CJ-series Position Control Units with EtherCAT interface

CSM_CJ1W-NC_81_E_7_9

Preeminent control performance and easy operation feature of EtherCAT improve the production efficiency.

The EtherCAT communications with 100Mbps baud rate enables fast and accurate position control.

A wide range of position control functions are available with this position control unit.



CJ1W-NC881

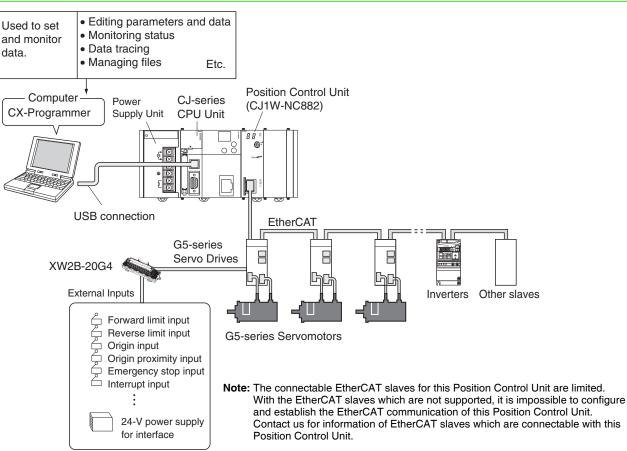


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Features

- Fast positioning operation: taking from 0.15 to 0.4ms (min.) to start servo operation from PLC start command.
- Support for Servomotors with Absolute Encoders
- Monitor the Deviation between Axes during Linear Interpolation
- A Wide Range of Positioning Operations
- Comes with Memory Operation function.
- Common control interface with pulse-train type position control unit (CJ1W-NC□□4).
- Fast communication of EtherCAT (250µs min. communications cycle).
- In addition to servo control, inverters, vision sensors, and other I/O devices that support EtherCAT can be connected.
- Support for Servomotors Speed Control and Torque limit outputs.
- A wide variety of Electronic Cam Synchronization applications (CJ1W-NC 82)

System Configuration



OMRON

Ordering Information

International Standards

- The standards are abbreviated as follows: U: UL, U1: UL(Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

Position Control Units with EtherCAT interface

Unit type	Product	Specifications	No. of unit numbers	Current consumption (A)		Model	Oten dende	
	Name	Control output interface	No. of axes	allocated	5 V	24 V	Model	Standards
		Control commands executed by	2 axes		0.46		CJ1W-NC281	UC1, CE
		Control commands executed by Positioning functions: Memory operation, Direct operation by ladder programming Control commands executed by EtherCAT communications. Positioning functions: Memory operation,	4 axes	- 1		-	CJ1W-NC481	
	Position Control		8 axes				CJ1W-NC881	
CJ1 CPU	Units with		16 axes				CJ1W-NCF81	
Bus Units	EtherCAT interface		4 axes		0.46	_	CJ1W-NC482	
	Interface		8 axes				CJ1W-NC882	
		Direct operation by ladder programming I/O communications: 64 nodes	16 axes				CJ1W-NCF82	

Note: 1. There is no accessory for the CJ-series Position Control Unit with EtherCAT interface.

2. This unit cannot be used, with the Machine Automation Controller NJ-series.

Recommended EtherCAT Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT.

Cabel with Connectors

Item	Appearance	Recommended manufacturer	Cable length(m)	Model
			0.3	XS6W-6LSZH8SS30CM-Y
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS6W-6LSZH8SS50CM-Y
Standard RJ45 plugs type *1		OMBON	1	XS6W-6LSZH8SS100CM-Y
Wire Gauge and Number of Pairs: AWG26, 4-pair Cable Cable Sheath material: LSZH *2		UMRON	2	XS6W-6LSZH8SS200CM-Y
Cable color: Yellow *3			3	XS6W-6LSZH8SS300CM-Y
			5	XS6W-6LSZH8SS500CM-Y
			0.3	XS5W-T421-AMD-K
Cable with Connectors on Bath Ends (D145/D145)			0.5	XS5W-T421-BMD-K
Cable with Connectors on Both Ends (RJ45/RJ45) Rugged RJ45 plugs type *1	*0	OMRON	1	XS5W-T421-CMD-K
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable			2	XS5W-T421-DMD-K
Cable color: Light blue			5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
			0.5	XS5W-T421-BM2-SS
Cable with Connectors on Both Ends (M12 Straight/M12 Straight)	E.		1	XS5W-T421-CM2-SS
Shield Strengthening Connector cable *4		OMRON	2	XS5W-T421-DM2-SS
M12/Smartclick Connectors			3	XS5W-T421-EM2-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GM2-SS
			10	XS5W-T421-JM2-SS
			0.5	XS5W-T421-BMC-SS
Cable with Connectors on Both Ends (M12 Straight/RJ45)			1	XS5W-T421-CMC-SS
Shield Strengthening Connector cable *4 M12/Smartclick Connectors			2	XS5W-T421-DMC-SS
Rugged RJ45 plugs type		OMRON	3	XS5W-T421-EMC-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GMC-SS
			10	XS5W-T421-JMC-SS

*1. Standard type cables length 0.2, 0.3, 0.5, 1, 1.5, 2, 3, 5, 7.5, 10, 15 and 20 m are available. Rugged type cables length 0.3, 0.5, 1, 2, 3, 5, 10 and 15 m are available. For details, refer to Cat.No.G019.

*2. The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

*3. Cables colors are available in blue, yellow, or Green.

*4. For details, contact your OMRON representative.

Cables / Connectors Wire Gauge and Number of Pairs: AWG24, 4-pair Cable

Item	Appearance	Recommended manufacturer	Model	
	-	Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5×4P CP *	
Cables	_	Kuramo Electric Co.	KETH-SB *	
	-	SWCC Showa Cable Systems Co.	FAE-5004 *	
RJ45 Connectors	-	Panduit Corporation	MPS588-C *	

* We recommend you to use above cable and connector together.

Wire Gauge and Number of Pairs: AWG22, 2-pair Cable

Item Appearance		Recommended manufacturer	Model	
Cables	-	Kuramo Electric Co.	KETH-PSB-OMR *	
	_	JMACS Japan Co., Ltd.	PNET/B *	
RJ45 Assembly Connector		OMRON	XS6G-T421-1 *	

Note: Connect both ends of cable shielded wires to the connector hoods.

* We recommend you to use above cable and connector together.

Support Software

	Specifications				
Product name		Number of licenses	Media	Model	Standards
FA Integrated Tool Package CX-One Ver. 4.⊡	The CX-One is a comprehensive software package that integrates Support Software for OMRON PLCs and components. CX-One runs on the following OS. OS: Windows XP (Service Pack 3 or higher, 32-bit version) / Windows Vista (32-bit/64-bit version) / Windows 8 (32-bit/64-bit version) / Windows 8 (32-bit/64-bit version) / Windows 8.1 (32-bit/64-bit version) / Windows 10 (32-bit/64-bit version) / Windows 10 (32-bit/64-bit version) / SX-One Version 4 includes CX-Programmer Ver.9 For details, refer to the CX-One catalog (Cat. No. R134).	1 license *	סעם	CXONE-AL01D-V4	_

* Multi licenses (3, 10, 30, or 50 licenses) and DVD media without licenses are also available for the CX-One.

Interpreting Model Numbers

You can identify the number of axes and output pattern from the model number.

CJ1W-NC 2 8 1

	(1) (2)	(3) (4)	
No	Item	Symbol	Specifications
(1)	C	J-series Po	sition Control Unit
		2	2 axes
(0)	Number of axes	4	4 axes
(2)	Number of axes	8	8 axes
		F	16 axes
(3)	Output pattern	8	EtherCAT
(4)	Development number	1	Servo control only
(4)	Development number	2	Servo control + I/O communications

Mountable Racks

Model	NJ system		CJ system (CJ1, CJ2)		CP1H system	NSJ system	
	CPU Rack Expansion Rack CPU Rack Expansion CI		CP1H PLC	NSJ Controller	Expansion Backplane		
CJ1W-NC281 CJ1W-NC481 CJ1W-NC881 CJ1W-NC781 CJ1W-NC482 CJ1W-NC882 CJ1W-NC782	Not Supported		16 Units max. (10	per Rack)	Not Supported	Not Supported	10 Units

General Specifications

Item	CJ1W-NC281/-NC481/-NC881/-NCF81/-NC482/-NC882/-NCF82
Dimensions	$90 \times 65 \times 31 \text{ mm} (H \times D \times W)$
Weight	110 g max.
Internal current consumption	460 mA max. at 5 VDC
Ambient operating temperature	0 to 55°C
Applicable standards	Conforms to cULus and EC Directives.

Note: All other specifications conform to the general specifications of the CJ Series.

CJ1W-NC_81/_82

Characteristics

			Models							
	Item			Servo co	ontrol only		Servo con	ntrol + I/O comm	unications	
			CJ1W-NC281	CJ1W-NC481	CJ1W-NC881	CJ1W-NCF81	CJ1W-NC482	CJ1W-NC882	CJ1W-NCF82	
Applicable	PLCs		CJ Series							
Settable uni	it numbers		0 to F (unit number as a CPU Bus Unit)							
Maximum n	umber of Units		10 Units per R	ack, 16 Units pe	er PLC (Can be	used on Expans	sion Racks.)			
	Position Contro Memory Areas	ol Unit Control	25 words in CF	PU Bus Unit Are	a					
	Axis Operation	Memory Areas	43 words for ea Work, DM, or B		(2 + 12 output v	words and 13 +	16 input words)	in specified wor	ds in the CIO,	
Allocated I/O words	Memory Operat	tion Memory Areas	7 words for eac	ch task (3 outpu	t words and 4 inp	out words) in sp	ecified words in	the CIO, Work, I	DM, or EM Area	
"o words	I/O Memory Areas			-			inputs: 640 wo	naximum (Outpu rds, communica sified words in th ea	tions status: 20	
Controllable	e Servo Drives *1	1	G5-series Serv	vo Drives with B	uilt-in EtherCAT	Communicatio	ns			
Controllable	e encoder input t	terminal *2 *3		-			OMRON enco	der input termin	al GX-EC02⊡1	
Control met	hod		Control comma	ands using Ethe	erCAT communio	cation				
Number of a	controlled axes		2 axes	4 axes	8 axes	16 axes	4 axes	8 axes	16 axes	
Maximum c	ommand output	speed	104 Mpps *4							
	Setting unit		Pulses, millime	eters, inches, or	degrees					
Control	Unit multiplier	*5	×1, ×10, ×100,	×1,000, or ×10	,000					
units	its Electronic gear ratio *5				to 1,048,576/1,0 4,294,967,295/					
Positioning	Positioning functions			tion or direct op	eration					
	Single axis	Position control	2 axes	4 axes	8 axes	16 axes	4 axes	8 axes	16 axes	
	control	Speed control	2 axes	4 axes	8 axes	16 axes	4 axes	8 axes	16 axes	
		Linear interpolation	2 axes max.	4 axes max.	4 axes max.	4 axes max.	4 axes max.	4 axes max.	4 axes max.	
	control	Circular interpolation	2 axes	2 axes	2 axes	2 axes	2 axes	2 axes	2 axes	
		Helical interpolation *3					3 axes	3 axes	3 axes	
	Memory	Maximum number of tasks	2	4	4 *6	4 *6	4	4 *6	4 *6	
	operation	Sequence functions	JUMP, FOR-NEXT (50 layers/task), PSET, and PRSET							
	-	Dwell timers	500/task, 0 to 10.00 s (Set in increments of 0.01 s.)							
Position	Data		-2,147,483,648 to 2,147,483,647 command units *7							
command values	Number of posi	ition command values	500/task							
Speed command	Data *8		Position control: 1 to 2,147,483,647 command units/s Speed control: -2,147,483,648 to 2,147,483,647 command units/s							
values	Number of speed	d command values	500/task							
Acceleration	Data		0 to 250,000 m	IS						
times	Number of acce	eleration times	500/task							
Deceleration	Data		0 to 250,000 m	IS						
times	Number of dec	eleration times	500/task							
	Overrides		0.01% to 500.0	00% (Can be se	t for each axis.)					
	Software limits		-2,147,483,647	7 to 2,147,483,6	46 command ur	nits (Can be set	for each axis.)			
Auxiliary functions	Backlash comp	pensation			formed using the of the Servo Dri		function in the	Servo Drive. The	e setting range	
	Torque Limits			Unit version 1.1 or earlier: Supports only the ability to enable or disable the torque limits by turning ON or OFF the command bits. Unit version 1.3 or later: Supports the ability to change the torque limit data via the Memory Area / Synchronous Data Link in addition to the ability to enable or disable the torque limits by turning ON or OFF the command bits.						
Synchronous Data Link function			None				Unit version 1. support for vel command data torque limit data when used in 0 (unit version 1 Unit version 1.	1 or earlier: Nor 3 or later: Provisocity command a, torque feedfor ta, and velocity l conjunction with 4 or later). 5 or later: Provisoctronic cam oper	des command data, torque ward data, imitation value a CJ2H-CPU des command	

						Models			
	Item			Servo co	ntrol only		Servo cor	ntrol + I/O comm	unications
			CJ1W-NC281	CJ1W-NC481	CJ1W-NC881	CJ1W-NCF81	CJ1W-NC482	CJ1W-NC882	CJ1W-NCF82
	Control cycle	Control cycle		0.5 ms when using 1 to 2 axes 1 ms when using 3 to 4 axes	0.5 ms when using 1 to 2 axes 1 ms when using 3 to 4 axes 2 ms when using 5 to 8 axes	0.5 ms when using 1 to 2 axes 1 ms when using 3 to 4 axes 2 ms when using 5 to 16 axes	0.5 ms when using 1 to 2 axes 1 ms when using 3 to 4 axes	0.5 ms when using 1 to 2 axes 1 ms when using 3 to 4 axes 2 ms when using 5 to 8 axes	0.5 ms when using 1 to 2 axes 1 ms when using 3 to 4 axes 2 ms when using 5 to 16 axes
Control performance	Communications cycle		250 µs		250 µs when using 1 to 4 axes 500 µs when using 5 to 8 axes	250 µs when using 1 to 4 axes 500 µs when using 5 to 10 axes 1.0 ms when using 11 to 16 axes	250 µs	250 µs when using 1 to 4 axes 500 µs when using 5 to 8 axes	250 µs min. when using 1 to 4 axes 500 µs min. when using 5 to 10 axes 1.0 ms when using 11 to 16 axes
	Starting time	Direct operation (high-speed PTP) *10	0.15 to 0.4 ms		0.15 to 0.4 ms when using 1 to 4 axes 0.15 to 0.8 ms when using 5 to 8 axes	0.15 to 0.4 ms when using 1 to 4 axes 0.15 to 0.8 ms when using 5 to 10 axes 0.15 to 1.2 ms when using 11 to 16 axes	0.15 to 0.4 ms	0.15 to 0.4 ms when using 1 to 4 axes 0.15 to 0.8 ms when using 5 to 8 axes	0.15 to 0.4 ms when using 1 to 4 axes 0.15 to 0.8 ms when using 5 to 10 axes 0.15 to 1.2 ms when using 11 to 16 axes
		Direct operation (bits) *11	0.75 to 1.25 ms	1.25 to 2.25 ms	2.5 to 4.5 ms	3.0 to 5.0 ms	1.25 to 2.25 ms	2.5 to 4.5 ms	3.0 to 5.0 ms
		Memory operation (linear interpolation) *11	1.75 to 2.25 ms	3.25 to 4.25 ms	6.5 to 8.5 ms	7.0 to 9.0 ms	3.25 to 4.25 ms	6.5 to 8.5 ms	7.0 to 9.0 ms
		Communications port	EtherCAT port	× 1					
	Servo Drive	Output signals	There are no external output signals for external outputs. The following command bits are provided for each axis for Servo Drive control: Deviation Counter Rese Alarm Reset Bit, Servo Lock Bit, Servo Unlock Bit, and Torque Limit Bits.						nter Reset Bit,
Control I/O	interface	Input signals	The following s	external input sig status flags are ag, and Position	provided for eac	h axis for Servo	Drive control: C	Drigin Input Flag	, Servo Drive
		External interface signals *12	6 signals (external origin signal, origin proximity signal, forward limit signal, reverse limit signal, emergency stop signal, and interrupt input signal) for each axis						

*1. A controllable Servo Drive is Servo Drive for which you can use the position control functions of the Position Control Unit.

*2. A controllable encoder input terminal is a slave for which you can use the encoder axis function of the Position Control Unit.

*3. Available with unit version 1.5 or later.

*4. This is the maximum speed command when converted to pulses.

*5. Command units can be set for each axis according to the electronic gear ratio and unit multiplier.
*6. Up to four axes can be controlled by each task.

*7. Setting is possible between -2,147,483,648 and 2,147,483,647 pulses.

*8. The command can be set to up to 104,857,600 pps when converted to pulses.

*9. This is the time from executing a command at the PLC until the command is output on EtherCAT communications. Execution for command bits is in the I/O refresh period.

The starting time depends on the control cycle, communications cycle, and operating conditions. Refer to Position Control Units Operation Manual (Cat. No. W487) for details.

*10. The starting time applies when starting one axis with a special Position Control Unit instruction and a CJ2M or CJ2H CPU Unit with unit version 1.3 or later.

*11. These are the internal Position Control Unit processing times.

*12.Servo Drive inputs are used.

CJ1W-NC_81/_82

EtherCAT Communications Specifications

				Characteristics						
Item		Servo co	ontrol only		Servo co	ontrol + I/O commu	nications			
	CJ1W-NC281	CJ1W-NC481	CJ1W-NC881	CJ1W-NCF81	CJ1W-NC482	CJ1W-NC882	CJ1W-NCF82			
Communications standard	IEC 61158 Type	12								
Physical layer	100Base-TX (IEEE802.3)									
Connector	RJ45 shielded co	RJ45 shielded connector x 1								
Communications media	Category 5 or hig	Category 5 or higher (Recommended: cable with double, aluminum tape and braided shielding)								
Communications distance	100 m max. betw	100 m max. between nodes								
Topology	Daisy chain only *1									
EtherCAT Master Specifications	Class B (minimum master-CoE compatible (no information service for SDO))									
Maximum number of slaves *2	2	4	8	16	68	72	80			
Node address setting range	1 to 2	1 to 4	1 to 8	1 to 16	1 to 4 and 17 to 80 *3	1 to 8 and 17 to 80 *3	1 to 16 and 17 to 80 *3			
Communications cycle *4	250 µs, 500 µs, 1	ms, or 2 ms								
Process data	Fixed PDO mapp	ings specified for	the slaves are use	d (set using Supp	ort Software).					
Mail box (CoE)		ages, SDO reque device parameter	sts, SDO response r transfers.)	es, and SDO inform	nation (Used for Po	osition Control Unit	communications			
LED indicators	ECAT RUN × 1 ECAT ERR × 1 L/A (Link/Activity) × 1									
CiA402 drive profile *5	Cyclic synchron									

*1. Ethernet hubs cannot be used.

*2. This is the number of slaves, including Servo Drives and remote I/O slaves. The number of slaves that can be connected is limited. Refer to Number of Remote I/O Connections for details.

*3. Node addresses 17 to 80 are reserved for remote I/O slaves.

*4. The setting range depends on the number of slaves that are connected and the slave specifications.

Refer to Position Control Units Operation Manual (Cat. No. W487) for details.

*5. This drive profile is used when connected to a G5-series Servo Drive.

Number of Remote I/O Connections

The Position Control Unit has the memory of up to 640 bytes for inputs and 640 bytes for outputs to be used for PDO communications.

The number of slaves that can be connected to the CJ1W-NC482/NC882/NCF82 is determined by the maximum memory size for PDO communications. The memory of the PDO communication is shared with the Servo Drives; therefore, the number of I/O slaves that can be connected changes with the number of G5 Series Servo Drive (number of use axes) that are connected to the Position Control Unit.

Number of Servo	Size used by	Remaining PDO memory si	communications ize (bytes)	Number of slaves that can be connected according to slave I/O size (guidelines)				
Drive axes	Servo Drive axes (bytes) *	IN	OUT	8 bytes of I/O (4 input and 4 output bytes)	16 bytes of I/O (8 input and 8 output bytes)	32 bytes of I/O (16 input and 16 output bytes)	64 bytes of I/O (32 input and 32 output bytes)	
0 axis	0	640	640	64	64	40	20	
1 axis	29	611	611	64	64	38	19	
2 axes	58	582	582	64	64	36	18	
4 axes	116	524	524	64	64	32	16	
8 axes	232	408	408	64	51	25	12	
16 axes	464	176	176	64	22	11	5	

* The G5-series Servo Drives also use IN and OUT bytes. The factory default of the PDO communications size is 29 bytes.

Functional Specifications

The following functions are supported when the Position Control Unit is connected to an EtherCAT-compatible OMNUC G5-series Servo Drive.

		on	Description			
		Absolute movements	Positioning is performed by specifying the absolute or relative target position and target speed directly from the ladder program.			
		Relative movements Speed control	Feeding at a specified speed is performed by specifying the target speed directly from the ladder program. Speed control is implemented using speed feeding with position control.			
	Single axis control	Interrupt feeding	Interrupt feeding can be used to move a specified amount when an interrupt input is received during an absolute movement, a relative movement, or speed control.			
	control	Rotation axis control	Rotation axes that are suitable for feeder and index table control can be controlled. Forward and reverse positioning and shortest route operations are possible.			
Control functions		Changing target positions and target speeds	The target position or target speed can be changed during an absolute movement, a relative movement, or speed control.			
		Linear interpolation	The operation of more than one axis is started and stopped simultaneously to move in a straight line to the target position from the starting point of each axis. Linear interpolation is possible for up to four axes.			
	Multi-axis control	Circular interpolation	The operation of any two axes is controlled to move in a circular arc. Any of three methods can be used to specify a circular arc: specifying the target position and center point, specifying the target position, radius, and direction and specifying the target position and passing point.			
		Helical interpolation	Helical interpolation is performed by giving one more axis to circular interpolation. The number of turns can be specified. This function is available with CJ1W-NC□82 (unit version 1.5 or later).			
	Memory	Automatic continuous operation	The target positions, speeds, and operation patterns can be set in advance in the Position Control Unit to automatically perform a series of operations. Continuous positioning and speed changes are also possible.			
	operation	Sequence functions	Memory operation data provides sequence functions, including repetition of a given operation and starting/ stopping operation data by using external inputs. Therefore, the Position Control Unit can perform various operation sequences without affecting the ladder programming in the CPU Unit.			
	Origin searches		External sensors and other means are used to detect the mechanical origin of the system. You can select the origin search operation that is best for your system from 15 different origin search operation patterns.			
	Origin returns		You can return to the point that was defined as the mechanical origin.			
Manual operation	Presetting t	he present position	The present position can be changed to a specified value to define the origin.			
operation	Deceleration stops and emergency stops		An axis that is in operation can be decelerated to a stop or stopped immediately.			
	Jogging		You can jog either forward or in reverse.			
	Inching		You can inch either forward or in reverse.			
Synchronous			The CJ1W-NC□82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity			
Synchronous		unit setting	The CJ1W-NC 82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value.			
Synchronou	s Data Link	Init setting Automatic acceleration/ deceleration control	The CJ1W-NC 82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC 82 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine.			
Synchronou	s Data Link Command u Acceleration/ deceleration	Automatic acceleration/	The CJ1W-NC 82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC 82 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine.			
Synchronou	s Data Link Command u Acceleration/	Automatic acceleration/ deceleration control Changing acceleration/	The CJ1W-NC 82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC 22 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function.			
Synchronou	s Data Link Command u Acceleration/ deceleration	Automatic acceleration/ deceleration control Changing acceleration/ deceleration rates Switching acceleration/	The CJ1W-NC 82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC 22 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function. You can change the rate of acceleration/deceleration during acceleration/deceleration. You can select one of three methods to connect speeds between different operation patterns during			
Synchronou	s Data Link Command u Acceleration/ deceleration control Overrides Backlash co	Automatic acceleration/ deceleration control Changing acceleration/ deceleration rates Switching acceleration/	The CJ1W-NC 82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC 82 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function. You can change the rate of acceleration/deceleration during acceleration/deceleration. You can select one of three methods to connect speeds between different operation patterns during continuous memory operation. You can increase or decrease the operating speed of the system by a specified factor. You can compensate for mechanical play using a parameter.			
Synchronou	s Data Link Command u Acceleration/ deceleration control Overrides	Automatic acceleration/ deceleration control Changing acceleration/ deceleration rates Switching acceleration/ deceleration points	The CJ1W-NC 82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC 82 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function. You can change the rate of acceleration/deceleration during acceleration/deceleration. You can select one of three methods to connect speeds between different operation patterns during continuous memory operation. You can compensate for mechanical play using a parameter. M codes can be output during memory operation to interlock with external devices. You can set zones and assess when the present position is in a zone. Up to three zones can be set for each			
	s Data Link Command u Acceleration/ deceleration control Overrides Backlash co M codes Zone setting	Automatic acceleration/ deceleration control Changing acceleration/ deceleration rates Switching acceleration/ deceleration points	 The CJ1W-NC□82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC□82 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function. You can selet one of three methods to connect speeds between different operation patterns during continuous memory operation. You can compensate for mechanical play using a parameter. M codes can be output during memory operation to interlock with external devices. You can set zones and assess when the present position is in a zone. Up to three zones can be set for each axis. 			
Auxiliary	s Data Link Command u Acceleration/ deceleration control Overrides Backlash co M codes Zone setting	Automatic acceleration/ deceleration control Changing acceleration/ deceleration rates Switching acceleration/ deceleration points	 The CJ1W-NC□82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC□82 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function. You can change the rate of acceleration/deceleration during acceleration/deceleration. You can select one of three methods to connect speeds between different operation patterns during continuous memory operation. You can compensate for mechanical play using a parameter. M codes can be output during memory operation to interlock with external devices. You can set zones and assess when the present position is in a zone. Up to three zones can be set for eacl axis. You can build an absolute positioning system by using a Servomotor with an Absolute Encoder. The Position Control Units can be used together with OMRON's G5-series Servomotors with Absolute Encoders. 			
Auxiliary control	s Data Link Command u Acceleration/ deceleration control Overrides Backlash co M codes Zone setting Support for	Automatic acceleration/ deceleration control Changing acceleration/ deceleration rates Switching acceleration/ deceleration points ompensation gs absolute encoders	 The CJ1W-NC□82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding to prove control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC□82 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function. You can change the rate of acceleration/deceleration during acceleration/deceleration. You can select one of three methods to connect speeds between different operation patterns during continuous memory operation. You can compensate for mechanical play using a parameter. M codes can be output during memory operation to interlock with external devices. You can set zones and assess when the present position is in a zone. Up to three zones can be set for each axis. You can save the present position as position data for memory operation.You can use either the command present position or feedback present position. You can save the present position as position data for memory operation.You can use either the command present position or feedback present position. You can save the present position as position data for memory operation.You can use either the command present position or feedback present position. The torque limit outputs can be used to switch the torque limits of the Servo Drive. They can be turned ON and OFF directly from a ladder program. Torque limits can be automatically switched by using holding			
Auxiliary control	s Data Link Command u Acceleration/ deceleration control Overrides Backlash cc M codes Zone setting Support for Teaching	Automatic acceleration/ deceleration control Changing acceleration/ deceleration rates Switching acceleration/ deceleration points ompensation gs absolute encoders	 The CJ1W-NC□82 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity and synchronous feeding torque control. Also, optional commands are available for torque feedforward data torque limit data, and velocity limitation value. CJ1W-NC□82 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function. You can change the rate of acceleration/deceleration during acceleration/deceleration. You can select one of three methods to connect speeds between different operation patterns during continuous memory operation. You can increase or decrease the operating speed of the system by a specified factor. You can set zones and assess when the present position is in a zone. Up to three zones can be set for each axis. You can should an absolute positioning system by using a Servomotor with an Absolute Encoder. The Position Control Units can be used to switch the torque limits of the Servo Drive. They can be turned ON and OFF directly from a ladder program. Torque limits can be automatically switched by using holding for arrigin search operation. The corque limit outputs can be used to switch the torque limits of the Servo Drive. They can be turned ON and OFF directly from a ladder program. Torque limits can be automatically switched by using holding for arrigin search operation. In addition, you can change the torque limit data via the Memory Area by using the CJ1W-NC□82 (unit version 1.3 or later). Alot operation. Al			
Synchronous	s Data Link Command u Acceleration/ deceleration control Overrides Backlash cc M codes Zone setting Support for Teaching	Automatic acceleration/ deceleration control Changing acceleration/ deceleration rates Switching acceleration/ deceleration points ompensation gs absolute encoders	The CJ1W-NCB2 (unit version 1.3 or later) can perform data exchange between the CPU and Position Control Unit at regular intervals when used in conjunction with a CJ2H CPU (unit version 1.4 or later). In addition, you can use this function to perform synchronous feeding position, synchronous feeding velocity, and synchronous feeding torque control. Also, optional commands are available for torque feedforward data, torque limit data, and velocity limitation value. CJ1W-NCB2 (unit version 1.5 or later) supports command for electronic cam operation as well. You can set the unit of control for each axis according to the machine. The acceleration/deceleration curve can be automatically created during operation. You can select either a trapezoidal curve or an S curve based on a tertiary function. You can change the rate of acceleration/deceleration during acceleration/deceleration. You can select one of three methods to connect speeds between different operation patterns during continuous memory operation. You can increase or decrease the operating speed of the system by a specified factor. You can compensate for mechanical play using a parameter. M codes can be output during memory operation to interlock with external devices. You can set zones and assess when the present position is in a zone. Up to three zones can be set for each axis. You can sue to pesitioning system by using a Servomotor with an Absolute Encoder. The Position Control Units can be used together with OMRON's G5-series Servomotors with Absolute Encoders. You can save the present position. The torque limit outputs can be used to switch the torque limits of the Servo Drive. They can be turned ON and OFF directly from a ladder program. Torque limits can be automatically switched by using holding for an origin search operation. Sou can change the torque limit data via the Synchronous Data Link by using the CJ1W-NCB2 (unit version 1.3 or later) in conjunction with a CJ2H-CPU (unit version 2.0 or later).			

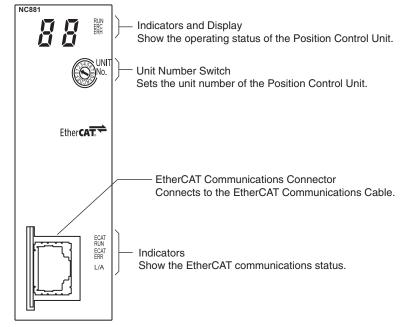
Functions available when connected with OMRON encoder input terminal GX-EC02 \Box 1 are as shown below. They are available with CJ1W-NC \Box 82, unit version 1.5 or later.

Function		Description		
Manual operation	Present position preset	The present position can be changed to a specified value to define the origin.		
Command unit setting		You can set the unit of control for each axis according to the machine.		
Auxiliary	Zone settings	You can set a zone to check if the present position is in the set zone. Up to three zones can be set for each axis.		
control functions	Present position latch	The position data when an external control input (latch A) is detected at the encoder input terminal is stored in the Position Control Unit.		
	Origin position latch	The position data when an external control input (latch B) is detected at the encoder input terminal is stored in the Position Control Unit.		

External Interface

Part Names

CJ1W-NC281/-NC481/-NC881/-NCF81/-NC482/-NC882/-NCF82



Indicators

Indicator	Display color	Status	Description
		ON	Normal operation.
RUN	RUN Green OFF		The power supply is OFF, a hardware error has occurred, or the PLC has detected a Position Control Unit error.
ERC	Red	ON	An error has occurred.
ERC	Red	OFF	Other than the above
ERH	Red	ON	There is an error in the PLC.
ENU	neu	OFF	Other than the above
		OFF	Initialized state
ECAT BUN	Green	Blinking	Pre-Operational state
ECAT HON		Single flash	Safe-Operational state
		ON	Operational state
		OFF	No error
		Blinking	Communications setting error
		Single flash	Synchronization error or communications data error
ECAT ERR	Red	Double flash	Application WDT timeout
		Flickering	Boot error
		ON	PDI WDT timeout
		OFF	Link not established in physical layer.
ECAT L/A	Green	ON	Link established in physical layer.
	1	Flickering	In operation after establishing link.

EtherCAT Communications Connector

This connector is used to connect the EtherCAT twisted-pair cable.

Connector Specifications

Specification	Description
Electrical characteristics	Conforms to IEEE 802.3 standards.
Connector structure	RJ45 8-pin modular connector (Conforms to ISO 8877.)

Pin Assignments

Pin No.	Signal name	Abbreviation	Signal direction
1	Transmission data +	TD+	Output
2	Transmission data -	TD-	Output
3	Reception data +	RD+	Input
4	Not used.		
5	Not used.		
6	Reception data -	RD-	Input
7	Not used.		
8	Not used.		
Hood	Frame ground	FG	

EtherCAT Communications Cables

Use a category 5 or higher cable with double, aluminum tape and braided shielding.

Note: The maximum distance between any two nodes is 100 m. Some cables, however, are not rated for 100 m. Generally speaking, the transmission performance of stranded wires is worse than that of solid wire. Cables with stranded wires generally are not rated for 100 m.

Connector (Modular Plug) Specifications

Use a category 5 or higher, shielded connector.

Note: When selecting a connector, make sure that it is suitable for the cable that you are using. The following items must be confirmed: conductor size, whether connector is solid or stranded wire, whether there are 2 wire pairs or 4, the outside diameter, etc.

Unit Versions and Programming

Jnit Versions O: Exist,: Does not exist							
11-3	Medel	Unit Versions					
Unit	Model	Ver. 1.0	Ver. 1.1	Ver. 1.3	Ver. 1.4	Ver. 1.5	Ver. 1.6
	CJ1W-NC281	0	0	0	0	0	0
	CJ1W-NC481	O	0	О	0	0	0
	CJ1W-NC881	0	0	О	О	0	0
Position Control Units with EtherCAT	CJ1W-NCF81		0	О	0	0	0
	CJ1W-NC482		0	О	О	О	0
	CJ1W-NC882		0	О	О	О	0
	CJ1W-NCF82			О	О	О	0
Compatible CX-Programmer version		Version 9.11 or higher	Version 9.12 or higher	Version 9.32 or higher	Version 9.52 or higher *	Version 9.60 or higher	Version 9.65 or higher

* Check CX-One Information. The Common Components must be 2014.09 (September 2014) or later.

Function Support According to Unit Versions

O: Supported, ---: Not supported

Evention	Unit Versions					
Function	Ver. 1.0	Ver. 1.1	Ver. 1.3	Ver. 1.4	Ver. 1.5	Ver. 1.6 *3
Status Word Expanded Monitor Type		0	0	0	0	0
I/O communications as type of slave that can be connected		0	О	О	0	0
Enabling/disabling registered slaves		0	О	О	0	0
Clearing input data to zero when there is a communications error with a remote $\ensuremath{I}\xspace$ 0 slave		0	0	0	O	O
Electronic gear ratio setting range expansion			0	О	О	0
Origin position latch			О	О	0	0
Ad hoc change of torque limit data using Allocated Memory Areas *1			О	О	0	0
Ad hoc change of torque limit data/torque feedforward data using the Synchronous Data Link *1 *2						
Synchronous Data Link (Electric Shaft function) *1 *2						
Synchronous Data Link (Synchronous feeding velocity function) *1 *2						
Synchronous Data Link (Synchronous feeding torque function) *1 *2						
Absolute Encoder Origin Establishment Timing Setting				О	О	0
Electronic cam operation						
Encoder axis						
Helical interpolation						

*1. Whether or not this function is supported depends on the version of the G5-series Servo Drive. For details, refer to *"Function Support According to G5-series Servo Drive Versions"*.

*2. Whether or not this function is supported depends on the version of the G5-series Servo Drive.

For details, refer to "Function Support According to CPU Unit Versions".

*3. Connectable slaves are added. Other functions are the same as the functions available in unit version 1.5.

CJ1W-NC 82

O: Supported, ---: Not supported

Function	Unit Versions					
Function	Ver. 1.0	Ver. 1.1	Ver. 1.3	Ver. 1.4	Ver. 1.5	Ver. 1.6 *3
Status Word Expanded Monitor Type		0	О	0	0	0
I/O communications as type of slave that can be connected		О	О	О	0	0
Enabling/disabling registered slaves		О	О	О	0	0
Clearing input data to zero when there is a communications error with a remote $\ensuremath{I}\xspace$ O slave		0	0	o	О	o
Electronic gear ratio setting range expansion			О	0	О	О
Origin position latch			О	О	0	О
Ad hoc change of torque limit data using Allocated Memory Areas *1			О	О	О	О
Ad hoc change of torque limit data/torque feedforward data using the Synchronous Data Link *1 *2			о	о	О	o
Synchronous Data Link (Electric Shaft function) *1 *2			О	О	О	0
Synchronous Data Link (Synchronous feeding velocity function) *1 *2			О	О	О	О
Synchronous Data Link (Synchronous feeding torque function) *1 *2			О	О	О	О
Absolute Encoder Origin Establishment Timing Setting				О	О	О
Electronic cam operation					0	О
Encoder axis					0	О
Helical interpolation					О	О

*1. Whether or not this function is supported depends on the version of the G5-series Servo Drive. For details, refer to "Function Support According to G5-series Servo Drive Versions".

Whether or not this function is supported depends on the version of the G5-series Servo Drive. *2.

For details, refer to *"Function Support According to CPU Unit Versions"*.
*3. Connectable slaves are added. Other functions are the same as the functions available in unit version 1.5.

Function Support According to G5-series Servo Drive Versions

As indicated in the table below, functions supported by CJ1W-NC \square 82 Position Control Units (unit version 1.3 or later) differ depending on the version of the G5 series servo drive used in conjunction with the Position Control Unit:

			O: Supported,: Not supported		
	Formation.	Drive version			
Function		Ver. 1.	Ver. 2.0 or later		
Synchronous Data Link function	Synchronous Feeding Position (Electric Shaft) function	O	O		
(Synchronous feeding functions)	Synchronous Feeding Velocity function		0		
	Synchronous Feeding Torque function		0		
Ad hoc change of torque limit data by use of Allocated Memory Areas			O		
Ad hoc change of torque limit data / torque feedforward data by use of the Synchronous Data Link			O		

Function Support According to CPU Unit Versions

As indicated in the table below, functions supported by CJ1W-NC 82 Position Control Units (unit version 1.3 or later) differ depending on the version of the CPU unit used in conjunction with the Position Control Unit:

			O: Supported, Δ : Lim	ited,: Not suppor
	Function	CJ	CJ1-H/CJ1/	
	Function	Ver. 1.3 or earlier	Ver. 1.4 or later	CJ1M/CJ2M
	Synchronous Feeding Position (Electric Shaft) function *	Δ^{\star}	O	Δ^{\star}
Synchronous Data Link function (Synchronous feeding functions)	Electronic cam operation	Δ^{\star}	О	Δ^{\star}
(Synchronous reeding functions)	Synchronous Feeding Velocity function		О	
	Synchronous Torque Command function		О	
Ad hoc change of torque limit data Synchronous Data Link	/ torque feedforward data by use of the		О	

* Available with CJ1W-NC 282, unit version 1.5 or later. Note that Synchronous Data Link output cannot be set as an auxiliary axis. If it is set, the value of auxiliary axis will always be 0.

Function List of Function Block Library (FBL)

Omron FB (Function Block Library)

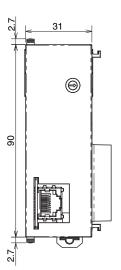
1	Move Absolute	14	Read Status
2	Unlimited Move Absolute	15	Read Parameter
3	Move Relative	16	Read Error
4	Speed Control	17	Read Present Position
5	Origin Search	18	Present Position Latch
6	Origin Return	19	Write Parameter
7	Deceleration Stop	20	Save Parameter
8	Operation Command	21	Teaching
9	Error Reset	22	Present Position Preset
10	Deviation Counter Reset	23	Override Setting
11	Run Program	24	Torque Limits
12	Interrupt Feeding	25	Absolute Encoder Setup
13	Jogging / Inching	26	Absolute Encoder's Origin Position Offset Setting

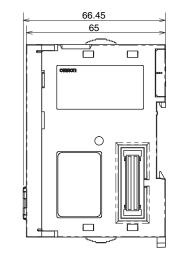
Dimensions

(Unit: mm)

CJ1W-NC281/-NC481/-NC881/-NCF81/-NC482/-NC882/-NCF82







Related Manuals

Manual	Cat. No.	Model	Application	Description
CJ-series Position Control Unit Operation Manual	W487	CJ1W-NC281 CJ1W-NC481 CJ1W-NC881 CJ1W-NC781 CJ1W-NC482 CJ1W-NC882 CJ1W-NC782	Information on CJ1W-NC281/-NC481/ -NC881/-NCF81/-NC482/ -NC882/-F82 Position Control Units	Describes the setting and application procedures for the Position Control Units.
CX-Programmer Operation Manual	W446	CXONE-ALC-V /-ALD-V	Support Software for Windows computers CX-Programmer operating procedure	Describes operating procedures for the CX-Programmer.

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