

NOTES:

- 1. Material: Stainless Steel (ASTM-A-581, A-582) (RoHS Comp.)
- 2. Finish:
- 3. % of Thread for Tapped Holes: Form Tap 55 | Cut Tap 65
- 4: Threads are Supplied Cut or Rolled at RAF's Option Unless Noted on Order.
- 5. Threads are to Commercial 2A and 2B Standards per Handbook H-28 (Part 1)
- 6. All Drawing Dimensions are in Inches Unless Noted Otherwise
- 7. ASME Y14.5M 2009
- 8. Remove burrs and sharp edges
- 9. Changes may occur with no notice
- 10. Nuts and washers not supplied



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TOLERANCES
ALL DIMENSIONS ARE INCHES
(UNLESS OTHERWISE SPECIFIED)
METALLIC

LENGTHS </=: 6 INCHES ± 0.005 LENGTH >: 6 INCHES ± 0.010 DIAMETERS: ± 0.005 NON-METALLIC LENGTH: ±0.010 DIAMETERS: ± 0.00

NON-ME I ALLIC

LENGTH: ±0.010 DIAMETERS: ± 0.010

INTERNAL THREADS:

MINIMUM THREAD DEPTH

8390-632-SS	SCA
	1.0
NEVTERNAL TUREAR HANDLE	SHE

ROUND EXTERNAL THREAD HANDLE WITH SHOULDER

COMPONENT

HANDLES	
	SCALE
	1.07
DLE	SHEET
	1 of 1

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