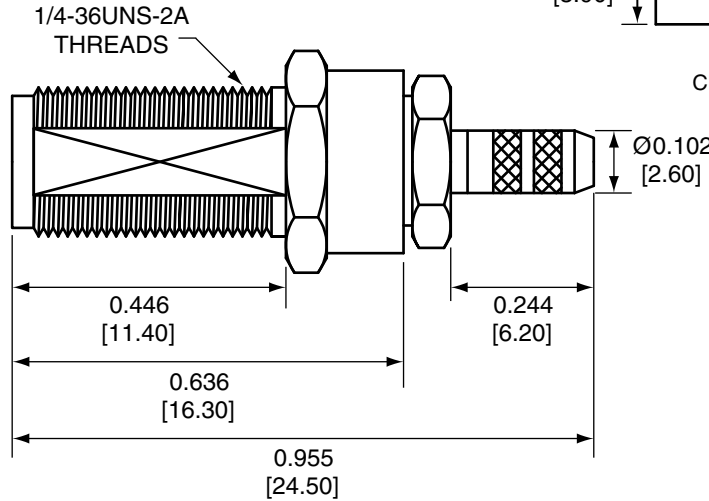
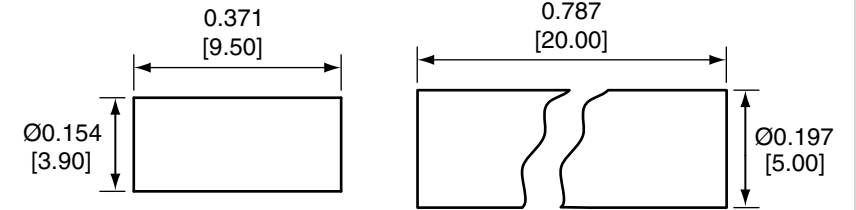
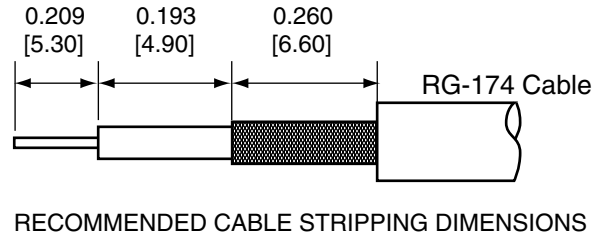


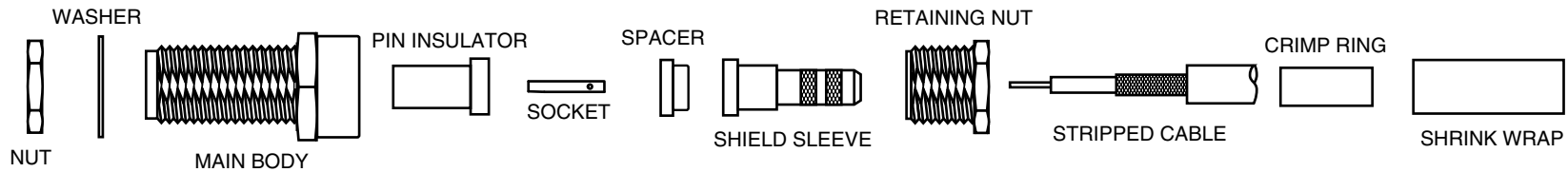
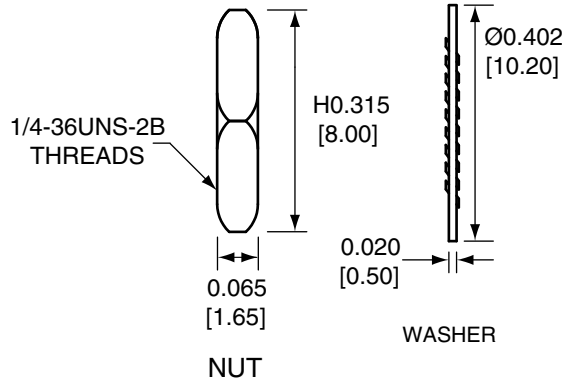
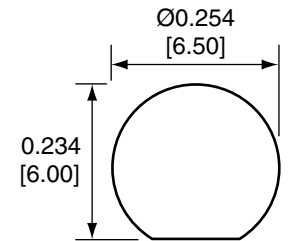
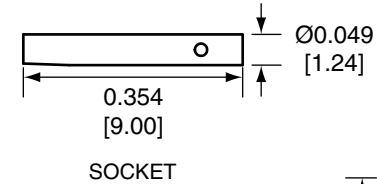
Description	Material	Finish
Body	Brass	Nickel
Socket	BE CU	Gold
Pin Insulator	PTFE	N/A
Washer	Brass	Nickel
Nut	Brass	Nickel
Spacer	PTFE	N/A
Shield Sleeve	Brass	Nickel
Retaining Nut	Brass	Nickel
Crimp Ring	Brass	Nickel
Heat Shrink	Polyolefin	Black

REVISIONS			
REV	DESCRIPTION	DATE	APPV
B	Updated footprint and dimensions; Added new title block	29-JUN-12	BPM



CRIMP RING

HEAT SHRINK



NOTES: (UNLESS OTHERWISE SPECIFIED)

CON SMA005 ASSEMBLY INSTRUCTIONS

- Strip cable to recommended dimensions.
- Slip heat shrink and crimp ring onto stripped cable.
- Insert the stripped cable through the retaining nut, shield sleeve, and spacer.
- Solder the socket to the center conductor.
- Insert the socket into the pin insulator, then screw the main body onto the retaining nut.
- Wrap the braid around the tail of the body and crimp the ring with a 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
- Use heat shrink to cover crimp.
- Use the nut and washer to secure the connector to a case.

- ALL DIMENSIONS ARE IN INCHES [mm].
- DIMENSIONS APPLY AFTER FINISHING.
- MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
- SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

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MATERIAL:	TOLERANCES: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 1.20 [30.0]-4.75 [120.0]= ±.024 [0.60] 4.75 [120.0]-12.40 [315.0]= ±.040 [1.0]	PROJECTION:
FINISH:	DRAWN: B.MURPHY	DT: 29-JUN-12
	ENGR:	DT:

		159 ORT LANE MERLIN, OR 97532	
TITLE: SMA FEMALE BULKHEAD MOUNT CABLE END CRIMP FOR RG174 CABLE			
SIZE A	DWG. NO. CON SMA005	REV B	
SCALE: 2:1	DO NOT SCALE DRAWING	SHEET 1 OF 1	

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