Three Phase Inverter Automotive Power MOSFET Module

NXV08V110DB1

Features

- Three-Phase Inverter Bridge for Variable Speed Motor Drive
- RC Snubber for Low EMI
- Current Sensing and Temperature Sensing
- Electrically Isolated DBC Substrate for Low Thermal Resistance
- Compact Design for Low Total Module Resistance
- Module Serialization for Full Traceability
- AEC Qualified AQG324
- PPAP Capable
- This Device is Pb-free, RoHS and UL94-V0 Compliant

Applications

- 24 V and 48 V Motor Control
- DC-DC Converter

Benefits

- Enable Design of Small, Efficient and Reliable System for Reduced Vehicle Fuel Consumption and CO₂ Emission
- Simplified Vehicle Assembly
- Enable Low Thermal Resistance to Junction-to-Heat Sink by Direct Mounting via Thermal Interface Material between Module Case and Heat Sink



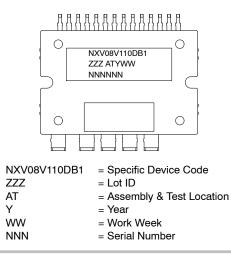
ON Semiconductor®

www.onsemi.com



19LD, APM, PDD STD CASE MODCD

MARKING DIAGRAM



ORDERING INFORMATION

See detailed ordering and shipping information on page 2 of this data sheet.

PACKAGE MARKING AND ORDERING INFORMATION

| Part Number | Package | Pb–Free and RoHS Compliant | Operating Temperature Range | Packing Method |
|--------------|-----------|-------------------------------|--------------------------------|----------------|
| NXV08V110DB1 | APM19-CBC | yes | -40 ∼ 125°C | Tube |

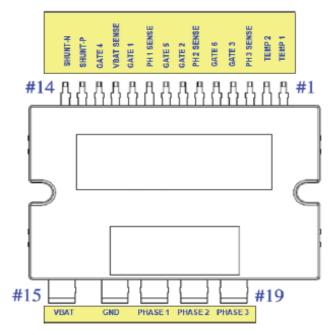


Figure 1. Pin Configuration

PIN DESCRIPTION

| Pin Number | Pin Name | Pin Description |
|------------|---------------|---|
| 1 | TEMP 1 | NTC Thermistor Terminal 1 |
| 2 | TEMP 2 | NTC Thermistor Terminal 2 |
| 3 | PHASE 3 SENSE | Source of Q3 and Drain of Q6 |
| 4 | GATE 3 | Gate of Q3, high side Phase 3 MOSFET |
| 5 | GATE 6 | Gate of Q6, low side Phase 3 MOSFET |
| 6 | PHASE 2 SENSE | Source of Q2 and Drain of Q5 |
| 7 | GATE 2 | Gate of Q2, high side Phase 2 MOSFET |
| 8 | GATE 5 | Gate of Q5, low side Phase 2 MOSFET |
| 9 | PHASE 1 SENSE | Source of Q1 and Drain of Q4 |
| 10 | GATE 1 | Gate of Q2, high side Phase 1 MOSFET |
| 11 | VBAT SENSE | Sense pin for battery voltage and Drain of high side MOSFETs |
| 12 | GATE 4 | Gate of Q4, low side Phase 1 MOSFET |
| 13 | SHUNT P | Positive CSR sense pin and source connection for low side MOSFETs |
| 14 | SHUNT N | Negative CSR sense pin and sense pin for battery return |
| 15 | VBAT | Battery voltage power lead |
| 16 | GND | Battery return power lead |
| 17 | PHASE 1 | Phase 1 power lead |
| 18 | PHASE 2 | Phase 2 power lead |
| 19 | PHASE 3 | Phase 3 power lead |

Schematic Diagram

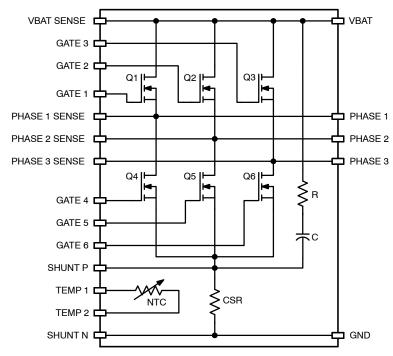


Figure 2. Schematic

Solder

Solder used is a lead free SnAgCu alloy.

Base of the leads, at the interface with the package body should not be exposed to more than 200°C during mounting

on the PCB, this to prevent the remelt of the solder joints.

Flammability Information

All materials present in the power module meet UL flammability rating class 94V–0.

Compliance to RoHS Directives

The power module is 100% lead free and RoHS compliant 2000/53/C directive.

ABSOLUTE MAXIMUM RATINGS (T_J = 25°C unless otherwise specified)

| Symbol | Parameter | Max. | Unit |
|-------------------|---|------|------|
| VDS(Q1~Q6) | Drain to Source Voltage | 80 | V |
| VGS(Q1~Q6) | Gate to Source Voltage | ±20 | V |
| EAS(Q1~Q6) | Single Pulse Avalanche Energy (Note 2) | 324 | mJ |
| TJ | Maximum Junction Temperature | 175 | °C |
| T _{STG} | Storage Temperature | 125 | °C |
| T _{lead} | Temperature at the base of the leads at the interface with the package body during PCB mounting | 200 | °C |
| V _{ISO} | Isolation Voltage (60Hz, Sinusoidal, AC 1minute, Connection Pins to heat sink plate) | 2500 | Vrms |

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. Defined by design, not subject to production testing.

2. Starting $T_{J} = 25^{\circ}C$, L = 0.08 mH, $I_{AS} = 90$ A, $V_{DD} = 80$ V during inductor charging and $V_{DD} = 0$ V during time in avalanche.

THERMAL CHARACTERISTICS

| Symbol | Parameter | Min. | Тур. | Max. | Unit |
|---------------------|---|------|------|------|------|
| $R_{	ext{	heta}JC}$ | Thermal Resistance, Junction-to-Case (Note 3) | - | - | 0.9 | K/W |

3. Test method compliant with MIL-STD-883-1012.1, case temperature measured below the package at the chip center. Cosmetic oxidation and discolor on the DBC surface is allowed.

MODULE SPECIFIC CHARACTERISTICS

| Parameters | Test Conditions | Symbol | Min. | Тур. | Max. | Unit |
|--|---|------------------------|------|------|------|------|
| Drain-to-Source Breakdown Voltage | ID = 250 μA, VGS = 0 V | BVDSS | 80 | | | V |
| Gate to Source Threshold Voltage | VGS = VDS, ID = 250 µA | VGS(th) | 2 | | 4 | V |
| Gate-to-Source Leakage Current | VGS = ±20 V, VDS = 0 V | IGSS | -100 | | +100 | nA |
| Drain-to-Source Leakage Current | VDS = 80 V, VGS = 0 V | IDSS | | | 2 | uA |
| Source-to-Drain Diode Voltage | ISD = 80 A, VGS = 0 V | VSD | | | 1.25 | V |
| Q1 Inverter High Side MOSFETs (See Note 4) | I _D = 80 A, V _{GS} = 10 V | RDS(ON)Q1 | | 1.3 | 1.7 | mΩ |
| Q2 Inverter High Side MOSFETs (See Note 4) | (Note 4) | RDS(ON)Q2 | | 1.4 | 1.8 | mΩ |
| Q3 Inverter High Side MOSFETs (See Note 4) | | RDS(ON)Q3 | | 1.5 | 1.9 | mΩ |
| Q4 Inverter Low Side MOSFETs (See Note 4) | | RDS(ON)Q4 | | 1.6 | 1.9 | mΩ |
| Q5 Inverter Low Side MOSFETs (See Note 4) | | RDS(ON)Q5 | | 1.7 | 2.1 | mΩ |
| Q6 Inverter Low Side MOSFETs (See Note 4) | | RDS(ON)Q6 | | 2.0 | 2.4 | mΩ |
| VBAT to PHASE 1 | I _D = 80 A, V _{GS} = 10 V | R _{DS(ON)MQ1} | | 2.2 | 2.6 | mΩ |
| VBAT to PHASE 2 | | R _{DS(ON)MQ2} | | 2.3 | 2.6 | mΩ |
| VBAT to PHASE 3 | | R _{DS(ON)MQ3} | | 2.4 | 2.6 | mΩ |
| PHASE1 to GND | | R _{DS(ON)MQ4} | | 2.4 | 3.0 | mΩ |
| PHASE2 to GND | | R _{DS(ON)MQ5} | | 2.6 | 3.0 | mΩ |
| PHASE3 to GND |] | R _{DS(ON)MQ6} | | 2.9 | 3.2 | mΩ |
| Total loop resistance $B+ \ge Phase \ge GND$ | V_{GS} = 10 V, I _D = 80 A | | | 4.9 | 7.3 | mΩ |

4. All MOSFETs have same size and on resistance. However, the different values listed due to the different access points available inside the module for on resistance measurement. Q1 has the shortest measurement path in the layout, in this reason, on resistance of Q1 can be used for simple power loss calculation.

COMPONENTS

| Symbol | Spec | Quantity | Size |
|-----------------------------|------------------------|----------|---------------|
| RESISTOR | 1.0 Ω | 1 | 142 × 55 mil |
| CAPACITOR | 100 V, 0.022 uF | 1 | 79 × 49 mil |
| CURRENT SENSING RESISTOR | 0.5 mΩ | 1 | 250 × 120 mil |
| NTC | NCP18XH103F0SRB, 10 kΩ | 1 | 63 × 32 mil |

ELECTRICAL CHARACTERISTICS

(T_J = 25°C unless otherwise noted, Reference typical characteristics of FDBL86363–F085, TOLL)

| Symbol | Parameter | Test Cor | nditions | Min. | Тур. | Max. | Unit |
|---------------------|-------------------------------|-----------------------------|-------------------------------|------|-------|------|------|
| DYNAMIC CH | DYNAMIC CHARACTERISTICS | | | | | | |
| C _{iss} | Input Capacitance | V_{DS} = 40 V, V_{GS} = | = 0 V, f = 1 MHz | - | 10000 | - | pF |
| C _{oss} | Output Capacitance | | | I | 1540 | - | рF |
| C _{rss} | Reverse Transfer Capacitance | | | I | 70 | - | рF |
| Rg | Gate Resistance | f = 1 MHz | f = 1 MHz | | 2.8 | - | Ω |
| Q _{g(ToT)} | Total Gate Charge at 10 V | V_{GS} = 0 to 10 V | | I | 130 | 169 | nC |
| Q _{g(th)} | Threshold Gate Charge | V_{GS} = 0 to 2 V | | - | 18 | 27 | nC |
| Q _{gs} | Gate-to-Source Gate Charge | V _{DD} | = 40 V, I _D = 80 A | - | 47 | - | nC |
| Q _{gd} | Gate-to-Drain "Miller" Charge | | | - | 24 | - | nC |

ELECTRICAL CHARACTERISTICS (continued)

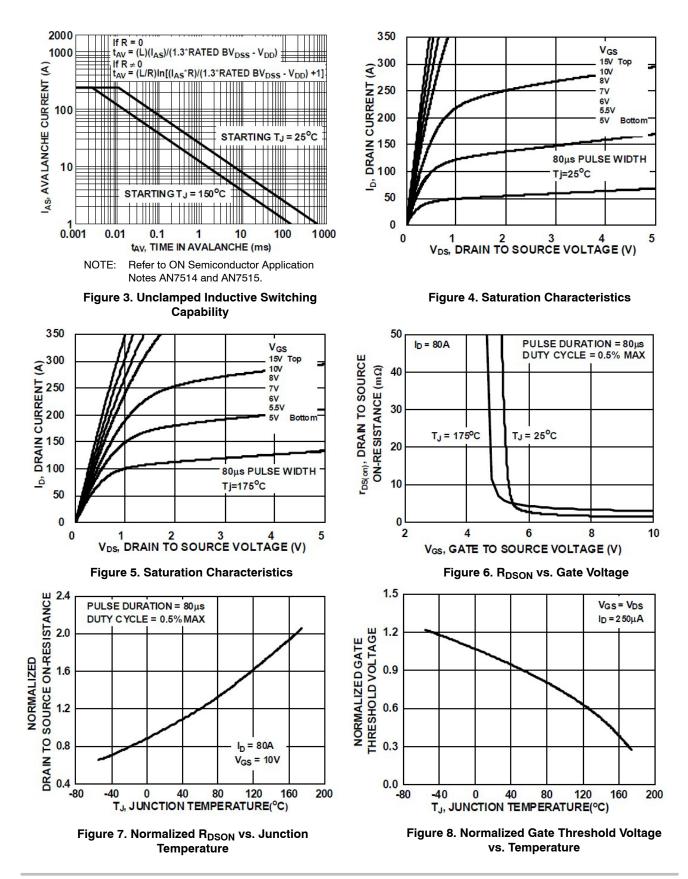
 $(T_J = 25^{\circ}C \text{ unless otherwise noted}, \text{ Reference typical characteristics of FDBL86363-F085, TOLL})$

| Symbol | Parameter | Test Conditions | Min. | Тур. | Max. | Unit | |
|---------------------|---------------------------|---|------|------|------|------|--|
| SWITCHING C | SWITCHING CHARACTERISTICS | | | | | | |
| t _{on} | Turn-On Time | V_{DD} = 40 V, I _D = 80 A, V _{GS} = 10 V, R _{GEN} = 6 Ω | - | - | 133 | ns | |
| t _{d(on)} | Turn-On Delay | V_{GS} = 10 V, R_{GEN} = 6 Ω | - | 39 | - | ns | |
| t _r | Rise Time | | - | 63 | - | ns | |
| t _{d(off)} | Turn-Off Delay | | - | 61 | - | ns | |
| t _f | Fall Time | | - | 33 | - | ns | |
| t _{off} | Turn-Off Time | | - | - | 140 | ns | |

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

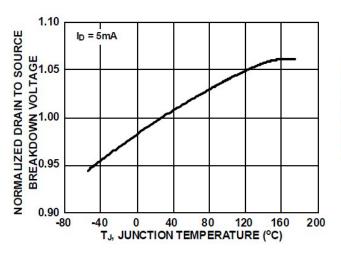
TYPICAL CHARACTERISTICS

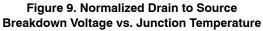
(Graphs are generated using the die assembled in discrete package for reference purposes only. Datasheet of FDBL86363-F085 is available in the web)



TYPICAL CHARACTERISTICS (continued)

(Graphs are generated using the die assembled in discrete package for reference purposes only. Datasheet of FDBL86363-F085 is available in the web)





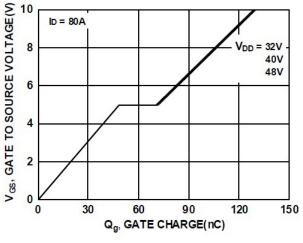
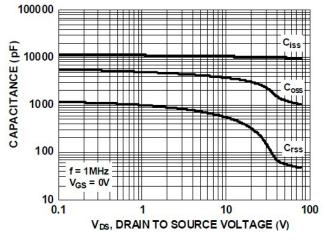


Figure 11. Gate Charge vs. Gate to Source Voltage





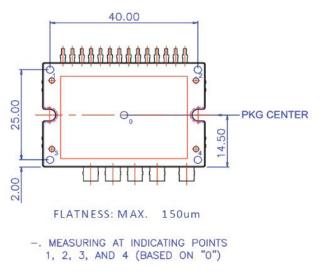


Figure 12. Flatness Measurement Position

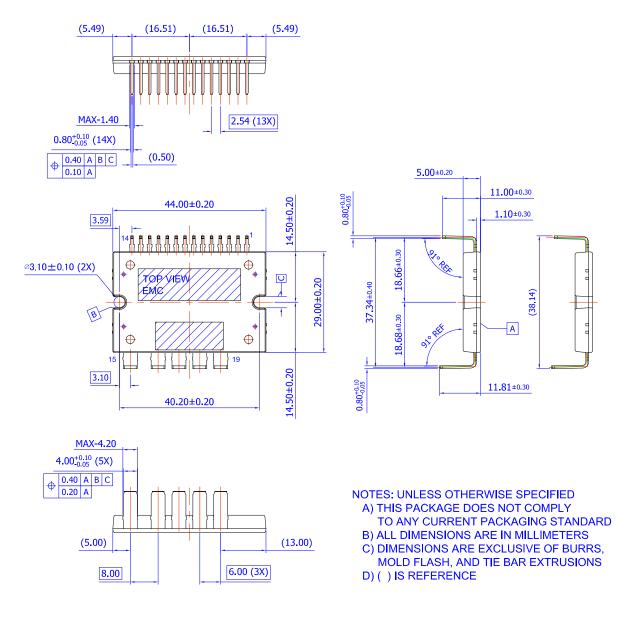
MECHANICAL CHARACTERISTICS AND RATINGS

| Parameter | Test Conditions | Min. | Тур. | Max. | Units |
|-----------------|---|------|------|------|-------|
| Device Flatness | Refer to the package dimensions | 0 | - | 150 | um |
| Mounting Torque | Mounting screw: M3, recommended 0.7 N•m | 0.4 | - | 0.8 | N∙m |
| Weight | | - | 20 | - | g |



19LD, APM, PDD STD (APM19-CBC) CASE MODCD ISSUE O

DATE 30 NOV 2016



| DOCUMENT NUMBER: | 98AON13505G | Electronic versions are uncontrolled except when accessed directly from the Document Repository Printed versions are uncontrolled except when stamped "CONTROLLED COPY" in red. | | | | |
|------------------|-------------------------|--|--|--|--|--|
| DESCRIPTION: | 19LD, APM, PDD STD (API | M19–CBC) PAGE 1 OF 1 | | | | |
| | | | | | | |

onsemi and ONSEMi are trademarks of Semiconductor Components Industries, LLC dba onsemi or its subsidiaries in the United States and/or other countries. onsemi reserves the right to make changes without further notice to any products herein. onsemi makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does onsemi assume any liability arising out of the application or use of any product rights nor the rights of others.

onsemi, ONSEMI, and other names, marks, and brands are registered and/or common law trademarks of Semiconductor Components Industries, LLC dba "onsemi" or its affiliates and/or subsidiaries in the United States and/or other countries. onsemi owns the rights to a number of patents, trademarks, copyrights, trade secrets, and other intellectual property. A listing of onsemi's product/patent coverage may be accessed at <u>www.onsemi.com/site/pdf/Patent_Marking.pdf</u>. onsemi reserves the right to make changes at any time to any products or information herein, without notice. The information herein is provided "as-is" and onsemi makes no warranty, representation or guarantee regarding the accuracy of the information, product features, availability, functionality, or suitability of its products for any particular purpose, nor does onsemi assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or indental damages. Buyer is responsible for its products and applications using onsemi products, including compliance with all laws, regulations and safety requirements or standards, regardless of any support or applications information provided by onsemi. "Typical" parameters which may be provided in onsemi data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. onsemi does not convey any license under any of its intellectual property rights nor the rights of others. onsemi products are not designed, intended, or authorized for use as a critical component in life support systems or any FDA Class 3 medical devices or medical devices with a same or similar classification. Buyer shall indemnify and hold onsemi and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs,

ADDITIONAL INFORMATION

TECHNICAL PUBLICATIONS:

Technical Library: www.onsemi.com/design/resources/technical-documentation onsemi Website: www.onsemi.com

ONLINE SUPPORT: <u>www.onsemi.com/support</u> For additional information, please contact your local Sales Representative at <u>www.onsemi.com/support/sales</u>

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

onsemi:

NXV08V110DB1