SA612A Double-balanced mixer and oscillator Rev. 3 – 4 June 2014

**Product data sheet** 

#### 1. General description

The SA612A is a low-power VHF monolithic double-balanced mixer with on-board oscillator and voltage regulator. It is intended for low cost, low-power communication systems with signal frequencies to 500 MHz and local oscillator frequencies as high as 200 MHz. The mixer is a 'Gilbert cell' multiplier configuration that provides gain of 14 dB or more at 45 MHz.

The oscillator can be configured for a crystal, a tuned tank operation, or as a buffer for an external LO. Noise figure at 45 MHz is typically below 6 dB and makes the device well-suited for high-performance cordless phone/cellular radio. The low power consumption makes the SA612A excellent for battery-operated equipment. Networking and other communications products can benefit from very low radiated energy levels within systems. The SA612A is available in an 8-lead SO (surface-mounted miniature package).

#### 2. Features and benefits

- Low current consumption
- Low cost
- Operation to 500 MHz
- Low radiated energy
- Low external parts count; suitable for crystal/ceramic filter
- Excellent sensitivity, gain, and noise figure

#### 3. Applications

- Cordless telephone
- Portable radio
- VHF transceivers
- RF data links
- Sonobuoys
- Communications receivers
- Broadband LANs
- HF and VHF frequency conversion
- Cellular radio mixer/oscillator



## 4. Ordering information

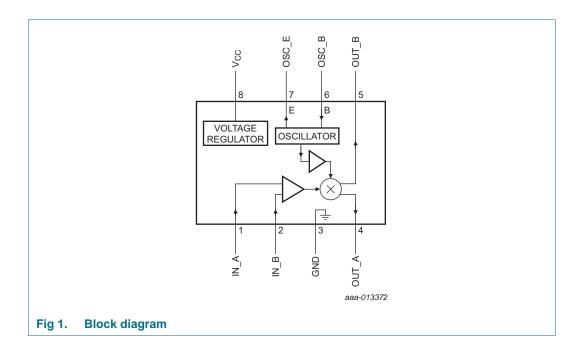
Table 1. Ordering information					
Type number	Topside	Package			
	marking	Name	Description	Version	
SA612AD/01	SA612A	SO8	plastic small outline package; 8 leads; body width 3.9 mm	SOT96-1	

#### 4.1 Ordering options

#### Table 2. Ordering options

Type number	Orderable part number	Package	Packing method	Minimum order quantity	Temperature
SA612AD/01	SA612AD/01,112	SO8	Standard marking *IC's tube - DSC bulk pack	2000	$T_{amb} = -40 \ ^{\circ}C \ to \ +85 \ ^{\circ}C$
	SA612AD/01,118	SO8	Reel 13" Q1/T1 *Standard mark SMD	2500	$T_{amb} = -40 \ ^{\circ}C \ to \ +85 \ ^{\circ}C$

#### 5. Block diagram

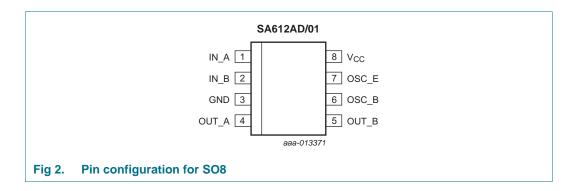


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## 6. Pinning information

#### 6.1 Pinning



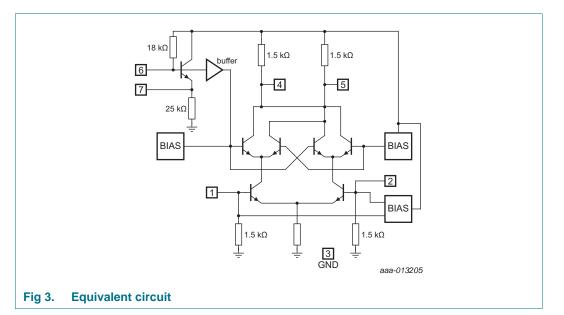
### 6.2 Pin description

Table 3.	Pin description	
Symbol	Pin	Description
IN_A	1	RF input A
IN_B	2	RF input B
GND	3	ground
OUT_A	4	mixer output A
OUT_B	5	mixer output B
OSC_B	6	oscillator input (base)
OSC_E	7	oscillator output (emitter)
V <sub>CC</sub>	8	supply voltage

#### Double-balanced mixer and oscillator

#### 7. Functional description

The SA612A is a Gilbert cell, an oscillator/buffer, and a temperature-compensated bias network as shown in <u>Figure 3</u>. The Gilbert cell is a differential amplifier (IN\_A and IN\_B pins) that drives a balanced switching cell. The differential input stage provides gain and determines the noise figure and signal handling performance of the system.

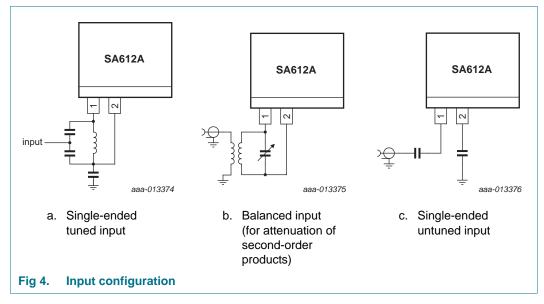


The SA612A is designed for optimum low-power performance. When used with the SA614A as a 45 MHz cordless phone/cellular radio second IF and demodulator, the SA612A is capable of receiving –119 dBm signals with a 12 dB S/N ratio. Third-order intercept is typically –15 dBm (that is approximately +5 dBm output intercept because of the RF gain). The system designer must be cognizant of this large signal limitation. When designing LANs or other closed systems where transmission levels are high, and small-signal or signal-to-noise issues are not critical, the input to the SA612A should be appropriately scaled.

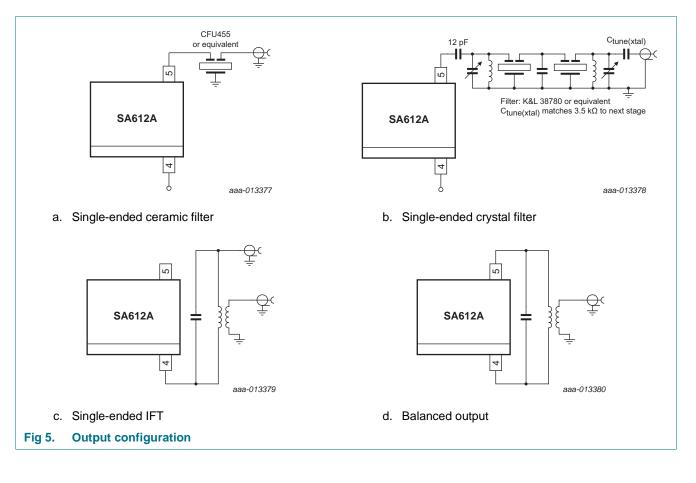
Besides excellent low-power performance well into VHF, the SA612A is flexible. The input, output and oscillator ports support various configurations provided the designer understands certain constraints, which are explained here.

The RF inputs (IN\_A and IN\_B pins) are biased internally. They are symmetrical. The equivalent AC input impedance is approximately 1.5 k $\Omega \parallel$  3 pF through 50 MHz. IN\_A and IN\_B pins can be used interchangeably, but they should not be DC biased externally. Figure 4 shows three typical input configurations.

**Double-balanced mixer and oscillator** 



The mixer outputs (OUT\_A and OUT\_B pins) are also internally biased. Each output is connected to the internal positive supply by a 1.5 k $\Omega$  resistor. This permits direct output termination yet allows for balanced output as well. Figure 5 shows three single-ended output configurations and a balanced output.



#### **Double-balanced mixer and oscillator**

The oscillator can sustain oscillation beyond 200 MHz in crystal or tuned tank configurations. The upper limit of operation is determined by tank 'Q' and required drive levels. The higher the 'Q' of the tank or the smaller the required drive, the higher the permissible oscillation frequency. If the required LO is beyond oscillation limits, or the system calls for an external LO, the external signal can be injected at OSC\_B (pin 6) through a DC blocking capacitor. External LO should be 200 mV (peak-to-peak) minimum up to 300 mV (peak-to-peak) maximum.

<u>Figure 6</u> shows several proven oscillator circuits. <u>Figure 6</u> is appropriate for cordless phones or cellular radio. As shown, an overtone mode of operation is utilized. Capacitor C3 and inductor L1 act as a fundamental trap. In fundamental mode oscillation, the trap is omitted.

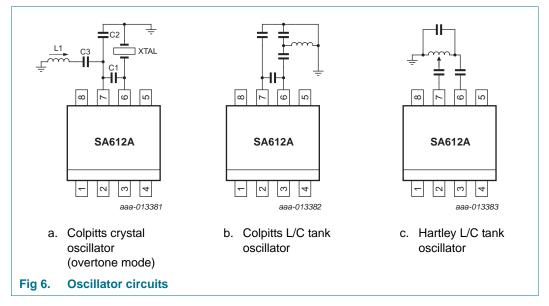
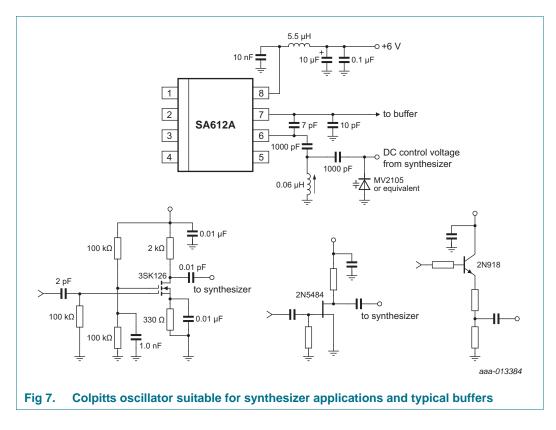
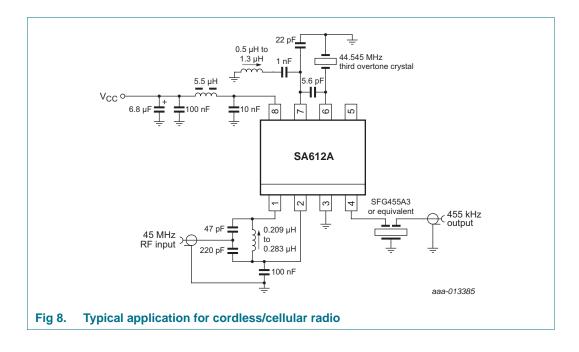


Figure 7 shows a Colpitts varactor tuned tank oscillator suitable for synthesizer-controlled applications. It is important to buffer the output of this circuit to assure that switching spikes from the first counter or prescaler do not end up in the oscillator spectrum. The dual-gate MOSFET provides optimum isolation with low current. The FET offers good isolation, simplicity, and low current, while the bipolar transistors provide the simple solution for non-critical applications. The resistive divider in the emitter-follower circuit should be chosen to provide the minimum input signal that assures correct system operation.

#### **Double-balanced mixer and oscillator**



## 8. Application design-in information



Unit V °C

°C

+85

-40

#### **Limiting values** 9.

	Limiting values nce with the Absolute Maximur	m Rating System (IEC 601	34).	
Symbol	Parameter	Conditions	Min	Max
V <sub>CC</sub>	supply voltage		-	9
T <sub>stg</sub>	storage temperature		-65	+150

operating

#### **10. Static characteristics**

Tamb

#### Table 5. Static characteristics

ambient temperature

 $T_{amb} = 25 \text{ °C}; V_{CC} = +6 \text{ V}; unless specified otherwise. Refer to Figure 15.$ 

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
V <sub>CC</sub>	supply voltage		4.5	-	8.0	V
I <sub>CC</sub>	supply current		-	2.4	3.0	mA

### **11. Dynamic characteristics**

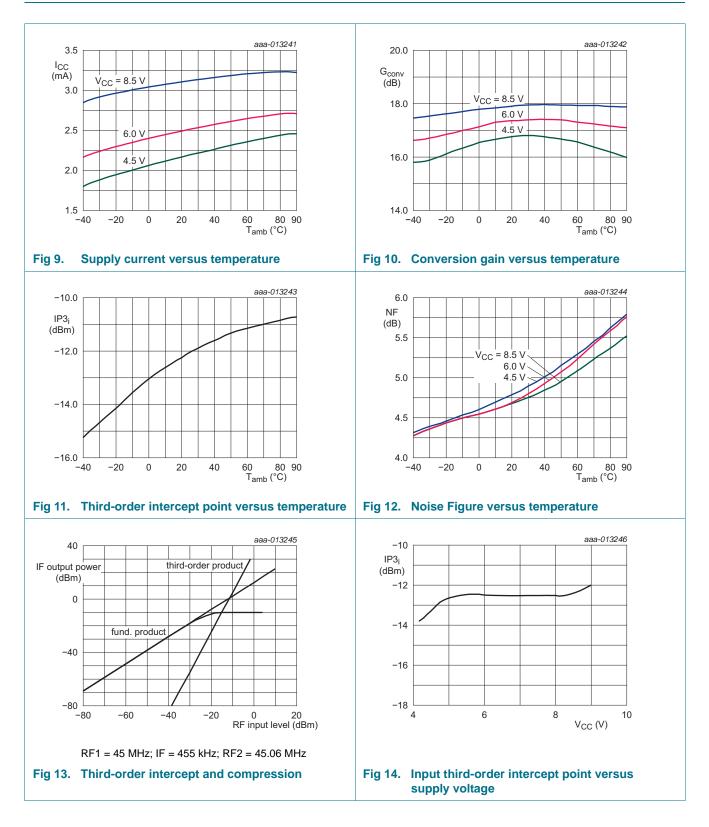
#### **Dynamic characteristics** Table 6.

 $T_{amb} = 25 \text{ °C}; V_{CC} = +6 \text{ V};$  unless specified otherwise. Refer to Figure 15.

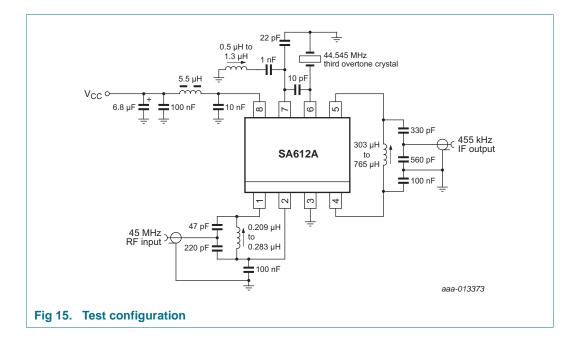
Symbol	Parameter	Conditions	Min	Тур	Max	Unit
f <sub>i</sub>	input frequency		-	500	-	MHz
f <sub>osc</sub>	oscillator frequency		-	200	-	MHz
NF	noise figure	at 45 MHz	-	5.0	-	dB
IP3 <sub>i</sub>	input third-order intercept point	RF input = -45 dBm; RF1 = 45.0 MHz; RF2 = 45.06 MHz	-	-13	-	dBm
G <sub>conv</sub>	conversion gain	at 45 MHz	14	17	-	dB
R <sub>i(RF)</sub>	RF input resistance		1.5	-	-	kΩ
C <sub>i(RF)</sub>	RF input capacitance		-	3	-	pF
R <sub>o(mix)</sub>	mixer output resistance	OUT_A, OUT_B pins	-	1.5	-	kΩ

**Double-balanced mixer and oscillator** 

## 12. Performance curves

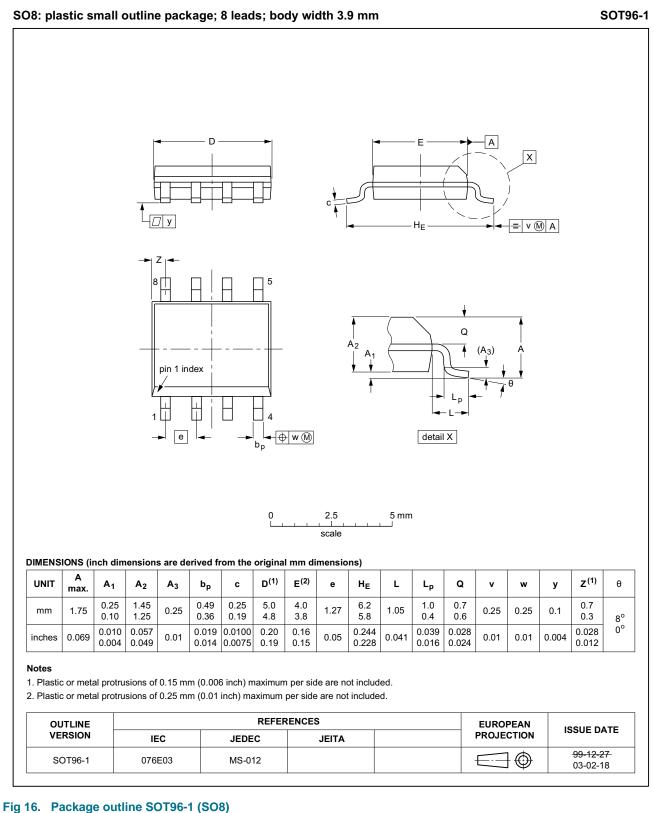


#### 13. Test information



**SA612A** Double-balanced mixer and oscillator

#### 14. Package outline



#### 15. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365* "Surface mount reflow soldering description".

#### 15.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

#### 15.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- · The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

#### 15.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

#### 15.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 17</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 7 and 8

#### Table 7. SnPb eutectic process (from J-STD-020D)

Package thickness (mm)	Package reflow temperature (°C)		
	Volume (mm <sup>3</sup> )		
	< 350	≥ 350	
< 2.5	235	220	
≥ 2.5	220	220	

#### Table 8. Lead-free process (from J-STD-020D)

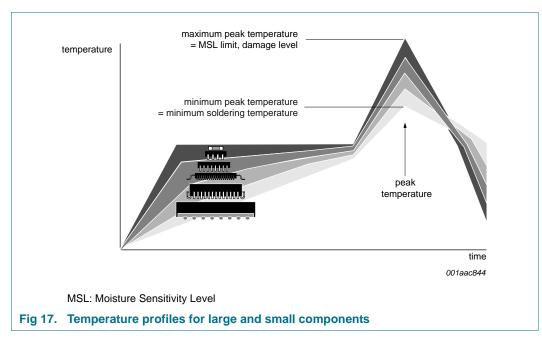
Package thickness (mm)	Package reflow temperature (°C)				
	Volume (mm <sup>3</sup> )				
	< 350	350 to 2000	> 2000		
< 1.6	260	260	260		
1.6 to 2.5	260	250	245		
> 2.5	250	245	245		

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 17.

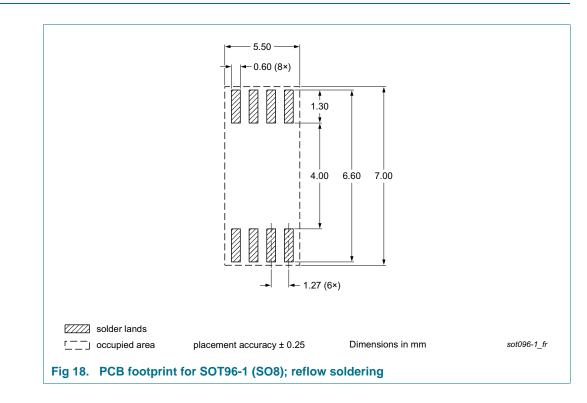
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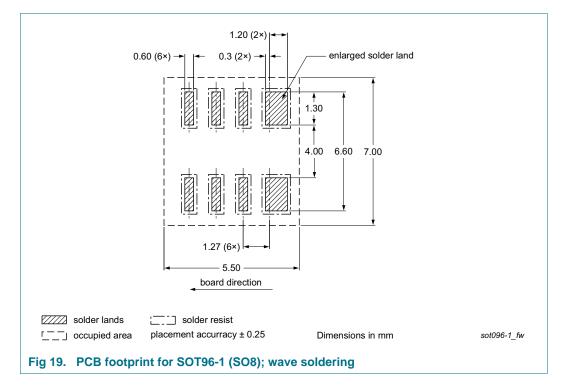


For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

## 16. Soldering: PCB footprints



#### Double-balanced mixer and oscillator



## **17. Abbreviations**

Table 9. Abbre	Table 9. Abbreviations				
Acronym	Description				
FET	Field-Effect Transistor				
HF	High Frequency				
IF	Intermediate Frequency				
LAN	Local Area Network				
LO	Local Oscillator				
MOSFET	Metal-Oxide Semiconductor Field-Effect Transistor				
RF	Radio Frequency				
S/N	Signal-to-Noise ratio				
VHF	Very High Frequency				

## **18. Revision history**

Document ID	Release date	Data sheet status	Change notice	Supersedes			
SA612A v.3	20140604	Product data sheet	-	SA612A v.2			
Modifications:	• The format of this data sheet has been redesigned to comply with the new identity guidelines of NXP Semiconductors.						
	<ul> <li>Legal texts have been adapted to the new company name where appropriate.</li> </ul>						
	Section 1 "Ger	neral description", last sentence: o	deleted "8-lead dual in	-line plastic package"			
	• Table 1 "Order	ing information":					
	••	er SA612AN (DIP8 package, SO <sup>-</sup> om this data sheet	F97-1 package outline	) is discontinued and			
	<ul> <li>Type numb</li> </ul>	er changed from "SA612AD" to "S	SA612AD/01"				
	<ul> <li>Added Section</li> </ul>	4.1 "Ordering options"					
	• Figure 2 "Pin configuration for SO8", pin names are updated:						
	<ul> <li>Pin 1: from "INPUT A" to "IN_A"</li> </ul>						
	<ul> <li>Pin 2: from "INPUT B" to "IN_B"</li> </ul>						
	<ul> <li>Pin 4: from "OUTPUT A" to "OUT_A"</li> </ul>						
	<ul> <li>Pin 5: from "OUTPUT B" to "OUT_B"</li> </ul>						
	<ul> <li>Pin 6: from "OSCILLATOR" to "OSC_B"</li> </ul>						
	<ul> <li>Pin 7: from "OSCILLATOR" to "OSC_E"</li> </ul>						
	Added Section 6.2 "Pin description"						
	<u>Section 7 "Functional description"</u> , seventh paragraph, second sentence changed from "In this						
	circuit, a third overtone parallel-mode crystal with approximately 5 pF load capacitance should be specified." to "As shown, an overtone mode of operation is utilized."						
	• Figure 7 "Colpitts oscillator suitable for synthesizer applications and typical buffers": capacitor						
	value corrected from "0.10 pF" to "10 nF" (above pin 8)						
	<ul> <li>Old table "AC/DC electrical characteristics" split into <u>Table 5 "Static characteristics</u>" and <u>Table 6 "Dynamic characteristics</u>"</li> </ul>						
	<ul> <li><u>Table 6 "Dynamic characteristics</u>", Conditions for IP3<sub>i</sub>, input third-order intercept point, updated from "at 45 MHz; RF input = -45 dBm" to ""</li> </ul>						
	Package outline SOT97-1 (DIP8) is deleted						
	Added soldering information						
	Added Section 16 "Soldering: PCB footprints"						
	<ul> <li>Added Section</li> </ul>	17 "Abbreviations"					
SA612A v.2	19971107	Product specification	853-0391 18662	NE/SA612A v.1			
NE/SA612A v.1	19900917	Product specification	853-0391 00446	-			

#### Table 10. Revision history

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Document status[1][2]	Product status <sup>[3]</sup>	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
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[2] The term 'short data sheet' is explained in section "Definitions".

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