

New AC Drives Family Delivers Excellent Performance and Value



AC Drives Reduce Motor Wear and Improve Energy Efficiency to Reduce Your Operating Costs

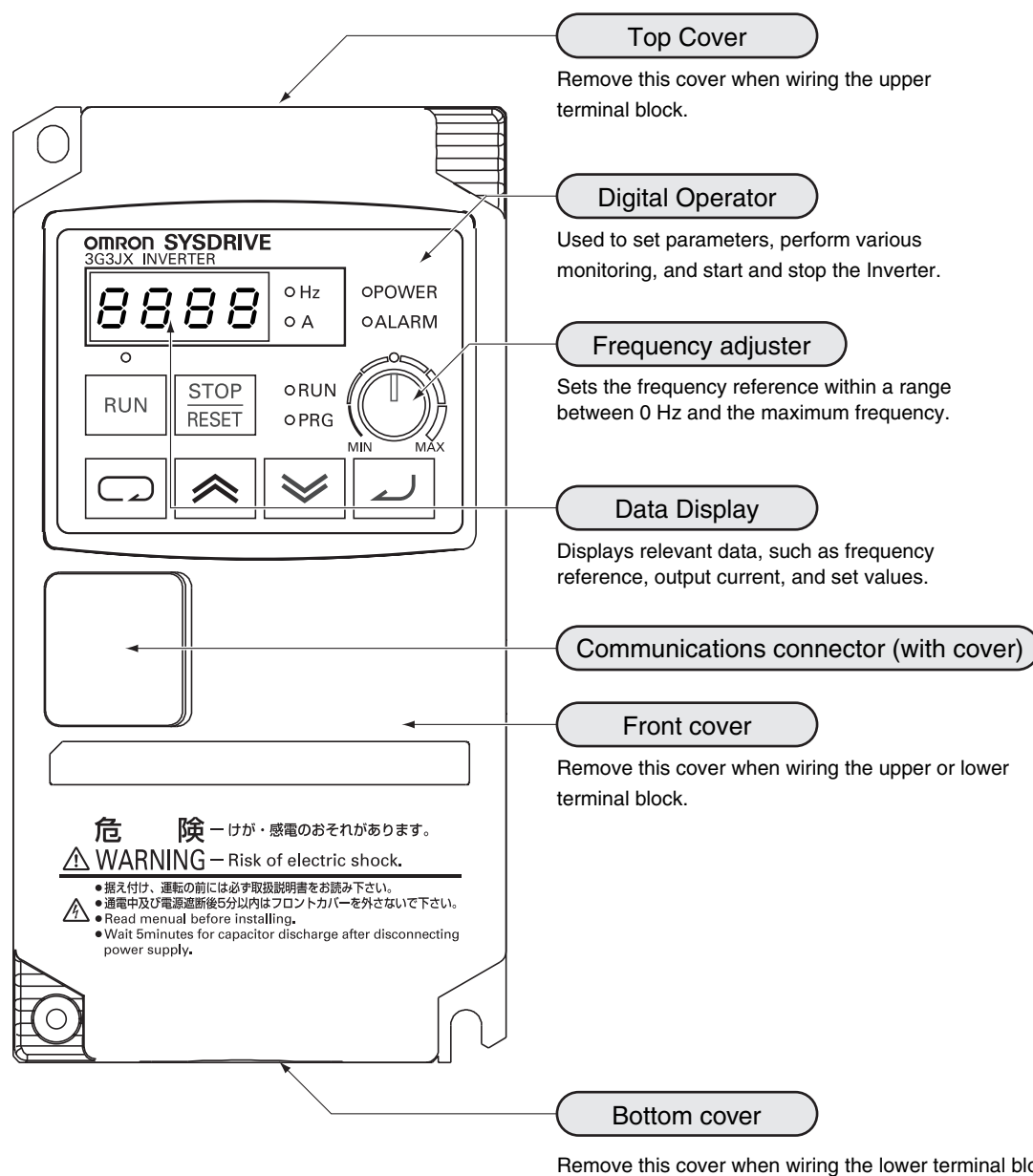
- » Three models address simple to complex needs
- » Space- and energy-saving features
- » Easy-to-apply advanced functions
- » High torque at low frequencies

Simple, Compact Inverters

SYSDRIVE JX Series

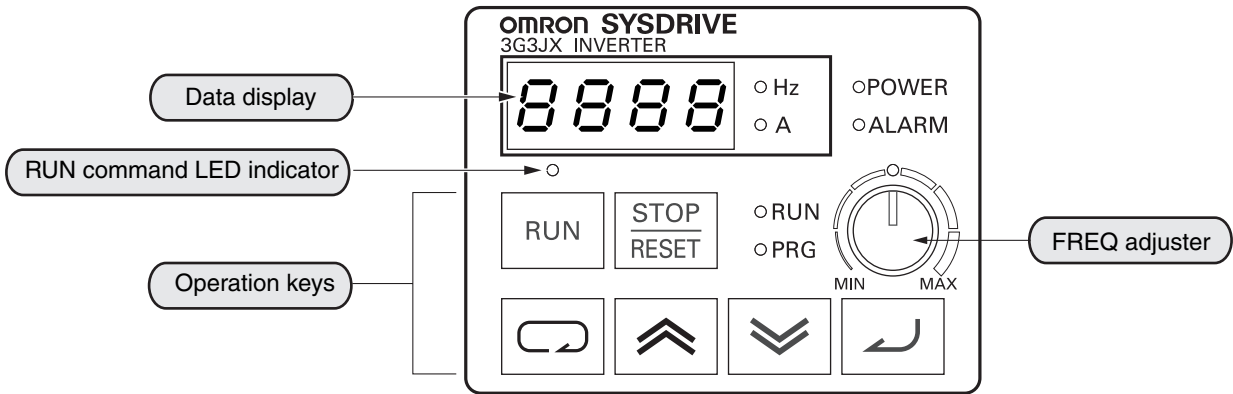
Nomenclature and Functions

■ Inverter Nomenclature and Functions



Note 1. Connect the communications cable after opening the cover of the communications connector. Remove the front cover to switch communications.
2. The cover of the communications connector is removable. Remove the front cover to attach it.

Part Names and Descriptions of the Digital Operator

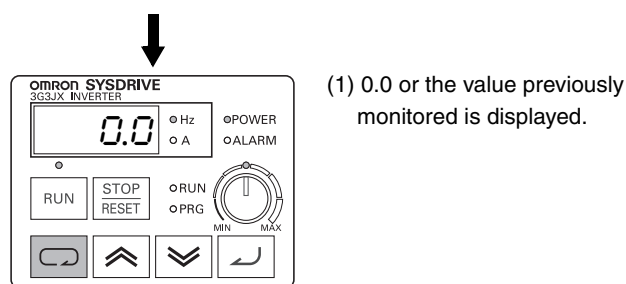


| | Name | Description |
|-------------|--------------------------------|---|
| ○POWER | POWER LED indicator | Lit when the power is supplied to the control circuit. |
| ○ALARM | ALARM LED indicator | Lit when an Inverter error occurs. |
| ○RUN | RUN (during RUN) LED indicator | Lit when the Inverter is running. |
| ○PRG | PROGRAM LED indicator | Lit when the set value of each function is indicated on the data display. Blinks during warning (when the set value is incorrect). |
| | Data display | Displays relevant data, such as frequency reference, output current, and set values. |
| ○ Hz ○ A | Data display LED indicator | Lit according to the indication on the data display. Hz: Frequency A: Current |
| | Volume LED indicator | Lit when the frequency reference source is set to the FREQ adjuster. |
| | FREQ adjuster | Sets a frequency. Available only when the frequency reference source is set to the FREQ adjuster. (Check that the Volume LED indicator is lit.) |
| ○ | RUN command LED indicator | Lit when the RUN command is set to the Digital Operator. (The RUN key on the Digital Operator is available for operation.) |
| | RUN key | Activates the Inverter. Available only when operation via the Digital Operator is selected. (Check that the RUN command LED indicator is lit.) |
| | STOP/RESET key | Decelerates and stops the Inverter. Functions as a reset key if an Inverter error occurs. |
| | Mode key | Switches between the monitor mode (d□□□), the basic function mode (F□□□), and the extended function mode (A□□□, b□□□, c□□□, H□□□). |
| | Enter key | Enters the set value. (To change the set value, be sure to press the Enter key.) |
| | Increment key | Changes the mode. Also, increases the set value of each function. |
| | Decrement key | Changes the mode. Also, decreases the set value of each function. |

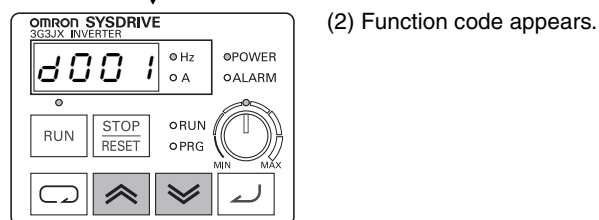
Using Digital Operator

1. Setting the maximum output frequency

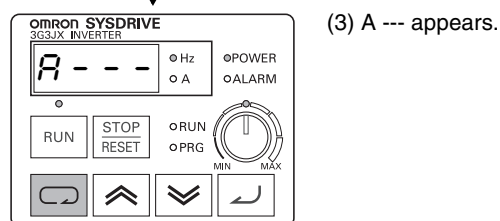
Power ON



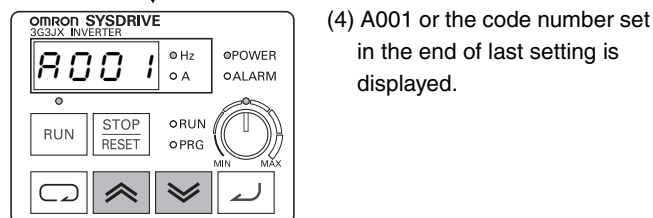
Press key.



Press until A --- appears.

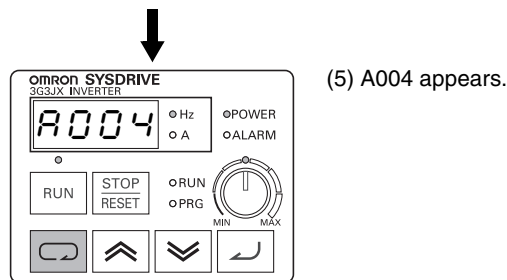


Press key.

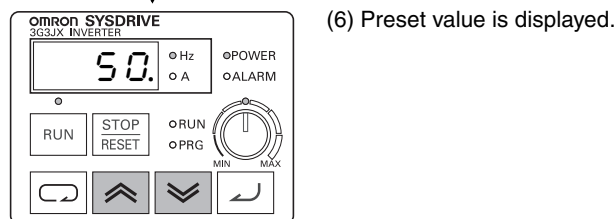


Press until A --- appears.

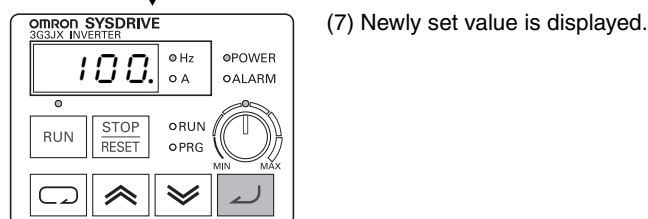
(It continues in upper right.)



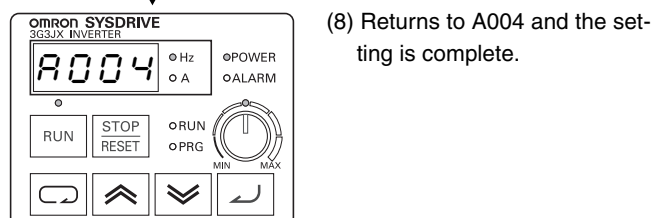
Press key.



Press to set desired value.

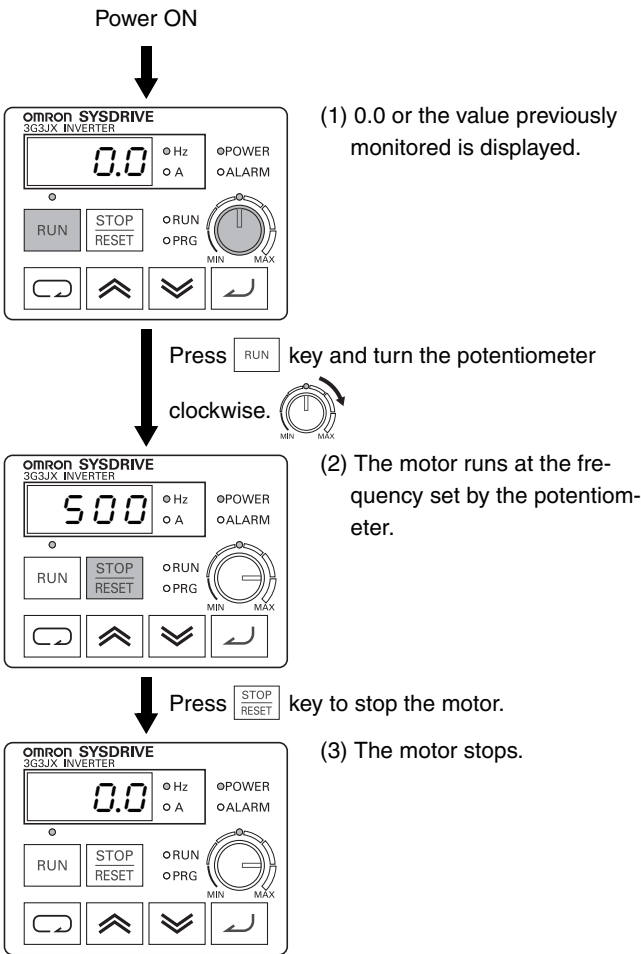


Press key to store the value.

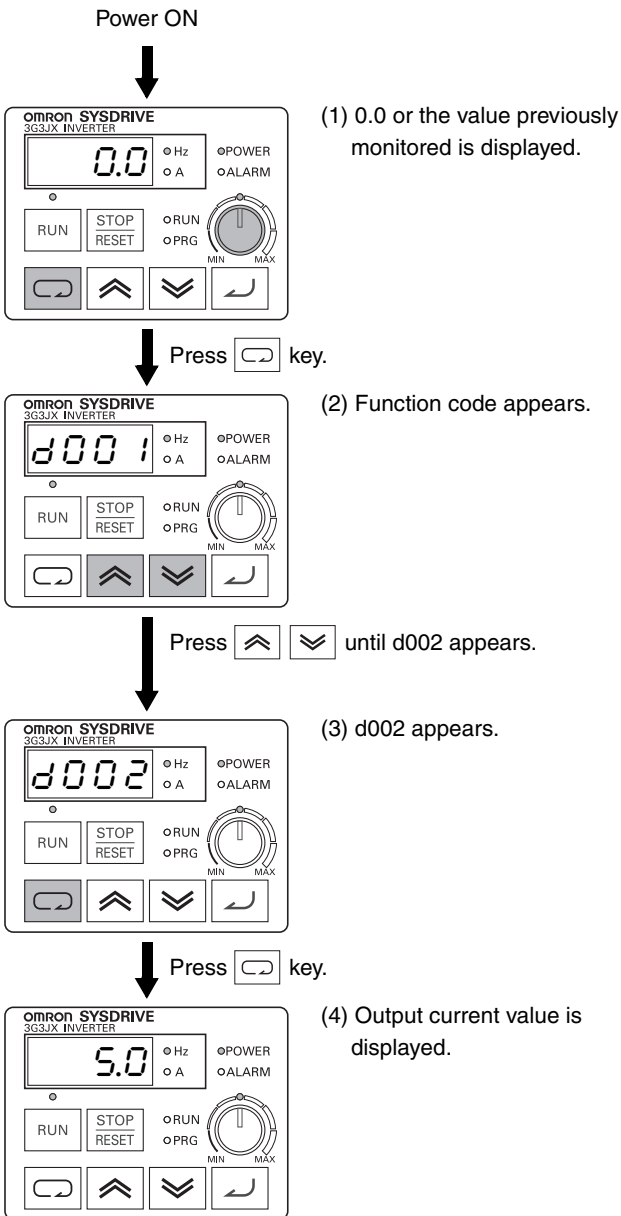


- To run the motor, go back to monitor mode or basic setting mode.
- Pressing key for a while and back to d001.

2. Running the motor (by potentiometer)



3. Monitoring output current value



Standard Specification List

●200-V Class

| Item Model name (3G3JX-) | | 3-phase 200-V class | | | | | |
|---|---|---|-------|-------|--------------------|--------------------|-------|
| | | A2002 | A2004 | A2007 | A2015 | A2022 | A2037 |
| Applicable motor capacity ^{*1} | kW | 0.2 | 0.4 | 0.75 | 1.5 | 2.2 | 3.7 |
| | HP | 1/4 | 1/2 | 1 | 2 | 3 | 5 |
| Rated output capacity (kVA) | 200 V | 0.4 | 0.9 | 1.3 | 2.4 | 3.4 | 5.5 |
| | 240 V | 0.5 | 1.0 | 1.6 | 2.9 | 4.1 | 6.6 |
| Rated input voltage | | 3-phase (3-wire) 200 V –15% to 240 V +10%, 50/60 Hz ±5% | | | | | |
| Built-in filter | | Zero-phase reactor | | | | | |
| Rated input current (A) | | 1.8 | 3.4 | 5.2 | 9.3 | 13.0 | 20.0 |
| Rated output voltage ^{*2} | | 3-phase: 200 to 240 V (Cannot exceed that of incoming voltage.) | | | | | |
| Rated output current (A) | | 1.4 | 2.6 | 4.0 | 7.1 | 10.0 | 15.9 |
| Weight (kg) | | 0.8 | 0.9 | 1.1 | 2.2 | 2.4 | 2.4 |
| Cooling method | | Self-cooling | | | Forced-air-cooling | | |
| Braking torque | At short-time deceleration ^{*3} At capacitor feedback | Approx. 50% | | | | Approx. 20% to 40% | |
| | DC injection braking | Injection braking frequency/time, braking force variable, frequency control available | | | | | |

●400-V Class

| Item | | 3-phase 400-V class | | | | |
|---|---|---|-------|--------------------|-------|-------|
| Model name (3G3JX-) | | A4004 | A4007 | A4015 | A4022 | A4037 |
| Applicable motor capacity ^{*1} | kW | 0.4 | 0.75 | 1.5 | 2.2 | 3.7 |
| | HP | 1/2 | 1 | 2 | 3 | 5 |
| Rated output capacity (kVA) | 380 V | 0.9 | 1.6 | 2.5 | 3.6 | 5.6 |
| | 480 V | 1.2 | 2.0 | 3.1 | 4.5 | 7.1 |
| Rated input voltage | | 3-phase (3-wire) 380 V –15% to 480 V +10%, 50/60 Hz ±5% | | | | |
| Built-in filter | | Zero-phase reactor | | | | |
| Rated input current (A) | | 2.0 | 3.3 | 5.0 | 7.0 | 11.0 |
| Rated output voltage ^{*2} | | 3-phase: 380 to 480 V (Cannot exceed that of incoming voltage.) | | | | |
| Rated output current (A) | | 1.5 | 2.5 | 3.8 | 5.5 | 8.6 |
| Weight (kg) | | 1.5 | 2.3 | 2.4 | 2.4 | 2.4 |
| Cooling method | | Self-cooling | | Forced-air-cooling | | |
| Braking torque | At short-time deceleration ^{*3} At capacitor feedback | Approx. 50% | | Approx. 20% to 40% | | |
| | DC injection braking | Injection braking frequency/time, braking force variable, frequency control available | | | | |

●1/3-phase 200-V Class

| Item | | 1/3-phase 200-V Class | | | | |
|---|---|---|-------|-------|--------------------|-------|
| Model name (3G3JX-) | | AE002 | AE004 | AE007 | AE015 | AE022 |
| Applicable motor capacity ^{*1} | kW | 0.2 | 0.4 | 0.75 | 1.5 | 2.2 |
| | HP | 1/4 | 1/2 | 1 | 2 | 3 |
| Rated output capacity (kVA) | 200 V | 0.4 | 0.9 | 1.3 | 2.4 | 3.4 |
| | 240 V | 0.5 | 1.0 | 1.6 | 2.9 | 4.1 |
| Rated input voltage | | 1/3-phase 200 V –15% to 240 V +10%, 50/60 Hz ±5% | | | | |
| Built-in filter | | None | | | | |
| Rated input current (A) | | 1.8 | 3.4 | 5.2 | 9.3 | 13.0 |
| Rated output voltage ^{*2} | | 3-phase: 200 to 240 V (Cannot exceed that of incoming voltage.) | | | | |
| Rated output current (A) | | 1.4 | 2.6 | 4.0 | 7.1 | 10.0 |
| Weight (kg) | | 0.8 | 0.9 | 1.5 | 2.3 | 2.4 |
| Cooling method | | Self-cooling | | | Forced-air-cooling | |
| Braking torque | At short-time deceleration ^{*3} At capacitor feedback | Approx. 50% | | | Approx. 20% to 40% | |
| | DC injection braking | Injection braking frequency/time, braking force variable, frequency control available | | | | |

Common Specifications

| Item | | Specifications |
|------------------------|--------------------------------------|--|
| Enclosure rating *4 | | Semi-closed (IP20) |
| Control | Control method | Phase-to-phase sinusoidal modulation PWM |
| | Output frequency range *5 | 0.5 to 400 Hz |
| | Frequency precision *6 | Digital command: $\pm 0.01\%$ of the max. frequency Analog command: $\pm 0.4\%$ of the max. frequency (25°C $\pm 10^\circ\text{C}$) |
| | Frequency setting resolution | Digital setting: 0.1 Hz Analog setting: Max. frequency/1000 |
| | Voltage/Frequency characteristics | V/f characteristics (constant/reduced torque) |
| | Overload current rating | 150% for 1 min |
| | Acceleration/Deceleration time | 0.01 to 3000 s (line/curve selection), 2nd acceleration/deceleration setting available |
| | Carrier frequency modification range | 2 to 12 kHz |
| | DC injection braking | Starts at a frequency lower than that in deceleration via the STOP command, at a value set lower than that during operation, or via an external input. (Level and time settable.) |
| Protective functions | | Overcurrent, overvoltage, undervoltage, electronic thermal, temperature error, ground-fault overcurrent at power-on state, overload limit, incoming overvoltage, external trip, memory error, CPU error, USP trip, communication error, overvoltage protection during deceleration, momentary power interruption protection, emergency shutoff |
| Input signal | Multi-function input | FW (forward), RV (reverse), CF1 to CF4 (multi-step speed), JG (jogging), DB (external DC injection braking), SET (2nd function), 2CH (2-step acceleration/deceleration), FRS (free run), EXT (external trip), USP (USP function), SFT (soft lock), AT (analog current input function selection), RS (reset), PTC (thermistor input), STA (3-wire startup), STP (3-wire stop), F/R (3-wire forward/reverse), PID (PID selection), PIDC (PID integral reset), UP (UP of UP/DWN function), DWN (DWN of UP/DWN function), UDC (data clear of UP/DWN function), OPE (forced OPE mode), ADD (frequency addition), F-TM (forced terminal block), RDY (operation ready), SP-SET (special setting), EMR (emergency shutoff) |
| Output signal | Multi-function output | RUN (signal during operation), FA1 (frequency arrival signal 1), FA2 (frequency arrival signal 2), OL (overload warning signal), OD (PID excess deviation signal), AL (alarm signal), DC (analog input disconnection detection signal), FBV (PID FB status output), NDc (network error), LOG (logical operation result), ODc (communication option disconnected), LOC (light load signal) |
| | Frequency monitor | Analog output (0 to 10 V DC, 1 mA max.) Frequency/Current signals are selectable via the AM output terminal. |
| | Relay output | The relay (SPDT contact) outputs signals corresponding to the multi-function output. |
| Other functions | | AVR function, V/f characteristic selection, upper/lower limit, 16-step speeds, starting frequency adjustment, jogging operation, carrier frequency adjustment, PID control, frequency jump, analog gain/bias adjustment, S-shape acceleration/deceleration, electronic thermal characteristics/level adjustment, retry function, simplified torque boost, trip monitor, soft lock function, frequency conversion display, USP function, 2nd control function, motor rotation speed UP/DOWN, overcurrent suppression function |
| General specifications | Ambient temperature | -10°C to 50°C (Both the carrier frequency and output current need to be reduced at over 40°C.) |
| | Ambient storage temperature | -20°C to 65°C (short-time temperature during transport) |
| | Humidity | 20% to 90% RH |
| | Vibration | 5.9 m/s ² (0.6G), 10 to 55 Hz (Complies with the test method specified in JIS C0040 (1999).) |
| | Location | At a maximum altitude of 1,000 m; indoors (without corrosive gases or dust) |
| | Applicable standard | Complies with UL, cUL, CE standards. (Insulation distance) |
| Options | | Noise filter, AC/DC reactors, regenerative braking unit and resistor, etc. |

*1. The applicable motor is a 3-phase standard motor. For using any other type, be sure that the rated current does not exceed that of the Inverter.

*2. Output voltage decreases according to the level of the power supply voltage.

*3. The braking torque at the time of capacitor feedback is an average deceleration torque at the shortest deceleration (when it stops from 50 Hz), not a continuous regeneration torque. Also, the average deceleration torque varies depending on the motor loss. The value is reduced in operation over 50 Hz. Note that no regenerative braking circuit is built into the Inverter. If you need a larger regenerative torque, use the optionally available regenerative braking unit and resistor. The regenerative braking unit should be used only for short-time regeneration.

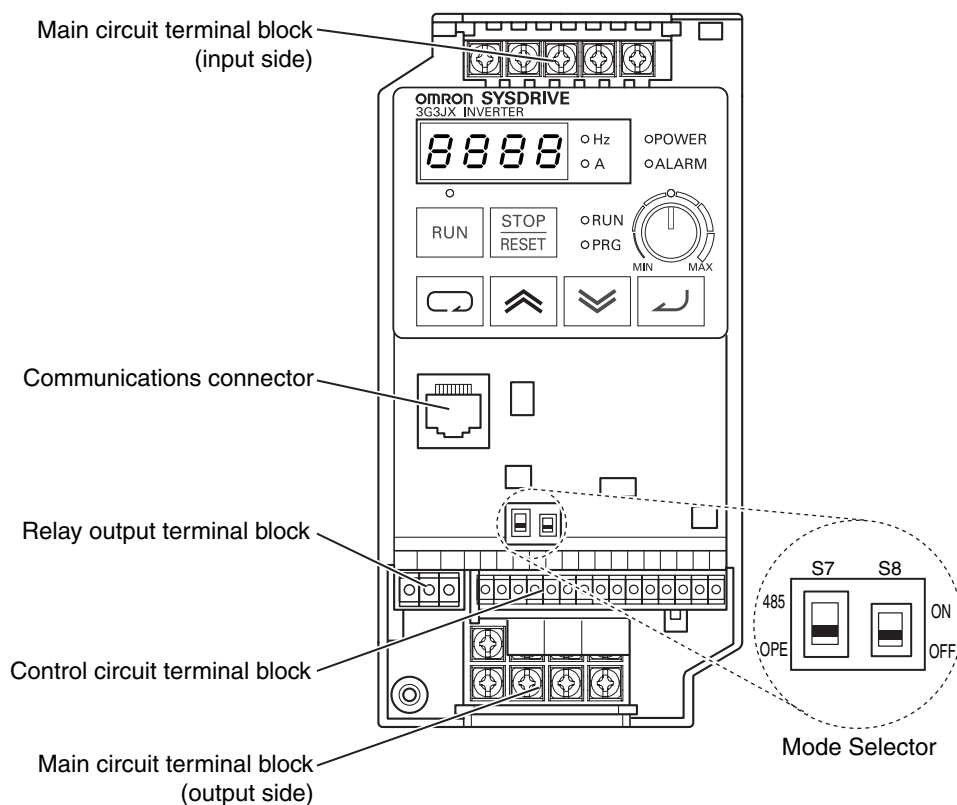
*4. Protection method complies with JEM 1030.

*5. To operate the motor at over 50/60 Hz, contact the motor manufacturer to find out the maximum allowable speed of revolution.

*6. For the stable control of the motor, the output frequency may exceed the maximum frequency set in A004 (A204) by 2 Hz max.

■ Terminal Block Specifications

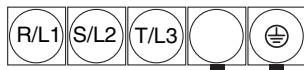
● Terminal Block Position



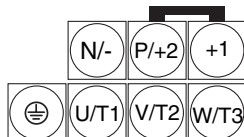
Note: This illustration shows the terminal block with the front cover removed.

● Specifications of Main Circuit Terminals

Upper side of the body

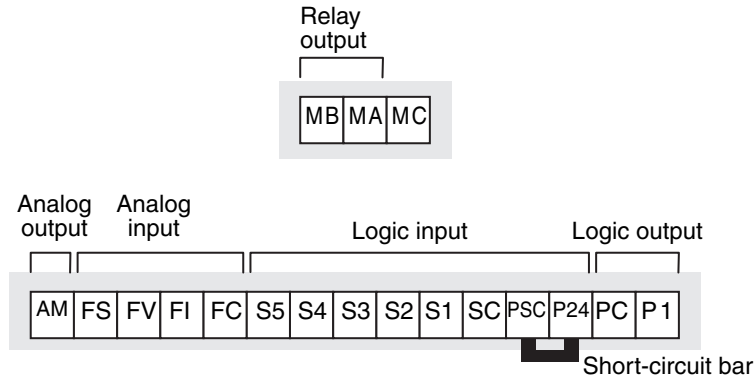


Lower side of the body



| Terminal symbol | Terminal name | Function | Connection example |
|------------------|---|---|--|
| R/L1, S/L2, T/L3 | Main power supply input terminal | Connect the input power supply. | <p>Do not remove the short-circuit bar between +1 and P/+2 when a DC reactor is not connected.</p> |
| U/T1, V/T2, W/T3 | Inverter output terminal | Connect to the motor. | |
| +1, P/+2 | External DC reactor terminal | Normally connected by the short-circuit bar. Remove the short-circuit bar between +1 and P/+2 when a DC reactor is connected. | |
| P/+2, N/- | Regenerative braking unit connection terminal | Connect optional regenerative braking units. (If a braking torque is required) | |
| | Ground terminal | Ground (Connect to ground to prevent electric shock and reduce noise.) | |

●Control Circuit Terminals Specifications



| | Terminal symbol | Terminal name and function | Default setting | Note |
|---------------------------|-----------------|--|--|--|
| Input signal | PSC | External power supply terminal for input signal (input) ...At sink logic Internal power supply output terminal for input signal (output) ...At source logic | --- | 24 V DC $\pm 10\%$ 30 mA max. 24 V DC $\pm 10\%$ 100 mA max. |
| | S1 | Multi-function input terminals S1 to S5 | Forward/Stop | Contact input Close: ON (Start) Open: OFF (Stop) Minimum ON time: 12 ms min. |
| | S2 | | Reverse/Stop | |
| | S3 | Select 5 functions among the 31 functions and allocate them to from terminals S1 to S5. | Fault reset | |
| | S4 | The terminal allocation is changed automatically when the emergency shutoff function is used. | Emergency stop fault | |
| | S5 | | Multi-step speed reference 1 | |
| | SC | Input signal common | --- | |
| Monitor signal | AM | Analog frequency monitor/Analog output current monitor | Analog frequency monitor | |
| Frequency reference input | FS | Frequency reference power supply | --- | 10 V DC 10 mA max. |
| | FV | Voltage frequency reference signal | --- | 0 to 10 V DC Input impedance 10 k Ω When installing variable resistors at FS, FV, and FC (1 to 2 k Ω) |
| | FI | Current frequency reference signal | --- | 4 to 20 mA DC Input impedance 250 Ω |
| | FC | Frequency reference common | --- | |
| Output signal | P1 | Multi-function output terminal Select the status of the Inverter and allocate it to terminal P1. | Frequency arrival signal at a constant speed | 27 V DC 50 mA max. |
| | PC | Output signal common | --- | |
| Relay output signal | MA | | Factory default relay settings Under normal operation: MA-MC Closed Under abnormal operation or power shutdown: MA-MC Open | |
| | MB | | | |
| | MC | | | |

●Mode Selector

RS-485 Communication/Operator Selector (S7)

Select the mode according to the option connected to the communications connector.

When using the 3G3AX-OP01 supplied with the Inverter, it is available regardless of the switch condition.

| Symbol | Name | Status | Description |
|--------|--|---------------|--------------------------------------|
| S7 | RS-485 communication/ operator selector | 485 | RS485 Modbus communication |
| | | OPE [Default] | Digital Operator (Option: 3G3AX-OP1) |

Emergency shutoff selector (S8)

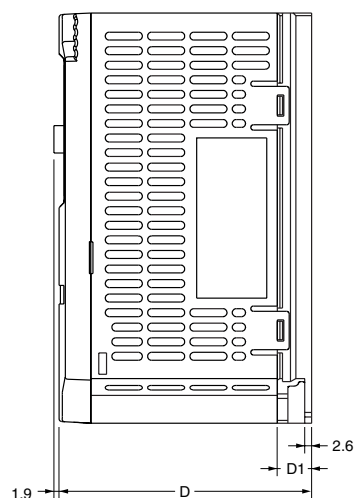
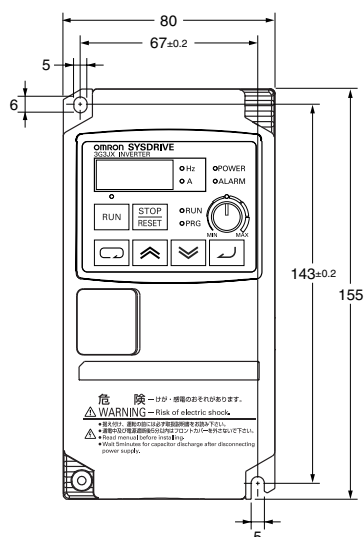
Use this selector to enable the emergency shutoff input function.

| Symbol | Name | Status | Description |
|--------|----------------------------|---------------|-----------------------------------|
| S8 | Emergency shutoff selector | ON | Emergency shutoff input enabled * |
| | | OFF [Default] | Normal |

* The multi-function input terminal 3 is switched to a terminal for emergency shutoff input, and the allocation of other multi-function input terminals is also changed automatically. Do not set to ON immoderately. For details, refer to "Emergency Shutoff Input Function".

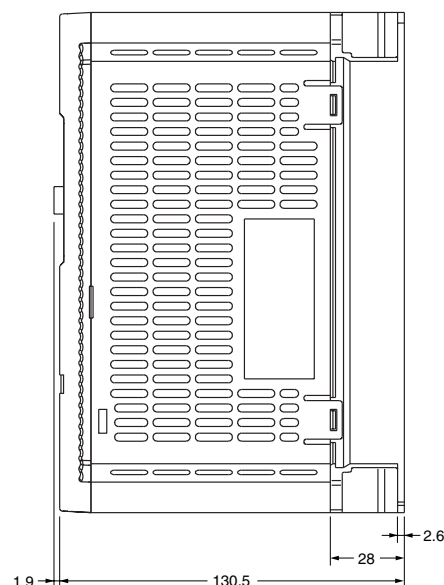
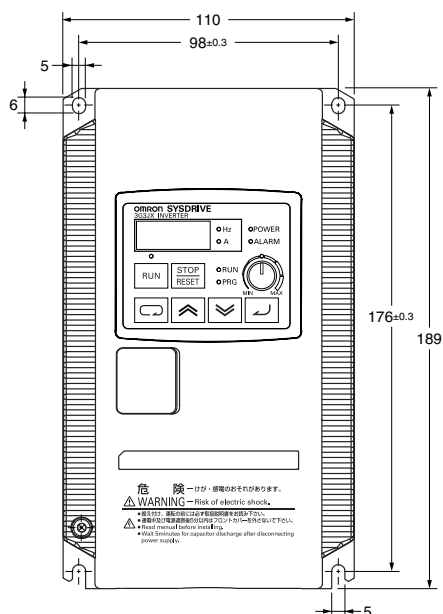
Dimensions

3G3JX-A2002
3G3JX-A2004
3G3JX-A2007
3G3JX-AE002
3G3JX-AE004

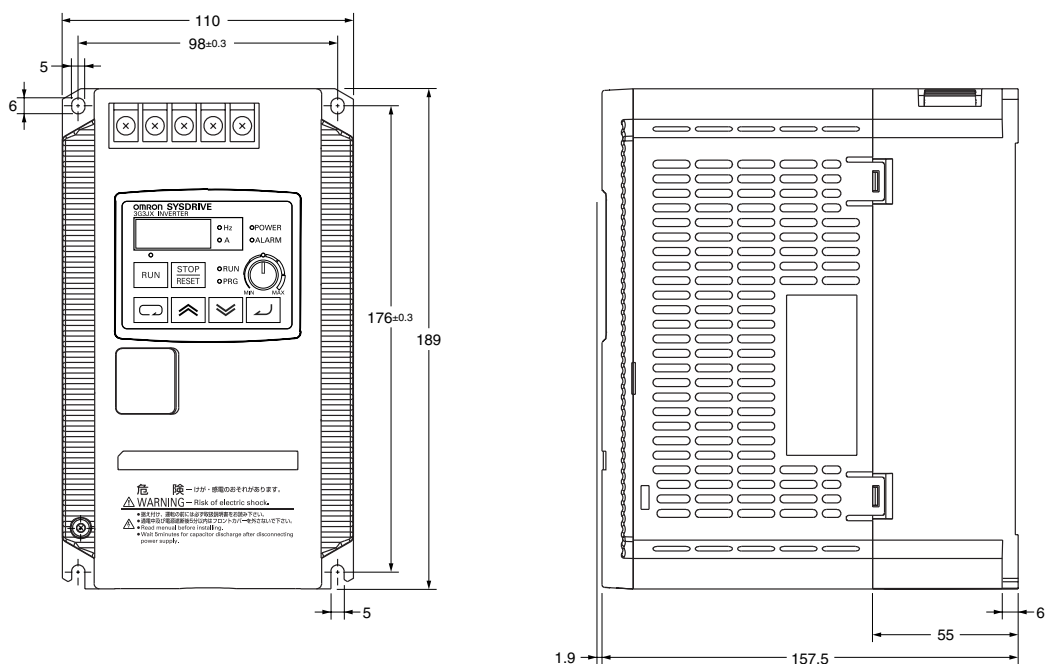


| Rated voltage | Model 3G3JX- | Dimensions (mm) | |
|----------------------|-----------------|-----------------|----|
| | | D | D1 |
| 3phase 200 V AC | A2002 | 95.5 | 13 |
| | A2004 | 109.5 | 27 |
| | A2007 | 132.5 | 50 |
| 1/3phase 200 V AC | AE002 | 95.5 | 13 |
| | AE004 | 109.5 | 27 |

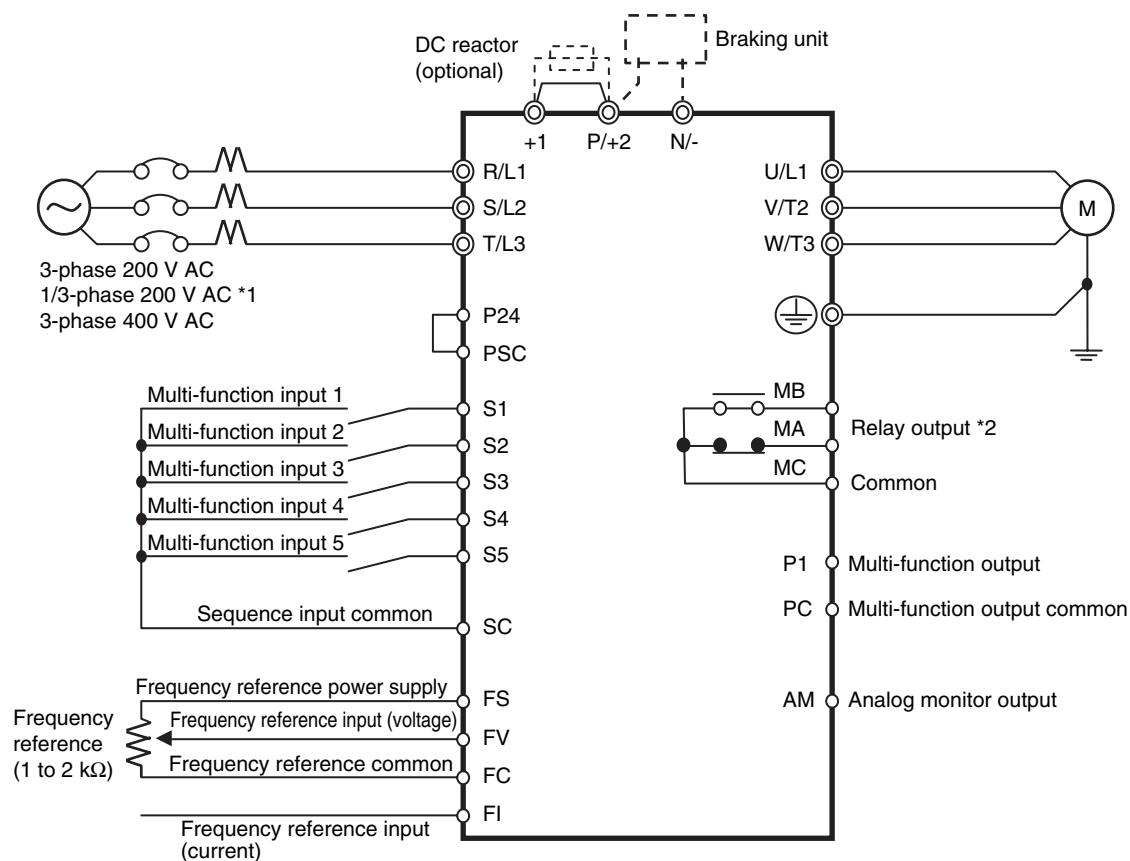
3G3JX-A4004
3G3JX-AE007



3G3JX-A2015
3G3JX-A2022
3G3JX-A2037
3G3JX-A4007
3G3JX-A4015
3G3JX-A4022
3G3JX-A4037
3G3JX-AE015
3G3JX-AE022



Standard Connection Diagram



*1. Connect a single-phase 200-V AC input to terminals R/L1 and S/L2.

*2. By factory default, MA is set to NC contact, and MB to NO contact in the relay output (MA, MB) selection (C036).

Protective and Diagnostic Functions

●Error Code List

| Display on Digital Operator | Name | Description | |
|-----------------------------|---------------------------|--|--|
| <u>E</u> _ <u>01</u> | Overcurrent trip | Constant speed | If the motor is restrained, or rapidly accelerated or decelerated, a large current will flow through the Inverter, which will result in breakage. To avoid this, an overcurrent protection circuit works to shut off the Inverter output. |
| <u>E</u> _ <u>02</u> | | Deceleration | |
| <u>E</u> _ <u>03</u> | | Acceleration | |
| <u>E</u> _ <u>04</u> | | Others | |
| <u>E</u> _ <u>05</u> | Overload trip | If an Inverter output current is detected and the motor is overloaded, an electronic thermal inside the Inverter operates to shut off the Inverter output. After a trip occurs, normal operation is restored in 10 seconds by resetting the Inverter. | |
| <u>E</u> _ <u>07</u> | Overvoltage trip | If the incoming voltage and regenerative energy from the motor are too high, a protection circuit works to shut off the Inverter output when the voltage on the converter exceeds the specified level. | |
| <u>E</u> _ <u>08</u> | EEPROM error | Shuts off the output if an error occurs in the EEPROM built into the Inverter due to external noise and abnormal temperature rise. Check the set data again if the <u>E</u> _ <u>08</u> error occurs. If the power is shut off during data initialization, an EEPROM error <u>E</u> _ <u>08</u> may occur when the power is next turned on. Shut off the power after completing data initialization. | |
| <u>E</u> _ <u>09</u> | Undervoltage trip | Shuts off the output if the incoming voltage drops below the specified level, causing the control circuit not to work properly during a momentary power interruption. | |
| <u>E</u> _ <u>11</u> | CPU error | Shuts off the output if the internal CPU has malfunctioned. If the multi-function output terminal (relay terminal) is set to 05 (alarm), the signal may not be output during the CPU error <u>E</u> _ <u>11</u> . In this case, no data is stored in the trip monitor. The same thing could happen if AL (05) is allocated to the relay output terminal. Again, no data is stored. | |
| <u>E</u> _ <u>12</u> | External trip | If an error occurs in the external equipment or devices, the Inverter receives the signal, and the output is shut off. (Available with the external trip function selected) | |
| <u>E</u> _ <u>13</u> | USP trip | Appears if the Inverter is turned on with the RUN command being input. (Available with the USP function selected) If an undervoltage trip <u>E</u> _ <u>09</u> occurs with the USP terminal set to ON, the trip, after released by resetting, becomes a USP trip <u>E</u> _ <u>13</u> . Reset again to release the trip. | |
| <u>E</u> _ <u>14</u> | Ground fault trip | Shuts off the output if a ground fault between the Inverter output unit and the motor is detected when turning on the power. The ground fault trip <u>E</u> _ <u>14</u> cannot be released with the reset input. Shut off the power and check the wiring. | |
| <u>E</u> _ <u>15</u> | Incoming overvoltage trip | Appears if the incoming voltage has remained high for 100 seconds while the Inverter output is stopped. | |
| <u>E</u> _ <u>21</u> | Temperature error | Shuts off the output if the temperature has risen in the main circuit due to malfunction of the cooling fan or other reason. | |
| <u>E</u> _ <u>30</u> | Driver error | Shuts off the output if overcurrent is detected in the main circuit. | |
| <u>E</u> _ <u>35</u> | Thermistor error | While the thermistor input function is used, this detects the resistance of the external thermistor and shuts off the Inverter output. | |
| <u>E</u> _ <u>37</u> | Emergency shutoff | With the emergency shutoff selected (DIP switch on the control board SW8 = ON), this error appears when an emergency shutoff signal is input from input terminal 3. | |
| <u>E</u> _ <u>60</u> | Communications error | Occurs when the communication watchdog timer times out. | |

Model Number Explanation

3G3JX-A□□□□

JX-series
Inverter

Maximum Motor Capacity

| | | | |
|-----|---------|-----|--------|
| 002 | 0.2 kW | 022 | 2.2 kW |
| 004 | 0.4 kW | 037 | 3.7 kW |
| 007 | 0.75 kW | 055 | 5.5 kW |
| 015 | 1.5 kW | 075 | 7.5 kW |

Voltage Class

| | |
|---|---------------------|
| 2 | 3-phase 200 V AC |
| 4 | 3-phase 400 V AC |
| E | 1-/3-phase 200 V AC |

Standard Models

| Rated voltage | Enclosure rating | Max. applicable motor capacity | Model |
|--------------------|------------------|--------------------------------|-------------|
| 3-phase 200 V AC | IP20 | 0.2 kW | 3G3JX-A2002 |
| | | 0.4 kW | 3G3JX-A2004 |
| | | 0.75 kW | 3G3JX-A2007 |
| | | 1.5 kW | 3G3JX-A2015 |
| | | 2.2 kW | 3G3JX-A2022 |
| | | 3.7 kW | 3G3JX-A2037 |
| 1/3-phase 200 V AC | | 0.2 kW | 3G3JX-AE002 |
| | | 0.4 kW | 3G3JX-AE004 |
| | | 0.75 kW | 3G3JX-AE007 |
| | | 1.5 kW | 3G3JX-AE015 |
| | | 2.2 kW | 3G3JX-AE022 |
| 3-phase 400 V AC | | 0.4 kW | 3G3JX-A4004 |
| | | 0.75 kW | 3G3JX-A4007 |
| | | 1.5 kW | 3G3JX-A4015 |
| | | 2.2 kW | 3G3JX-A4022 |
| | 3.7 kW | 3G3JX-A4037 | |

International Standards (EC Directives and UL/cUL Standards)

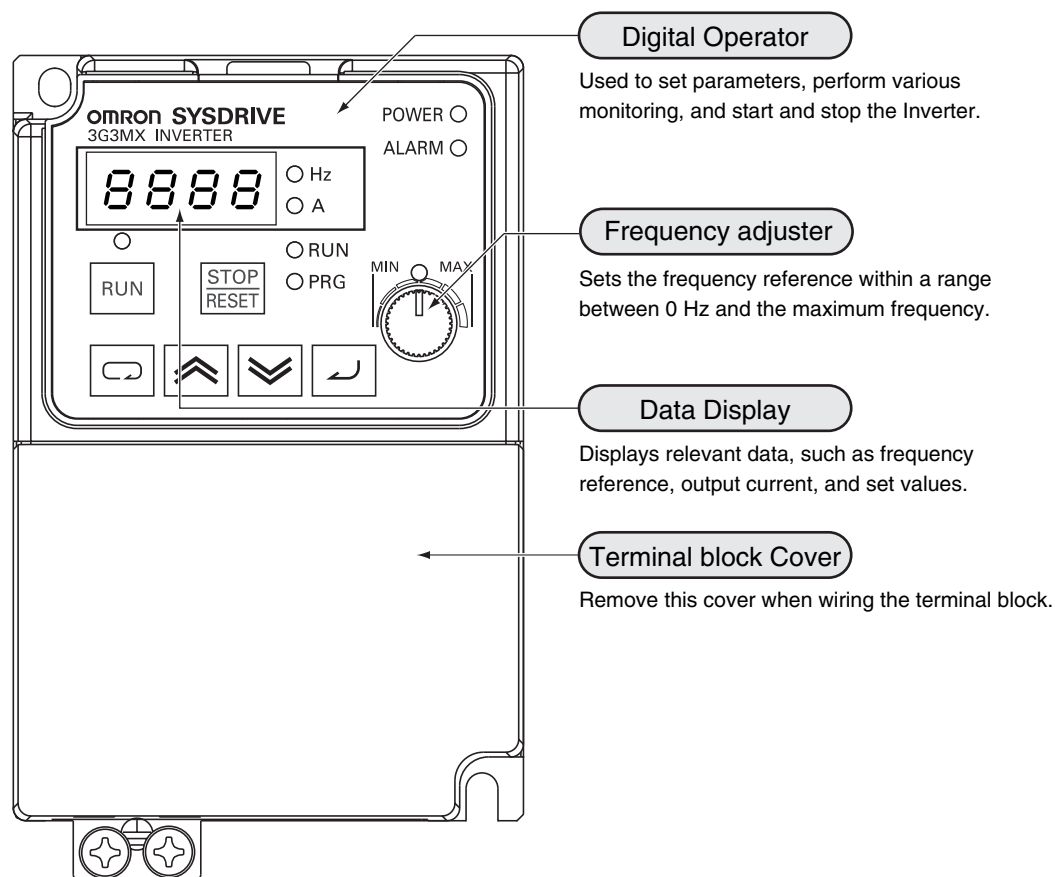
The 3G3JX Inverter meets the EC Directives and UL/cUL standard requirements for worldwide use.

| Classification | | Applicable standard |
|------------------|-----------------------|---------------------|
| EC Directives | EMC Directive | EN61800-3: 2004 |
| | Low-voltage Directive | EN61800-5-1: 2003 |
| UL/cUL Standards | | UL508C |

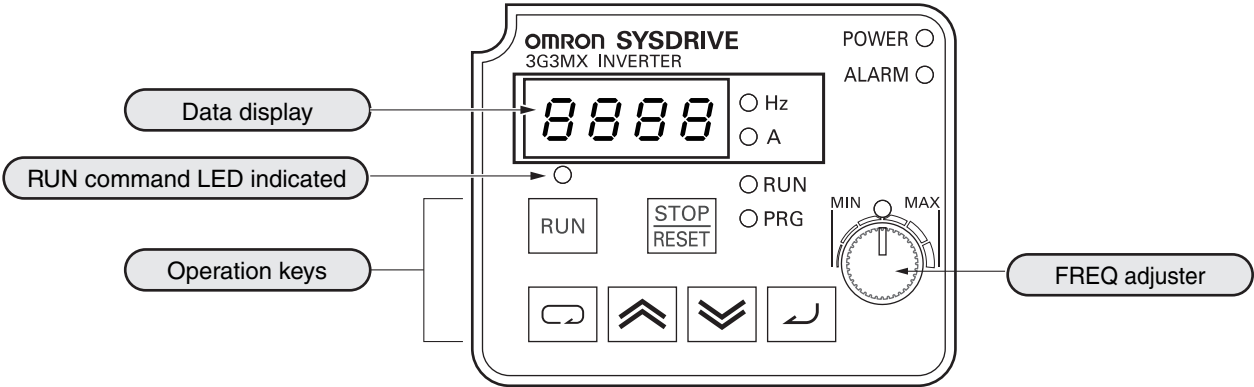
MEMO

This image shows a full page of blank graph paper. The grid consists of small, evenly spaced squares formed by thin, light gray lines. There are no margins, text, or other markings on the page.

Multi-functional Compact Inverters

SYSDRIVE MX Series**Nomenclature and Functions****■ Inverter Nomenclature and Functions**

Part Names and Descriptions of the Digital Operator

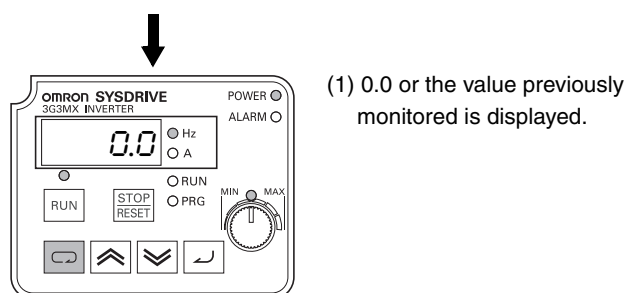


| | Name | Description |
|-------------|--------------------------------|---|
| POWER ○ | POWER LED indicator | Lit when the power is supplied to the control circuit. |
| ALARM ○ | ALARM LED indicator | Lit when an Inverter error occurs. |
| ○ RUN | RUN (during RUN) LED indicator | Lit when the Inverter is running. |
| ○ PRG | PROGRAM LED indicator | Lit when the set value of each function is indicated on the data display. Blinks during warning (when the set value is incorrect). |
| | Data display | Displays relevant data, such as frequency reference, output current, and set values. |
| ○ Hz ○ A | Data display LED indicator | Lit according to the indication on the data display. Hz: Frequency A: Current |
| | Volume LED indicator | Lit when the frequency reference source is set to the FREQ adjuster. |
| | FREQ adjuster | Sets a frequency. Available only when the frequency reference source is set to the FREQ adjuster. (Check that the Volume LED indicator is lit.) |
| ○ | RUN command LED indicator | Lit when the RUN command is set to the Digital Operator. (The RUN key on the Digital Operator is available for operation.) |
| | RUN key | Activates the Inverter. Available only when operation via the Digital Operator is selected. (Check that the RUN command LED indicator is lit.) |
| | STOP/RESET key | Decelerates and stops the Inverter. Functions as a reset key if an Inverter error occurs. |
| | Mode key | Switches between the monitor mode (d□□□), the basic function mode (F□□□), and the extended function mode (A□□□, b□□□, c□□□, H□□□). |
| | Enter key | Enters the set value. (To change the set value, be sure to press the Enter key.) |
| | Increment key | Changes the mode. Also, increases the set value of each function. |
| | Decrement key | Changes the mode. Also, decreases the set value of each function. |

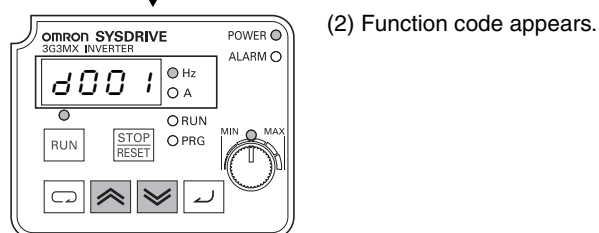
Using Digital Operator

1. Setting the Maximum output frequency

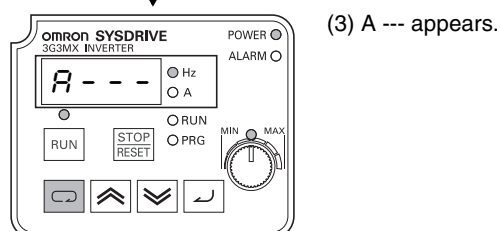
Power ON



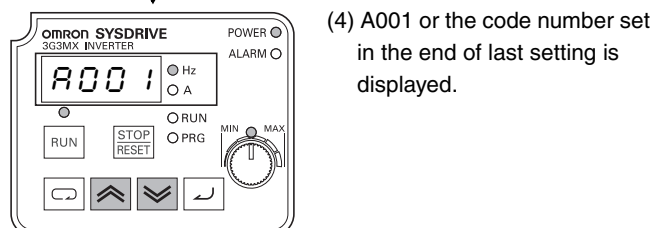
Press key.



Press until A --- appears.

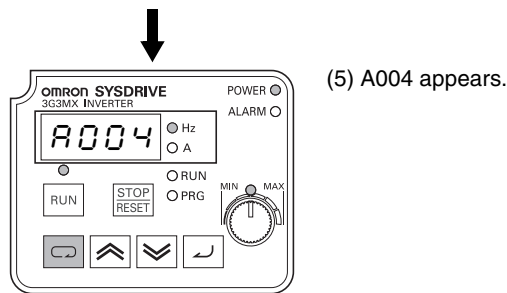


Press key.

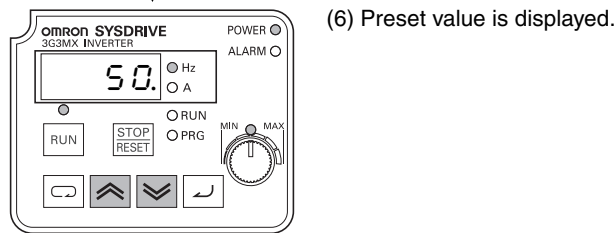


Press until A --- appears.

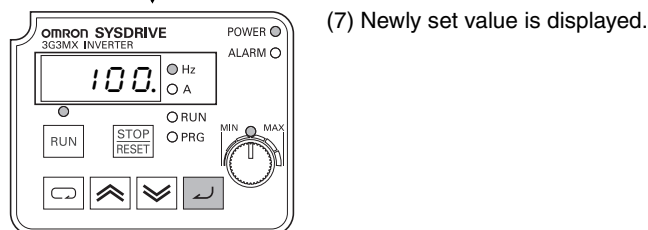
(It continues in upper right.)



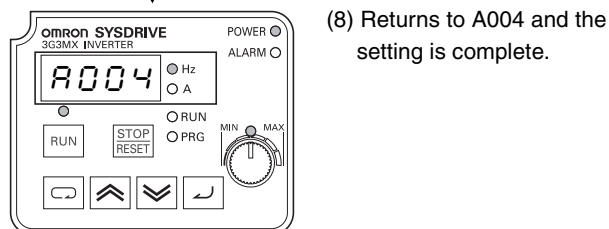
Press key.



Press to set desired value.

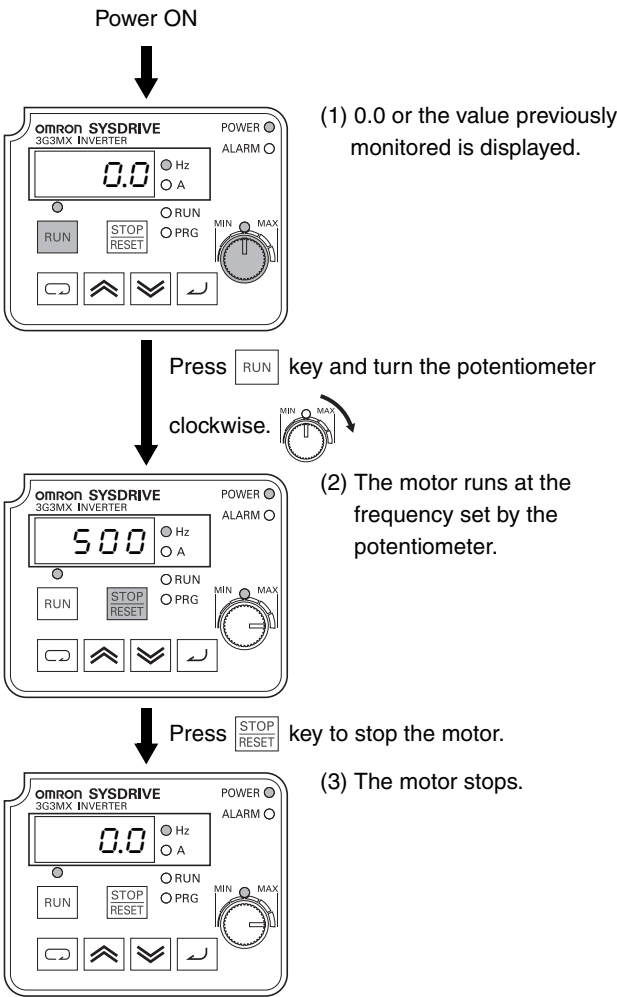


Press key to store the values.

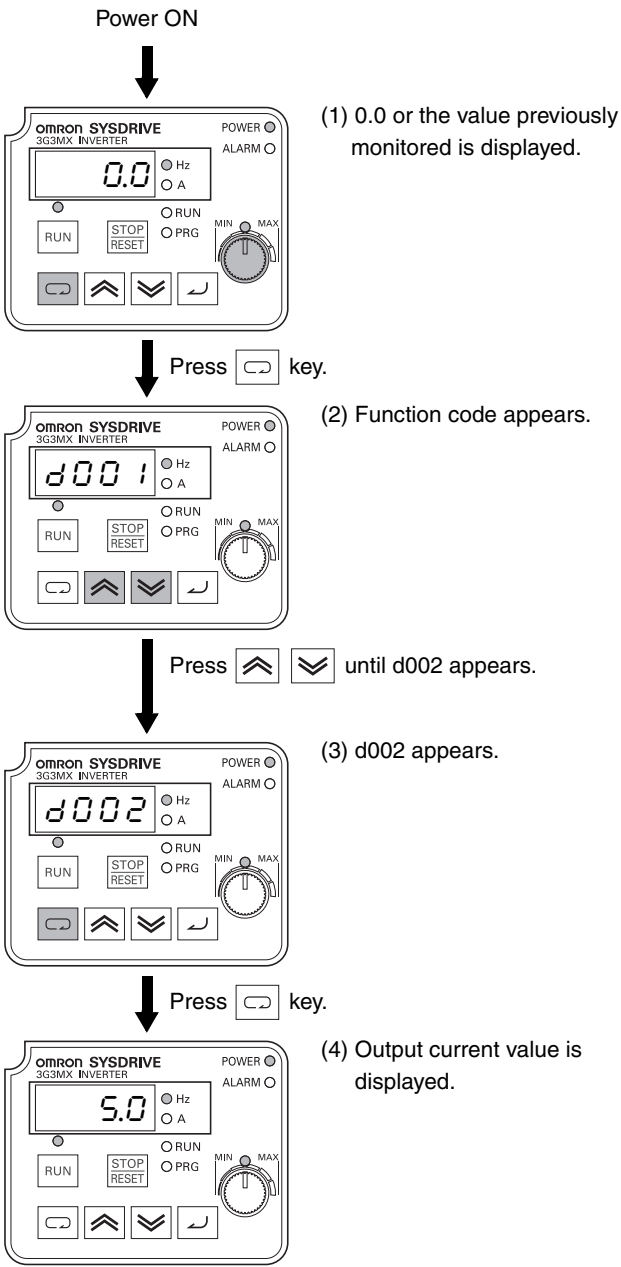


- To run the motor, go back to monitor mode or basic setting mode.
- Pressing key for a while and back to d001.

2. Running the motor (by potentiometer)



3. Monitoring output current value



Standard Specification List

●200-V Class

| Item Model name (3G3MX-) | | 3-phase 200-V class | | | | | | | |
|---|---|---|-------|--------------|--------------------|-------------|-------|-------------|-------|
| | | A2002 | A2004 | A2007 | A2015 | A2022 | A2037 | A2055 | A2075 |
| Applicable motor capacity ^{*1} | kW | 0.2 | 0.4 | 0.75 | 1.5 | 2.2 | 3.7 | 5.5 | 7.5 |
| | HP | 1/4 | 1/2 | 1 | 2 | 3 | 5 | 7.5 | 10 |
| Rated output capacity (kVA) | 200 V | 0.6 | 1.0 | 1.7 | 2.8 | 3.8 | 6.1 | 8.3 | 11.1 |
| | 220 V | 0.6 | 1.1 | 1.9 | 3.0 | 4.2 | 6.6 | 9.1 | 12.2 |
| Rated input voltage | | 3-phase (3-wire) 200 to 240 V ±10%, 50/60 Hz ±5% | | | | | | | |
| Rated output voltage ^{*2} | | 3-phase 200 to 240 V AC (according to the incoming voltage) | | | | | | | |
| Rated output current (A) | | 1.6 | 3.0 | 5.0 | 8.0 | 11.0 | 17.5 | 24.0 | 32.0 |
| Weight (kg) | | 0.7 | 0.85 | 0.9 | 1.8 | 1.8 | 1.8 | 3.5 | 3.5 |
| Cooling method | | Self-cooling | | | Forced-air-cooling | | | | |
| Braking torque | At short-time deceleration ^{*3} At capacitor feedback | Approx. 50% | | | Approx. 20% to 40% | | | Approx. 20% | |
| | For mounting discharge resistance | Approx. 150% | | Approx. 100% | | Approx. 80% | | | |
| | Minimum connection resistance (Ω) | 100 | | 50 | | 35 | | 17 | |

●400-V Class

| Item Model name (3G3MX-) | | 3-phase 400-V class | | | | | | |
|---|---|---|--------------|--------------------|-------------|-------|-------------|-------|
| | | A4004 | A4007 | A4015 | A4022 | A4037 | A4055 | A4075 |
| Applicable motor capacity ^{*1} | kW | 0.4 | 0.75 | 1.5 | 2.2 | 3.7 | 5.5 | 7.5 |
| | HP | 1/2 | 1 | 2 | 3 | 5 | 7.5 | 10 |
| Rated output capacity (kVA) | 400 V | 1.0 | 1.7 | 2.6 | 3.8 | 6.0 | 9.0 | 11.1 |
| | 440 V | 1.1 | 1.9 | 2.8 | 4.1 | 6.5 | 9.9 | 12.1 |
| Rated input voltage | | 3-phase (3-wire) 380 to 480 V ±10%, 50/60 Hz ±5% | | | | | | |
| Rated output voltage ^{*2} | | 3-phase 380 to 480 V AC (according to the incoming voltage) | | | | | | |
| Rated output current (A) | | 1.5 | 2.5 | 3.8 | 5.5 | 8.6 | 13.0 | 16.0 |
| Weight (kg) | | 1.3 | 1.7 | 1.8 | 1.8 | 1.8 | 3.5 | |
| Cooling method | | Self-cooling | | Forced-air-cooling | | | | |
| Braking torque | At short-time deceleration ^{*3} At capacitor feedback | Approx. 50% | | Approx. 20% to 40% | | | Approx. 20% | |
| | For mounting discharge resistance | Approx. 150% | Approx. 100% | | Approx. 80% | | | |
| | Minimum connection resistance (Ω) | 180 | | | 100 | | 70 | |

●Single/Three-phase 200-V Class

| Item Model name (3G3MX-) | | 1/3-phase 200-V class | | | | |
|---|---|--|-------|--------------------|--------------------|-------------|
| | | AE002 | AE004 | AE007 | AE015 | AE022 |
| Applicable motor capacity ^{*1} | kW | 0.2 | 0.4 | 0.75 | 1.5 | 2.2 |
| | HP | 1/4 | 1/2 | 1 | 2 | 3 |
| Rated output capacity (kVA) | 200 V | 0.5 | 0.8 | 1.3 | 2.7 | 3.8 |
| | 240 V | 0.6 | 1.2 | 2.0 | 3.3 | 4.5 |
| Rated input voltage | | 1/3-phase 200 V −10% to 240 V +10%, 50/60 Hz ±5% | | | | |
| Rated output voltage ^{*2} | | 3-phase 200 to 240 V (Cannot output the voltage with abnormal incoming voltage.) | | | | |
| Rated output current (A) | | 1.6 | 2.6 | 4.0 | 8.0 | 11.0 |
| Weight (kg) | | 0.7 | 0.85 | 0.9 | 1.8 | 1.8 |
| Cooling method | | Self-cooling | | | Forced-air-cooling | |
| Braking torque | At short-time deceleration ^{*3} At capacitor feedback | Approx. 50% | | Approx. 20% to 40% | | |
| | For mounting discharge resistance | Approx. 150% | | Approx. 100% | | Approx. 80% |
| | Minimum connection resistance (Ω) | 100 | | 50 | | 35 |

Common Specifications

| Item | | Specifications |
|--------------------------------|--------------------------------------|--|
| Enclosure rating ^{*4} | | Semi-closed (IP20) |
| Control | Control Method | Phase-to-phase sinusoidal modulation PWM |
| | Output frequency range ^{*5} | 0.5 to 400 Hz |
| | Frequency precision ^{*6} | Digital command: $\pm 0.01\%$ of the max. frequency Analog command: $\pm 0.2\%$ of the max. frequency (25°C $\pm 10^\circ\text{C}$) |
| | Frequency setting resolution | Digital setting: 0.1 Hz Analog setting: Max. frequency/1000 |
| | Voltage/Frequency characteristics | V/f characteristics (constant/reduced torque) |
| | Overload current rating | 150% for 1 min |
| | Acceleration/Deceleration time | 0.01 to 3000 s (line, S-shape curve), 2nd acceleration/deceleration setting available |
| | Start torque | 200% min./1 Hz |
| | Carrier frequency modification range | 2.0 to 14.0 kHz |
| | DC injection braking | Starts at a frequency lower than that in deceleration via the STOP command, or via an external input. (Level and time settable.) |
| Protective Functions | | Overcurrent, overvoltage, undervoltage, electronic thermal, temperature error, ground-fault overcurrent at power-on state, overload limit, incoming overvoltage, external trip, memory error, CPU error, USP error, internal communication error, BRD error, overvoltage protection during deceleration, overcurrent suppression |
| Input signal | Multi-function input | FW (forward), RV (reverse), CF1 to CF4 (multi-step speed), RS (reset), AT (current input selection), USP (USP function), EXT (external trip), OPE (forced OPE mode), STA (3-wire startup), STP (3-wire stop), F/R (3-wire forward/reverse), FRS (free run stop), JG (jogging), 2CH (2-step acceleration/deceleration), DB (external DC injection braking), SET (2nd function), UP (remote operation/accelerate), DWN (remote operation/decelerate), PID (PID selection), PIDC (PID deviation reset), PTC (thermistor input), UDC (data clear of UP/DWN function), SFT (soft lock), ADD (frequency addition), F-TM (forced terminal block), RDY (operation ready), SP-SET (special setting) |
| Output signal | Multi-function output | RUN (signal during operation), FA1 (frequency arrival signal), FA2 (frequency arrival signal), OL (overload warning signal), OD (PID excess deviation signal), AL (alarm signal), ODC (communication option disconnected), FBV (PID FB status output), NDc (Network error), LOG (Logic operation output) |
| | Frequency monitor | Analog meter (0 to 10 V DC, 1 mA max.), Frequency/Current signals are selectable via the analog output terminal. |
| | Relay output | The relay (SPDT contact) outputs signals corresponding to the multi-function output. |
| Other functions | | AVR function, V/f characteristic selection, line acceleration/deceleration, upper/lower limit, 16-step speeds, starting frequency adjustment, jogging operation, carrier frequency adjustment, PID control, frequency jump, analog gain/bias adjustment, S-shape acceleration/deceleration, electronic thermal characteristics/level adjustment, retry function, automatic torque boost, trip monitor, soft lock function, frequency conversion display, USP function, 2nd control function, motor rotation speed UP/DOWN, fan ON/OFF function |
| General specifications | Ambient temperature | -10°C to 40°C (Carrier frequency: 5 kHz max.) -10°C to 50°C (Both the carrier frequency and output current need to be reduced) |
| | Ambient storage temperature | -20°C to 65°C (short-time temperature during transport) |
| | Humidity | 20% to 90% RH |
| | Vibration | 5.9 m/s ² (0.6G), 10 to 55 Hz (Complies with the test method specified in JIS C0040 (1999).) |
| | Location | At a maximum altitude of 1,000 m; indoors (without corrosive gases or dust) |
| | Applicable standard | Complies with UL, cUL, CE standards. (Insulation distance) |
| Options | | Noise filter, AC/DC reactors, regenerative braking unit and resistor, etc. |

*1. The applicable motor is a 3-phase standard motor. For using any other type, be sure that the rated current does not exceed that of the Inverter.

*2. Output voltage decreases according to the level of the power supply voltage.

*3. The braking torque at the time of capacitor feedback is an average deceleration torque at the shortest deceleration (when it stops from 50 Hz), not a continuous regeneration torque. Also, the average deceleration torque varies depending on the motor loss. The value is reduced in operation over 50 Hz. Note that no regenerative braking circuit is built into the Inverter. If you need a larger regenerative torque, use the optionally available regenerative braking unit and resistor. The regenerative braking unit should be used only for short-time regeneration.

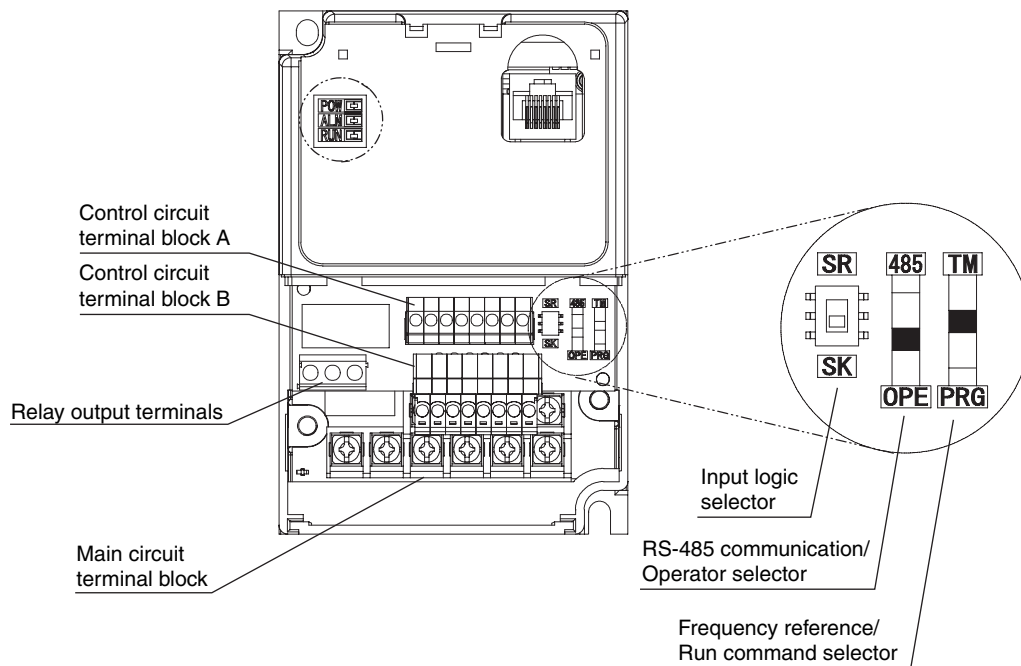
*4. Protection method complies with JEM 1030.

*5. To operate the motor at over 50/60 Hz, contact the motor manufacturer to find out the maximum allowable revolution.

*6. For motor stabilization, the output frequency may exceed the maximum frequency set in A004 (A204) by 2 Hz max.

■ Terminal Block Specifications

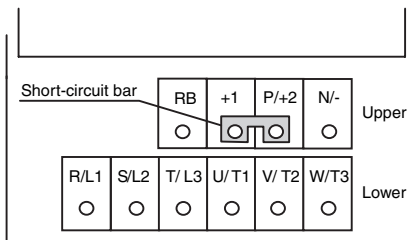
● Terminal Block Position



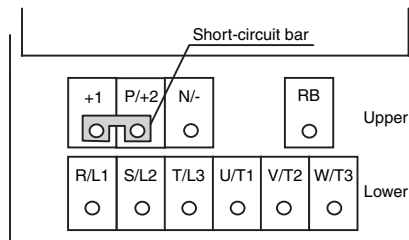
Note. This illustration shows the terminal block with the front cover removed

● Specifications of Main Circuit Terminals

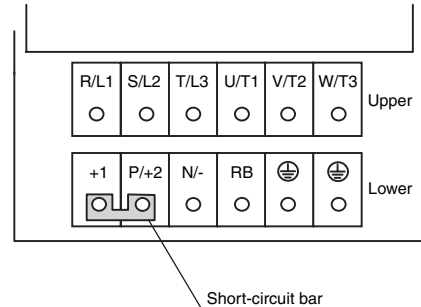
Terminal Arrangement
3G3MX-A2002 to A2007
3G3MX-AE002 to AE004



Terminal Arrangement
3G3MX-A2015 to A2037
3G3MX-A4004 to A4037
3G3MX-AE007 to AE022



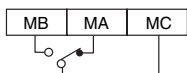
Terminal Arrangement
3G3MX-A2055 to A2075
3G3MX-A4055 to A4075



| Terminal symbol | Terminal name | Function | Connection example |
|------------------|---|---|--|
| R/L1, S/L2, T/L3 | Main power supply input terminal | Connect the input power supply. | <p>Do not remove the short-circuit bar between +1 and P/+2 when a DC reactor is not connected.</p> |
| U/T1, V/T2, W/T3 | Inverter output terminal | Connect to the motor. | |
| +1, P/+2 | External DC reactor terminal | Normally connected by the short-circuit bar. Remove the short-circuit bar between +1 and P/+2 when a DC reactor is connected. | |
| P/+2, RB | External braking resistor connection terminal | Connect the optional braking resistor. (If a braking torque is required) | |
| P/+2, N/- | Regenerative braking unit connection terminal | Connect optional regenerative braking units. (If a braking torque is required) (if insufficient with only the built-in braking circuit) | |
| ⏏ | Ground terminal | Ground (Connect to ground to prevent electric shock and reduce noise.) | |

● Control Circuit Terminal Specifications

| Relay Output | | | Control circuit terminal block A | | | | | | | | Control circuit terminal block B | | | | | | | |
|--------------|----|----|----------------------------------|----|----|----|----|----|----|-----|----------------------------------|----|----|----|----|----|----|----|
| MB | MA | MC | SC | S6 | S5 | S4 | S3 | S2 | S1 | PSC | FS | FV | FI | FC | AM | PC | P2 | P1 |

| | Terminal symbol | Terminal name and function | Default setting | Specifications |
|---------------------------|-----------------|--|---|--|
| Input signal | PSC | External power supply terminal for input signal (input) ...At sink logic Internal power supply output terminal for input signal (output) ...At source logic | --- | 24 V DC $\pm 10\%$ 30 mA max. |
| | S1 | Multi-function input S1 to S6 | Forward/Stop | Contact input Close: ON (Start) Open: OFF (Stop) |
| | S2 | | Reverse/Stop | |
| | S3 | | Fault reset | |
| | S4 | | External trip | |
| | S5 | Select 6 functions among the 27 functions and allocate them to from terminals S1 to S6. | Multi-step speed reference 1 | Minimum ON time: 12 ms min. |
| | S6 | | Multi-step speed reference 2 | |
| | SC | Input signal common | --- | |
| Monitor signal | AM | Analog frequency monitor/Analog output current monitor | Analog frequency monitor | |
| | SC | Monitor common | --- | |
| Frequency reference input | FS | Frequency reference power supply | --- | 10 V DC 10 mA max. |
| | FV | Voltage frequency reference signal | --- | 0-10 V DC Input impedance 10 Ω |
| | FI | Current frequency reference signal | --- | DC 4-20 mA Input impedance 250 Ω |
| | FC | Frequency reference common | --- | |
| Output signal | P1 | Multi-function Output Terminal Select 2 functions of the Inverter status and allocate them to terminals P1 and P2. | Frequency arrival signal at a constant speed | 27 V DC 50 mA max. |
| | P2 | | Signal during RUN | |
| | PC | Output signal common | --- | |
| Relay output signal | MA |  | Factory default relay settings Under normal operation: MA-MC Close Under abnormal operation or power shutdown: MA-MC Open | |
| | MB | | | |
| | MC | | | |

● Mode Selector

For the mounting position of each selector, refer to page 30.

<Input Logic Selector>

Available to switch the input logic (source or sink) in the multi-function input terminal circuit.

| Symbol | Name | Status | Description |
|--------|----------------------|--------------|--------------|
| SR/SK | Input logic selector | SR | Source logic |
| | | SK [Default] | Sink logic |

<RS-485 Communication/Operator Selector>

Select the mode according to the option connected to the communications connector.

When using the 3G3AX-OP01 supplied with the Inverter, it is available regardless of the switch condition

| Symbol | Name | Status | Description |
|---------|--|---------------|---------------------------------------|
| 485/OPE | RS-485 communication/ operator selector | 485 | ModBus communication |
| | | OPE [Default] | Digital Operator (Option: 3G3AX-OP01) |

<Frequency Reference/RUN Command Source Selector>

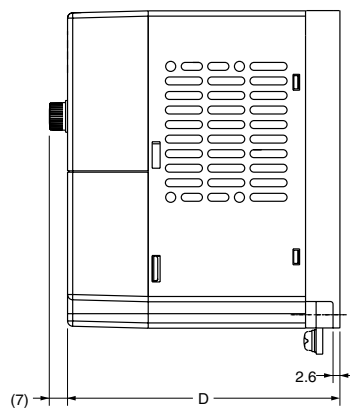
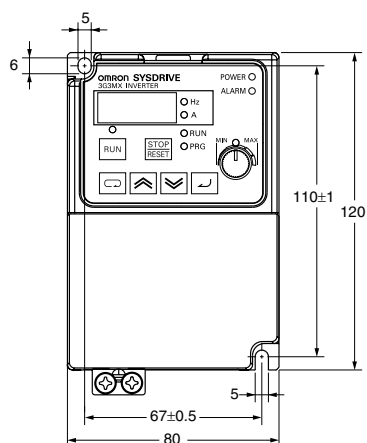
Switches the source for frequency reference and RUN command of the Inverter.

| Symbol | Name | Status | Description |
|--------|---|---------------|--|
| TM/PRG | Frequency reference/ RUN command source selector | TM | Control terminal block (terminals): The set values in A001 and A002 are invalid. Frequency reference: Analog external input (FV, FI) RUN command: Operation using the FW or RV terminal 00 (FW) or 01 (RV) must be allocated to the multi-function input terminals. |
| | | PRG [Default] | Digital Operator setting (depends on the set values in A001 and A002.) Frequency reference: Adjuster (factory default) Available to change with the frequency reference selection (A001). RUN command: Digital Operator Available to change with the RUN command selection (A002). |

Dimensions

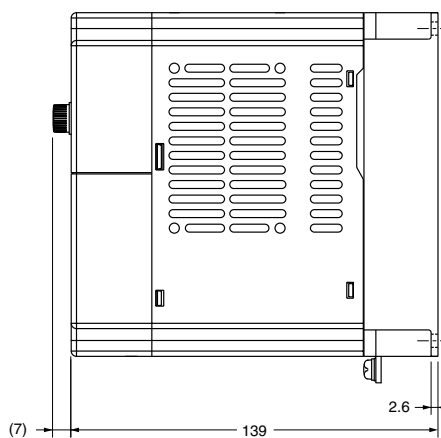
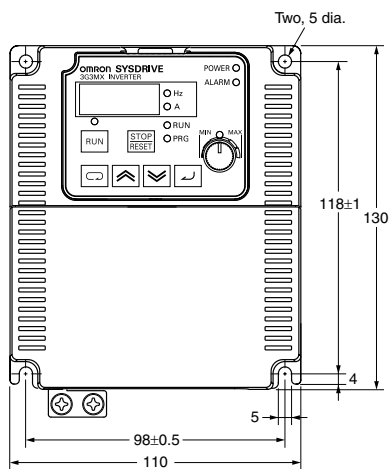
(Unit: mm)

3G3MX-A2002
3G3MX-A2004
3G3MX-A2007
3G3MX-AE002
3G3MX-AE004

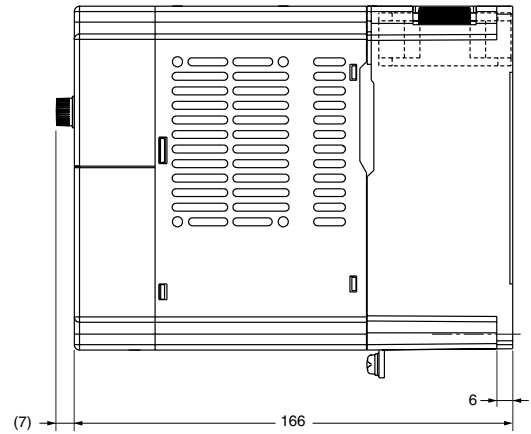
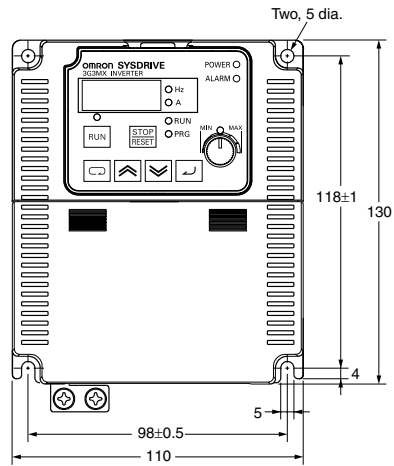


| Rated voltage | Model 3G3MX- | Dimensions (mm) |
|----------------------|--------------|-----------------|
| | | D |
| 3phase 200 V AC | A2002 | 103 |
| | A2004 | 117 |
| | A2007 | 140 |
| 1/3phase 200 V AC | AE002 | 103 |
| | AE004 | 117 |

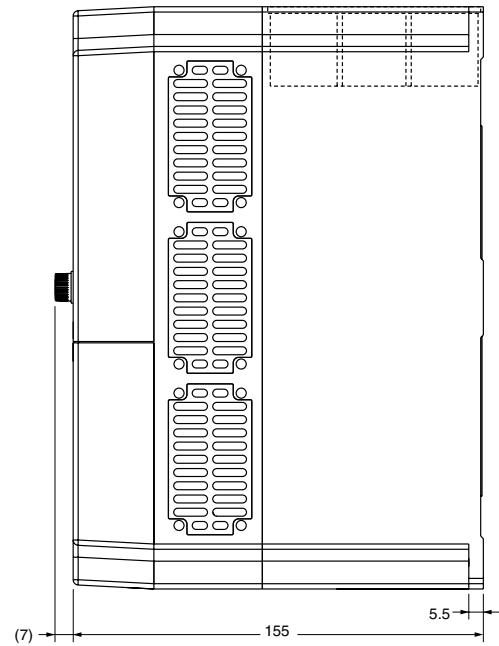
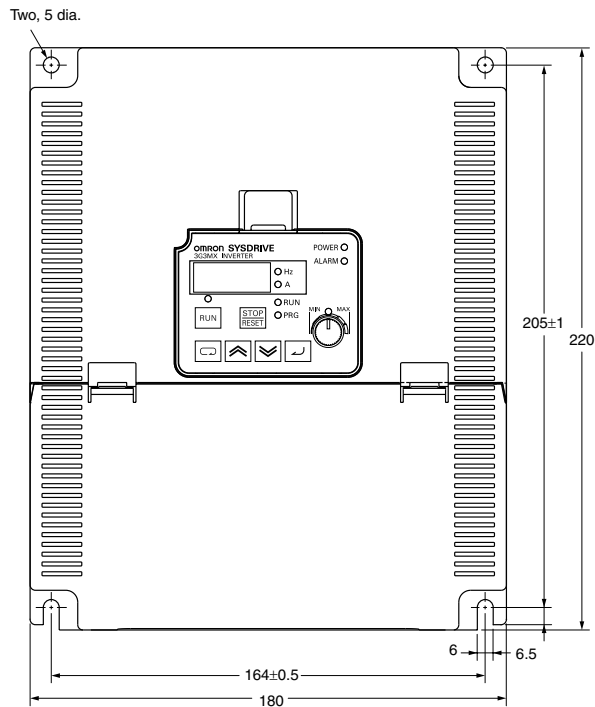
3G3MX-A4004
3G3MX-AE007



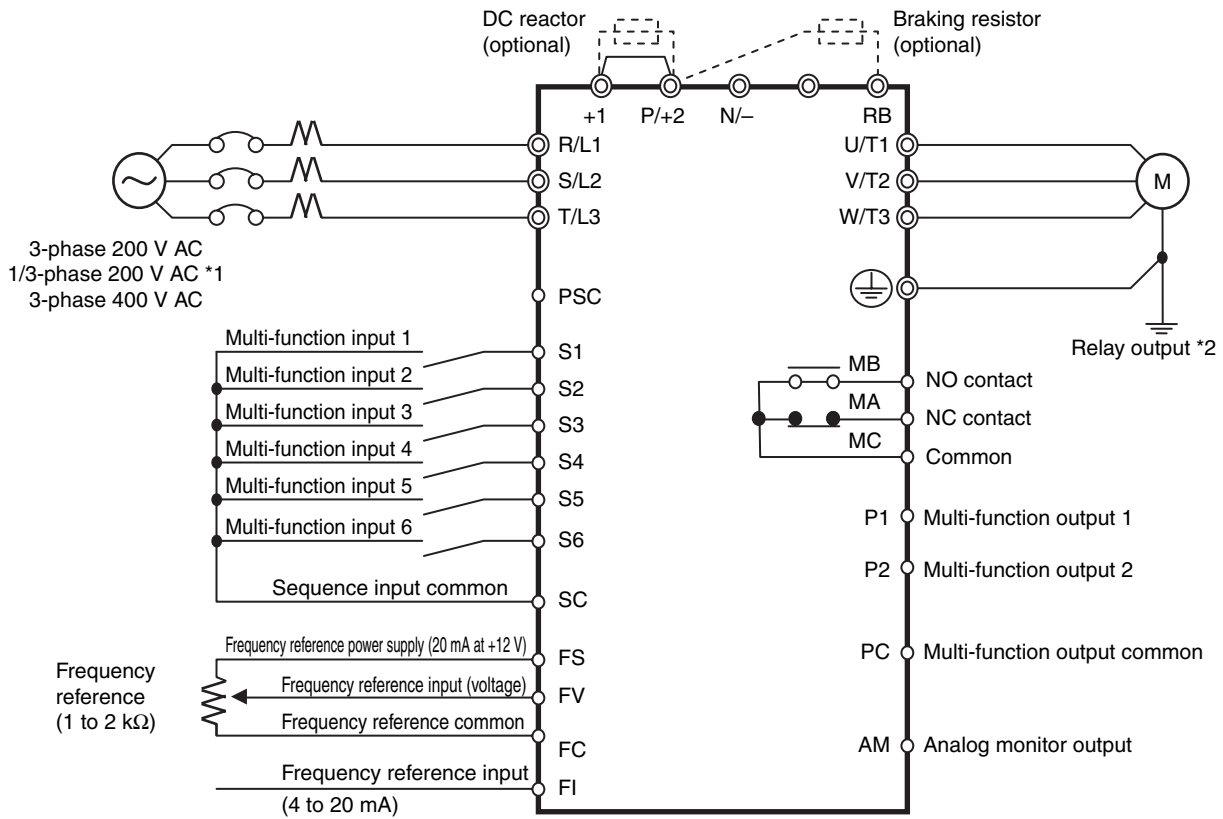
3G3MX-A2015
3G3MX-A2022
3G3MX-A2037
3G3MX-A4007
3G3MX-A4015
3G3MX-A4022
3G3MX-A4037
3G3MX-AE015
3G3MX-AE022



3G3MX-A2055
3G3MX-A2075
3G3MX-A4055
3G3MX-A4075



Standard Connection Diagram





















*1. Connect a single-phase 200-V AC input to terminals R/L1 and S/L2.


*2. By factory default, MA is set to NC contact, and MB to NO contact in the relay output (MA, MB) selection (C036).


Protective and Diagnostic Functions



●Error Code List

| Display on Digital Operator | Name | Description | |
|---|---|--|--|
|  | Overcurrent trip | Constant speed | If the motor is restrained or rapidly accelerated or decelerated, a large current will flow through the Inverter, which will result in breakage. To avoid this, an overcurrent protection circuit works to shut off the Inverter output. |
|  | | Deceleration | |
|  | | Acceleration | |
|  | | Others | |
|  | Overload trip ^{*1} | If an Inverter output current is detected and the motor is overloaded, an electronic thermal inside the Inverter works to shut off the Inverter output. | |
|  | Braking resistor overload trip | When the usage rate of the braking resistor is exceeded, this function detects overvoltage due to operation stop of the control circuit and shuts off the Inverter output. | |
|  | Overvoltage trip | If the incoming voltage and regenerative energy from the motor are too high, a protection circuit works to shut off the Inverter output when the voltage on the converter exceeds the specified level. | |
|  | EEPROM error ^{*2 *3} | Shuts off the output if an error occurs in the EEPROM built into the Inverter due to external noise and abnormal temperature rise. | |
|  | Undervoltage trip | Shuts off the output if the incoming voltage drops below the specified level, causing the control circuit not to work properly during a momentary power interruption. | |
|  | CPU error ^{*6} | Shuts off the output if the internal CPU has worked erroneously or abnormally. | |
|  | | | |
|  | External trip | If an error occurs in the external equipment or devices, the Inverter receives the signal, and the output is shut off. (Available with the external trip function selected) | |
|  | USP trip ^{*4} | Appears if the Inverter is turned on with the RUN command being input. (Available with the USP function selected) | |
|  | Ground fault trip ^{*5} | Shuts off the output if a ground fault between the Inverter output unit and the motor is detected when turning on the power. | |
|  | Incoming overvoltage trip | Appears if the incoming voltage has remained high for 100 seconds while the Inverter output is stopped. | |
|  | Temperature error | Shuts off the output if the temperature has risen in the main circuit due to malfunction of the cooling fan or other reason. | |
|  | Gate array error | Displayed when a fault is detected in communication behavior between the built-in CPU and the gate array. | |
|  | Thermistor error (Available when the thermistor trip function is used) | Detects the resistance of the external thermistor and shuts off the Inverter output. | |


*1. After a trip occurs, normal operation is restored in 10 seconds by resetting.

*2. Check the set data again if the EEPROM error  occurs.

*3. If the power is shut off during data initialization, an EEPROM error  may occur when the power is next turned on. Shut off the power after completing data initialization or copying.

*4. If an undervoltage trip  occurs with the USP terminal set to ON, the trip, after released by resetting, becomes a USP error . Reset again to release the trip.

*5. The ground fault trip  cannot be released with the reset input. Shut off the power and check the wiring.

*6. If the multi-function output (relay output) is set to 05 (alarm), the signal may not be output during the CPU error . In this case, no data is stored in the trip monitor.

Model Number Explanation

3G3MX - A □ □ □ □

MX-series
Inverter

Maximum Motor Capacity

| | | | |
|-----|---------|-----|--------|
| 002 | 0.2 kW | 022 | 2.2 kW |
| 004 | 0.4 kW | 037 | 3.7 kW |
| 007 | 0.75 kW | 055 | 5.5 kW |
| 015 | 1.5 kW | 075 | 7.5 kW |

Voltage Class

| | |
|---|---------------------|
| 2 | 3-phase 200 V AC |
| 4 | 3-phase 400 V AC |
| E | 1-/3-phase 200 V AC |

Standard Models

| Rated voltage | Enclosure rating | Max. applicable motor capacity | Model |
|--------------------|------------------|--------------------------------|-------------|
| 3-phase 200 V AC | IP20 | 0.2 kW | 3G3MX-A2002 |
| | | 0.4 kW | 3G3MX-A2004 |
| | | 0.75 kW | 3G3MX-A2007 |
| | | 1.5 kW | 3G3MX-A2015 |
| | | 2.2 kW | 3G3MX-A2022 |
| | | 3.7 kW | 3G3MX-A2037 |
| | | 5.5 kW | 3G3MX-A2055 |
| 7.5 kW | | 3G3MX-A2075 | |
| 1/3-phase 200 V AC | | 0.2 kW | 3G3MX-AE002 |
| | | 0.4 kW | 3G3MX-AE004 |
| | | 0.75 kW | 3G3MX-AE007 |
| | | 1.5 kW | 3G3MX-AE015 |
| | | 2.2 kW | 3G3MX-AE022 |
| 3-phase 400 V AC | | 0.4 kW | 3G3MX-A4004 |
| | | 0.75 kW | 3G3MX-A4007 |
| | | 1.5 kW | 3G3MX-A4015 |
| | | 2.2 kW | 3G3MX-A4022 |
| | 3.7 kW | 3G3MX-A4037 | |
| | 5.5 kW | 3G3MX-A4055 | |
| | 7.5 kW | 3G3MX-A4075 | |

International Standards (EC Directives and UL/cUL Standards)

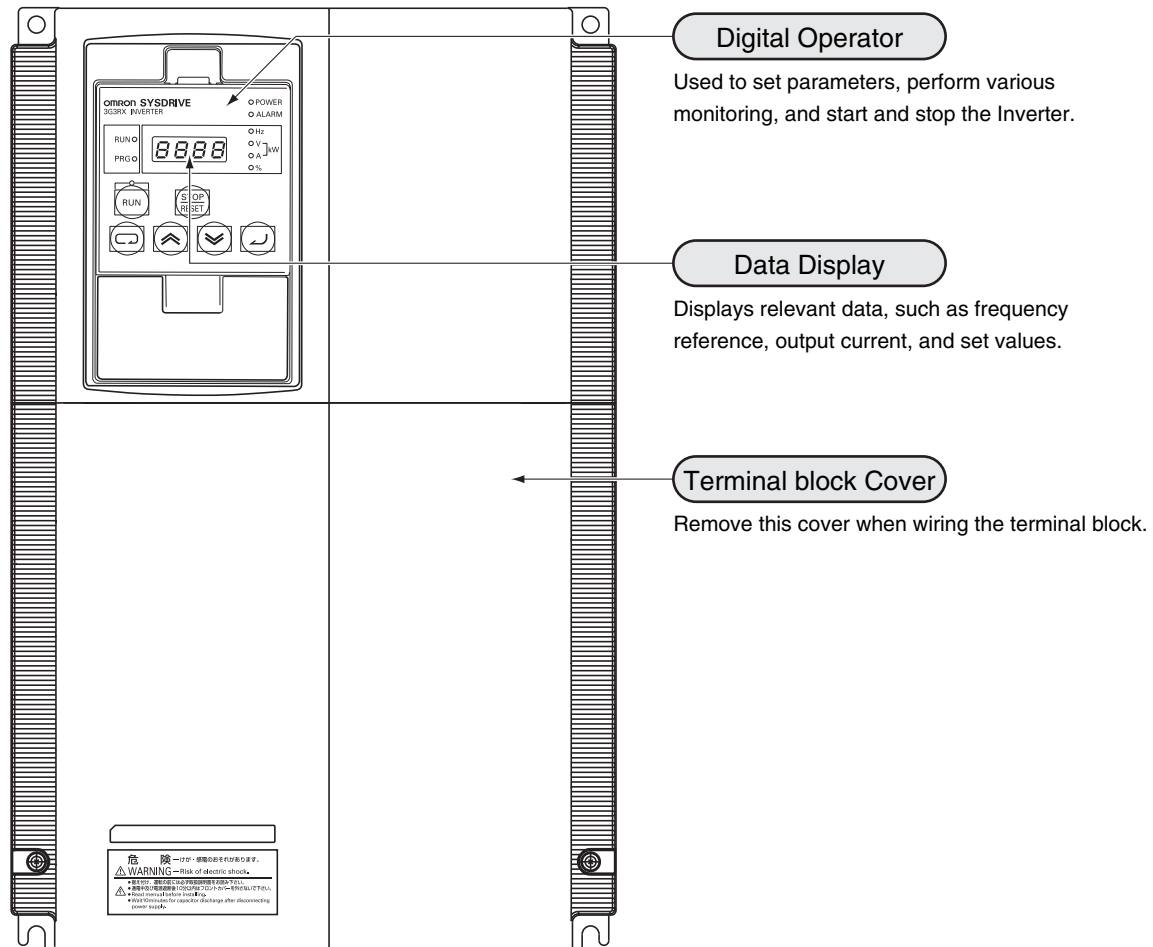
The 3G3MX Inverter meets the EC Directives and UL/cUL standard requirements for worldwide use.

| Classification | | Applicable standard |
|------------------|-----------------------|---------------------|
| EC Directives | EMC Directive | EN61800-3: 2004 |
| | Low-voltage Directive | EN61800-5-1: 2003 |
| UL/cUL Standards | | UL508C |

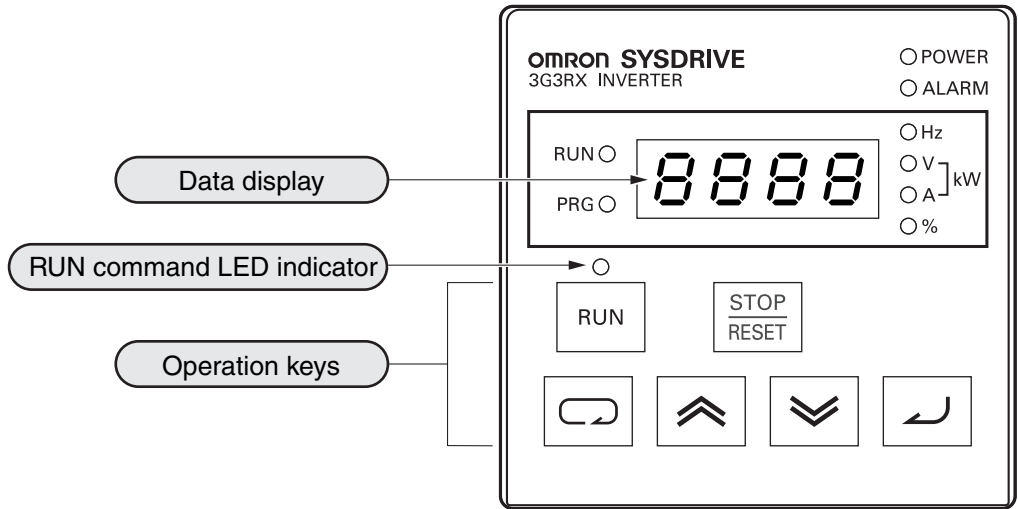
MEMO








This image shows a full page of blank graph paper. The grid consists of small, evenly spaced squares formed by thin, light gray lines. There are no margins, text, or other markings on the page.

Advanced General-purpose Inverters

SYSDRIVE RX Series**Nomenclature and Functions****■ Inverter Nomenclature and Functions**

Part Names and Descriptions of the Digital Operator

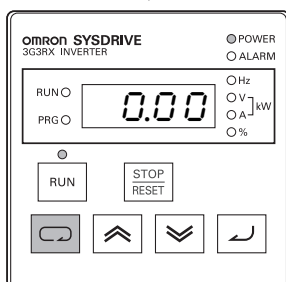


| | Name | Function |
|---|--------------------------------|---|
| ○ POWER | POWER LED indicator | Lit when the power is supplied to the control circuit. |
| ○ ALARM | ALARM LED indicator | Lit when an Inverter error occurs. |
| RUN ○ | RUN (during RUN) LED indicator | Lit when the Inverter is running. |
| PRG ○ | PROGRAM LED indicator | Lit when the set value of each function is indicated on the data display. Blinks during warning (when the set value is incorrect). |
|  | Data display | Displays relevant data, such as frequency reference, output current, and set values. |
| <div> ○ Hz ○ V ○ A ○ % </div> | Data display LED indicator | Lit according to the indication on the data display. Hz: Frequency V: Voltage A: Current kW: Power %: Ratio |
| ○ | RUN command LED indicator | Lit when the RUN command is set to the Digital Operator. (The RUN key on the Digital Operator is available for operation) |
|  | RUN key | Activates the Inverter. Available only when operation via the Digital Operator is selected. (Check that the RUN command LED indicator is lit.) |
|  | STOP/RESET key | Decelerates and stops the Inverter. Functions as a reset key if an Inverter error occurs. |
|  | Mode key | Switches between: the monitor mode (d□□□), the basic function mode (F□□□), and the extended function mode (A□□□, b□□□, c□□□, H□□□). |
|  | Enter key | Enters the set value. (To change the set value, be sure to press the Enter key.) |
|  | Increment key | Changes the mode. Also, increases the set value of each function. |
|  | Decrement key | Changes the mode. Also, decreases the set value of each function. |

Using Digital Operator

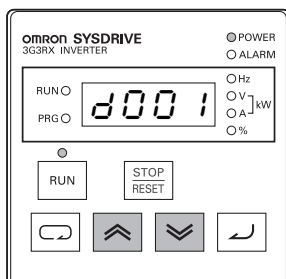
■ Setting output frequency

Power ON



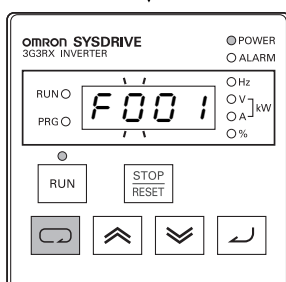
(1) 0.0 or the value previously monitored is displayed.

Press key.



(2) Function code appears.

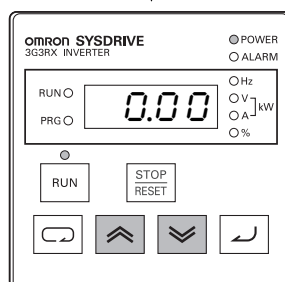
Press until F001 appears.



(3) F001 appears.

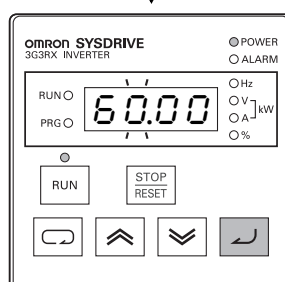
Press key.

(It continues in upper right.)



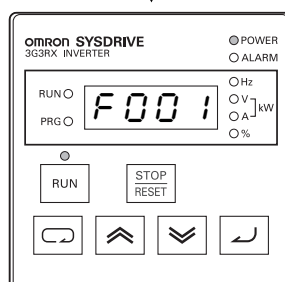
(4) Preset value is displayed.

Press to set desired value.



(5) Newly set value is displayed.

Press key to store the value.



(6) Set end. (Back to F001)

■ Operation Example for Basic Display (factory default: "b037 = 04")

- Displays the limited basic parameters.

Monitor mode: All
 Function mode: 4 parameters
 Extended function mode: 20 parameters

- Other parameters than those mentioned above are not displayed. To display all parameters, select "Complete display 'b037 = 00'".

● Parameters to be Displayed and Arrangement

| No. | Display code | Item |
|-----|--------------|---|
| 1 | d001 to d104 | Monitor display |
| 2 | F001 | Output frequency setting |
| 3 | F002 | Acceleration time 1 |
| 4 | F003 | Deceleration time 1 |
| 5 | F004 | Digital Operator rotation direction Selection (RUN direction selection) |
| 6 | A001 | Frequency reference selection |
| 7 | A002 | RUN command selection |
| 8 | A003 | Base frequency |
| 9 | A004 | Maximum frequency |
| 10 | A005 | FV/FI terminal selection |
| 11 | A020 | Multi-step speed reference 0 |
| 12 | A021 | Multi-step speed reference 1 |
| 13 | A023 | Multi-step speed reference 2 |
| 14 | A044 | V/f characteristics selection |
| 15 | A045 | Output voltage gain |
| 16 | A085 | Energy-saving RUN mode selection |
| 17 | b001 | Retry selection |
| 18 | b002 | Allowable momentary power interruption time |
| 19 | b008 | Trip retry selection |
| 20 | b011 | Trip retry wait time |
| 21 | b037 | Display selection * |
| 22 | b083 | Carrier frequency |
| 23 | b084 | Initialization selection |
| 24 | b130 | Overvoltage protection function during deceleration |
| 25 | b131 | Overvoltage protection level during deceleration |
| 26 | C021 | Multi-function output terminal P1 selection |
| 27 | C022 | Multi-function output terminal P2 selection |
| 28 | C036 | Relay output (MA, MB) contact selection |

* If the target parameter is not displayed, check the setting of display selection "b037".
 To display all parameters, set "00" to "b037".

Standard Specification List

●Three-phase 200-V Class

| Class | | 3-phase 200 V | | | | | | | | | |
|--------------------------------|--------------------------------------|--|-------|-------|-------|-------|-------|--|-------|-------|-------|
| Model name (3G3RX-) | | A2055 | A2075 | A2110 | A2150 | A2185 | A2220 | A2300 | A2370 | A2450 | A2550 |
| Max. applicable motor 4P | kW | 5.5 | 7.5 | 11 | 15 | 18.5 | 22 | 30 | 37 | 45 | 55 |
| Rated output capacity (kVA) | 200 V | 8.3 | 11.0 | 15.9 | 22.1 | 26.3 | 32.9 | 41.9 | 50.2 | 63.0 | 76.2 |
| | 240 V | 9.9 | 13.3 | 19.1 | 26.6 | 31.5 | 39.4 | 50.2 | 60.2 | 75.6 | 91.4 |
| Rated input voltage | | 3-phase (3-wire) 200 V –15% to 240 V +10%, 50/60 Hz ±5% | | | | | | | | | |
| Rated output voltage | | 3-phase: 200 to 240 V (Cannot exceed that of incoming voltage.) | | | | | | | | | |
| Rated output current (A) | | 24 | 32 | 46 | 64 | 76 | 95 | 121 | 145 | 182 | 220 |
| Weight (kg) | | 6 | 6 | 6 | 14 | 14 | 14 | 22 | 30 | 30 | 43 |
| Braking | Regenerative braking | Built-in braking resistor circuit (discharge resistor separately mounted) | | | | | | Regenerative braking unit separately mounted | | | |
| | Minimum connection resistance (Ω) | 17 | 17 | 17 | 7.5 | 7.5 | 5 | --- | | | |

●Three-phase 400-V Class

| Class | | 3-phase 400 V | | | | | | | | | |
|--------------------------------|--------------------------------------|---|-------|-------|-------|-------|-------|--|-------|-------|-------|
| Model name (3G3RX-) | | A4055 | A4075 | A4110 | A4150 | A4185 | A4220 | A4300 | A4370 | A4450 | A4550 |
| Max. applicable motor 4P | kW | 5.5 | 7.5 | 11 | 15 | 18.5 | 22 | 30 | 37 | 45 | 55 |
| Rated output capacity (kVA) | 400 V | 9.7 | 13.1 | 17.3 | 22.1 | 26.3 | 33.2 | 40.1 | 51.9 | 63.0 | 77.6 |
| | 480 V | 11.6 | 15.8 | 20.7 | 26.6 | 31.5 | 39.9 | 48.2 | 62.3 | 75.6 | 93.1 |
| Rated input voltage | | 3-phase (3-wire) 380 V –15% to 480 V +10%, 50/60 Hz ±5% | | | | | | | | | |
| Rated output voltage | | 3-phase: 380 to 480 V (Cannot exceed that of incoming voltage.) | | | | | | | | | |
| Rated output current (A) | | 14 | 19 | 25 | 32 | 38 | 48 | 58 | 75 | 91 | 112 |
| Weight (kg) | | 6 | 6 | 6 | 14 | 14 | 14 | 22 | 30 | 30 | 30 |
| Braking | Regenerative braking | Built-in braking resistor circuit (discharge resistor) | | | | | | Regenerative braking unit separately mounted | | | |
| | Minimum connection resistance (Ω) | 70 | 35 | 35 | 24 | 24 | 20 | --- | | | |

Common Specification

| Item | | Specifications |
|--------------------------------------|--|---|
| Enclosure rating | | IP20 |
| Cooling method | | Forced air cooling |
| Control method | | Phase-to-phase sinusoidal modulation PWM |
| Output frequency range | | 0.1 to 400Hz |
| Frequency precision | | Digital command: $\pm 0.01\%$ of the max. frequency Analog command: $\pm 0.2\%$ of the max. frequency (25°C $\pm 10^\circ\text{C}$) |
| Frequency resolution | | Digital setting: 0.01 Hz Analog setting: Max. frequency/4000 (Terminal FV: 12 bits/0 to +10 V), (Terminal FV2: 12 bits/-10 to +10 V), (Terminal FI: 12 bits/0 to +20 mA) |
| Voltage/Frequency characteristics | | V/f optionally changeable at base frequencies of 30 to 400 Hz, V/f braking constant torque, reduction torque, sensorless vector control, sensor-less vector control at 0 Hz |
| Speed fluctuation | | $\pm 0.5\%$ (under sensor-less vector control or sensorless vector control at 0 Hz) |
| Overload current rating | | 150%/60 s, 200%/3 s |
| Acceleration/Deceleration time | | 0.01 to 3600.0 s (line/curve selection) |
| Starting torque | | 200%/0.3 Hz (under sensorless vector control or sensor-less vector control at 0 Hz) 150%/Torque at 0 Hz (under sensor-less vector control at 0 Hz, or when the motor with one frame fewer than the maximum applicable motor is connected) |
| DC injection braking | | Operates when the starting frequency is lower than that in deceleration via the STOP command, when the frequency reference is lower than the operation frequency, or via an external input (braking power, time, and frequency settable) |
| Input | Multi-function input | 8 terminals, NO/NC switchable, sink/source logic switchable [Terminal function] 8 functions can be selected from among 60. Reverse (RV), Multi-step speed 1 (CF1), Multi-step speed 2 (CF2), Multi-step speed 3 (CF3), Multi-step speed 4 (CF4), Jogging (JG), External DC injection braking (DB), 2nd control (SET), 2-step acceleration/deceleration (2CH), Free-run stop (FRS), External trip (EXT), USP function (USP), Commercial switch (CS), Soft lock (SFT), Analog input selection (AT), 3rd control (SET3), Reset (RS), 3-wire startup (STA), 3-wire stop (STP), 3-wire forward/reverse (F/R), PID disabled (PID), PID integral reset (PIDC), Control gain switching (CAS), Remote operation accelerated (UP), Remote operation decelerated (DWN), Remote operation data clear (UDC), Forced operator (OPE), Multi-step speed bit 1 (SF1), Multi-step speed bit 2 (SF2), Multi-step speed bit 3 (SF3), Multi-step speed bit 4 (SF4), Multi-step speed bit 5 (SF5), Multi-step speed bit 6 (SF6), Multi-step speed bit 7 (SF7), Overload limit switching (OLR), Torque limit enabled (TL), Torque limit switching 1 (TRQ1), Torque limit switching 2 (TRQ2), P/PI switching (PPI), Brake confirmation (BOK), Orientation (ORT), LAD cancel (LAC), Position deviation clear (PCLR), Pulse train position command input permission (STAT), Frequency addition function (ADD), Forced terminal (F-TM), Torque reference input permission (ATR), Integrated power clear (KHC), Servo ON (SON), Preliminary excitation (FOC), General-purpose input 1 (MI1), General-purpose input 2 (MI2), General-purpose input 3 (MI3), General-purpose input 4 (MI4), General-purpose input 5 (MI5), General-purpose input 6 (MI6), General-purpose input 7 (MI7), General-purpose input 8 (MI8), Analog command held (AHD), No allocation (no) |
| | Thermistor input terminal | 1 terminal (Positive/Negative temperature coefficient of resistance element switchable) |
| Output | Multi-function output | 5 open collector output terminals: NO/NC switchable, sink/source logic switchable 1 relay (SPDT contact) output terminal: NO/NC switchable [Terminal function] 6 functions can be selected from among 43. During operation (RUN), Constant speed reached (FA1), Set frequency exceeded (FA2), Overload warning (OL), Excessive PID deviation (OD), Alarm signal (AL), Set frequency only (FA3), Overtorque (OTQ), Signal during momentary power interruption (IP), Signal during undervoltage (UV), Torque limit (TRQ), RUN time over (RNT), Power ON time over (ONT), Thermal warning (THM), Brake release (BRK), Brake error (BER), Zero-speed signal (ZS), Excessive speed deviation (DSE), Position ready (POK), Set frequency exceeded 2 (FA4), Set frequency only 2 (FA5), Overload warning 2 (OL2), PID FB status output (FBV), Network error (NDc), Logic operation output 1 (LOG1), Logic operation output 2 (LOG2), Logic operation output 3 (LOG3), Logic operation output 4 (LOG4), Logic operation output 5 (LOG5), Logic operation output 6 (LOG6), Capacitor life warning (WAC), Cooling fin overheat warning (WAF), Starting contact signal (FR), Cooling fin overheat warning (OHF), Low current signal (LOC), General-purpose output 1 (MO1), General-purpose output 2 (MO2), General-purpose output 3 (MO3), General-purpose output 4 (MO4), General-purpose output 5 (MO5), General-purpose output 6 (MO6), Operation ready (IRDY), During forward operation (FWR), During reverse operation (RVR), Fatal fault (MJA), Alarm codes 0 to 3 (AC0 to AC3) |
| | Multi-function monitor output terminal | Analog voltage output, Analog current output, Pulse train output (A-F, D-F {multiplied by "n", pulse output only}, A, T, V, P, etc.) |
| Display monitor | | Output frequency, Output current, Output torque, Frequency conversion value, Trip record, I/O terminal status, Electric power, etc. |
| Other functions | | V/f free setting (7), Upper/lower frequency limit, Frequency jump, Curve acceleration/deceleration, Manual torque boost level/break, Energy-saving operation, Analog meter adjustment, Starting frequency, Carrier frequency adjustment, Electronic thermal function, (free setting available), External start/end (frequency/rate), Analog input selection, Trip retry, Restart during momentary power interruption, Various signal outputs, Reduced voltage startup, Overload limit, Initialization value setting, Automatic deceleration at power-off, AVR function, Fuzzy acceleration/deceleration, Auto tuning (Online/Offline), High-torque multi-operation control (sensor-less vector control of two monitors with one Inverter) |
| Carrier frequency modification range | | 0.5 to 15 kHz |
| Protective functions | | Overcurrent protection, Overvoltage protection, Undervoltage protection, Electronic thermal protection, Temperature error protection, Momentary power interruption/Power interruption protection, Input open-phase protection, Braking resistor overload protection, Ground-fault overcurrent detection at power-on, USP error, External trip, Emergency shutdown trip, CT error, Communication error, Option error, etc. |

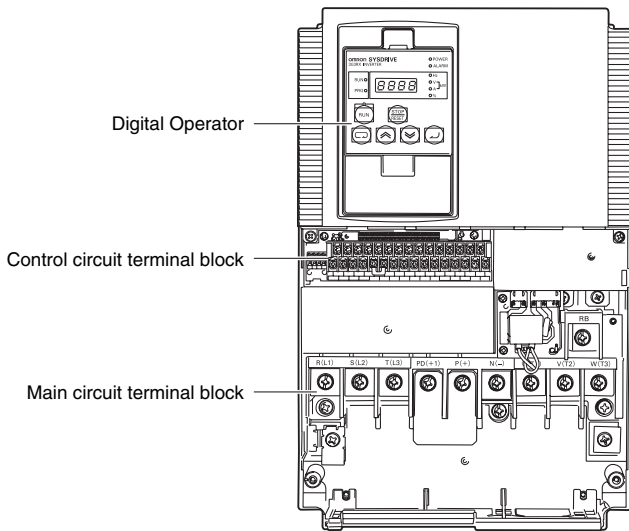
| Item | | Specifications |
|-----------------------|--------------------------------------|--|
| Operating environment | Ambient/Storage temperature/Humidity | –10°C to 50°C/–20°C to 65°C/20% to 90% RH (with no condensation) |
| | Vibration * | 3G3RX-A055/-A075/-A110/-A150/-A185/-A220: 5.9 m/s ² (0.6G), 10 to 55 Hz 3G3RX-A300/-A370/-A450/-A550: 2.94 m/s ² (0.3G), 10 to 55 Hz |
| | Location | At a maximum altitude of 1,000 m; indoors (without corrosive gases or dust) |
| Options | Feedback option | Sensor vector control |
| | Digital input option | 4-digit BCD, 16-bit binary |
| Other options | | Braking resistor, AC reactor, DC reactor, Noise filter, Digital Operator cables, Harmonics suppression unit, LCR filter, Analog operation panel, Application control device, Regenerative braking unit, etc. |

*Complies with the test method specified in JIS C0040 (1999).

Note: Insulation distance complies with UL/CE standards.

Terminal Block Specifications

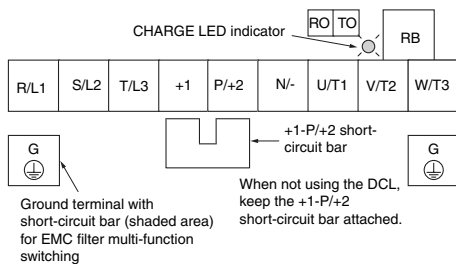
Terminal Block Position



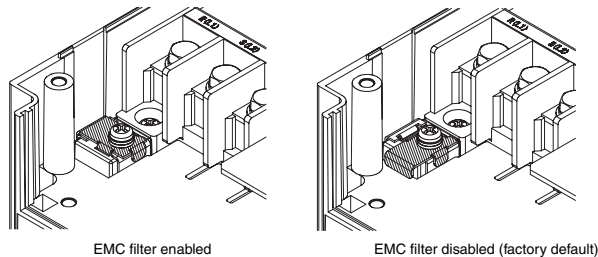
Note: This illustration shows the terminal block with the Terminal block front cover removed.

Arrangement of Main Circuit Terminals

Terminal arrangement



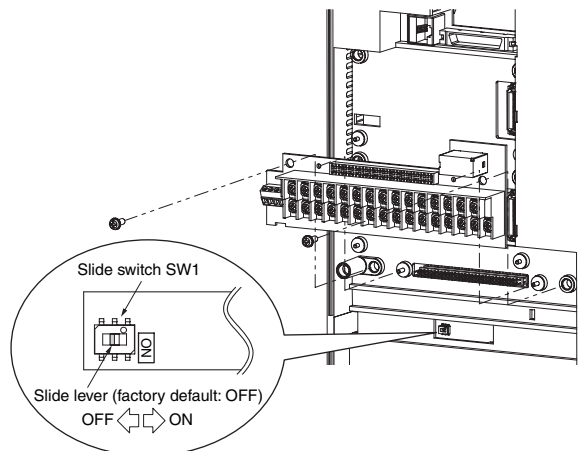
EMC filter functions switching method



| Terminal symbol | Terminal name | Description |
|------------------|---|--|
| R/L1, S/L2, T/L3 | Main power supply input terminal | Connect the input power supply. |
| U/T1, V/T2, W/T3 | Inverter output terminal | Connect to the 3-phase motor. |
| +1, P/+2 | External DC reactor connection terminal | Remove the short-circuit bar between terminals "+1" and "P/+2", and connect the optional power factor improvement reactor (DCL). |
| P/+2, RB | Braking resistor connection terminals | Connect optional external braking resistors. (The RB terminal is provided for the Inverters with 22 kW or lower capacity.) |
| P/+2, N/- | Regenerative braking unit connection terminal | Connect optional regenerative braking units. |
| G | Ground terminal | Inverter case ground terminal. Connect this terminal to the ground. Class D (200 V), Class D (400 V) |

Emergency Shutoff Function

- The built-in slide switch is used to enable or disable the emergency shutoff function (Factory Default: Disabled).
- This function is intended to turn off the Inverter output (Stop switching the main element) via only the multi-function input terminal of the hardware circuit, independent of the CPU Software.

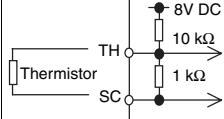


●Arrangement of Control Circuit Terminals

| | | | | | | | | | | | | | | | |
|----|----|-----|-----|-----|----|----|----|----|----|----|----|----|----|----|----|
| | FS | FV2 | AM | FM | TH | FW | S8 | SC | S5 | S3 | S1 | P4 | P3 | P1 | MA |
| FC | FV | FI | AMI | P24 | SN | SC | S7 | S6 | S4 | S2 | P5 | PC | P2 | MC | MB |

Terminal screw size M3

| | | | Terminal symbol | Terminal name | Description | Specifications | |
|---------------|-------------------------|-----------------------------|---|---|--|--|---|
| Analog | Power supply | | FC | Frequency reference common | Common terminal for the frequency setting signals (FV, FV2 and FI) and the analog output terminals (AM and AMI). Do not connect this terminal to the ground. | --- | |
| | | | FS | Frequency reference power supply output | +10 V DC power supply for the FV terminal. | Allowable load current: 20 mA max. | |
| | Frequency setting input | | FV | Frequency reference input (Voltage directive) | With a 0 V to 10 V DC voltage input, the maximum frequency is set at 10 V. To set the maximum frequency at 10 V or lower, set A014. | Input impedance 10 kΩ Allowable input voltage range: −0.3 to +12 V DC | |
| | | | FV2 | Auxiliary frequency reference input (Voltage directive) | With a 0 to 10 V DC voltage input, the FV2 signal is added to the frequency reference signal of the FV or FI terminal. If the setting is changed, the frequency reference can be input even with the FV2 terminal independently. | Input impedance 10 kΩ Allowable input voltage 0 to ±12 V DC | |
| | | | FI | Frequency reference input (Current directive) | With a 4 to 20 mA DC current input, the maximum frequency is set at 20 mA. The FI signal is only active when the AT terminal is ON. Allocate the AT function to the multi-function input terminal. | Input impedance 100 Ω Allowable max. current: 24 mA | |
| | Monitor output | | AM | Analog monitor (Voltage) | This terminal outputs a signal selected from the "0 V to 10 V DC Voltage Output" monitor items: Output frequency, Output current, Output torque (with/without sign), Output voltage, Input voltage, Electronic thermal relay load rate, LAD frequency, Motor temperature, Cooling fin temperature, and General-purpose output. | Allowable max. current: 2 mA | |
| | | | AMI | Analog monitor (Current) | This terminal outputs a signal selected from the "4 to 20 mA DC Current Output" monitor items: Output frequency, Output current, Output torque (with/without sign), Output voltage, Input voltage, Electronic thermal relay load rate, LAD frequency, Motor temperature, Cooling fin temperature, and General-purpose output. | Allowable load impedance: 250 Ω max. | |
| | Digital (contact) | Monitor output | | FM | Multi-function digital output | This terminal outputs a signal selected from the "0 to 10 V DC Voltage Output (PWM)" monitor items: Output frequency, Output current, Output torque (with/without sign), Output voltage, Input voltage, Electronic thermal relay load rate, LAD frequency, Motor temperature, Cooling fin temperature, General-purpose output, Digital output frequency, and Digital current monitor. "Digital output frequency", and "Digital current monitor" output a digital pulse at 0/10 V DC pulse voltage and 50% duty ratio. | Allowable max. current: 1.2 mA Max. frequency: 3.6 kHz |
| Power supply | | | | | P24 | Interface power supply terminal | 24 V DC power supply for contact input signal. When the source logic is selected, this terminal functions as the contact input common terminal. |
| | | SC | Input common | | Common terminal for the interface power supply (P24) terminal, thermistor input (TH) terminal and digital monitor (FM) terminal. When the sink logic is selected, this terminal functions as the contact input common terminal. Do not connect this terminal to the ground. | --- | |
| Contact input | | RUN command | | FW | Forward rotation command terminal | When the FW signal is ON, the motor runs forward. When it is OFF, the motor decelerates and stops. | [Contact input ON condition] Voltage between each input terminal and the SN terminal: 18 V DC or more. |
| | | | | Function/Selection | S1 | Multi-function input | Select 8 functions from among the 69 functions and allocate them to from terminals S1 to S8. Note: Only terminals S1 and S3 can be used for the emergency shutoff function. For details, refer to <i>Emergency Shutoff Function</i> on page 45. |
| | | S2 | | | | | |
| | | S3 | | | | | |
| | | S4 | | | | | |
| | | S5 | | | | | |
| | | S6 | | | | | |
| | | S7 | | | | | |
| S8 | | | | | | | |
| SN | | Multi-function input common | The sink and source logic for contact input can be switched by connecting a short-circuit bar on the control terminal block. Short-circuiting P24 and SC → Sink logic, Short-circuiting SC and SN → Source logic To drive contact input via an external power supply, remove the short-circuit bar and connect terminal SN to the external interface circuit. | --- | | | |

| | | | Terminal symbol | Terminal name | Description | Specifications |
|-------------------|-----------------------|---------------------|-----------------|------------------------------------|--|---|
| Digital (contact) | Open collector output | Status/Factor | P1 | Multi-function output | Select 5 functions from among 51, and allocate them to terminals P1 through P5. If an alarm code is selected in C062, terminals P1 to P3, or terminals P1 to P4 always output an alarm factor code (e.g. Inverter trip). The signal between each terminal and PC always corresponds to the sink or source logic. | Between each terminal and PC Voltage drop 4 V max. at power-on Max. allowable voltage: 27 V DC Max. allowable current: 50 mA |
| | | | P2 | | | |
| | | | P3 | | | |
| | | | P4 | | | |
| | | | P5 | | | |
| | Relay output | Status, alarm, etc. | PC | Multi-function output common | Common terminal for multi-function output terminals P1 to P5. | |
| | | | MA MB | Relay output | Select the desired functions from among 43 functions, and allocate them to these terminals. SPDT output. By factory default, the relay output (MA, MB) contact selection (C036) is set at NC contact between MA-MC, and NO contact between MB-MC. | Contact max. capacity MA-MC 250 V AC, 2 A (Resistance) 0.2 A (Induction) MB-MC 250 V AC, 1 A (Resistance) 0.2 A (Induction) Contact min. capacity 100 V AC, 10 mA 5 V DC, 100 mA |
| | | | MC | Relay output common | | |
| Analog | Analog input | Sensor | TH | External thermistor input Terminal | Connect an external thermistor to this terminal, to trip the Inverter when a temperature error occurs. The SC terminal functions as the common terminal. [Recommended thermistor characteristics] Allowable rated power: 100 mW min. Impedance at temperature error: 3 kΩ Temperature error detection level is adjustable between 0 and 9999 Ω. | Allowable input voltage range 0 to 8V DC [Input circuit]  |

Dimensions

3G3RX-A2055

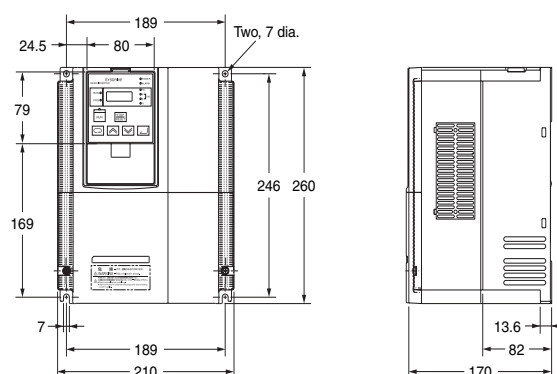
3G3RX-A2075

3G3RX-A2110

3G3RX-A4055

3G3RX-A4075

3G3RX-A4110



3G3RX-A2150

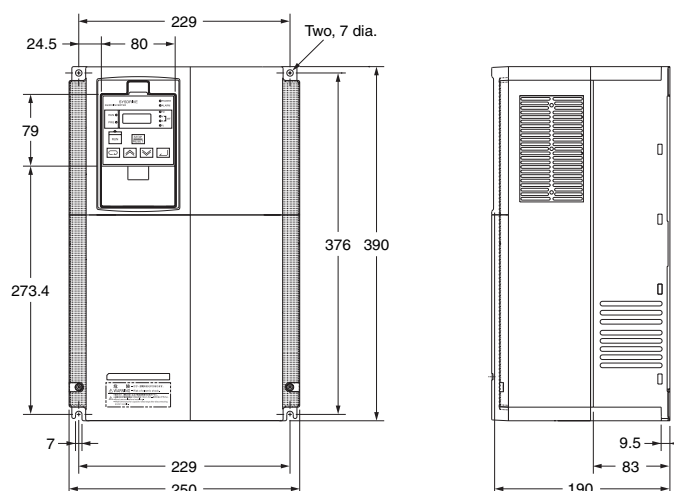
3G3RX-A2185

3G3RX-A2220

3G3RX-A4150

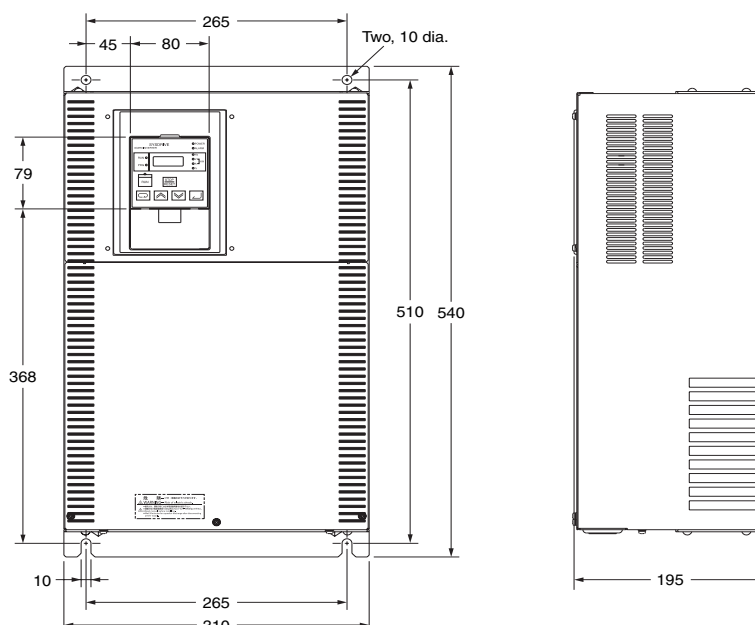
3G3RX-A4185

3G3RX-A4220

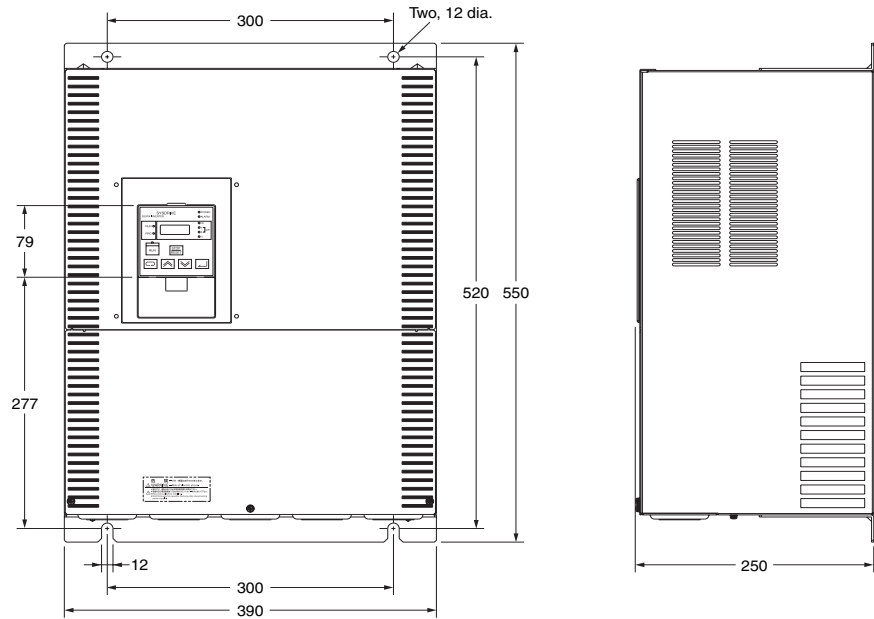


3G3RX-A2300

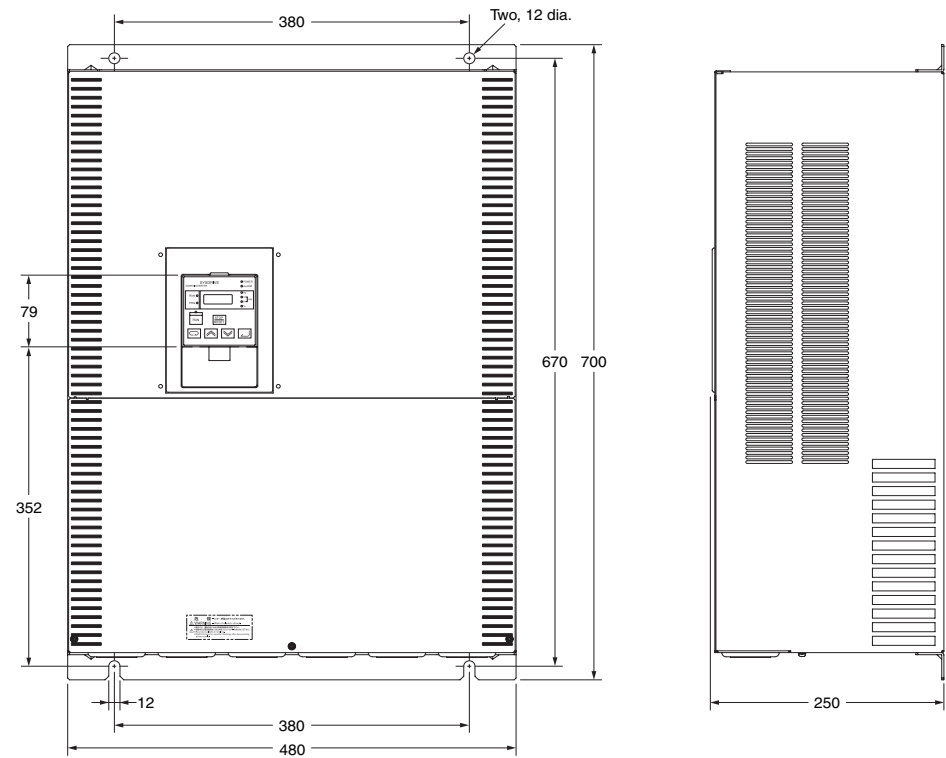
3G3RX-A4300



3G3RX-A2370
3G3RX-A2450
3G3RX-A4370
3G3RX-A4450
3G3RX-A4550



3G3RX-A2550



Selection

Features

SYSDRIVE
JX Series

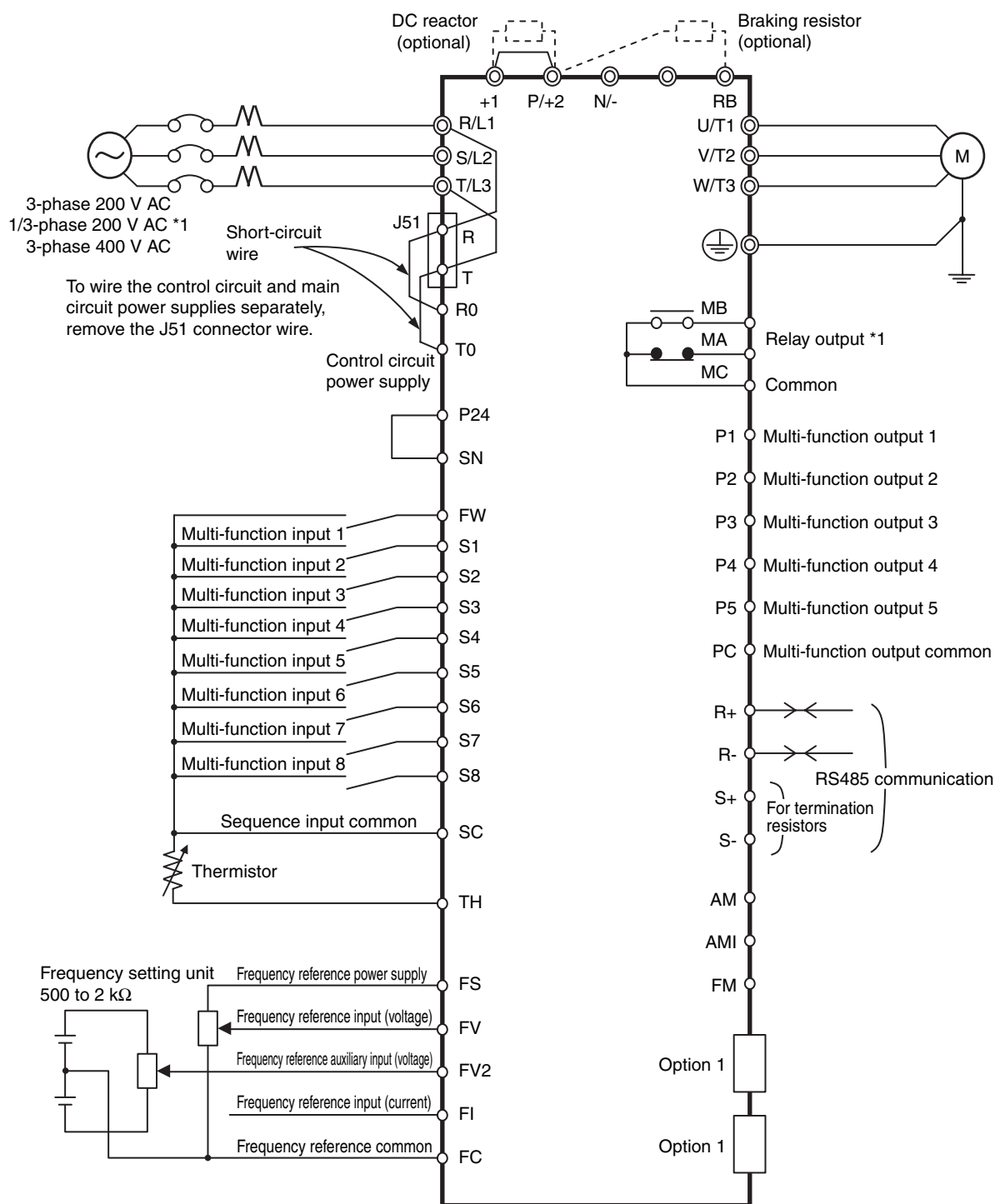
SYSDRIVE
MX Series

SYSDRIVE
RX Series

SYSDRIVE
Option

Overview of
Inverter Selection

Standard Connection Diagram







*1. By default, MA is set to NC contact, and MB to NO contact in the contact selection (C036).


Protective and Diagnostic Functions

●Error Code List

| Display on Digital Operator | Name | Description | |
|---|--|---|--|
|  | Overcurrent protection | Constant speed | If the motor is restrained or rapidly accelerated or decelerated, a large current will flow through the Inverter, which will result in breakage. The larger than specified current then shuts off the output and an error appears. The protection detects this overcurrent through AC CT (current detector). The protection circuit operates at approximately 220% of the Inverter rated output current and a trip occurs. |
|  | | Deceleration | |
|  | | Acceleration | |
|  | | Others | |
|  | Overload protection *1 | Monitors the Inverter output current and shuts off the output, displaying an error if the built-in electronic thermal function detects overload against the motor. Trips depending on the electronic thermal function settings. | |
|  | Braking resistor overload protection | Shuts off the output and displays an error if the usage rate of regenerative braking circuit exceeds the b090 set value. | |
|  | Overvoltage protection | Extremely high DC voltage between P/+2 and N/- may result in failure. This function therefore shuts off the output and displays an error if the DC voltage between P/+2 and N/- exceeds the specified level because of regenerative energy from the motor or increase of the incoming voltage during operation. Trips when the DC voltage between P/+2 and N/- reaches approximately 400 V DC for 200-V class, and 800 V DC for 400-V class. | |
|  | EEPROM error *2 *3 | Shuts off the output and displays an error if an error occurs because of external noise and abnormal temperature rise in the EEPROM built into the Inverter. Note: It may become a CPU error depending on the case. | |
|  | Undervoltage | Shuts off the output if the incoming voltage drops below that specified. This is because the control circuit fails to work properly, if the incoming voltage to the Inverter drops. Trips when the DC voltage between P and N reaches approximately 175 V DC for 200-V class, and 345 V DC for 400-V class. | |
|  | CT error | Shuts off the output if an error occurs in the CT (current detector) built into the Inverter. Trips if the CT output is approximately 0.6 V or more when the power is turned on. | |
|  | CPU error *3 | Shuts off the output and displays an error if the internal CPU has worked erroneously or abnormally. Note: If an abnormal value is read from EEPROM, it may become a CPU error depending on the case. | |
|  | External trip | If an error occurs in the external equipment or devices, the Inverter receives the signal, and the output is shut off. (Available with the external trip function selected) | |
|  | USP error | Appears when the power is turned on with the RUN signal input into the Inverter. (Available with the USP function selected) | |
|  | Grounding protection *3 | Protects the Inverter if a ground fault between the Inverter output unit and the motor is detected when turning on the power. (This function does not work when there is residual voltage in the motor.) | |
|  | Incoming overvoltage protection | Appears if the incoming voltage continues to be higher than the specification value for 100 seconds while the Inverter is stopped. Trips when the main circuit DC voltage reaches approximately 390 V DC for 200-V class, and 780 V DC for 400-V class. | |
|  | Momentary power interruption protection | Shuts off the output when a momentary power interruption occurs for 15 ms or more. If the shutoff time is long, it is normally recognized as a power shutoff. Note that, when restart is selected, the Inverter restarts from recovery as long as the RUN command remains. | |
|  | Temperature error when the rotation speed of the cooling fan decreases | Appears if a decrease of the cooling fan rotation speed has been detected when the following temperature error occurs. | |
|  | Temperature error | Shuts off the output if the temperature has risen in the main circuit because of the high ambient temperature. | |
|  | Gate array communications error | Trips when a fault is detected in communication behavior between the built-in CPU and the gate array. | |
|  | Input open-phase protection | Prevents Inverter damage due to input open-phase protection function when the input open-phase selection is enabled (b006=01), and trips. Trips when the open-phase time is approximately 1 s or more. | |
|  | Main circuit error *3 | Trips when the gate array cannot confirm IGBT ON/OFF because of erroneous operation or main element breakage caused by noise interfusion. | |
|  | IGBT error | Shuts off the Inverter output to protect the main element when a momentary overcurrent, temperature error in the main element, or drop of the main element driving power supply occurs. (Retry operation cannot be performed after this trip.) | |
|  | Thermistor error | Shuts off the Inverter output when detecting the thermistor resistance value inside the motor connected to the TH terminal and resulting motor temperature rise. | |
|  | Brake error | When 01 is selected in b120 (brake control selection), this error appears if the brake ON/OFF cannot be recognized within the b124 set time (brake confirmation wait time) after the Inverter outputs the brake release signal. | |
|  | Emergency shutoff *4 | Shuts off the hardware output and displays an error when the EMR terminal (S3) is turned on with SW1 on the logic board ON. | |
|  | Overload protection in a low speed range | If an overload is detected in the lowest speed range of 0.2 Hz max., an electronic thermal inside the Inverter works to shut off the Inverter output. (2nd electronic thermal level) (However, higher frequency could remain in the error history.) | |
|  | Modbus communications error | Appears when the timeout occurs because of disconnection during Modbus-RTU communication. (Trip by the C076 setting) | |

| Display on Digital Operator | Name | Description |
|--|----------------|--|
|   | Option 1 error | Detects an error on the board mounted on option slot 1. For details, refer to the operation manual for the mounted option board. |
|   | Option 2 error | Detects an error on the board mounted on option slot 2. For details, refer to the operation manual for the mounted option board. |

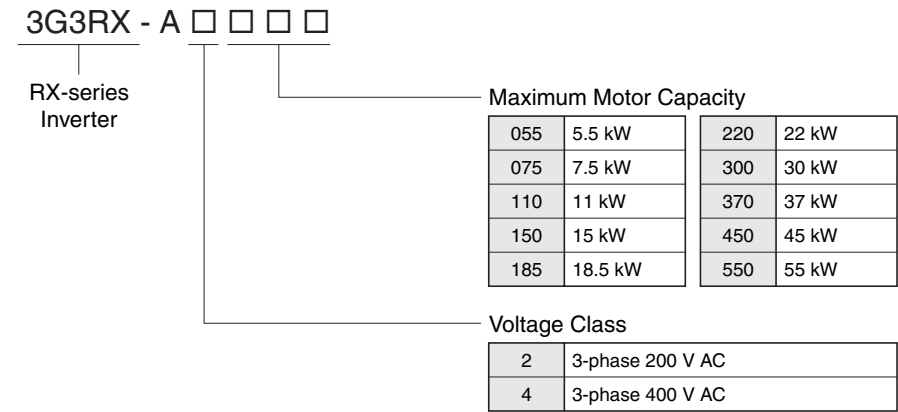
*1. The reset command will not be accepted until approximately 10 seconds pass since the trip occurs (protection function works)

*2. The reset command will not be accepted if the EEPROM error  occurs. Turn off the power once. If you find E08 when turning on the power again, it is possible that the memory element has been broken or the parameters have not been memorized correctly. Perform the user initialization to set the parameters again.

*3. The reset command through the RS terminal or STOP/RESET key will not be accepted. Turn off the power.

*4. The reset operation via the Digital Operator will not be accepted. Be sure to reset via the RS terminal.

Model Number Explanation



Standard Models

| Rated voltage | Enclosure rating | Max. applicable motor capacity | Model |
|------------------|------------------|--------------------------------|-------------|
| 3-phase 200 V AC | IP20 | 5.5 kW | 3G3RX-A2055 |
| | | 7.5 kW | 3G3RX-A2075 |
| | | 11 kW | 3G3RX-A2110 |
| | | 15 kW | 3G3RX-A2150 |
| | | 18.5 kW | 3G3RX-A2185 |
| | | 22 kW | 3G3RX-A2220 |
| | | 30 kW | 3G3RX-A2300 |
| | | 37 kW | 3G3RX-A2370 |
| | | 45 kW | 3G3RX-A2450 |
| | | 55 kW | 3G3RX-A2550 |
| 3-phase 400 V AC | | 5.5 kW | 3G3RX-A4055 |
| | | 7.5 kW | 3G3RX-A4075 |
| | | 11 kW | 3G3RX-A4110 |
| | | 15 kW | 3G3RX-A4150 |
| | | 18.5 kW | 3G3RX-A4185 |
| | | 22 kW | 3G3RX-A4220 |
| | | 30 kW | 3G3RX-A4300 |
| | | 37 kW | 3G3RX-A4370 |
| | | 45 kW | 3G3RX-A4450 |
| | | 55 kW | 3G3RX-A4550 |

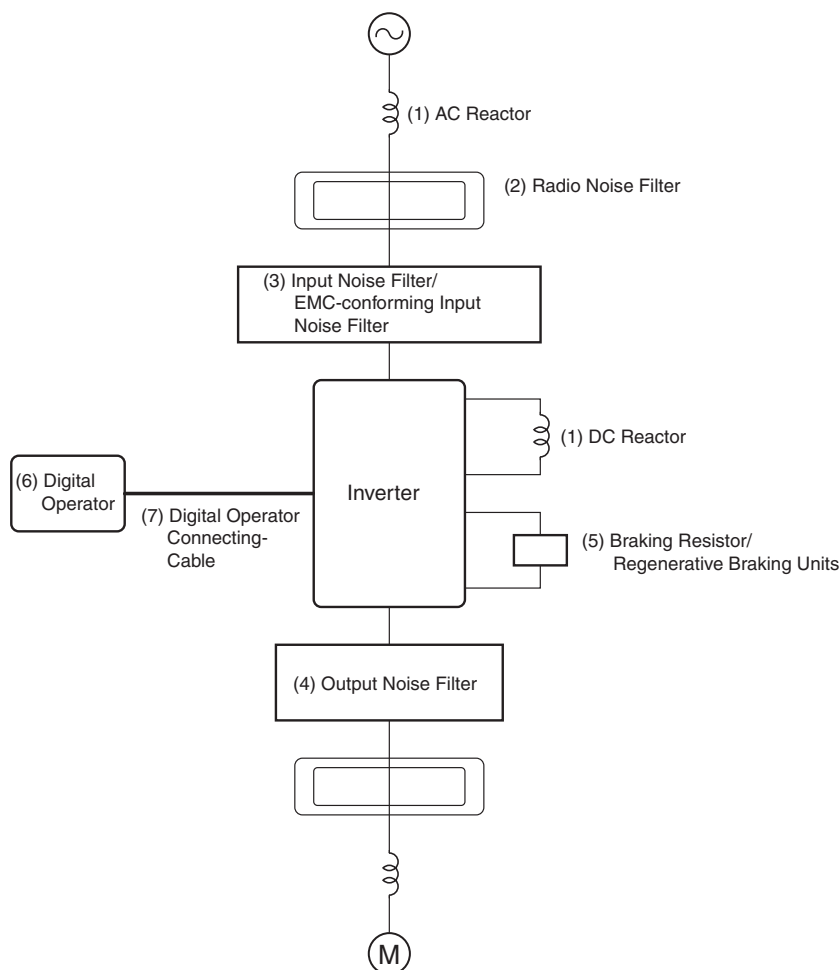
International Standards (EC Directives and UL/cUL Standards)

The 3G3RX Inverter meets the EC Directives and UL/cUL standard requirements for worldwide use.

| Classification | | Applicable standard |
|------------------|-----------------------|---------------------|
| ED Directives | EMC Directive | EN61800-3: 2004 |
| | Low-voltage Directive | EN61800-5-1: 2003 |
| UL/cUL Standards | | UL508C |

Specifications of Optional Items and Peripheral Devices

The following optional items and peripheral devices can be used with the Inverter. Select them according to the application.



| Purpose | No. | Name | Model | Description |
|--|-----|-----------------------------------|------------------------------|---|
| Improve the input power factor of the Inverter | (1) | DC Reactor AC Reactor | 3G3AX-DL□□□□ 3G3AX-AL□□□□ | Used to improve the input power factor of the Inverter. All Inverters of 22 kW or higher contain built-in DC reactors. These are optional for Inverters of 18 kW or less. Install DC and AC reactors for applications with a large power supply capacity (600 kVA or higher). |
| Reduce the affects of radio and control device noise | (2) | Radio Noise Filter | 3G3AX-ZCL□ | Reduces noise coming into the inverter from the power supply line and to reduce noise flowing from the inverter into the power supply line. Connect as close to the Inverter as possible. |
| | (3) | Input Noise Filter | 3G3AX-NFI□□ | Reduces noise coming into the inverter from the power supply line and to reduce noise flowing from the inverter into the power supply line. Connect as close to the Inverter as possible. |
| | | EMC-conforming Input Noise Filter | 3G3AX-EFI□□ | This input noise filter is for use in systems that must comply with the EC's EMC Directives. Select a filter appropriate for the Inverter model. |
| | (4) | Output Noise Filter | 3G3AX-NFO□□ | Reduces noise generated by the Inverter. Connect as close to the Inverter as possible. |
| Enable stopping the machine in a set time | (5) | Braking Resistor | 3G3AX-RB□□□□□ | Consumes the regenerative motor energy with a resistor to reduce deceleration time (use rate: 3% ED). |
| | | Regenerative Braking Unit | 3G3AX-RBU□□ | |
| Operates the Inverter externally | (6) | Digital Operator | 3G3AX-OP□□ | Remote Operator Note: MX and RX series has this operator. It's used separated the Inverter. |
| | (7) | Digital Operator Connecting-Cable | 3G3AX-OPCN□□ | Extension cable to use a Digital Operator remotely. Cable length: 1 m or 3 m |
| Put the Inverter on the panel by DIN Rail | --- | DIN Rail Unit | 3G3AX-DIN□□ | --- |

Note: Use a ground fault interrupter with a current sensitivity of 200 mA minimum and an operating time of 0.1 s minimum to prevent operating errors. The interrupter must be suitable for high-frequency operation.

Example: NV series by Mitsubishi Electric Corporation (manufactured in or after 1998)

EG, SG series by Fuji Electric Co., Ltd. (manufactured in or after 1984)

JX/MX/RX Series Related Options

○: Release △: Available soon

| Name | Model | Specifications | | Applicable Series | | |
|----------------------------|---------------|-----------------------|--|-------------------|----|----|
| | | | | JX | MX | RX |
| Regenerative Braking Units | 3G3AX-RBU21 | 3-phase 200 V | General purpose with Braking resistor | △ | △ | △ |
| | 3G3AX-RBU22 | | High Regeneration purpose with Braking resistor | △ | △ | △ |
| | 3G3AX-RBU23 | | General purpose for 30 kW without Braking resistor | | | △ |
| | 3G3AX-RBU24 | | General purpose for 55 kW without Braking resistor | | | △ |
| | 3G3AX-RBU41 | 3-phase 400 V | General purpose with Braking resistor | △ | △ | △ |
| | 3G3AX-RBU42 | | General purpose for 30 kW without Braking resistor | △ | △ | △ |
| | 3G3AX-RBU43 | | General purpose for 55 kW without Braking resistor | | | △ |
| Braking Resistor | 3G3AX-RBA1201 | Small Size: 5ED | Resistor 120 W, 180 Ω | | ○ | ○ |
| | 3G3AX-RBA1202 | | Resistor 120 W, 100 Ω | | ○ | ○ |
| | 3G3AX-RBA1203 | | Resistor 120 W, 5 Ω | | ○ | ○ |
| | 3G3AX-RBA1204 | | Resistor 120 W, 35 Ω | | ○ | ○ |
| | 3G3AX-RBB2001 | Standard: 10ED | Resistor 200 W, 180 Ω | | ○ | ○ |
| | 3G3AX-RBB2002 | | Resistor 200 W, 100 Ω | | ○ | ○ |
| | 3G3AX-RBB3001 | | Resistor 300 W, 50 Ω | | ○ | ○ |
| | 3G3AX-RBB4001 | Inside Capacity: 10ED | Resistor 400 W, 35 Ω | | ○ | ○ |
| | 3G3AX-RBC4001 | | Resistor 400 W, 50 Ω | | ○ | ○ |
| | 3G3AX-RBC6001 | | Resistor 600 W, 35 Ω | | | ○ |
| DC Reactor | 3G3AX-DL2002 | 3-phase 200 V | 0.2 kW | ○ | ○ | ○ |
| | 3G3AX-DL2004 | | 0.4 kW | ○ | ○ | ○ |
| | 3G3AX-DL2007 | | 0.7 kW | ○ | ○ | ○ |
| | 3G3AX-DL2015 | | 1.5 kW | ○ | ○ | ○ |
| | 3G3AX-DL2022 | | 2.2 kW | ○ | ○ | ○ |
| | 3G3AX-DL2037 | | 3.7 kW | ○ | ○ | ○ |
| | 3G3AX-DL2055 | | 5.5 kW | ○ | ○ | ○ |
| | 3G3AX-DL2075 | | 7.5 kW | ○ | ○ | ○ |
| | 3G3AX-DL2110 | | 11 kW | | | ○ |
| | 3G3AX-DL2150 | | 15 kW | | | ○ |
| | 3G3AX-DL2220 | | 22 kW | | | ○ |
| | 3G3AX-DL2300 | | 30 kW | | | ○ |
| | 3G3AX-DL2370 | | 37 kW | | | ○ |
| | 3G3AX-DL2450 | | 45 kW | | | ○ |
| | 3G3AX-DL2550 | | 55 kW | | | ○ |
| | 3G3AX-DL4004 | 3-phase 400 V | 0.4 kW | ○ | ○ | ○ |
| | 3G3AX-DL4007 | | 0.7 kW | ○ | ○ | ○ |
| | 3G3AX-DL4015 | | 1.5 kW | ○ | ○ | ○ |
| | 3G3AX-DL4022 | | 2.2 kW | ○ | ○ | ○ |
| | 3G3AX-DL4037 | | 3.7 kW | ○ | ○ | ○ |
| | 3G3AX-DL4055 | | 5.5 kW | ○ | ○ | ○ |
| | 3G3AX-DL4075 | | 7.5 kW | ○ | ○ | ○ |
| | 3G3AX-DL4110 | | 11 kW | | | ○ |
| | 3G3AX-DL4150 | | 15 kW | | | ○ |
| | 3G3AX-DL4220 | | 22 kW | | | ○ |
| | 3G3AX-DL4300 | | 30 kW | | | ○ |
| | 3G3AX-DL4370 | | 37 kW | | | ○ |
| | 3G3AX-DL4450 | | 45 kW | | | ○ |
| | 3G3AX-DL4550 | | 55 kW | | | ○ |
| Radio Noise Filter | 3G3AX-ZCL1 | | | ○ | ○ | ○ |
| | 3G3AX-ZCL2 | | | ○ | ○ | ○ |

Selection

Features

SYSDRIVE
JX SeriesSYSDRIVE
MX SeriesSYSDRIVE
RX SeriesSYSDRIVE
OptionOverview of
Inverter Selection

| Name | Model | Specifications | | Applicable Series | | |
|-----------------------------------|--------------|---|----------------|-------------------|----|----|
| | | | | JX | MX | RX |
| Input Noise Filter | 3G3AX-NFI21 | 3-phase 200 V | 0.2 to 0.75 kW | ○ | ○ | ○ |
| | 3G3AX-NFI22 | | 1.5 kW | ○ | ○ | ○ |
| | 3G3AX-NFI23 | | 2.2, 3.7 kW | ○ | ○ | ○ |
| | 3G3AX-NFI24 | | 5.5 kW | ○ | ○ | ○ |
| | 3G3AX-NFI25 | | 7.5 kW | ○ | ○ | ○ |
| | 3G3AX-NFI26 | | 11 kW | | | ○ |
| | 3G3AX-NFI27 | | 15 kW | | | ○ |
| | 3G3AX-NFI28 | | 18.5 kW | | | ○ |
| | 3G3AX-NFI29 | | 22, 30 kW | | | ○ |
| | 3G3AX-NFI2A | | 37 kW | | | ○ |
| | 3G3AX-NFI2B | | 45 kW | | | ○ |
| | 3G3AX-NFI2C | | 55 kW | | | ○ |
| | 3G3AX-NFI41 | 3-phase 400 V | 0.2 to 2.2 kW | ○ | ○ | ○ |
| | 3G3AX-NFI42 | | 3.7 kW | ○ | ○ | ○ |
| | 3G3AX-NFI43 | | 5.5, 7.5 kW | ○ | ○ | ○ |
| | 3G3AX-NFI44 | | 11 kW | | | ○ |
| | 3G3AX-NFI45 | | 15 kW | | | ○ |
| | 3G3AX-NFI46 | | 18.5 kW | | | ○ |
| | 3G3AX-NFI47 | | 22 kW | | | ○ |
| | 3G3AX-NFI48 | | 30 kW | | | ○ |
| | 3G3AX-NFI49 | | 37 kW | | | ○ |
| | 3G3AX-NFI4A | | 45, 55 kW | | | ○ |
| Output Noise Filter | 3G3AX-NFO01 | 1/3-phase 200 V 0.2 to 0.75 kW, 3-phase 400 V to 2.2 kW | | ○ | ○ | ○ |
| | 3G3AX-NFO02 | 1/3-phase 200 V 1.5, 2.2 kW, 3-phase 400 V 3.7 kW | | ○ | ○ | ○ |
| | 3G3AX-NFO03 | 3-phase 200 V 3.7, 5.5 kW, 3-phase 400 V 5.5 to 11 kW | | ○ | ○ | ○ |
| | 3G3AX-NFO04 | 3-phase 200 V 7.5, 11 kW, 3-phase 400 V 15 to 22 kW | | ○ | ○ | ○ |
| | 3G3AX-NFO05 | 3-phase 200 V 15 kW, 3-phase 400 V 30, 37 kW | | | | ○ |
| | 3G3AX-NFO06 | 3-phase 200 V 18.5, 22 kW, 3-phase 400 V 45 kW | | | | ○ |
| | 3G3AX-NFO07 | 3-phase 200 V 30, 37 kW, 3-phase 400 V 55, 75 kW | | | | ○ |
| AC Reactor | 3G3AX-AL2025 | 200 V | 0.2 to 1.5 kW | ○ | ○ | ○ |
| | 3G3AX-AL2055 | | 2.2 to 3.7 kW | ○ | ○ | ○ |
| | 3G3AX-AL2110 | | 5.5 to 7.5 kW | ○ | ○ | ○ |
| | 3G3AX-AL2220 | | 11 to 15 kW | | | ○ |
| | 3G3AX-AL2330 | | 18.5 to 22 kW | | | ○ |
| | 3G3AX-AL2500 | | 30 to 37 kW | | | ○ |
| | 3G3AX-AL2750 | | 45 to 55 kW | | | ○ |
| | 3G3AX-AL4025 | 400 V | 0.4 to 1.5 kW | ○ | ○ | ○ |
| | 3G3AX-AL4055 | | 2.2 to 3.7 kW | ○ | ○ | ○ |
| | 3G3AX-AL4110 | | 5.5 to 7.5 kW | ○ | ○ | ○ |
| | 3G3AX-AL4220 | | 11 to 15 kW | | | ○ |
| | 3G3AX-AL4330 | | 18.5 to 22 kW | | | ○ |
| | 3G3AX-AL4500 | | 30 to 37 kW | | | ○ |
| | 3G3AX-AL4750 | | 45 to 55 kW | | | ○ |
| DIN Rail Unit | 3G3AX-DIN11 | 3G3JX | | △ | | |
| | 3G3AX-DIN12 | 3G3JX | | △ | | |
| | 3G3AX-DIN21 | 3G3MX (3-phase 200 V 0.2 to 0.75 kW, 1/3-phase 200 V 0.2 to 0.4 kW) | | | △ | |
| | 3G3AX-DIN22 | 3G3MX (3-phase 200 V 1.5 to 3.7 kW, 3-phase 400 V 0.4 to 3.7 kW) | | | △ | |
| Encoder Feedback Board | 3G3AX-PG01 | For Position or Frequency Control | | | | △ |
| DI Board | 3G3AX-DI01 | PLC I/O Interface for setting Frequency, Acceleration/Deceleration time etc | | | | △ |
| Digital Operator | 3G3AX-OP01 | | | ○ | ○ | ○ |
| Digital Operator Connecting Cable | 3G3AX-OPCN1 | Cable Length 1 m | | ○ | ○ | ○ |
| | 3G3AX-OPCN3 | Cable Length 3 m | | ○ | ○ | ○ |

MEMO

This image shows a full page of graph paper. The grid consists of small squares formed by dashed lines, covering the entire area of the page. There are no margins, text, or other markings present.

Overview of Inverter Selection

Selecting the Motor Capacity

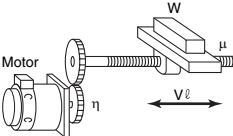
Select a motor before selecting the Inverter. Calculate the load inertia in the application, calculate the motor capacity and torque required to handle the load, and select an appropriate motor.

Simple Selection Method (Calculation of the Required Output)

With this method, you select the motor based on the output (W) required when the motor is rotating at a steady rate. This method does not include the involved calculations for acceleration and deceleration, so add some extra capacity to the calculated value when selecting the motor. This is a simple way to calculate the size of motor needed in equipment that operates at a steady rate for long periods, such as fans, conveyors, and mixing machines. This method is not suitable for the following kinds of applications:

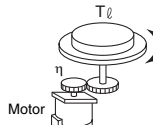
- Applications requiring sudden start-ups
- Applications where the equipment starts and stops frequently
- Applications where there is a lot of inertia in the transmission system
- Applications with a very inefficient transmission system

Linear Motion: Steady Power P_0 (kW)


$$P_0 = \frac{m \cdot W \cdot V \ell}{6120 \cdot \eta}$$

μ : Friction coefficient
 W : Weight of moveable load (kg)
 $V \ell$: Speed of moveable load (m/min)
 h : Efficiency of reduction mechanism (transmission)

Rotational Motion: Steady Power P_0 (kW)


$$P_0 = \frac{T_\ell \cdot N_\ell}{9535 \cdot \eta}$$

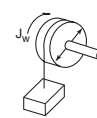
T_ℓ : Load torque at load axis (N·m)
 N_ℓ : Speed of load axis (r/min)
 η : Efficiency of reduction mechanism (transmission)

Detailed Selection Method (R.M.S. Calculation Method)

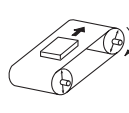
With this method, you calculate the effective torque and maximum torque required in the application's operating pattern. This method provides a detailed motor selection that matches the operating pattern.

Calculating the Motor Shaft Conversion Inertia

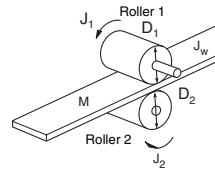
Use the following equations to calculate the inertia of all of the parts and convert that to the motor shaft conversion inertia.


$$J_w = J_1 + J_2 = \left(\frac{M_1 \cdot D_1^2}{8} + \frac{M_2 \cdot D_2^2}{4} \right) \times 10^{-6} \text{ (kg} \cdot \text{m}^2)$$

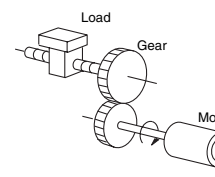
J_w : Inertia (kg·m²)
 J_1 : Inertia of cylinder (kg·m²)
 J_2 : Inertia due to object (kg·m²)
 D : Diameter (mm)
 M_1 : Mass of cylinder (kg)
 M_2 : Mass of object (kg)


$$J_w = J_1 + J_2 + J_3 + J_4 = \left(\frac{M_1 \cdot D_1^2}{8} + \frac{M_2 \cdot D_2^2}{8} + \frac{D^2}{D^2} + \frac{M_3 \cdot D_1^2}{4} + \frac{M_4 \cdot D_1^2}{4} \right) \times 10^{-6} \text{ (kg} \cdot \text{m}^2)$$

J_w : Inertia (kg·m²)
 J_1 : Inertia of cylinder 1 (kg·m²)
 J_2 : Inertia of cylinder 2 (kg·m²)
 J_3 : Inertia due to object (kg·m²)
 J_4 : Inertia due to belt (kg·m²)
 D : Diameter of cylinder 1 (mm)
 D_2 : Diameter of cylinder 2 (mm)
 M_1 : Mass of cylinder 1 (kg)
 M_2 : Mass of cylinder 2 (kg)
 M_3 : Mass of object (kg)
 M_4 : Mass of belt (kg)


$$J_w = J_1 + \left(\frac{D_1}{D_2} \right)^2 J_2 + \frac{M \cdot D_1^2}{4} \times 10^{-6} \text{ (kg} \cdot \text{m}^2)$$

J_w : Inertia of entire system (kg·m²)
 J_1 : Inertia of roller 1 (kg·m²)
 J_2 : Inertia of roller 2 (kg·m²)
 D_1 : Diameter of roller 1 (mm)
 D_2 : Diameter of roller 2 (mm)
 M : Effective mass of workpiece (kg)

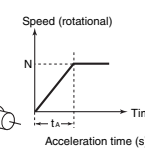
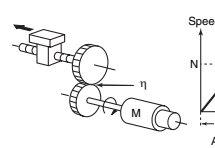

$$J_L = J_1 + G^2 (J_2 + J_w) \text{ (kg} \cdot \text{m}^2)$$

J_L : Motor shaft conversion load inertia (kg·m²)
 J_w : Load inertia (kg·m²)
 J_1 : Motor gear inertia (kg·m²)
 J_2 : Load gear inertia (kg·m²)
 Z_1 : Number of gear teeth on motor side
 Z_2 : Number of gear teeth on load side
Gear ratio $G = Z_1/Z_2$

Calculating the Motor Shaft Conversion Torque and Effective Torque

Calculate the total combined torque required for the motor to operate based on the acceleration torque due to the motor shaft conversion load inertia (calculated above) and the load torque due to friction force and the external force applied to the load.

Acceleration Torque

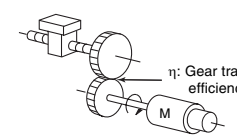
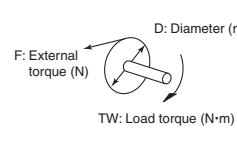


Acceleration Torque (T_A)

$$T_A = \frac{2\pi N}{60 t_A} \left(J_w + \frac{J_L}{\eta} \right) \text{ (N} \cdot \text{m)}$$

T_A : Acceleration Torque (N·m)
 J_L : Motor shaft conversion load inertia (kg·m²)
 J_w : Inertia of motor itself (kg·m²)
 η : Gear transmission efficiency
 N : Motor speed (r/min)

Motor Conversion Load Torque (External and Friction)


$$T_w = F \cdot \frac{D}{2} \times 10^{-3} \text{ (N} \cdot \text{m)}$$

Friction force in general:
 $F = \mu W$ μ : Friction coefficient
 W : Weight of moving parts

$$T_L = T_w \cdot \frac{G}{\eta} \text{ (N} \cdot \text{m)}$$

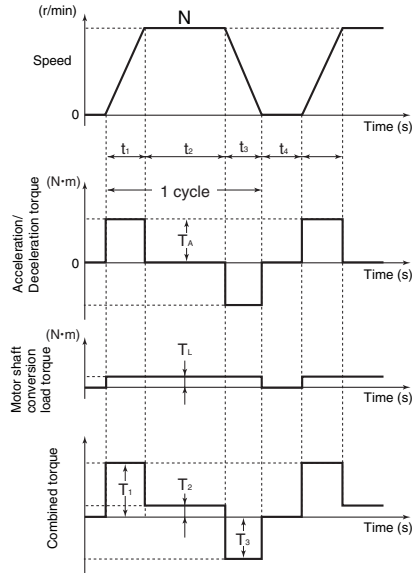
T_L : Motor shaft conversion load torque (N·m)
 T_w : Load torque (N·m)
 Z_1 : Number of gear teeth on motor side
 Z_2 : Number of gear teeth on load side
Gear (reduction) ratio $G = Z_1/Z_2$

• Calculating the Combined Torque and Effective Torque

Effective torque: T_{RMS} (N·m)

$$= \sqrt{\frac{\sum (T_i)^2 \cdot t_i}{\sum t_i}} = \sqrt{\frac{T_1^2 \cdot t_1 + T_2^2 \cdot t_2 + T_3^2 \cdot t_3 + T_4^2 \cdot t_4}{t_1 + t_2 + t_3 + t_4}}$$

Maximum torque: $T_{MAX} = T_1 = T_A + T_L$



* Use the Servomotor's Motor Selection Software to calculate the motor conversion inertia, effective torque, and maximum torque shown above.

● Selecting the Motor

Use the results of the calculations above and the equations below to determine the required motor capacity from the effective torque and maximum torque. Use the larger of the following motor capacities when selecting the motor.

When selecting the motor, set a motor capacity higher than the calculated capacity to provide some extra capacity.

• Motor Capacity Supplied for Effective Torque:

Motor capacity (kW): $1.048 \cdot N \cdot T_{RMS} \cdot 10^{-4}$

(N: Max. speed in r/min)

• Motor Capacity Supplied for Maximum Torque:

Motor capacity (kW): $1.048 \cdot N \cdot T_{MAX} \cdot 10^{-4} / 1.5$

(N: Max. speed in r/min)

Selecting the Inverter Capacity

Select an Inverter that is large enough to handle the motor selected in *Selecting the Motor* above. Basically, select an Inverter with a maximum motor capacity that matches the motor capacity calculated above.

After selecting the Inverter, verify that the following conditions are satisfied. If the conditions are not satisfied, select the Inverter that is one size larger and check the conditions again.

- Motor's rated current \leq Inverter's rated output current
- The application's continuous maximum torque output time \leq 1 minute

Note 1. If the Inverter's overload endurance is 120% of the rated output current for one minute, check for 0.8 minute.

2. Use an Inverter that is one size larger than determined by the conditions above if open-loop vector control with PG is being used and a holding torque is required at 0 r/min or a torque that is 150% or more of the rated torque is required regularly at low frequencies (10 Hz or less).

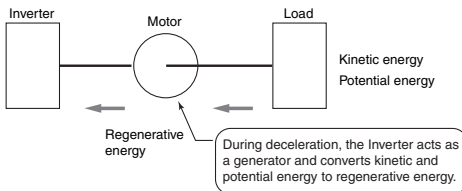
Overview of Braking Resistor Selection

■ Applications Requiring Braking Resistors

In applications where excessive regenerative motor energy is produced during deceleration or descent, the main-circuit voltage in the Inverter may rise high enough to damage the Inverter. Standard Inverters are equipped with an overvoltage protection function so the main-circuit overvoltage (OV) is detected and operation is stopped to prevent damage. Although the Inverter will be protected, the overvoltage protection function will generate an error and the motor will stop; this system configuration will not provide stable continuous operation.

● About Regenerative Energy

The load connected to the motor has kinetic energy if it is rotating or potential energy if it is at a high level. The kinetic or potential energy is returned to the Inverter when the motor decelerates or lowers the load. This phenomenon is known as regeneration and the returned energy is called regenerative energy.



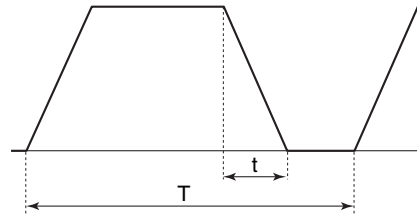
● Avoiding the Use of a Braking Resistor

The following methods can be used to avoid having to connect a Braking Resistor. These methods require the deceleration time to be extended, so you must evaluate whether extending the deceleration time will cause any problems in the application.

- Enable the "stall prevention during deceleration" function; the default setting for this function is enabled. (The deceleration time is extended automatically to prevent main-circuit overvoltage from occurring.)
- Set a longer deceleration time. (This reduces the rate at which the regenerative energy is produced.)
- Select "coast to stop" as the stopping method. (Regenerative energy will not be returned to the Inverter.)

■ Simple Method for Braking Resistor Selection

This is a simple method for determining the braking resistance from the percentage of time that regenerative energy is produced during a normal operating pattern.



$$\text{Use rate (duty)} = t/T \times 100 (\%ED)$$

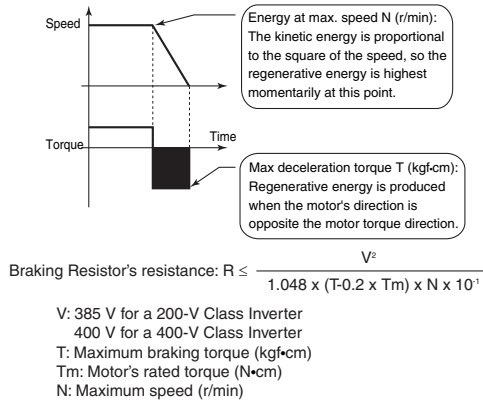
t: Deceleration time (regenerative time)

T: Time for 1 cycle of operation

■ Detailed Method for Braking Resistor Selection

If the Braking Resistor's use rate (duty factor) exceeds 10% ED or the application requires an extremely large braking torque, use the following method to calculate the regenerative energy and select a Braking Resistor.

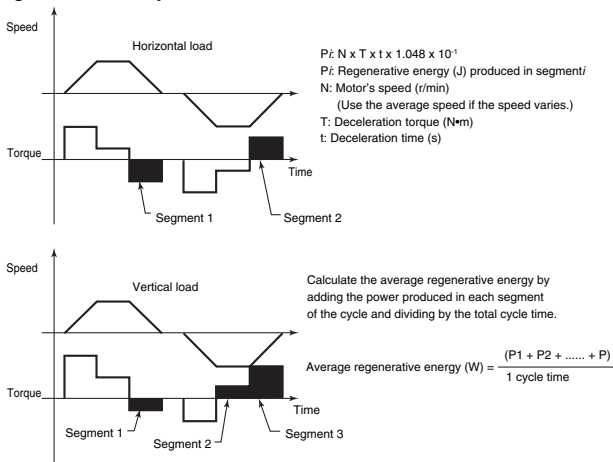
● Calculating the Required Braking Resistance



* Use the value for the braking torque calculated in *Calculating the Motor Shaft Conversion Torque and Effective Torque* on page 58.

● Calculating the Average Regenerative Energy

Regenerative energy is produced when the motor is rotating in the opposite direction of the motor torque. Use the following equations to calculate the regenerative energy produced in each segment of the cycle.



- Note 1.** The speed is positive when the motor is rotating forward and the torque is positive when it is in the forward direction.
- 2.** Use the value for the braking torque calculated in *Calculating the Motor Shaft Conversion Torque and Effective Torque* on page 58.

● Selecting the Braking Resistor

Select the appropriate Braking Resistor based on the required braking resistance and average regenerative energy that were calculated above.

- Required braking resistance \geq Braking Resistor Unit's resistance \geq Inverter or Braking Unit's minimum resistance
- Average regenerative energy \leq Braking Resistor Unit's allowable power

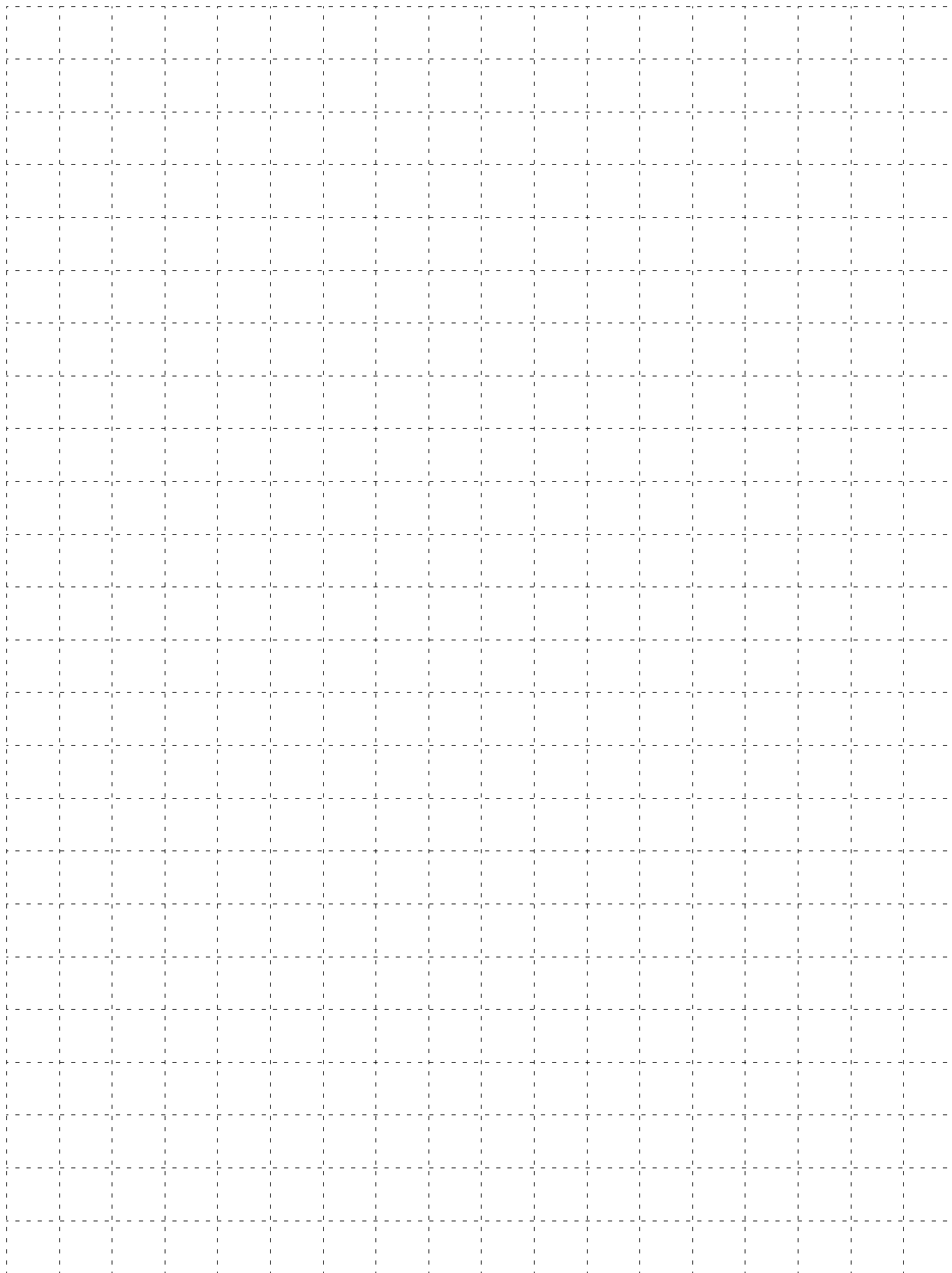
Note 1. The internal braking transistor will be damaged if a resistor is connected with a resistance below the Inverter or Braking Unit's minimum resistance. If the required resistance is less than the minimum resistance, increase the Inverter's capacity and replace the Inverter or Braking Unit with one that has a minimum resistance less than the required resistance.

2. Two or more Braking Units can be connected in parallel. Use the following equation to determine the braking resistance when driving two or more Units.

Braking resistance (Ω) = (required braking resistance calculated above) \times (number of Units)

3. Do not select the braking resistance with the results calculated above. A rating of 150 W is not the allowed power, it is the maximum rated power in resistance units. The actual allowed power rating depends upon the resistor.

MEMO



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8. **Financial.** If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts.
9. **Cancellation; Etc.** Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.
10. **Force Majeure.** Omron shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.
11. **Shipping; Delivery.** Unless otherwise expressly agreed in writing by Omron:
 - a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship except in "break down" situations.
 - b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer;
 - c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
 - d. Delivery and shipping dates are estimates only; and
 - e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.
12. **Claims.** Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
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17. **Export Controls.** Buyer shall comply with all applicable laws, regulations and licenses regarding (i) export of products or information; (ii) sale of products to "forbidden" or other proscribed persons; and (iii) disclosure to non-citizens of regulated technology or information.
18. **Miscellaneous.** (a) **Waiver.** No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) **Assignment.** Buyer may not assign its rights hereunder without Omron's written consent. (c) **Law.** These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law principles). (d) **Amendment.** These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) **Severability.** If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) **Setoff.** Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (g) **Definitions.** As used herein, "including" means "including without limitation"; and "Omron Companies" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

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 - (ii) Use in consumer products or any use in significant quantities.
 - (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
 - (iv) Systems, machines and equipment that could present a risk to life or property. Please know and observe all prohibitions of use applicable to this Product.
 NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY OR IN LARGE QUANTITIES WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON'S PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.
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5. **Errors and Omissions.** Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.



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