1, database version 2016-11 in compliance with ISO14044.

The use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators (based on compulsory indicators).

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range.

According to this environmental analysis, all the impacts (excepted “Mineral resources depletion”) of other products in this family may be proportionally extrapolated by energy consumption values.
For “Mineral resources depletion”, the impacts may be proportionally extrapolated by the products weights.
To extrapolate the impact to another product from the range, apply the following extrapolation rules to each indicator per life cycle stage:
MANUFACTURING(i) = Mass of (product) in grams / reference product mass (g)
DISTRIBUTION (i) = Mass of (product+packaging) in grams / Mass of (reference product+reference packaging) in grams
INSTALLATION (i) = Mass of (packaging) in grams / Mass of (reference packaging) in grams
USE (i) = Power dissipated in Watts / Power dissipated of the reference product in Watts
END OF LIFE (i))= Mass of (product) in grams / Mass of (reference product) in grams
TOTAL (i) = Σ Life Cycle Stages (i)

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration number :	SCHN-00586-V01.01-EN	*Drafting rules*	PCR-ed3-EN-2015 04 02
Verifier accreditation N°	VH39		
Date of issue	09/2020	*Information and reference documents*	www.pep-ecopassport.org
		Validity period	5 years

Independent verification of the declaration and data, in compliance with ISO 14025 : 2010

Internal External X

The PCR review was conducted by a panel of experts chaired by Philippe Osset (SOLINNEN)

PEP are compliant with XP C08-100-1 :2016

The elements of the present PEP cannot be compared with elements from another program.

Document in compliance with ISO 14025 : 2010 « Environmental labels and declarations. Type III environmental declarations »

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