

SPECIFICATIONS:

ELECTRICAL:

ELECTRICAL: INSULATION RESISTANCE: DIELECTRIC WITHSTANDING VOLTAGE: WORKING VOLTAGE: OPERATING TEMPERATURE: POWER CONTACT RESISTANCE: SIGNAL CONTACT RESISTANCE:	5 GΩ MIN. 1000 VAC FOR 1 MIN 250V -55°C TO +125°C 1.0 mΩ MAX. 10 mΩ MAX.
POWER PINS: SIGNAL PINS:	40 AMPS 5 AMPS
SIGNAL PINS:	5 AIVIPS
MECHANICAL: CONTACT INSERTION FORCE: CONTACT SEPARATION FORCE:	4.5 Kg MAX. 0.3 Kg MIN.
MATERIALS:	
CONTACTS:	COPPER ALLOY, GOLD FLASH
INSULATOR:	PBT UL94V-0 RATED
SEAL:	230°C PROCESS TEMP. F08 FLEXIBLE ADHESIVE
SHELL:	NICKEL PLATED STEEL
HARDWARE:	NICKEL PLATED BRASS
681S9W42	03LYYY
0 = 40 AMP	
0 = NO HARDWARE — 4 = 0.237" BOARDLOCH	K PCB SIDE
1 = GOLD FLASH	

MEETS IP67 STANDARDS

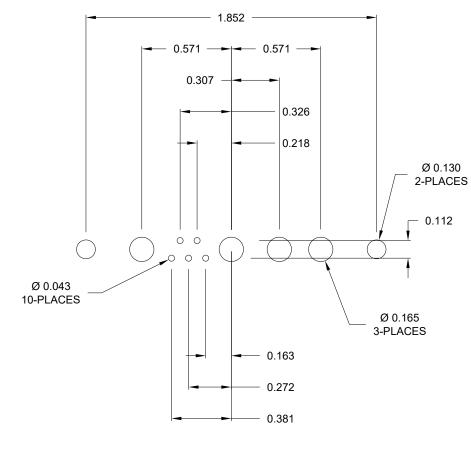
(SEE PAGE 2 FOR SEALING DETAILS)



DESCRIPTION: 681 SERIES CONTACTS							
	NOTE: SIGNAL AND POWER CONTACTS COME PRE-LOADED INTO INSULATORS						
	Ø 0.026 [0.65] 0.112 [2.84] 0.22 ± .012 [5.60 ± 0.30] SIGNAL CONTACTS						
FRONT SEAL APPLIED BETWEEN FRONT INSULATOR AND FRONT METAL SHELL DETAIL A-A SHOWN FOR REFERENCE ONLY	$\begin{array}{c} 0.209 \pm 0.012 \\ [5.30 \pm 0.30] \\ 0.031 \pm 0.012 \\ [0.80 \pm 0.30] \\ \end{array}$						
	POWER CONTACTS						
Rohs Compliant	UNITS = INCHES [MM] DO NOT SCALE FROM DRAWING						
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DESCRIPTION: CLINCH NUT HARDWARE				TOLE	RANCE:	
ALL CL	INCH-NUTS ARE 4-40 I	NTERNAL THREADS		ALL DIMENS	ONS ARE ±0.010	
0 NO HAI	RDWARE	4 0.237" PCB SIDE				
		0.237 [6.02]				
Rohs Compliant			NOT SC	ALE FROI	M DRAW	<u>]NG</u>
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