smiths interconnect

KA Series

MIL-DTL-55302 Compliant PCB connectors



Hypertac® Hyperboloid Technology

Smiths Interconnect offers an extensive range of superior contact technologies suitable for standard and custom solutions. Hypertac® (HYPERboloid conTACt) is the original superior performing hyperboloid contact technology designed for use in all applications and in harsh and demanding environments where

high reliability and safety are critical. The inherent electrical and mechanical characteristics of the Hypertac hyperboloid contact ensures unrivalled performance in terms of reliability, number of mating cycles,

low contact force and minimal contact resistance.

The shape of the contact sleeve is formed by hyperbolically arranged contact wires, which align themselves elastically as contact lines around the pin, providing a number of linear contact paths.



Features

Low insertion/extraction forces

The angle of the socket wires allows tight control of the pin insertion and extraction forces. The spring wires are smoothly deflected to make line contact with the pin.

Long contact life

The smooth and light wiping action minimizes wear on the contact surfaces. Contacts perform up to 100,000 insertion/extraction cycles with minimal degradation in performance.

Lower contact resistance

The design provides a far greater contact area and the wiping action of the wires insures a clean and polished contact surface. Our contact technology has about half the resistance of conventional contact designs.

Higher current ratings

The design parameters of the contact (e.g., the number, diameter and angle of the wires) may be modified for any requirement. The number of wires can be increased so the contact area is distributed over a larger surface. Thus, the high current carried by each wire because of its intimate line contact, can be multiplied many times.

Immunity to shock & vibration

The low mass and resultant low inertia of the wires enable them to follow the most abrupt or extreme excursions of the pin without loss of contact. The contact area extends 360° around the pin and is uniform over its entire length. The 3 dimensional symmetry of the Hypertac contact design guarantees electrical continuity in all circumstances.

Benefits

High density interconnect systems

Significant reductions in size and weight of sub-system designs. No additional hardware is required to overcome mating and unmating forces.

Low cost of ownership

The Hypertac contact technology will surpass most product requirements, thus eliminating the burden and cost of having to replace the connector or the entire subsystem.

Low power consumption

The lower contact resistance of our technology results in a lower voltage drop across the connector reducing the power consumption and heat generation within the system.

Maximum contact performance

The lower contact resistance of the Hypertac contact reduces heat build-up; therefore Hypertac contacts are able to handle far greater current in smaller contact assemblies without the detrimental effects of high temperature.

Reliability under harsh environments

Harsh environmental conditions require connectors that will sustain their electrical integrity even under the most demanding conditions such as shock and vibration. The Hypertac contact provides unmatched stability in demanding environments when failure is not an option.

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KA Series

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KA Series



The KA Series connector family is part of Smiths Interconnect's portfolio of interconnect solutions designed and developed for rugged applications in the military, aerospace and commercial aviation markets. The KA Series is a highly engineered connector family that has gained a reputation for reliability under all varieties of extreme environmental conditions.

Utilizing the field-proven capabilities of the Hypertac® hyperboloid contact technology, the KA Series provides immunity to detrimental fretting due to shock and vibration, industry leading mating cycles and durability in a connector that meets the performance requirements of MIL-DTL-55302. With more than 2,500 configurations, the KA Series provides design flexibility not available with other MIL-DTL-55302 connectors. Additionally, the KA Series supports a current rating of up to 9 Amps per contact, low contact resistance and minimal insertion and extraction forces.

The technological innovation that Smiths Interconnect has designed into the KA Series enables it to provide a significant edge in demanding military, aerospace and commercial aviation operating environments where performance and reliability is essential.

High reliability PCB connectors for demanding applications

Features & Benefits

Meets performance requirements of MIL-DTL-55302

Design flexibility

- Ruggedized connector with straight through-hole solder, right angle PCB solder, crimp, solder cup, and Wire-Wrap® termination options
- Offered in 2 to 5 row configurations with pin counts from 17 to 490 contacts
- End guides provide alignment and 36 userchangeable keying combinations
- Male and female contacts and guides available in either plug or receptacle

00.024 [0.60mm] diameter contacts rated at 4 Amps nominal, individual contacts are rated at up to 9 Amps (see technical characteristics).

Pitch of 0.100 [2.54] on center

 Adjacent rows offset by 0.05 [1.27] to allow straight printed circuit traces in 2 & 3 row connectors only

Average insertion/extraction force of 1 oz. per contact

Contacts removable from wiring side

- Front release, rear removable
- Front removable option available only on select contact configurations

Technical Characteristics

		W

4 & 5 Row

Number of Contacts	17, 29, 33, 41, 53, 62, 65, 72, 80, 84, 96, 98, 120, 126, 160	48, 68, 80, 96, 100, 108, 120, 125, 128, 136, 140, 160, 184, 196, 200, 208, 228, 230, 240, 264, 300, 320, 330, 352, 390, 392, 490	
Pitch	0.100 [2.54]		
Contact Termination	Straight dip, right angle solder, crimp, solder cup and Wire Wrap® available		
Contact Diameter	0.024 [0.60]		

Mechanical & Environmental

Temperature Rating	-55° to 125°C
Shock	Shock testing to MIL-DTL-55302 para 4.5.14, and ESCC 3401 para 9.12
Vibration	Vibration testing to MIL-DTL-55302 para 4.5.10, and ESCC 3401 para 9.11
Contact Life Cycles	100,000
Extraction Force	0.30 to 2.00 oz. per contact

Material & Finishes

Insulator	Diallyl-phthalate
Contact	Beryllium copper wires and brass body
Contact Plating	Gold over nickel (tin-lead on PCB termination available)
Guide Hardware	Brass/stainless steel
Guide Hardware Plating	Nickel/passivated stainless steel

Electrical

Current Rating(*)	4 A at 30°C rise, nominal (**) 9 A at 30°C rise, single contact 6.5 A at 30°C rise, 2 adjacent contacts 5.4 A at 30°C rise, 4 adjacent contacts		
Contact Resistance	< 5 mΩ		
Insulation Resistance	> 5 GΩ at 500 VDC		
DWV	1200 V RMS 1050 V RMS		
Breakdown Voltage Between Contacts	1600 V RMS 1400 V RMS		

- (*) For details, please contact Smiths Interconnect
- (**) See Current Derating Curves on page 4

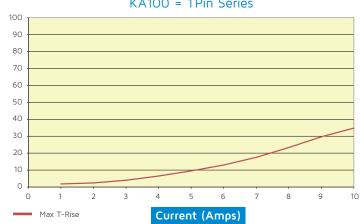
Notes:

¹⁾ Wire Wrap is a trademark of Gardner Denver.

Current Derating Curves

Current Capacity Test - Single Pin

Max T-Rise (C) vs. Current (A) KA100 = 1Pin Series



Current Capacity Test - 2 Pin Series

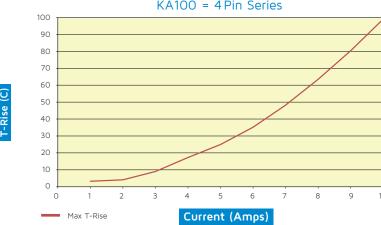
Max T-Rise (C) vs. Current (A)
KA100 = 2 Pin Series

100
90
80
70
60
50
40
30
20
10
Max T-Rise

Current (Amps)

Current Capacity Test - 4 Pin Series

Max T-Rise (C) vs. Current (A) KA100 = 4 Pin Series

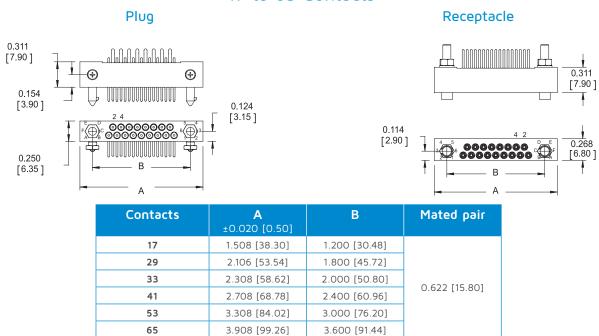


r-Rise (C)

Dimensions 2 to 5 Row Connectors, 17 to 490 Contacts

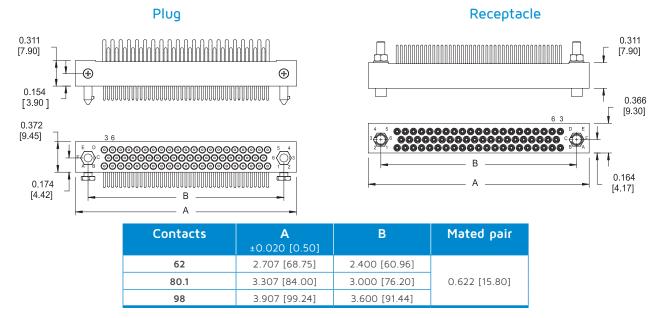
2 Row Connectors

17 to 65 Contacts



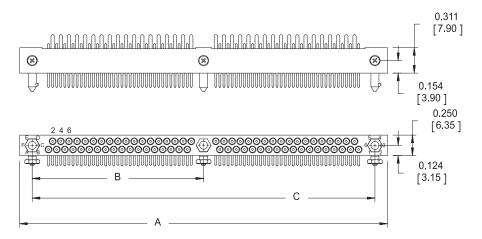
3 Row Connectors

62, 80.1 & 98 Contacts

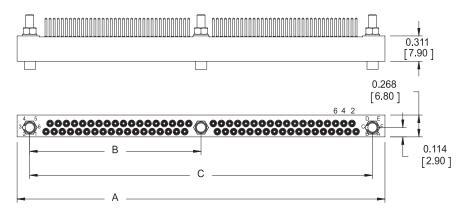


72, 84, 96 & 120 Contacts

Plug

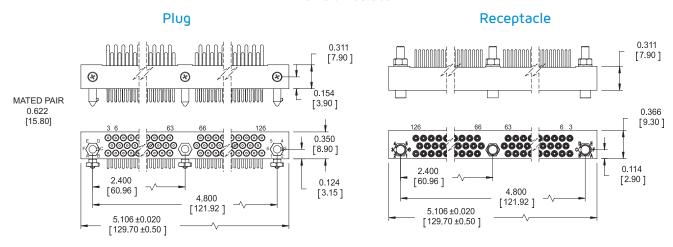


Receptacle

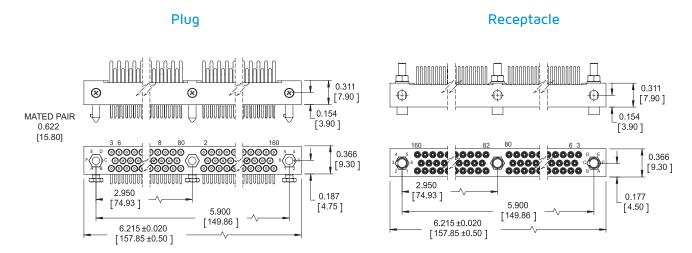


Contacts	Α	В	С	Mated pair
72	4.508 [114.50]	2.100 [53.34]	4.200 [106.68]	
84	5.108 [129.74]	2.400 [60.96]	4.800 [121.92]	0.622.[15.00]
96	5.708 [144.98]	2.700 [68.58]	5.400 [137.16]	0.622 [15.80]
120	6.908 [175.46]	3.300 [83.82]	6.600 [167.64]	

126 Contacts



160 Contacts

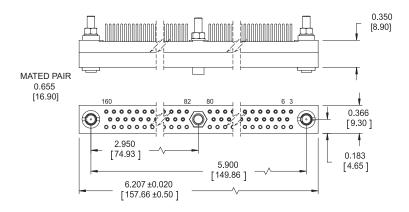


0.045

[1.14]

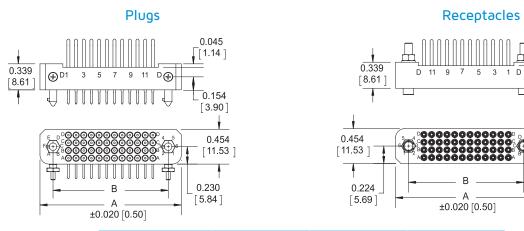
3 Row Connectors

160.4 Front Removable Contacts⁽¹⁾⁽²⁾ Receptacle



4 Row Connectors

48 to 228 Contacts



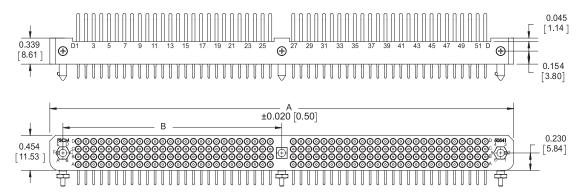
Contacts	A ±0.020 [0.50]	В	Mated pair
48	1.840 [46.74]	1.500 [38.10]	
68	2.340 [59.44]	2.000 [50.80]	
80	2.640 [67.06]	2.300 [58.42]	
96	3.040 [77.22]	2.700 [68.58]	
100	3.140 [79.76]	2.800 [71.12]	
108	3.340 [84.84]	3.000 [76.20]	
120	3.640 [92.46]	3.300 [83.82]	0.678 [17.22]
128	3.840 [97.54]	3.500 [88.90]	
136	4.040 [102.62]	3.700 [93.98]	
160	4.640 [117.86]	4.300 [109.22]	
184	5.240 [133.10]	4.900 [124.46]	
196	5.540 [140.72]	5.200 [132.08]	
228	6.340 [161.04]	6.000 [152.40]	

Notes:

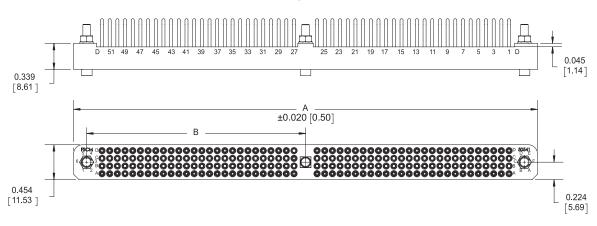
- 1) Only available with straight dip solder (style "D") and Wire Wrap (style "Y") tails.
- 2) Mates with standard plug.

208, 240, 264, 352 & 392 Contacts

Plugs



Receptacles



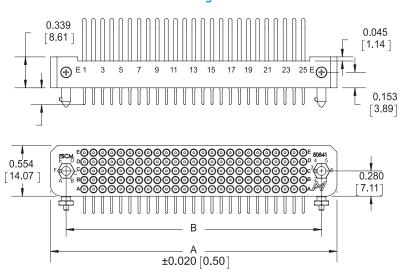
Contacts	A ±0.020 [0.50]	В	Mated pair
208	6.040 [153.42]	2.850 [72.39]	
240	6.840 [173.74]	3.250 [82.55]	
264	7.438 [188.92]	3.550 [90.17]	0.678 [17.22]
352	9.640 [244.86]	4.650 [118.11]	
392	10.640 [270.26]	5.150 [130.81]	

Notes:

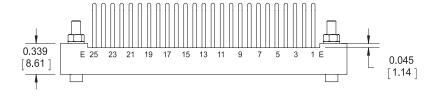
¹⁾ For insulators longer than 7.00 [178.00], a mother board-daughter board configuration is highly recommended. Dimensions are in inches [mm] | All content is subject to change without notice

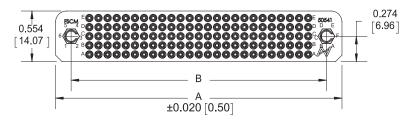
125, 140, 160, 200, 230 & 240 Contacts

Plugs



Receptacles

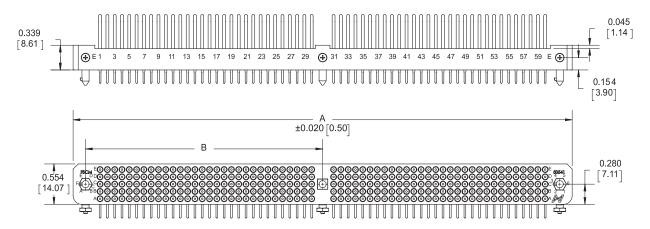




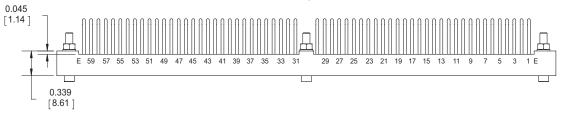
Contacts	A ±0.020 [0.50]	В	Mated pair
125	3.140 [79.76]	2.800 [71.12]	
140	3.440 [87.38]	3.100 [78.74]	
160	3.840 [97.54]	3.500 [88.92]	0.670.[47.22]
200	4.640 [117.86]	4.300 [109.22]	0.678 [17.22]
230	5.240 [133.10]	4.900 [124.46]	
240	5.440 [138.10]	5.100 [129.54]	

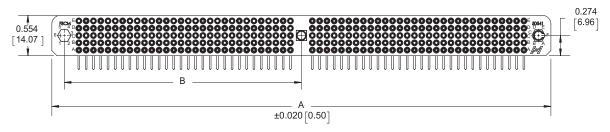
300, 320, 330, 390 & 490 Contacts

Plugs



Receptacles





Contacts	A ±0.020 [0.50]	В	Mated pair
300	6.840 [173.74]	3.250 [82.55]	
320	7.240 [183.90]	3.450 [87.63]	
330	7.440 [188.98]	3.550 [90.17]	0.678 [17.22]
390	8.640 [219.46]	4.150 [105.41]	
490	10.640 [270.26]	5.150 [130.81]	

Notes:

¹⁾ For insulators longer than 7.00 [178.00], a mother board-daughter board configuration is highly recommended. Dimensions are in inches [mm] | All content is subject to change without notice

Termination Styles Dimensions & Specifications(1)

Style B

Right Angle Through-Hole Solder For 0.125 [3.18] PC board

Terminations (1	female or male)	Rows	Configurations	Α	В	С	D
Plugs	Receptacles						
0.173 [4.40] TYP. 0.008 [0.20] TYP	0.457 [11.61] 0.357 [9.07] Ø 0.024 [0.60] 0.100 [2.54]	2 Row	All (17 to 120)	-	-	-	-
0.173 [4.40]	0.173 [4.40]	3 Row	62, 80.1, 98 & 126	0.191 [4.86]	0.200 [5.08]	0.201 [5.11]	0.354 [8.98]
[0.20] TYP A	0.008 [0.20] TYP A	3 ROW	160	0.178 [4.53]	0.188 [4.78]	0.188 [4.78]	0.342 [8.68]
0.008 [0.20] TYP Ø 0.024	0.642 [16.30] 0.008 [0.20]	4 Row	All (48 to 392)	-	-	-	-
[0.60] [4.71] 0.100 [2.54] [4.79]	0.191 [0.60] 0.100 [2.54]	5 Row	All (125 to 490)	-	-	-	-

Notes:

¹⁾ All tail lengths are \pm 0.015 [0.40] long.

Style C

Right Angle Through-Hole Solder For 0.063 [1.59] PC board

Terminations (†	emale or male)	Rows	Configurations	Α	В	С	D
Plugs	Receptacles						
0.173 [4.40] 0.008 [0.20] TYP Ø 0.024 [0.60] 0.100 [2.54] 0.200 [5.08]	0.457 [11.61] 0.357 [9.07] 0.138 [3.50] Ø 0.024 [0.60] 0.100 [2.54]	2 Row	All (17 to 120)	-	-	-	-
0.173 [4.40]	0.173 [4.40]	3 Row	62, 80.1, 98 & 126	0.128 [3.25]	0.200 [5.08]	0.138 [3.50]	0.354 [8.98]
0.008 [0.20] TYP	T T C	3 Now	160	0.115 [2.92]	0.188 [4.78]	0.125 [3.17]	0.342 [8.68]
0.100 [2.54] 0.008 [0.20]	0.642 [16.30] 0.008 [0.20]	4 Row	All (48 to 392)	-	-	-	-
Ø 0.024 0.122 [3.10] 0.189 [4.79]	Ø 0.024 0.128 [0.60] 0.100 [2.54]	5 Row	All (125 to 490)	-	-	-	-

Style D/DD/FD

Straight Through-Hole Solder For 0.125 [3.18] PC board

Terminations (Terminations (female or male)		Rows	Configurations
Plugs	Receptacles			
Ø 0.024 [0.60] 0.173 [4.40]	Ø 0.024		2 Row	All (17 to 120)
0.221 [5.62]	[0.60] 0.221	D	3 Row	AII (62 to 160)
-	0.197 [5.00] Ø 0.024 [0.60]	D 0.4 front removable version	3 Row	160
Ø 0.024	Ø 0.024	D	4 Row	All (48 to 392)
0.181 [4.61]	0.181 [4.61]	U	5 Row	All (125 to 490)
Ø 0.024	Ø 0.024 [0.60]	DD ⁽¹⁾	4 Row	All (48 to 392)
0.147 [3.73]	0.147 [3.73]	, , , , , , , , , , , , , , , , , , ,	5 Row	All (125 to 490)
Ø 0.024 [0.60]	Ø 0.024	FD ⁽¹⁾ front removable	4 Row	160
0.181 [4.61]	0.181 [4.61]	version	5 Row	160

Notes:

¹⁾ Consult factory for availability

Style H2

Double Solder Cup *(for insulation)*Accepts 22 to 26 AWG wire stripped back 0.146 [3.70]

Terminations (female or male)		Wire gauge	Rows	Configurations
Plugs	Receptacles			
Ø 0.059 [1.50] WIRE JACKET O.D. 1 0.173	Ø 0.035 Ø 0.071 [0.90] 0.173 O.D. (4.40]	22, 24 & 26 AWG	2 Row	All (17 to 120)
Ø 0.071 [1.80] 0.251 [6.38]	Ø 0.059 0.251 [6.38]	22, 24 & 20 AVVG	3 Row	All (62 to 160)
Ø 0.071 [1.80]	Ø 0.071 [1.80]	22 & 26 AWG	4 Row	All (48 to 392)
Ø 0.059	Ø 0.059 [1.50] 0.212 [5.39]	22 & 20 AWG	5 Row	All (125 to 490)

Style R

Crimp⁽¹⁾

Accepts 22, 24 and 26 AWG wire stripped back 0.173 [4.40]

Terminations (female or male)		Wire gauge	Rows	Configurations	
Plug	Receptacles				
Ø 0.051 [1.30] O.D. 0.173 [4.40]	Ø 0.051 [1.30] O.D. — 0.173 [4.40]	22, 24 & 26 AWG	2 Row	All (17 to 120)	
Ø 0.035 [0.90] I.D. 0.173 [4.40]	Ø 0.035 [0.90] I.D. 0.173 [4.40]	Ø 0.035	22, 24 & 20 AWG	3 Row	All (62 to 160)
Ø 0.031 [0.80] I.D.	Ø 0.031 [0.80] I.D.	22 24 8 26 8886	4 Row	All (48 to 392)	
[1.30]	[1.30]	22, 24 & 26 AWG	5 Row	All (125 to 490)	

Notes

¹⁾ Crimp contacts will be shipped unmounted. When inserting into the blocks/insulators be sure that the rear is aligned with the flats in the insulator. Dimensions are in inches [mm] | All content is subject to change without notice

Style S

Solder Cup

Accepts up to 22 AWG wire stripped back 0.126 [3.20]

Terminations (Terminations (female or male)		Rows	Configurations
Plugs	Receptacles			
Ø 0.039 [1.00] I.D. 0.173 [4.40]	Ø 0.039 [1.00] I.D.	22, 24 & 26 AWG	2 Row	All (17 to 120)
Ø 0.055 [1.40] 0.203 O.D. [5.16]	Ø 0.055 [1.40] O.D.	22, 24 & 20 AWG	3 Row	AII (62 to 160)
Ø 0.039 [1.00] I.D.	Ø 0.039 [1.00] I.D.		4 Row	All (48 to 392)
Ø 0.057 [1.45] O.D. 0.153 [3.89]	Ø 0.057 [1.45] O.D. 0.153 [3.89]	22 & 26 AWG	5 Row	All (125 to 490)

Style W⁽²⁾

Wire Wrap® (2 wraps) Accepts 28 and 30 AWG wire

Terminations (Terminations (female or male)		Rows	Configurations		
Plugs	Receptacles					
0.024 [0.60] SQ. 1 (4.40]	0.024 [0.600] SQ. — [4.40]	20.0.20.000	2 Row	All (17 to 120)		
0.400	0.400 [10.15]	0.400	0.400	28 & 30 AWG	3 Row	All (62 to 160)
0.024 [0.60] SQ.	0.024 [0.60] SQ.		4 Row	All (48 to 392)		
0.348 [8.84]	0.348 [8.84]	28 & 30 AWG	5 Row	All (125 to 490)		

Notes:

- 1) Solder cup access cut-aways will be oriented staggered as shown for commercial parts. Connectors ordered to "D55302" style part numbers have all cut-aways oriented in the same direction.
- 2) Consult factory for availability.

Style Y⁽¹⁾

Wire Wrap® (2 or 3 wraps)
Accepts 24 to 30 AWG wire

Terminations (1	Terminations (female or male)		Configurations	Wraps	Wire gauge
Plugs	Receptacles				
0.024 [0.600] 0.173	0.024 0.173	2 Row	All	2 Wraps	24 & 26 AWG
SQ. (4.40)	SQ. [4.40]	2 ROW	(17 to 120)	3 Wraps	28 & 30 AWG
0.500	0.563	2 Dow	All	2 Wraps	24 & 26 AWG
0.563 [14.30]	0.563	3 Row	(62 to 160)	3 Wraps	28 & 30 AWG
0.024 _ [0.60]	0.024 _ [0.60]	4 Dow	All	2 Wraps	24 & 26 AWG
SQ.	SQ.	4 Row	(48 to 392)	3 Wraps	28 & 30 AWG
11115	1 2000		All	2 Wraps	24 & 26 AWG
0.511 [12.99]	0.511 [12.99]	5 Row	(125 to 490)	3 Wraps	28 & 30 AWG

Replacement Contacts Part Number Reference

Style	Rows	Standard sockets	Standard pins	Beryllium copper pins
	Row 1	YSK006-028AH	YPN006-034G or H	YPN006-072H
	Row 2	YSK006-029AH	YPN006-035G or H	YPN006-075H
В	Row 3	YSK006-030AH	YPN006-036G or H	YPN006-073H
	Row 4	YSK006-074AH	YPN006-148G or H	_
	Row 5	YSK006-094AH	YPN006-172G or H	_
	Row 1	YSK006-013AH	YPN006-023G or H	YPN006-048H
	Row 2	YSK006-006AH	YPN006-016G or H	YPN006-050H
С	Row 3	YSK006-014AH	YPN006-024G or H	YPN006-077H
	Row 4	YSK006-090AH	YPN006-159G or H	_
	Row 5	YSK006-092AH	YPN006-171G or H	
D	All	YSK006-005ANH ⁽²⁾	YPN006-015G or H	YPN006-049H
DD	All	YSK006-096ANH	YPN006-106G or H	
FD ⁽³⁾	All	YSK006-274AH	YPN006-470G or H	YPN006-487H
H2	All	YSK006-009AH	YPN006-019G or H	_
R	All	YSK006-011ANH	YPN006-021G or H	_
S	All	YSK006-010ANH	YPN006-020G or H	_
W	All	YSK006-020AH	YPN006-039G or H	_
Υ	All	YSK006-012AH	YPN006-022G or H	_

Notes:

- 1) Consult factory for availability
- 2) Front removable version: YSK006-027AH
- 3) Front removable contact for standard housing

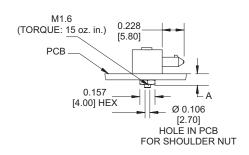
Standard Mounting Hardware Style & Dimensions

Style 10

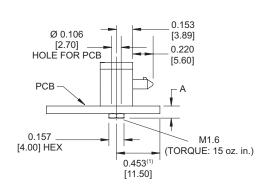
Plug Only

Recommended for B and C contact terminations (H2, R and S optional)

2 & 3 Row



4 & 5 Row



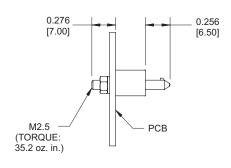
Contacts	A		
	Termination B	Termination C	
2 ROW	0.191 [4.85]	0.124 [3.15]	
3 ROW	0.220 [5.59] (KA160: 0.207 [5.25]	0.141 [3.58] (KA160: 0.128 [3.25]	
4 ROW	0.203 [5.16]	0.164 [4.16]	
5 ROW	0.232 [5.89]	0.153 [3.89]	

Style 11

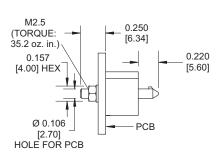
Plug/Receptacle

Recommended for D, H2, R and S contact terminations (W and Y optional)

2 & 3 Row



4 & 5 Row



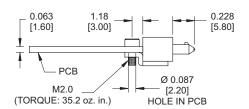
Notes:

1) PCB may be extended to 0.453 [11.50] max. for use as a pin protector.

Plug Only

Recommended for D contact terminations only

2 Row only

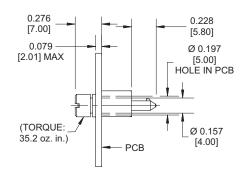


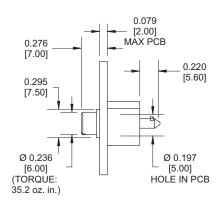
Style 13 | Float Mounting

Plug/Receptacle

Recommended for H2, R and S contact terminations Radial float is 0.020 [0.50] from center

2 & 3 Row 4 & 5 Row



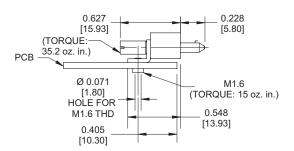


Style 14

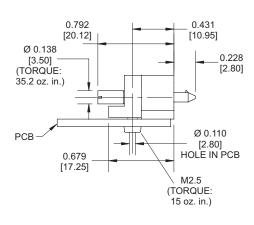
Receptacle Only

Recommended for B and C contact terminations (H2, R and S optional)

2 & 3 Row



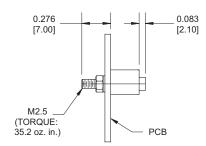
4 & 5 Row



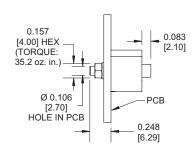
Plug/Receptacle

Recommended for D, H2, R and S contact terminations (W and Y optional)

2 & 3 Row



4 & 5 Row

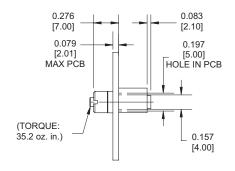


Style 23 / Float Mounting

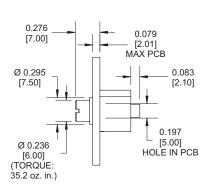
Plug/Receptacle

Recommended for D, H2, R and S contact terminations (W and Y optional)

2 & 3 Row



4 & 5 Row

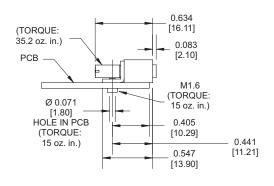


Style 24

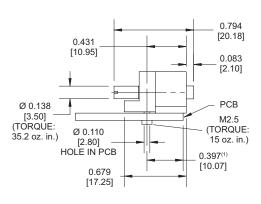
Plug/Receptacle

Recommended for B and C contact terminations (H2, R and S optional)

2 & 3 Row



4 & 5 Row



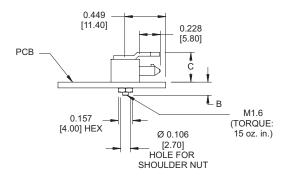
Notes:

1) PCB may be extended to 0.453 [11.50] max. for use as a pin protector.

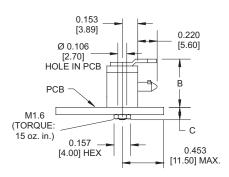
Plug Only

Recommended for B and C contact terminations (H2, R and S optional)

2 & 3 Row



4 & 5 Row (with pin protector)



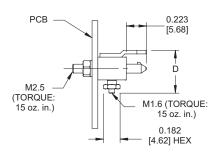
Contacts	В		С
	Termination B	Termination C	
2 ROW	0.204 [5.18]	0.165 [4.18]	0.343 [8.71]
3 ROW	0.218 [5.53] (KA160: 0.205 [5.20]	0.139 [3.53] (KA160: 0.126 [3.20]	0.447 [11.36]
4 ROW	0.541 [13.74]		0.168 [4.26]
5 ROW	0.661	[16.78]	0.236 [5.91]

Style 111

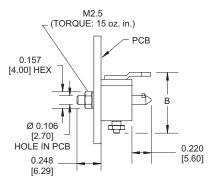
Plug Only

Recommended for B and C contact terminations (W and Y optional)

2 & 3 Row



4 & 5 Row (with pin protector)



Contacts	В	D
2 ROW	_	0.486 [11.89]
3 ROW	_	0.586 [14.89]
4 ROW	0.781 [19.84]	_
5 ROW	0.900 [22.86]	_

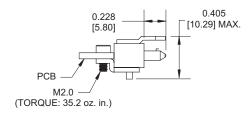
Notes:

1) Right angle mounting screw length is determined by contact terminal length.

Plug Only

Recommended for D contact terminations only

2 Row only



Style 131 / Float Mounting

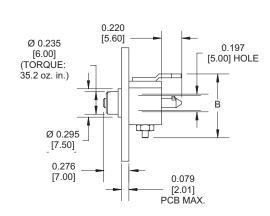
Plug Only

Recommended for H2, R and S contact terminations

2 & 3 Row (with pin protector)

0.228 [5.80] M1.6 (TORQUE: 15 oz. in.) 0.157 [4.00] HEX [5.00] HOLE IN PCB

4 & 5 Row (with pin protector)



Contacts	В	D
2 ROW	_	0.486 [11.89]
3 ROW	_	0.586 [14.89]
4 ROW	0.781 [19.84]	_
5 ROW	0.900 [22.86]	_

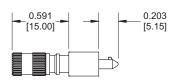
Locking Hardware Styles & Dimensions

Style V1

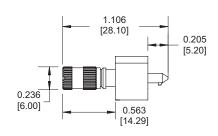
Plug/Receptacle

Push, quarter turn locking method Recommended for H2, R and S contact terminations

2 & 3 Row Mates with V2 & V4



4 & 5 Row Mates with V2 & V4

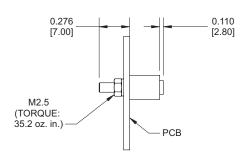


Style V2

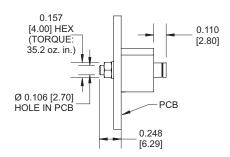
Plug/Receptacle

Push, quarter turn locking method Recommended for D, H2, R and S contact terminations (W and Y optional)

2 & 3 Row Mates with V1, V3 & V6



4 & 5 Row Mates with V1 & V6

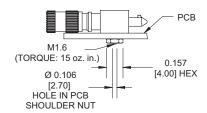


Style V3

Plug Only

Push, quarter turn locking method Recommended for B and C contact terminations (H2, R and S optional)

2 & 3 Row only Mates with V2 & V4

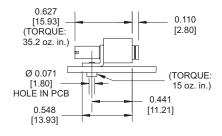


Style V4

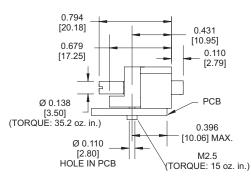
Plug/Receptacle

Push, quarter turn locking method Recommended for B and C contact terminations (H2, R and S optional)

2 & 3 Row Mates with V1, V3 & V6



4 & 5 Row Mates with V1 & V6

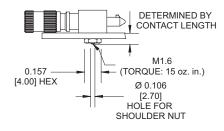


Style V6

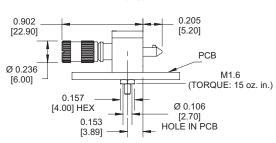
Plug Only

Push, quarter turn locking method Recommended for B and C contact terminations (H2, R and S optional)

2 & 3 Row Mates with V2 & V4



4 & 5 Row Mates with V2 & V4

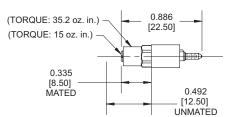


Style V7

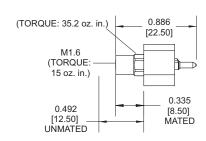
Plug/Receptacle

Screw locking method Recommended for H2, R and S contact terminations

2 & 3 Row Mates with V8, V9 and V15



4 & 5 Row Mates with V9 & V15

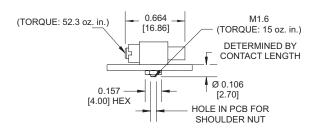


Style V8

Plug Only

Screw locking method
Recommended for B and C contact terminations (H2, R and S optional)

2 & 3 Row only Mates with V7⁽¹⁾



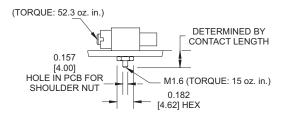
Style V9

Plug Only

Screw locking method

Recommended for B and C contact terminations (H2, R and S optional)

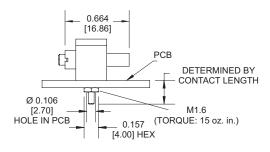
2 & 3 Row Mates with V7⁽¹⁾



Notes:

- 1) For contact configurations: 62, 80.1, 98 and 160
- 2) Right angle mounting screw length is determined by contact terminal length

4 & 5 Row Mates with V7



Style V15

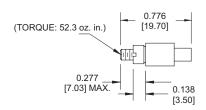
Plug/Receptacle

Screw locking method

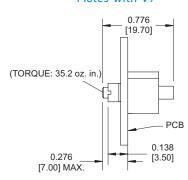
Recommended for D, H2, R and S contact terminations (W and Y optional)

2 & 3 Row

Mates with V7



4 & 5 Row Mates with V7



Style V30 | Stationary Jackscrew

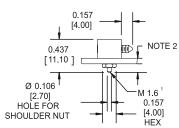
Plug Only

Screw locking method

Recommended for B and C contact terminations (H2, R and S optional)

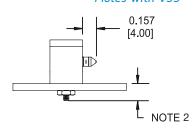
2 & 3 Row

Mates with V33



4 & 5 Row

Mates with V33



Style V31 | Stationary Jack Socket

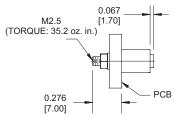
Plug/Receptacle

Screw locking method

Recommended for D, H2, R and S contact terminations (W and Y optional)

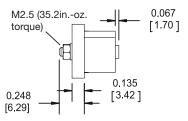
2 & 3 Row

Mates with V32



4 & 5 Row

Mates with V32



Notes:

1) 15.00 oz. in torque.

2) Right angle mounting screw length is determined by contact terminal length.

Style V32 | Rotating Jackscrew

Plug/Receptacle

Screw locking method

Recommended for D, H2, R and S contact terminations (W and Y optional)

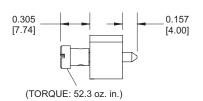
2 & 3 Row Mates with V31 & V33

(TORQUE: 52.3 oz. in.)

0.331
[8.40]

0.157

4 & 5 Row Mates with V31 & V33



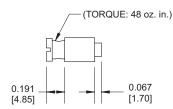
Style V33 | Rotating Jack Socket

Plug/Receptacle

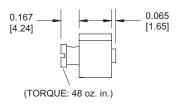
Screw locking method

Recommended for D, H2, R and S contact terminations (W and Y optional)

2 & 3 Row Mates with V30 & V32



4 & 5 Row Mates with V30 & V32



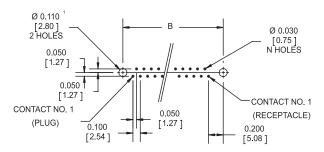
Board Mounting Applications & Dimensions

2 Row Connectors

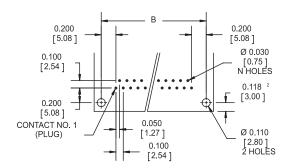
17, 29, 33, 41, 53 & 65 Contacts
PC board shown from component side of board

Contacts	В
17	1.200 [30.48]
29	1.800 [45.72]
33	2.000 [50.8]
41	2.400 [60.96]
53	3.000 [76.20]
65	3.600 [91.44]

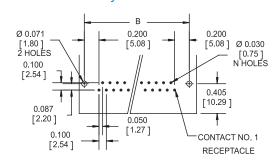
Mother board application Style 11, 21, V2, V15 & V31



Daughter board application Style 10, 30, V3, V8 & V30



Daughter board application Style 24 & V4



Notes

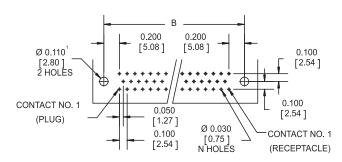
- 1) For V15 locking mounting style, dimension is 0.130 \pm 0.004 [3.20 \pm 0.10] diameter.
- 2) PC board may be extended to 0.453 [11.50] max for use as a pin protector.

62, 80.1 & 98 Contacts

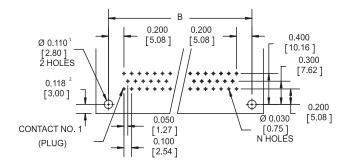
PC Board shown from component side of board

Contacts	В
62	2.400 [60.96]
80.1	3.000 [76.20]
98	3.600 [91.44]

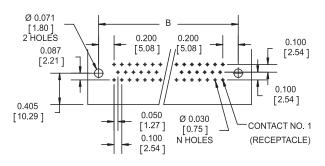
Mother board application Style 11, 21, V2, V15 & V31



Daughter board application Style 10, 30, V3, V8 & V30



Daughter board application Style 24 & V4



Notes

- 1) For V15 locking mounting style, dimension is 0.130 \pm 0.004 [3.20 \pm 0.10] diameter.
- 2) PC board may be extended to 0.453 [11.50] max for use as a pin protector.

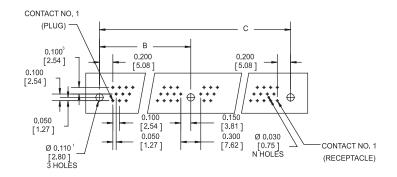
2 & 3 Row Connectors

72, 84, 96, 120 & 126 Contacts

PC Board shown from component side of board

Contacts	В	С
72	2.100 [53.34]	4.200 [106.68]
84	2.400 [60.96]	4.800 [121.92]
96	2.700 [68.58]	5.400 [137.16]
120	3.300 [83.82] 6.600 [167.64]	
126	2.400 [60.96]	4.800 [121.92]

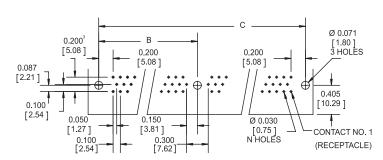
Mother board application Style 11, 21, V2, V15 & V31



Daughter board application Style 10, 30, V3, V8 & V30

CONTACT NO. 1 (PLUG) В Ø 0.110 0.100° [2.54] 0.100 0.200 0.200 [2.80] 3 HOLES [5.08] [5.08] [2.54] 0.050 0.150 0.200 [5.08] [1.27] [3.81] 0.118 Ø 0.030 0.300 [0.75] N HOLES [3.00] 0.100 [7.62] [2.54]

Daughter board application Style 24 & V4



Notes:

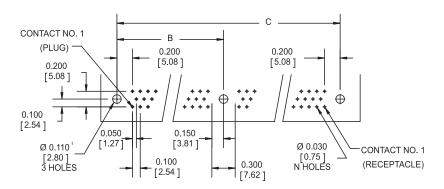
- 1) For V15 locking mounting style, dimension is 0.130 \pm 0.004 [3.20 \pm 0.10] diameter.
- 2) PC board may be extended to 0.453 [11.50] max for use as a pin protector.
- 3) Third row is for 126 pin version only.

160 & 160.4 Contacts

PC Board shown from component side of board

Contacts	В	С
160	2.950 [74.93]	5.900 [149.86]
160.4	2.950 [74.93]	5.900 [149.86]

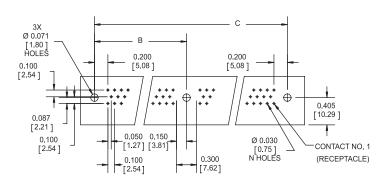
Mother board application Style 11, 21, V2, V15 & V31



Daughter board application Style 10, 30, V3, V9 & V30

CONTACT NO. 1 (PLUG) В 0.200 0.200 [5.08] [5.08] 0.100 0.100 [2.54] 0.118 2 [3.00] \oplus 0.050 0.150 0.189 [4.80] [1.27] [3.81] Ø 0.030 0.100 0.300 – [0.75] N HOLES Ø 0.110 [2.54] [7.62] [2.80] 3 HOLES

Daughter board application Style 24 & V4



Notes

- 1) For V15 locking mounting style, dimension is 0.130 \pm 0.004 [3.20 \pm 0.10] diameter.
- 2) PC board may be extended to 0.453 [11.50] max for use as a pin protector.

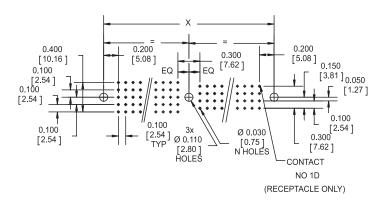
4 & 5 Row Connectors

48 to 490 Contacts

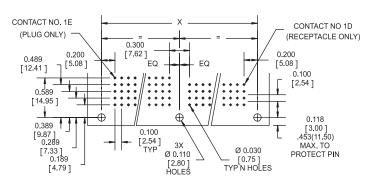
Contacts	X
48	1.500 [38.10]
68	2.000 [50.80]
80	2.300 [58.42]
96	2.700 [68.58]
100	2.800 [71.12]
108	3.000 [76.20]
120	3.300 [83.82]
125	2.800 [71.12]
128	3.500 [88.90]
136	3.700 [93.98]
140	3.100 [78.74]
160	4.300 [109.22] (4 row) 3.500 [88.92] (5 row)
184	4.900 [124.46]
196	5.200 [132.08]

Contacts	X
200	4.300 [109.22]
208	5.700 [144.78]
228	6.000 [152.40]
230	4.900 [124.46]
240	6.500 [165.10] (4 row) 5.100 [129.54] (5 row)
264	7.100 [180.34]
300	6.500 [165.10]
320	6.900 [175.26]
330	7.100 [180.34]
352	9.300 [236.22]
390	8.300 [210.82]
392	10.300 [261.62]
490	10.300 [261.62]

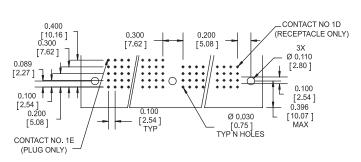
Mother board application Style 11, 21, V2 & V31



Daughter board application Style 10, 30, V3, V9 & V30



Daughter board application Style 14, 24 & V4



Panel Cutouts

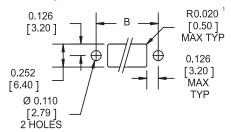
Fixed & Float Mounting Styles & Dimensions

2 Row Connectors

17, 29, 33, 41, 53 & 65 Contacts

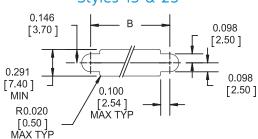
Contacts	В
17	1.200 [30.48]
29	1.800 [45.72]
33	2.000 [50.8]
41	2.400 [60.96]
53	3.000 [76.20]
65	3.600 [91.44]

Fixed mounting Styles 11, 21, V2, V15 & V31



Float mounting

Styles 13 & 23

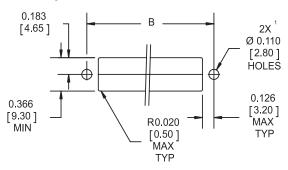


3 Row Connectors

62, 80.1 & 98 Contacts

Contacts	В
62	2.400 [60.96]
80.1	3.000 [76.20]
98	3.600 [91.44]

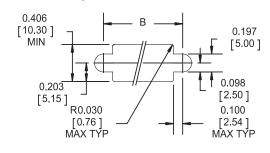
Fixed mounting Styles 11, 21, V2, V15 and V31



Notes:

1) For V15 locking mounting style, dimension is 0.130 ± 0.004 [3.20 ± 0.10] dia. Dimensions are in inches [mm] | All content is subject to change without notice

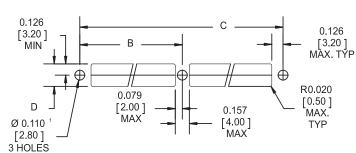
Float mounting Styles 13 & 23



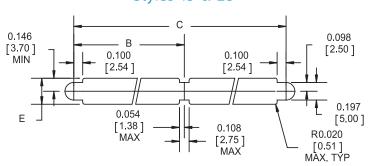
72, 84, 120 & 126 Contacts

Contacts	В	С	D _{MIN}	E _{MIN}
72	2.100 [53.34]	4.200 [106.68]	0.252 [6.40]	0.291 [7.50]
84	2.400 [60.96]	0.96] 4.800 [121.92] 0.252 [6.40] 0.291 [7.50]		0.291 [7.50]
96	2.700 [68.58] 5.400 [137.16] 0.252 [6.40] 0.291 [7.50]		0.291 [7.50]	
120	120 3.300 [83.82] 6.600 [167.64] 0.252 [6.40] 0.291 [7.50]		0.291 [7.50]	
126	2.400 [60.96]	2.400 [60.96] 4.800 [121.92] 0.366 [9.30] 0.406 [10.30]		0.406 [10.30]

Fixed mounting Styles 11, 21, V2, V15 & V31



Float mounting Styles 13 & 23

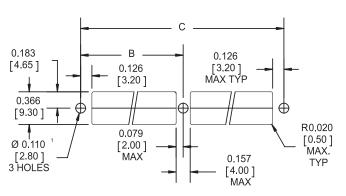


3 Row Connectors

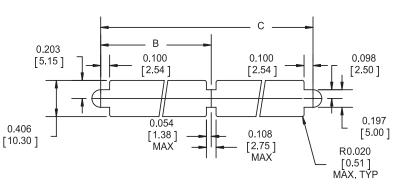
160 & 160.4 Contacts

Contacts	В	С
160	2.950 [74.93]	5.900 [149.86]
160.4	2.950 [74.93]	5.900 [149.86]

Fixed mounting Styles 11, 21, V2, V15 & V31



Float mounting Styles 13 & 23



4 & 5 Row Connectors

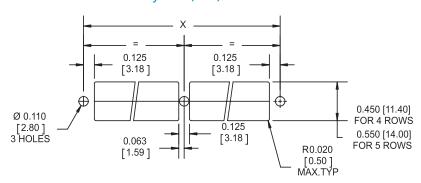
48 to 490 Contacts

Center hole not required for 48 to 184 contacts

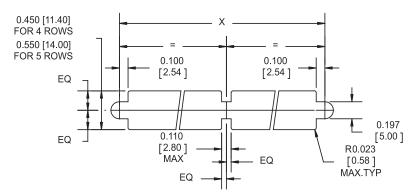
Contacts	X
48	1.500 [38.10]
68	2.000 [50.80]
80	2.300 [58.42]
96	2.700 [68.58]
100	2.800 [71.12]
108	3.000 [76.20]
120	3.300 [83.82]
125	2.800 [71.12]
128	3.500 [88.90]
136	3.700 [93.98]
140	3.100 [78.74]
160	4.300 [109.22] (4 row) 3.500 [88.92] (5 row)
184	4.900 [124.46]
196	5.200 [132.08]

Contacts	X
200	4.300 [109.22]
208	5.700 [144.78]
228	6.000 [152.40]
230	4.900 [124.46]
240	6.500 [165.10] (4 row) 5.100 [129.54] (5 row)
264	7.100 [180.34]
300	6.500 [165.10]
320	6.900 [175.26]
330	7.100 [180.34]
352	9.300 [236.22]
390	8.300 [210.82]
392	10.300 [261.62]
490	10.300 [261.62]

Fixed mounting Style 11, 21, V2 & V31



Float mounting Style 13 & 23



Notes:

1) For connectors with center guide float mounts, rows adjacent to center guide will not be loaded. Example: a KA490 will actually have 480 contacts; a KA392 will actually have 384 contacts.



Accessories Insertion, Extraction, & Crimp Tooling

Optional tools

Insertion Tool	S/MONT 1.00600	
Spanner Wrench	T136 (for receptacle with front removable contacts)	
Extraction Tool	S/DEM 1.0060	
Crimp tools		
Style R & H2 1 Crimp		
Manual Crimp Tool	MS3198.1 or M22520/2-01 or AFM8	
Positioner For Contacts	K547	
Style H2 2 Crimps in 2 Operations		
Manual Crimp Tool	MS3198.1 or M22520/2-01 or AFM8	
Positioner for Contacts (wire)	K547	
Positioner for Contacts (insulation)	K640	
Style H2 2 Crimps in Operation ⁽¹⁾		
Crimping Instructions Document	S50063	

Notes:

¹⁾ This requires a special tool. Please submit wire samples and consult factory for further information. Dimensions are in inches [mm] | All content is subject to change without notice

How To Order



KA /		
1 2 3	4 5 6 7 8 9 10 1	1
1 KA Series	[Fixed]	
2 Number contacts 2 & 3 Row connectors	17 29 33 41 53 62 65 72 80 84 96 98 120 126 160 Contacts	8
4 & 5 Row connectors	48 68 96 120 125 128 136 140 160 184 196 200 208 228 230 240 264 30 320 330 352 390 392 490 Contacts(1)	0
3 Contact variants	.1 For 3 row 80.1 contact version only	
(Omit for standard versions)	.4 For 3 row 160.4 contact front removable receptacle only	
4 Number rows	/ 1 2 7 B 2 Rows / 1 2 7 C 3 Rows / 2 5 4 D 4 Rows / 2 5 4 E 5 Rows	
5 Insulator	P Plug E Receptacle	
6 Locking mounting hardware (Omit for non-locking hardware) (Reference pags. 24-28 for intermatability	V 1 V 2 V 3 V 4 V 6 V 7 V 8 V 9 V 1 5 V 3 0 V 3 V 3 2 V 3 3 Locking mounting styles	1
7 Contact gender	M Male F Female	
8 Terminal styles	B 90° 0.125 [3.18] PCB C 90° 0.063 [1.59] PCB D Straight PCB D D DD Short straight F D Front removable D contacts H 2 Double crimp (2) R Crimp S Solder W Wire wrap [2 wraps] Y Wire wrap [3 wraps]	PCB
9 Mounting hardware No hardware Mounting styles	00	1
- Tooliding styles	T 10μin. [0.25 μm.] Gold (min) over Nickel [<i>male only</i>]	
10 Termination plating	TH 50µin. [1.27 µm.] Gold (min) over Nickel [male only] TAH 50µin. [1.27 µm.] Gold (min) over Nickel on mating surface [female only] TB or TBH Tin lead option for PC style contacts (3) [male only] TABH Tin lead option for PC style contacts [female only]	
11 Keying orientation	A 1 [Omit for default keying positions: C&3 for 2&3 row connectors, F&3 for 4&5 row connectors	ectors]

Notes:

^{3) &}quot;TB" is "T" with tinned tails, and "TBH" is "TH" with tinned tails.

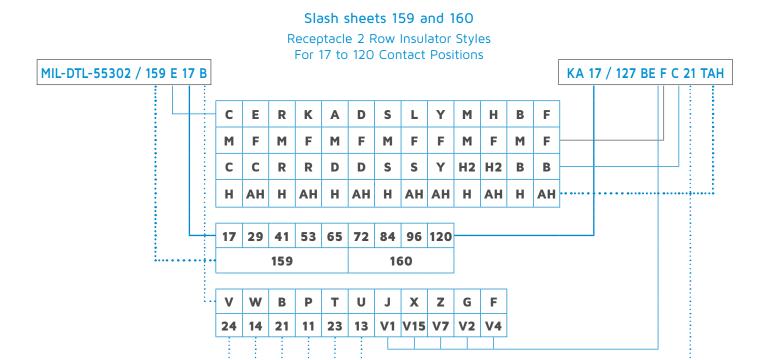


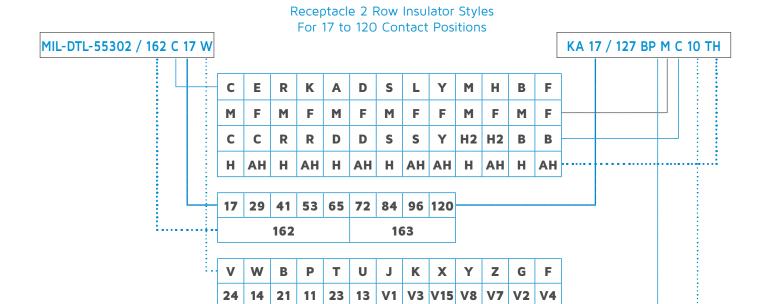
¹⁾ Special sizes from 48 to 392 (4 row) and from 60 to 490 (5 row) are available. Please consult factory.

²⁾ Crimp contacts will be shipped unloaded. When inserting contacts into the insulator, be sure the two flats at the rear of the contact body are aligned with the flats in the insulator.

Military Part Number Cross Reference

Smiths Interconnect's Part Number Cross Reference





Slash sheets 162 and 163

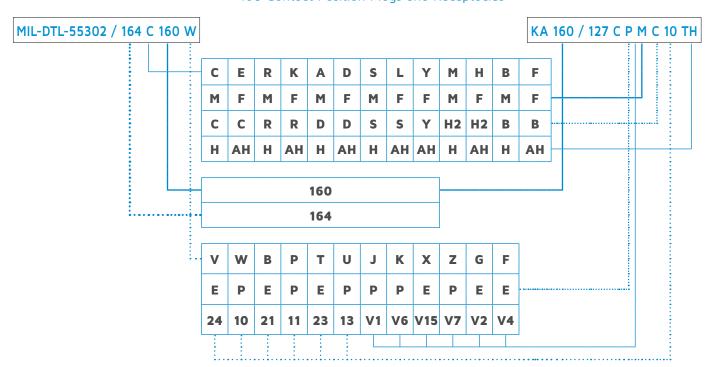
Military Part Number Cross Reference

Smiths Interconnect's Part Number Cross Reference

Slash sheet 161
160 Position Split Shell Receptacles

D55302/161 J 160 G	KA 160.4/127CEFD21TAH
D55302/161 G 160 G	KA 160.4/127CEFY21TAH
D55302/161 P 160 G	KA 160.4/127CEMD21TAH
D55302/161 Q 160 G	KA 160.4/127CEMY21TAH

Slash sheet 164
160 Contact Position Plugs and Receptacles



Product Portfolio



- Antenna Systems
 - Cable Assemblies
 - Connector Solutions
 - Ferrite Components & Assemblies
 - RF Filter Components & Assemblies
 - Integrated Microwave Assemblies
 - Millimeter-Wave Solutions
 - RF Components
 - Test Sockets and WLCSP Probe Heads
 - Time & Frequency Systems

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